SLOVENSKI STANDARD
SIST EN ISO 10893-3:2011/oprA1:2019

01-junij-2019

Neporušitveno preskušanje jeklenih cevi - 3. del: Ugotavljanje prečnih/vzdolžnih napak po celotnem obodu feromagnetnih jeklenih cevi, nevarjenih in varjenih (razen obločno varjenih pod praškom), z avtomatsko preiskavo z magnetno sondo - Dopolnilo A1 (ISO 10893-3:2011/DAM 1:2019)

Non-destructive testing of steel tubes - Part 3: Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1 (ISO 10893-3:2011/DAM 1:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 3: Automatisierte Streuflussprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) ferromagnetischer Stahlrohre über den gesamten Rohrumfang zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 1 (ISO 10893-3:2011/DAM 1:2019)

Essais non destructifs des tubes en acier - Partie 3: Contrôle automatisé par flux de fuite sur toute la circonférence des tubes en acier ferromagnétique sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales - Amendement 1 (ISO 10893-3:2011/DAM 1:2019) 1:2019)

Ta slovenski standard je istoveten z: **EN ISO 10893-3:2011/prA1**

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-3:2011/oprA1:2019 **en,fr,de**

DRAFT AMENDMENT

ISO 10893-3:2011/DAM 1

ISO/TC **17**/SC **19** Secretariat: **UNI**

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Non-destructive testing of steel tubes —

Part 3:
Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

AMENDMENT 1

Essais non destructifs des tubes en acier —

Partie 3: Contrôle automatisé par flux de fuite sur toute la circonférence des tubes en acier ferromagnétique sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales

AMENDEMENT 1

ICS: 77.140.75; 77.040.20; 23.040.10

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Foreword

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Amendment 1 to ISO 10893-3:2011 was prepared by Technical Committee ISO/TC 17, *Steel*,

Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Non-destructive testing of steel tubes —

Part 3:
Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

AMENDMENT 1

AMENDMENT 1: Change of dimensions of the reference notch

Page 6, 6.2.2, subclause a)

Replace the definition of the width "The width of the reference notch shall not be greater than the depth of the reference notch depth or 1 mm whichever is greater " with " The width of the reference notch shall not exceed 1 mm."