
Neporušitveno preskušanje jeklenih cevi - 3. del: Ugotavljanje prečnih/vzdolžnih napak po celotnem obodu feromagnetnih jeklenih cevi, nevarjenih in varjenih (razen obločno varjenih pod praškom), z avtomatsko preiskavo z magnetno sondo - Dopolnilo A1 (ISO 10893-3:2011/DAM 1:2019)

Non-destructive testing of steel tubes - Part 3: Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1 (ISO 10893-3:2011/DAM 1:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 3: Automatisierte Streuflussprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) ferromagnetischer Stahlrohre über den gesamten Rohrumfang zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 1 (ISO 10893-3:2011/DAM 1:2019)

Essais non destructifs des tubes en acier - Partie 3: Contrôle automatisé par flux de fuite sur toute la circonférence des tubes en acier ferromagnétique sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales - Amendement 1 (ISO 10893-3:2011/DAM 1:2019)

Ta slovenski standard je istoveten z: EN ISO 10893-3:2011/prA1

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-3:2011/oprA1:2019 en,fr,de

ITeH STANDARD PREVIEW
(standards.iteh.ai)

Full standard:
<https://standards.iteh.ai/catalog/standards/sist/ca216a46-fd45-44e8-8c79-5a35fd15660a/sist-en-iso-10893-3-2011-oprA1-2019>

DRAFT AMENDMENT

ISO 10893-3:2011/DAM 1

ISO/TC 17/SC 19

Secretariat: UNI

Voting begins on:
2019-04-04Voting terminates on:
2019-06-27

Non-destructive testing of steel tubes —

Part 3:

Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

AMENDMENT 1

Essais non destructifs des tubes en acier —

Partie 3: Contrôle automatisé par flux de fuite sur toute la circonférence des tubes en acier ferromagnétique sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales

AMENDEMENT 1

ICS: 77.140.75; 77.040.20; 23.040.10

THIS DOCUMENT IS A DRAFT CIRCULATED FOR COMMENT AND APPROVAL. IT IS THEREFORE SUBJECT TO CHANGE AND MAY NOT BE REFERRED TO AS AN INTERNATIONAL STANDARD UNTIL PUBLISHED AS SUCH.

IN ADDITION TO THEIR EVALUATION AS BEING ACCEPTABLE FOR INDUSTRIAL, TECHNOLOGICAL, COMMERCIAL AND USER PURPOSES, DRAFT INTERNATIONAL STANDARDS MAY ON OCCASION HAVE TO BE CONSIDERED IN THE LIGHT OF THEIR POTENTIAL TO BECOME STANDARDS TO WHICH REFERENCE MAY BE MADE IN NATIONAL REGULATIONS.

RECIPIENTS OF THIS DRAFT ARE INVITED TO SUBMIT, WITH THEIR COMMENTS, NOTIFICATION OF ANY RELEVANT PATENT RIGHTS OF WHICH THEY ARE AWARE AND TO PROVIDE SUPPORTING DOCUMENTATION.

This document is circulated as received from the committee secretariat.

ISO/CEN PARALLEL PROCESSING



Reference number
ISO 10893-3:2011/DAM 1:2019(E)

© ISO 2019

ISO 10893-3:2011/DAM 1:2019(E)

ITeH STANDARD PREVIEW
(standards.iteh.ai)
Full standard:
<https://standards.iteh.ai/catalog/standards/sist/ca216a46-fd45-44e8-8e79-5a35fd15660a/sist-en-iso-10893-3-2011-oprA1-2019>

**COPYRIGHT PROTECTED DOCUMENT**

© ISO 2019

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

Published in Switzerland

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

Amendment 1 to ISO 10893-3:2011 was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

PREVIEW STANDARD
(standards.iteh.ai)
Full standard:
<https://standards.iteh.ai/catalog/standards/sist/c9216a4c-6045-44e8-8c79-5a35fd15660a/sist-en-iso-10893-3-2011-oprA1-2019>

ITeH STANDARD PREVIEW
(standards.iteh.ai)

Full standard:
<https://standards.iteh.ai/catalog/standards/sist/ca216a46-fd45-44e8-8e79-5a35fd15660a/sist-en-iso-10893-3-2011-oprA1-2019>

Non-destructive testing of steel tubes —

Part 3:

Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

AMENDMENT 1

AMENDMENT 1: Change of dimensions of the reference notch

Page 6, 6.2.2, subclause a)

Replace the definition of the width "The width of the reference notch shall not be greater than the depth of the reference notch depth or 1 mm whichever is greater " with " The width of the reference notch shall not exceed 1 mm."

ITEH STANDARD PREVIEW
(standards.iteh.ai)
Full standard:
<https://standards.iteh.ai/catalog/standards/sist/c9216a4d-1019-44e8-8c79-5a35fd15660a/sist-en-iso-10893-3-2011-opra1-2019>