
Single point cutting tools — Corner radii

Outils de coupe à partie active unique — Rayons de pointe

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[ISO 3286:2016](https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016)

<https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016>



iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO 3286:2016

<https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016>



COPYRIGHT PROTECTED DOCUMENT

© ISO 2016, Published in Switzerland

All rights reserved. Unless otherwise specified, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office
Ch. de Blandonnet 8 • CP 401
CH-1214 Vernier, Geneva, Switzerland
Tel. +41 22 749 01 11
Fax +41 22 749 09 47
copyright@iso.org
www.iso.org

Contents

	Page
Foreword	iv
1 Scope	1
2 Dimensions	1
3 Tolerances	1
Annex A (informative) Relationship between designations in this International Standard and ISO 13399	2
Bibliography	3

iTeh STANDARD PREVIEW (standards.iteh.ai)

[ISO 3286:2016](https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016)

<https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016>

Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: [Foreword - Supplementary information](#)

The committee responsible for this document is ISO/TC 29, *Small tools*, Subcommittee SC 9, *Tools with defined cutting edges, cutting items*.

This second edition cancels and replaces the first edition (ISO 3286:1976), of which it constitutes a minor revision.

Single point cutting tools — Corner radii

1 Scope

This International Standard lays down the values for the corner radius of single point cutting tools. It applies to all types of single point cutting tools (with or without inserts), the corner of which is rounded.

2 Dimensions

Corner radii shall have the dimensions given in [Table 1](#).

3 Tolerances

Tolerance on the corner radius will be given in particular tool standards, if necessary.

Table 1

Corner radius, r_E	
mm	m
0,2	0,008
0,4	1/64
0,8	1/32
1,2	3/64
1,6	1/16
2,0	5/64
2,5 ^a	3/32
3,2	1/8

^a For indexable (throwaway) inserts, corner radius 2,4 mm instead of 2,5 mm is to be used.

Annex A (informative)

Relationship between designations in this International Standard and ISO 13399

For relationship between designations in this International Standard and preferred symbols according to ISO 13399, see [Table A.1](#).

Table A.1 — Relationship between designations in this International Standard and the ISO 13399 series

Symbol in this International Standard	Reference in this International Standard	Property name in ISO 13399	Symbol in ISO 13399	Reference in ISO 13399
r_E	Clause 3 Table 1	corner radius	RE	ISO/TS 13399-2 71DD6C8ACA503

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[ISO 3286:2016](#)

<https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016>

Bibliography

- [1] ISO/TS 13399-2:2014, *Cutting tool data representation and exchange — Part 2: Reference dictionary for the cutting items*

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO 3286:2016

<https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

ISO 3286:2016

<https://standards.iteh.ai/catalog/standards/sist/ba241d5d-4560-4083-9105-fe04155888a4/iso-3286-2016>