
Polimerni materiali - Materiali na osnovi metilmetakrilat-akrilonitril-butadien-stirena (MABS) za oblikovanje in ekstrudiranje - 2. del: Priprava preskušancev in ugotavljanje lastnosti (ISO/DIS 19066-2:2019)

Plastics - Methyl methacrylate-acrylonitrile-butadiene-styrene (MABS) moulding and extrusion materials - Part 2: Preparation of test specimens and determination of properties (ISO/DIS 19066-2:2019)

Kunststoffe - Methylmethacrylat-Acrylnitril-Butadien-Styrol (MABS)-Werkstoffe - Teil 2: Herstellung von Probekörpern und Bestimmung von Eigenschaften (ISO/DIS 19066-2:2019)

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Plastiques - Méthacrylate de méthyle-acrylonitrile-butadiène-styrène (MABS) pour moulage et extrusion - Partie 2: Préparation des éprouvettes et détermination des propriétés (ISO/DIS 19066-2:2019)

Ta slovenski standard je istoveten z: prEN ISO 19066-2

ICS:

83.080.20 Plastomeri Thermoplastic materials

oSIST prEN ISO 19066-2:2019 **en,fr,de**

DRAFT INTERNATIONAL STANDARD

ISO/DIS 19066-2

ISO/TC 61/SC 9

Secretariat: **KATS**Voting begins on:
2019-03-18Voting terminates on:
2019-06-10

Plastics — Methyl methacrylate-acrylonitrile-butadiene-styrene (MABS) moulding and extrusion materials —

Part 2:

Preparation of test specimens and determination of properties

Plastiques — Méthacrylate de méthyle-acrylonitrile-butadiène-styrène (MABS) pour moulage et extrusion —

Partie 2: Préparation des éprouvettes et détermination des propriétés

ICS: 83.080.20

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ISO/CEN PARALLEL PROCESSING



Reference number
ISO/DIS 19066-2:2019(E)

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Published in Switzerland

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ISO/DIS 19066-2:2019(E)

Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*.

This first edition of ISO 19066-2 cancels and replaces ISO 10366-2:2003, which has been technically revised mainly to update the normative references in [Clause 2](#).

- ISO 3167 has been replaced by ISO 20753;
- IEC 60093 has been replaced by IEC 62631-3-1 and IEC 62631-3-2;
- ISO 1183 has been replaced by ISO 1183-1, ISO 1183-2 and ISO 1183-3.

A list of all parts in the ISO 19066 series can be found on the ISO website.

Introduction

There are many methods for testing properties of plastics. For some, the data obtained by different standards are not comparable. Even when the same standards have been used, they often allow the adoption of a wide range of alternative test conditions, and the data obtained are not necessarily comparable. The purpose of this document is to specify methods and conditions of test to be used for the acquisition and presentation of data to ensure that valid comparisons between methyl methacrylate-acrylonitrile-butadiene-styrene (MABS) materials can be made.

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Plastics — Methyl methacrylate-acrylonitrile-butadiene-styrene (MABS) moulding and extrusion materials —

Part 2:

Preparation of test specimens and determination of properties

1 Scope

This document specifies the methods of preparation of test specimens and the test methods to be used in determining the properties of methyl methacrylate-acrylonitrile-butadiene-styrene (MABS) moulding and extrusion materials. Requirements for handling the test material and for conditioning both the test material before moulding and the specimens before testing are given.

Procedures and conditions for the preparation of test specimens and procedures for measuring properties of the materials from which these specimens are made are given. Properties and test methods which are suitable and necessary to characterize MABS moulding and extrusion materials are listed.

The properties have been selected from the general test methods in ISO 10350-1. Other test methods in wide use for, or of particular significance to, these moulding and extrusion materials are also included in this document, as are the designatory properties specified in ISO 19066-1.

In order to obtain reproducible and comparable test results, it is intended to use the methods of specimen preparation and conditioning, the specimen dimensions and the test procedures specified in this document. Values determined will not necessarily be identical to those obtained using specimens of different dimensions or prepared using different procedures.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 62, *Plastics — Determination of water absorption*

ISO 75-1, *Plastics — Determination of temperature of deflection under load — Part 1: General test method*

ISO 75-2, *Plastics — Determination of temperature of deflection under load — Part 2: Plastics and ebonite*

ISO 178, *Plastics — Determination of flexural properties*

ISO 179-1, *Plastics — Determination of Charpy impact properties — Part 1: Non-instrumented impact test*

ISO 179-2, *Plastics — Determination of Charpy impact properties — Part 2: Instrumented impact test*

ISO 180, *Plastics — Determination of Izod impact strength*

ISO 293, *Plastics — Compression moulding of test specimens of thermoplastic materials*

ISO 294-1, *Plastics — Injection moulding of test specimens of thermoplastic materials — Part 1: General principles, and moulding of multipurpose and bar test specimens*

ISO 306, *Plastics — Thermoplastic materials — Determination of Vicat softening temperature (VST)*

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ISO 527-2, *Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics*

ISO 527-4, *Plastics — Determination of tensile properties — Part 4: Test conditions for isotropic and orthotropic fibre-reinforced plastic composites*

ISO 899-1, *Plastics — Determination of creep behaviour — Part 1: Tensile creep*

ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method*

ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method*

ISO 1183-3, *Plastics — Methods for determining the density of non-cellular plastics — Part 3: Gas pycnometer method*

ISO 1656, *Rubber, raw natural, and rubber latex, natural — Determination of nitrogen content*

ISO 2561, *Plastics — Determination of residual styrene monomer in polystyrene (PS) and impact-resistant polystyrene (PS-I) by gas chromatography*

ISO 2818, *Plastics — Preparation of test specimens by machining*

ISO 4581, *Plastics — Styrene/acrylonitrile copolymers — Determination of residual acrylonitrile monomer content — Gas chromatography method*

ISO 4589-2, *Plastics — Determination of burning behaviour by oxygen index — Part 2: Ambient-temperature test*

ISO 4589-3, *Plastics — Determination of burning behaviour by oxygen index — Part 3: Elevated-temperature test*

ISO 8256, *Plastics — Determination of tensile-impact strength*

ISO 10350-1, *Plastics — Acquisition and presentation of comparable single-point data — Part 1: Moulding materials*

ISO 11357-1, *Plastics — Differential scanning calorimetry (DSC) — Part 1: General principles*

ISO 11357-2, *Plastics — Differential scanning calorimetry (DSC) — Part 2: Determination of glass transition temperature and glass transition step height*

ISO 19066-1, *Plastics — Methyl methacrylate-acrylonitrile-butadiene-styrene (MABS) moulding and extrusion materials — Part 1: Designation system and basis for specifications*

ISO 20753, *Plastics — Test specimens*

IEC 60112, *Method for the determination of the proof and the comparative tracking indices of solid insulating materials*

IEC 60243-1, *Electrical strength of insulating materials — Test methods — Part 1: Tests at power frequencies*

IEC 60296, *Fluids for electrotechnical applications — Unused mineral insulating oils for transformers and switchgear*

IEC 60695-11-10, *Fire hazard testing — Part 11-10: Test flames — 50 W horizontal and vertical flame test methods*