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Additive manufacturing of metals - Environment, health  
and safety - General principles for use of metallic materials  
(ISO/ASTM 52931:2023)

Fabrication additive de métaux - Environnement, santé  
et sécurité - Principes généraux pour l'utilisation de  
matériaux métalliques (ISO/ASTM 52931:2023)

Additive Fertigung von Metallen - Umweltschutz,  
Gesundheit und Sicherheit - Allgemeine Grundsätze für  
die Verwendung metallischer Materialien (ISO/ASTM  
52931:2023)

This European Standard was approved by CEN on 22 January 2023.

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COMITÉ EUROPÉEN DE NORMALISATION  
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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

**EN ISO/ASTM 52931:2023 (E)**

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## European foreword

This document (EN ISO/ASTM 52931:2023) has been prepared by Technical Committee ISO/TC 261 "Additive manufacturing" in collaboration with Technical Committee CEN/TC 438 "Additive Manufacturing" the secretariat of which is held by AFNOR.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by August 2023, and conflicting national standards shall be withdrawn at the latest by August 2023.

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# INTERNATIONAL STANDARD

# ISO/ASTM 52931

First edition  
2023-01

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## Additive manufacturing of metals — Environment, health and safety — General principles for use of metallic materials

*Fabrication additive de métaux — Environnement, santé et sécurité  
— Principes généraux pour l'utilisation de matériaux métalliques*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

The committee responsible for this document is ISO/TC 261, *Additive manufacturing*, in cooperation with ASTM Committee F42, *Additive manufacturing technologies*, on the basis of a partnership agreement between ISO and ASTM International with the aim to create a common set of ISO/ASTM standards on additive manufacturing, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 438, *Additive manufacturing*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## ISO/ASTM 52931:2023(E)

### Introduction

The use of additive manufacturing (AM) processes with metallic feedstock entails a number of hazards. It is therefore important, as a first step, to implement a high level of protection during manufacturing and installation of the additive manufacturing machine or system. For this purpose, ISO/ASTM 52938-1 dealing with safety of PBF-LB machines is under preparation.

In addition, the users of additive manufacturing plants have the duty to reduce the risks for the operators remaining after installation so that they fulfil the nationally or regionally pertinent regulations for health and safety at work. The latter are very different worldwide and the requirements of a standard cannot fully reflect them. For users of additive manufacturing plants, the guidelines and requirements of this document are, therefore, particularly relevant with regard to aspects not sufficiently covered by pertinent national or regional regulations for safety and health at work.

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