
**Automation systems and
integration — Evaluating energy
efficiency and other factors of
manufacturing systems that influence
the environment —**

**Part 1:
Overview and general principles**

*Systèmes d'automatisation et intégration — Évaluation de l'efficacité
énergétique et autres facteurs de fabrication des systèmes qui
influencent l'environnement —*

Partie 1: Aperçu et principes généraux

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 184, *Automation systems and integration*, Subcommittee SC 5, *Interoperability, integration, and architectures for enterprise systems and automation applications*.

This second edition cancels and replaces the first edition (ISO 20140-1:2013), which has been technically revised.

The main changes compared to the previous edition are as follows:

- updates to the text to maintain consistency with other parts of ISO 20140;
- transfer of some content to other parts of ISO 20140;
- improvements to Figures 1 and 2 and deletion of Figures 3 and 4;
- deletion of Annexes A, B, D, E and F and renumbering of Annex C as Annex A.

A list of all parts in the ISO 20140 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

ISO 20140 specifies a method for evaluating the energy efficiency and other factors of a manufacturing system that influence the environment, such as energy consumption, waste and release.

ISO 20140 is applicable to manufacturing systems for discrete, batch, and continuous manufacturing.

ISO 20140 focuses on manufacturing systems that have a hierarchical structure.

ISO 20140 can be used for:

- benchmarking of environmental performance against a generic reference manufacturing system or comparing between different manufacturing systems;
- alternative studies for improving environmental performance;
- setting target of environmental performance improvement;
- monitoring the shop floor operations by visualizing the environmental performance of a manufacturing system.

Expected users of ISO 20140 are:

- a) managers who are responsible for environmental conditions of a manufacturing system;
- b) engineers who plan manufacturing process for each product;
- c) planners and designers who design a manufacturing system;
- d) engineers and foremen who are responsible for manufacturing products.

This document provides the overview and general principles of the method.

The environmental performance of a manufacturing system significantly contributes to the overall life cycle environmental performance of the manufactured product. The environmental performance evaluation of the manufacturing process in smart industries is a substantial contribution to the product life cycle environmental performance evaluation and thus an important contribution to a circular economy.

