

**SLOVENSKI STANDARD
SIST EN ISO 3613:2021****01-julij-2021****Nadomešča:
SIST EN ISO 3613:2011**

Kovinske in druge anorganske prevleke - S kromanjem nanesene plasti na cinku, kadmiju, zlitinah aluminij-cink in cink-aluminij - Metode preskušanja (ISO 3613:2021)

Metallic and other inorganic coatings - Chromate conversion coatings on zinc, cadmium, aluminium-zinc alloys and zinc-aluminium alloys - Test methods (ISO 3613:2021)

Metallische und andere anorganische Überzüge - Chromatierüberzüge auf Zink, Cadmium, Aluminium-Zink- und Zink-Aluminium-Legierungen - Prüfverfahren (ISO 3613:2021)

Revêtements métalliques et autres revêtements inorganiques - Couches de conversion au chromate sur zinc, cadmium et alliages d'aluminium-zinc et de zinc-aluminium - Méthodes d'essai (ISO 3613:2021)

Ta slovenski standard je istoveten z: EN ISO 3613:2021

ICS:

25.220.20 Površinska obdelava Surface treatment

SIST EN ISO 3613:2021 en,fr,de

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EUROPEAN STANDARD

EN ISO 3613

NORME EUROPÉENNE

EUROPÄISCHE NORM

May 2021

ICS 25.220.20

Supersedes EN ISO 3613:2010

English Version

Metallic and other inorganic coatings - Chromate conversion coatings on zinc, cadmium, aluminium-zinc alloys and zinc-aluminium alloys - Test methods (ISO 3613:2021)

Revêtements métalliques et autres revêtements inorganiques - Couches de conversion au chromate sur zinc, cadmium et alliages d'aluminium-zinc et de zinc-aluminium - Méthodes d'essai (ISO 3613:2021)

Metallische und andere anorganische Überzüge - Chromatierüberzüge auf Zink, Cadmium, Aluminium-Zink- und Zink-Aluminium-Legierungen - Prüfverfahren (ISO 3613:2021)

This European Standard was approved by CEN on 9 May 2021.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 3613:2021) has been prepared by Technical Committee ISO/TC 107 "Metallic and other inorganic coatings" in collaboration with Technical Committee CEN/TC 262 "Metallic and other inorganic coatings, including for corrosion protection and corrosion testing of metals and alloys" the secretariat of which is held by BSI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by November 2021, and conflicting national standards shall be withdrawn at the latest by November 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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Endorsement notice

The text of ISO 3613:2021 has been approved by CEN as EN ISO 3613:2021 without any modification.

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INTERNATIONAL
STANDARD

ISO
3613

Fourth edition
2021-05

**Metallic and other inorganic
coatings — Chromate conversion
coatings on zinc, cadmium,
aluminium-zinc alloys and zinc-
aluminium alloys — Test methods**

*Revêtements métalliques et autres revêtements inorganiques —
Couches de conversion au chromate sur zinc, cadmium et alliages
d'aluminium-zinc et de zinc-aluminium — Méthodes d'essai*

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Reference number
ISO 3613:2021(E)

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Published in Switzerland

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 107, *Metallic and other inorganic coatings*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 262, *Metallic and other inorganic coatings, including for corrosion protection and corrosion testing of metals and alloys*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This fourth edition cancels and replaces the third edition (ISO 3613:2010), which has been technically revised. The main changes compared with the previous edition are as follows:

- [Table 1](#) has been revised;
- analysis method described in [6.5](#) was aligned with the method described in IEC 62321-7-1;
- procedure for the preparation of test solution C 2 in [4.3.2](#) has been revised and a second standard solution has been added;
- limiting time has been amended in [6.1](#);
- procedure for testing with test solution C 2 has been revised in [6.5.2](#);
- description of the calibration of spectrophotometer has been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

This document specifies methods for the qualitative determination of the presence of chromate conversion coatings as well as the total chromium content of chromate conversion coatings.

The application of very thin, colourless, practically invisible chromate conversion coatings is frequently called “passivation”, while the application of thicker, coloured chromate conversion coatings is called “chromating”. The term “passivation” is not correct, as it does not conform to the ISO 2080 designation, and is therefore deprecated.

Chromate conversion coatings are based on a solution containing Cr(VI). Both the process solution and the coating contain hexavalent chromium. The term passivation is nowadays often used for Cr(VI)-free coatings replacing chromate conversion coatings. Products containing Cr(VI) are not allowed within EU and processes using Cr(VI) are strictly regulated.

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