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**Textiles — Method for the detection  
and determination of alkylphenol  
ethoxylates (APEO) —**

**Part 2:  
Method using NPLC**

**iTeh STANDARD PREVIEW**  
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*Textiles — Méthode de détection et de détermination des alkylphénols  
éthoxylés (APEO) —  
Partie 2: Méthode utilisant la CLPN*

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# Contents

	Page
Foreword.....	iv
Introduction.....	v
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>1</b>
<b>4 Principle</b> .....	<b>1</b>
<b>5 Reagents</b> .....	<b>1</b>
<b>6 Apparatus</b> .....	<b>2</b>
<b>7 Procedure</b> .....	<b>3</b>
7.1 Standard preparation.....	3
7.2 Mobile phase for HPLC.....	3
7.2.1 Methanol with 0,1 % formic acid and 0,01 % ammonium formate.....	3
7.2.2 Acetonitrile with 0,1 % formic acid.....	3
7.3 Sample preparation.....	3
7.4 Sample extraction.....	3
7.5 Sample analysis.....	4
<b>8 Calculation and calibration</b> .....	<b>4</b>
8.1 Calculation of contribution percentage of each APEO congener in standard solution.....	4
8.2 Calculation of concentration of each APEO congener in standard solution.....	4
8.3 Calculation of concentration of each APEO congener in sample.....	4
8.4 Calculation of total concentration of all APEO congener in sample.....	5
8.5 Calibration curve.....	5
<b>9 Test report</b> .....	<b>5</b>
<b>Annex A (informative) Examples of chromatographic condition</b> .....	<b>6</b>
<b>Annex B (informative) Examples of solid phase extraction (SPE) procedure for clean up</b> .....	<b>14</b>
<b>Annex C (informative) Results of the interlaboratory test</b> .....	<b>15</b>
<b>Annex D (informative) Study of the contribution percentage (mole fraction) of APEO congeners</b> .....	<b>16</b>
<b>Bibliography</b> .....	<b>18</b>

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 38, *Textiles*.

A list of all parts in the ISO 18254 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

## Introduction

This document specifies the normal phase liquid chromatography (NPLC) separation method for the quantitative and qualitative analysis of extractable alkylphenol ethoxylates (APEO) in textile and textile products. NPLC separation method enables alkylphenol ethoxylates to be analysed by high performance liquid chromatograph (HPLC) with Mass Spectrometer (MS), fluorescence detector (FD), charged aerosol detector (CAD) and evaporative light scattering detector (ELSD).

A study of the contribution percentage (mole fraction) of APEO congeners is presented in [Annex D](#).

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# Textiles — Method for the detection and determination of alkylphenol ethoxylates (APEO) —

## Part 2: Method using NPLC

**WARNING** — This document calls for the use of substances/procedures that may be injurious to the health/environment if appropriate conditions are not observed. It refers only to technical suitability and does not absolve the user from legal obligations relating to health and safety/environment at any stage.

### 1 Scope

This document specifies the normal phase liquid chromatography (NPLC) separation method for the qualitative and quantitative analysis of extractable alkylphenol ethoxylates (APEO) in textiles and textile products.

This method provides several instrument options for the determination of alkylphenol ethoxylates (APEO) such as normal phase liquid chromatograph with mass spectrometer (NPLC/MS), normal phase liquid chromatograph with fluorescence detector (NPLC/FLD), normal phase liquid chromatograph with charged aerosol detector (NPLC/CAD) and normal phase liquid chromatograph with evaporative light scattering detector (NPLC/ELSD).

### 2 Normative references

ISO 18254-2:2018

https://www.iso.org/standards/catalog/standards/sist/ab165c61-9c30-480f-92a4-d99fd97345f5/iso-18254-2-2018

There are no normative references in this document.

### 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

### 4 Principle

The test specimen is cut into small pieces, transferred to a sample vial and treated with methanol in ultrasonic water bath. The extract is filtered and collected. Subsequently, the collected extract is analysed by NPLC/MS, NPLC/FLD, NPLC/CAD or NPLC/ELSD.

### 5 Reagents

Unless otherwise specified, analytical grade chemicals shall be used.

## ISO 18254-2:2018(E)

**5.1 Octylphenol ethoxylates** (Triton®<sup>1</sup> X-100), (OPEO) CAS No.9002-93-1, Sigma Aldrich® Part No.T9284 (see NOTE in 5.2).

**5.2 Nonylphenol ethoxylates** (IGEPAL®<sup>2</sup> CO-630), (NPEO) CAS No.68412-54-4, Sigma Aldrich® Part No. 542334.

NOTE The mentioned brand names in 5.1 and 5.2 are given to improve the comparability of the test results amongst laboratories. Using another batch or another supplier could lead to different results.

**5.3 Methanol** (HPLC grade).

**5.4 Acetonitrile** (HPLC grade).

**5.5 Acetone** (HPLC grade).

**5.6 Ammonium formate** (HPLC grade).

**5.7 Formic acid** (HPLC grade).

## 6 Apparatus

### 6.1 General

Clean all glassware by rinsing with acetone (5.5) prior to use. Avoid detergents when washing labware.

### 6.2 Apparatus and auxiliaries for preparing the sample

#### 6.2.1 Standard laboratory equipment.

<https://standards.iteh.ai/catalog/standards/sist/ab165c61-9c30-480f-92a4-d99fd97345f5/iso-18254-2-2018>

**6.2.2 Analytical balance with resolution of 0,01 g** (for test specimen preparation).

**6.2.3 Analytical balance with resolution of 0,001 g** (for standard preparation).

**6.2.4 40 ml Glass vial with screw cap** (for sample pre-treatment).

**6.2.5 Ultrasonic water bath** (to be set up at  $(70 \pm 5) ^\circ\text{C}$ ).

**6.2.6 Disposable syringe and membrane filter** (with 0,45  $\mu\text{m}$  pore size or less).

**6.2.7 Glass vial** (with septum cap for HPLC).

**6.2.8 Solid phase extraction (SPE) cartridge for clean up** (optional).

The cartridge is packed with a minimum of 200 mg of sorbent (reverse phase or silica).

**6.2.9 Solid phase extraction (SPE) vacuum manifold** (optional).

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1) Triton® is an example of a suitable product available commercially. This information is given for the convenience of users of this document and does not constitute an endorsement by ISO of this product.

2) IGEPAL® is an example of a suitable product available commercially. This information is given for the convenience of users of this document and does not constitute an endorsement by ISO of this product.



### 6.3 Chromatographic equipment

6.3.1 High performance liquid chromatograph with mass spectrometer (LC/MS), or

6.3.2 High performance liquid chromatograph with fluorescence detector (LC/FLD), or

6.3.3 High performance liquid chromatograph with charged aerosol detector (LC/CAD), or

6.3.4 High performance liquid chromatograph with evaporative light scattering detector (LC/ELSD).

6.3.4.1 C18 short column for separation of OPEO and NPEO.

Dimension 4,6 mm × 50 mm, Particle size 1,7 µm, equivalent is available.

6.3.4.2 Normal phase column for the separation of each APEO congener by the number of ethoxylate group.

Hydrogen bond adsorption column, dimension 4,6 mm × 150 mm, particle size 3 µm, equivalent is available.

## 7 Procedure

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### 7.1 Standard preparation (standards.iteh.ai)

The OPEO and NPEO are weighed accurately with analytical balance (6.2.3) and dissolved with methanol (5.3) containing 1 000 mg/l for stock solution. The reservation condition of solution is suggested to be in dark and less than 4 °C. <http://standards.iteh.ai/catalog/standards/sist/ab165c61-9c30-480f-92a4-d99fd97345f5/iso-18254-2-2018>

### 7.2 Mobile phase for HPLC

#### 7.2.1 Methanol with 0,1 % formic acid and 0,01 % ammonium formate

Dissolve 0,1 g of ammonium formate (5.6) in ml of methanol (5.3), subsequently add 1 ml of formic acid (5.7).

#### 7.2.2 Acetonitrile with 0,1 % formic acid

Add 1 ml of formic acid (5.7) in 1 000 ml of acetonitrile (5.4).

### 7.3 Sample preparation

The test specimen is cut into pieces with 5 mm × 5 mm and pieces are mixed homogeneously. The specimen is weighed 1 g to the nearest 0,01 g with analytical balance (6.2.2) and put into the 40 ml glass vial (6.2.4) for extraction.

### 7.4 Sample extraction

20 ml of methanol (5.3) are added to sample vial (see 7.3) and then ultrasonic extraction is performed in ultrasonic water bath (6.2.5) at 70 °C for 60 min. Afterwards the extract is cooled down to room temperature, 1 ml approximately 2 ml of extract is filtered into HPLC sample vial (6.2.7) using disposable syringe equipped with membrane filter (6.2.6). The HPLC sample vial is closed with cap immediately for further analysis.

## 7.5 Sample analysis

Qualitative and quantitative analysis of APEO is performed using LC/MS, LC/FLD, LC/CAD or LC/ELSD. Congeners with 2 to 16 ethoxylate groups shall be used for quantification.

If the result is interfered by matrix, additional clean up procedure could be applied using SPE cartridge and the examples of SPE procedure are given in [Annex C](#).

Guidelines for suitable chromatographic conditions and examples of chromatograms are given in [Annex A](#) and [Annex B](#).

## 8 Calculation and calibration

### 8.1 Calculation of contribution percentage of each APEO congener in standard solution

It is necessary to confirm the composition ratio of APEO congeners (from APEO 2 to APEO 16) because the composition of congeners in standard mixture may be varied depending on batch or brand of standard. Use APEO reagents ([5.1](#) and [5.2](#)) to calculate the composition of each congener in standard mixture. Obtain a chromatogram of each peak and identify all congeners according to [Annex A](#). Calculate the contribution percentage,  $R_i$ , of each congener according to [Formula \(1\)](#).

$$R_i = \frac{A_{is}}{A_t} \times 100 \quad (1)$$

where

$R_i$  is the contribution percentage of each APEO congener in standard solution, in %;

$A_{is}$  is the area response of each APEO congener in standard solution;

$A_t$  is the total sum of APEO area responses (from APEO 2 to APEO 16) in standard solution.

### 8.2 Calculation of concentration of each APEO congener in standard solution

$$C_{is} = \frac{R_i}{100} \times C_s \quad (2)$$

where

$C_{is}$  is the concentration of each APEO congener in standard solution, in mg/l;

$R_i$  is the concentration percentage of each APEO congener in standard solution and calculated according to [Formula \(1\)](#);

$C_s$  is the concentration of APEO standard solution, in mg/l.

### 8.3 Calculation of concentration of each APEO congener in sample

$$X_i = \frac{A_i \times C_{is} \times V \times DF}{A_{is} \times M} \quad (3)$$

where

- $X_i$  is the concentration of each APEO congener in sample, in mg/kg;
- $C_{is}$  is the concentration of each APEO congener in standard solution and calculated according to [Formula \(2\)](#) in mg/l;
- $A_i$  is the area response of each APEO congener in sample extract solution;
- $A_{is}$  is the area response of each APEO congener in standard solution;
- $V$  is the final volume of extract solution, in ml;
- $M$  is the mass of test specimen, in g;
- $DF$  is the dilution factor.

#### 8.4 Calculation of total concentration of all APEO congener in sample

Calculate the total concentration,  $X_t$ , of all APEO congener using [Formula \(4\)](#):

$$X_t = \sum X_i \quad (4)$$

where

- $X_t$  is the total sum of concentration of each APEO congener in sample, in mg/kg;
- $X_i$  is the concentration of each APEO congener in sample and calculated according to [Formula \(3\)](#), in mg/kg.

#### 8.5 Calibration curve

Prepare a calibration curve including the concentration range of each APEO congener (from APEO 2 to APEO 16) to be determined. Calibration curves are prepared with at least three calibration points.

NOTE The concentration range of calibration curve is subject to change upon the need of each laboratory and equipment used.

For quantification, the calibration curve shall have a correlation coefficient greater than 0,995 ( $R^2$  greater than 0,990).

### 9 Test report

The test report shall include the following information:

- a reference to this document, i.e. ISO 18254-2:2019;
- identification of sample and the date of analysis;
- detection method and quantification method and name of all the standards used (NPEO and OPEO);
- the result as total sum of each congener (from EO 2 to EO 16) of APEO (NPEO and OPEO are reported individually);
- any deviation from the procedure specified and all circumstances that may have influenced the results.