



SLOVENSKI STANDARD

oSIST prEN 817:2023

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Sanitarne armature - Mehanski mešalni ventili (PN 10) - Splošne tehnične zahteve

Sanitary tapware - Mechanical mixing valves (PN 10) - General technical specifications

Sanitärarmaturen - Mechanisch einstellbare Mischer (PN 10) - Allgemeine technische Spezifikation

Robinetterie sanitaire - Mitigeurs mécaniques (PN 10) - Spécifications techniques générales

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Sanitary tapware - Mechanical mixing valves (PN 10) - General technical specifications

Robinetterie sanitaire - Mitigeurs mécaniques (PN 10)
- Spécifications techniques générales

Sanitärarmaturen - Mechanisch einstellbare Mischer
(PN 10) - Allgemeine technische Spezifikation

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COMITÉ EUROPÉEN DE NORMALISATION
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Contents	Page
European foreword	6
Introduction	7
1 Scope.....	8
2 Normative references.....	9
3 Terms and definitions.....	10
4 Designation	13
5 Marking and identification.....	13
5.1 Marking	13
5.2 Identification	14
5.2.1 Identification of inlets.....	14
5.2.2 Identification of control device (s)	14
6 Materials	14
6.1 Chemical and hygiene requirements.....	14
6.2 Exposed surface condition and quality of coating	14
7 Backflow protection.....	14
8 Product components (detailed by other standards).....	15
9 Sequence of testing.....	15
10 Dimensional characteristics	15
10.1 General remarks	15
10.2 Inlet dimensions.....	15
10.3 Outlet dimensions.....	18
10.4 Mounting dimensions.....	20
10.5 Special cases	21
11 Leaktightness characteristics.....	22
11.1 Principle.....	22
11.2 Apparatus	22
11.3 Leaktightness of the obturator and of the tap upstream of the obturator(s) with the obturator in the closed position.....	22
11.3.1 Procedure	22
11.3.2 Requirements.....	22
11.4 Leaktightness downstream of the obturator	22
11.4.1 General.....	22
11.4.2 Procedure	22
11.4.3 Requirements.....	23
11.5 Leaktightness of manually operated diverters.....	23
11.5.1 General.....	23
11.5.2 Procedure	23
11.5.3 Procedure where an outlet(s) cannot be artificially closed	24
11.5.4 Requirements.....	24
11.6 Leaktightness and operation of diverters with automatic return (and semi- automatic type diverters).....	24

11.6.1	General	24
11.6.2	Procedure	24
11.6.3	Requirements.....	25
11.7	Cross flow between inlets.....	25
11.7.1	General	25
11.7.2	Procedure	25
11.7.3	Requirements.....	25
12	Pressure resistance.....	27
12.1	Principle.....	27
12.2	Apparatus	27
12.3	Mechanical behaviour upstream of the obturator - obturator in the closed position.....	27
12.3.1	Procedure	27
12.3.2	Requirement.....	27
12.4	Mechanical behaviour downstream of the obturator - obturator in the open position....	27
12.4.1	Procedure for products for type 1 systems.....	27
12.4.2	Requirement.....	27
13	Hydraulic Performance	28
13.1	General	28
13.2	Initial setting.....	28
13.3	Determination of flow rate.....	29
13.3.1	Principle.....	29
13.3.2	Apparatus	29
13.3.3	Procedure	29
13.3.4	Requirements.....	29
13.4	Determination of sensitivity.....	29
13.4.1	General	29
13.4.2	Principle.....	30
13.4.3	Procedure	30
13.4.4	Evaluation of results.....	30
13.4.5	Requirements.....	30
14	Mechanical strength/torsional resistance	31
14.1	Principle.....	31
14.2	Apparatus.....	32
14.3	Procedure	32
14.3.1	On/off mechanism and flow control	32
14.3.2	Temperature control.....	32
14.4	Requirements.....	32
15	Mechanical endurance.....	32
15.1	General	32
15.2	Endurance test of the control device	33
15.2.1	General	33
15.2.2	Principle.....	33
15.2.3	Apparatus	33
15.2.4	Procedure	35
15.2.5	Requirements.....	38
15.3	Endurance test of manual diverters	38
15.3.1	Principle.....	38
15.3.2	Apparatus	38
15.3.3	Procedure	39
15.3.4	Requirement.....	39
15.4	Endurance test of diverters with automatic return	39

prEN 817:2023 (E)

15.4.1 Principle.....	39
15.4.2 Apparatus	39
15.4.3 Procedure	39
15.4.4 Requirement.....	40
15.5 Endurance test for swivel spouts	40
15.5.1 Principle.....	40
15.5.2 Apparatus	40
15.5.3 Procedure for single outlet type.....	41
15.5.4 Requirements.....	41
16 Acoustic characteristics.....	41
16.1 General.....	41
16.2 Procedure	41
16.3 Requirements.....	42
16.3.1 Flow rate class of sanitary tapware products (with appropriate acoustic information)	42
16.3.2 Flow rate class of sanitary tapware products (without appropriate acoustic information)	42
16.3.3 Expression of results	42
16.3.4 Determination of acoustic group	42
16.3.5 Correspondence between flow rate classes and measurements.....	42
Annex A (informative) Apparatus.....	43
A.1 General.....	43
A.2 Supply circuits.....	43
A.3 Test circuit.....	44
A.4 Pressure take off tees	45
A.5 Mounting of the mixing valve	46
Annex B (informative) Pressure take-off tee	47
Annex C (informative) Minimum flow rates and test pressures according to application	50
C.1 Recommended Flow rates for domestic use	50
Bibliography	51

Figures

Figure 1 — Supply system of Type 1 with a pressure range of (0,05 to 1,0) MPa [(0,5 to 10) bar].....	9
Figure 2 — single hole taps.....	17
Figure 3 — Multi hole taps.....	17
Figure 4 — Remote outlet.....	18
Figure 5 — Single hole combination tap/remote outlet.....	19
Figure 6 — Bath/shower combination tap/remote outlet.....	19
Figure 7 — Single hole taps.....	21
Figure 8 — Clamping Arrangement for use with ceramic sanitaryware.....	21
Figure 9 — Sensitivity curve.....	31
Figure 10 — Radius for the determination of sensitivity.....	31
Figure 11 — Rectangular movement.....	33
Figure 12 — Triangular movement.....	34
Figure 13 — linear movement.....	34
Figure 14 — Test bench adjustment torque for conventional mixing valve.....	37
Figure 15 — Test bench adjustment torque for joystick mixing valve.....	37
Figure 16 — Test bench adjustment torque for single sequential mixing valve.....	38
Figure A.1 — Supply circuits.....	43
Figure A.2 — Test circuit.....	45
Figure A.3 — Mounting of the mixing valve.....	46
Figure B.1 — Pressure take-off tee (test rig Type 1 taps).....	47
Figure B.2 — Schematic examples of pressure take-off tees (test rig Type 1 taps).....	48

Tables

Table 1 — Conditions of use.....	8
Table 2 — Designation index.....	13
Table 3 — Sequence of testing.....	15
Table 4 — Inlet dimensions sanitary tapware.....	16
Table 5 — Outlet dimensions.....	18
Table 6 — Mounting dimensions.....	20
Table 7 — Summary of leaktightness tests.....	26
Table 8 — Summary of pressure resistance tests.....	28
Table 9 — Initial settings.....	28
Table 10 — Performance levels.....	30
Table 11 — Summary of test conditions for cartridges.....	35
Table 12 — Summary of test conditions for diverters.....	40
Table 13 — Summary of test conditions for swivel spout.....	41
Table 14 — Acoustic group.....	42
Table 15 — Flow rate classes (EN ISO 3822-4:1997, Annex A).....	42
Table A.1 — Connecting dimension.....	44
Table B.1 — Dimensions of the pressure take-off tee.....	47
Table C.1 — Recommended flow rates.....	50

prEN 817:2023 (E)**European foreword**

This document (prEN 817:2023) has been prepared by Technical Committee CEN/TC 164 “Water supply”, the secretariat of which is held by AFNOR.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 817:2008.

In comparison with the previous edition, the following technical modifications have been made:

- all test of hydraulic performance, acoustic characteristics and leaktightness have been completely revised;
- new test of endurance obturator for single sequential control devices has been created;
- figures, tables and dimensions have been revised;
- normative references have been updated.

This document acknowledges the field of application for mechanical mixing valves used in water supply systems of type 1 (see Figure 1 and Table 1) with a pressure range of (0,05 to 1,0) MPa (0,5 bar to 10 bar).

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Introduction

In respect of potential adverse effects on the quality of water intended for human consumption, caused by the product covered by this document, this document provides no information as to whether the product can be used without restriction in any of the Member States of the EU or EFTA.

It should be noted that, while awaiting the adoption of verifiable European criteria, existing national regulations concerning the use and/or the characteristics of these products remain in force.

This document identifies characteristics and technical requirements for mechanical mixing valves.

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prEN 817:2023 (E)**1 Scope**

This document specifies:

- a) the field of application for mechanical mixing valves for use in a supply system of Type 1 (see Figure 1);
- b) the dimensional, leak tightness, pressure resistance, hydraulic performance, mechanical strength, endurance, corrosion resistance of the surface of the product, sequence of testing and acoustic characteristics with which sanitary tapware products including their components (flexible hose, pull out spray) need to comply where applicable;
- c) test methods to verify the characteristics.

The tests described in this document are type tests (laboratory tests) and not quality control or factory production control (FPC) tests carried out during manufacture.

This document applies to draw-off taps (mechanical mixing valves) for use with sanitary appliances installed in rooms used for personal hygiene (cloakrooms, bathrooms, etc.) and for food preparation (kitchens), i.e. for use with baths, wash basins, bidets, showers and sinks.

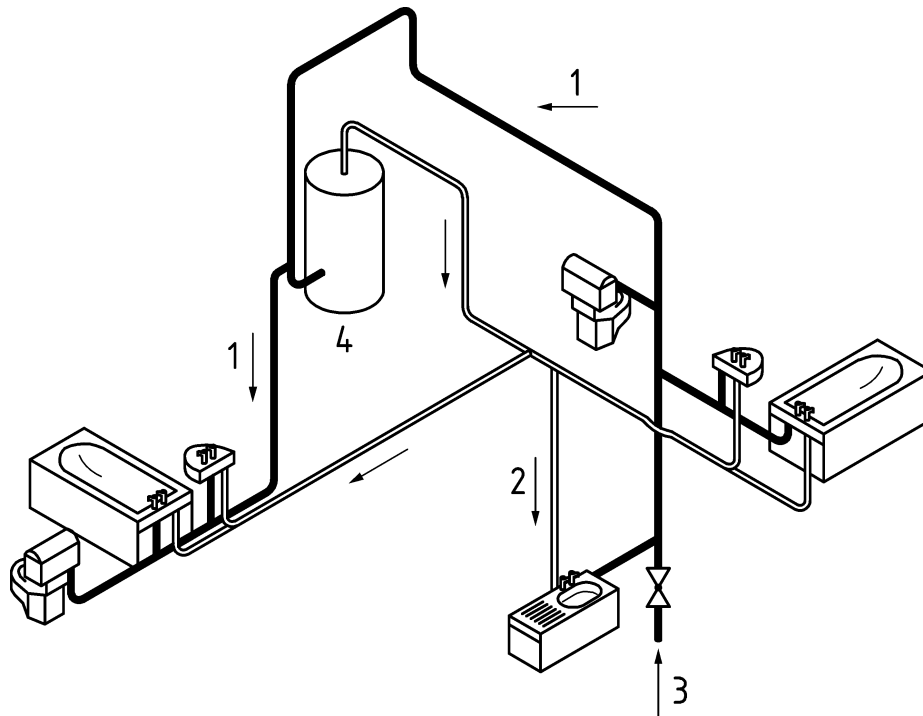
Figure 1 shows a supply system of Type 1 with a pressure range of (0,05 to 1,0) Mpa [(0,5 to 10) bar].

The conditions of use and classifications are given in Table 1.

Table 1 — Conditions of use

Water Supply System	Operating Range of Taps	
	Limits	Recommended ^a
Type 1 see Figure 1	<u>Dynamic Pressure</u> $\geq 0,05$ MPa (0,5 bar) <u>Static Pressure</u> $\leq 1,0$ MPa (10,0 bar)	<u>Dynamic Pressure</u> (0,1 to 0,5) MPa [(1,0 to 5,0) bar]
Temperature	≤ 70 °C	≤ 65 °C

^a Measured at the point of discharge



Key

- 1 Cold water
- 2 Hot water
- 3 Mains supply pipe (Supply pressures up to 10 bar)
- 4 Water heater

Figure 1 — Supply system of Type 1 with a pressure range of (0,05 to 1,0) MPa [(0,5 to 10) bar]

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 246, *Sanitary tapware — General specifications for aerators*

EN 248, *Sanitary tapware — General specification for electrodeposited coatings of Ni-Cr*

EN 1057, *Copper and copper alloys — Seamless, round copper tubes for water and gas in sanitary and heating applications*

EN 1112, *Sanitary tapware — Shower outlets for sanitary tapware for water supply systems of type 1 and type 2 — General technical specification*

EN 1113, *Sanitary tapware — Shower hoses for sanitary tapware for water supply systems of type 1 and type 2 — General technical specification*

EN 1717, *Protection against pollution of potable water in water installations and general requirements of devices to prevent pollution by backflow*

EN 13618, *Flexible hose assemblies in drinking water installations — Functional requirements and test methods*

prEN 817:2023 (E)

EN 13959, *Anti-pollution check valves — DN 6 to DN 250 inclusive family E, type A, B, C and D*

EN 14506, *Devices to prevent pollution by backflow of potable water — Automatic diverter — Family H, type C*

EN 16145, *Sanitary tapware — Extractable outlets for sink and basin mixers — General technical specification*

EN 16146, *Sanitary tapware — Extractable shower hoses for sanitary tapware for supply systems type 1 and type 2 — General technical specification*

EN ISO 228-1, *Pipe threads where pressure-tight joints are not made on the threads — Part 1: Dimensions, tolerances and designation (ISO 228-1)*

EN ISO 3822-1, *Acoustics — Laboratory tests on noise emission from appliances and equipment used in water supply installations — Part 1: Method of measurement (ISO 3822-1)*

EN ISO 3822-2 *Acoustics — Laboratory tests on noise emission from appliances and equipment used in water supply installations — Part 2: Mounting and operating conditions for draw-off taps and mixing valves (ISO 3822-2)*

EN ISO 3822-4, *Acoustics — Laboratory tests on noise emission from appliances and equipment used in water supply installations — Part 4: Mounting and operating conditions for special appliances (ISO 3822-4)*

3 Terms and definitions (standards.iteh.ai)

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminology databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

3.1

sanitary tapware aerator

device which is fitted at the outlet of a sanitary tapware product to impact the flow rate and stream appearance of the water stream

Note 1 to entry: A distinction is made between stream appearance:

- a) aerators without air intake, (known as “laminar” stream);
- b) aerators with air intake;
- c) spray models (numerous single jets).

Note 2 to entry: See EN 246.

3.2

anti-pollution device

device to prevent pollution by backflow of potable water

Note 1 to entry: Refer to EN 1717 for anti-pollution devices and their specific use.

3.3

cold water

water with a temperature ≤ 30 °C, unless specified for a specific test

3.4

diverter (manual and automatic)

moveable component used to change the direction of the flow of water between optional outlets

3.4.1

automatic

mechanism which rests in a default position and is changed by the end user to another outlet position but automatically returns to the default position on reduction of pressure

Note 1 to entry: In some cases, products can be semi-automatic should they have the ability to be locked in an optional outlet other than the default outlet position

3.4.2

manual

optional outlets manually selected by the end user

3.5

exposed surfaces

outside surfaces of sanitary tapware visible in use conditions

[SOURCE: EN 248]

3.5.1

surfaces not considered as exposed surfaces

internal surfaces of, e.g. operating members, caps, knobs; parts usually or always hidden by another component, e.g. linkage of a waste outlet fitting

3.6

extractable hose

flexible supply pipe which connects sanitary tapware to an extractable outlet

[SOURCE: EN 16146:2012+A1:2014, 3.1, modified – “hose for extractable outlets” replaced with “extractable hose”]

3.7

extractable outlet

moveable hand-held outlet designed to be fitted to sanitary tapware via an extractable hose

[SOURCE: EN 16145]

3.8

fitting

component attached to the end of a flexible hose to facilitate connection between the water supply and the sanitary tapware

3.9

flow control equipment

manual equipment controlling the flow of water

prEN 817:2023 (E)**3.10****flow rate regulator**

device which is fitted to or within sanitary tapware, to enable dynamic control of the delivered water flow rate

3.11**flexible hose assembly**

flexible hose with or without braiding and furnished with fittings to connect the sanitary tapware to the water supply

[SOURCE: EN 13618]

3.12**mechanical mixing valve**

valve which mixes hot and cold water and which, by means of a control device, allows the user to adjust between 'all cold water' and 'all hot water', which implies the flow rate of the mixture obtained may be adjusted between 'no flow' and 'maximum flow' using either the same control device or another separate control device

3.13**obturator**

moveable component in the valve whose position in the flow path permits or obstructs flow of water through the sanitary tapware

3.14**shower hose**

flexible supply pipe which connects sanitary tapware to a shower hand set

[SOURCE: EN 1113:2015, 3.1]

3.15**shower outlet**

device for ablutionary purposes which allows water to be emitted in the form of jets or water droplets

[SOURCE: EN 1112:2008, 3.1]

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4 Designation

Sanitary tapware covered by this document are designated by characteristics identified in Table 2.

Table 2 — Designation index

Sanitary Tapware According to Application	
Supply System	Type 1
Type of sanitary tapware	Mechanical mixing valve
Intended use	Basin, bidet, sink, bath, shower (including combinations)
Connection Size	G $\frac{3}{8}$, G $\frac{1}{2}$ or G $\frac{3}{4}$, Male or Female (cross refer to dimensions table as appropriate)
Mounting method	Horizontal or vertical surfaces
Body	Single or multi-hole, visible or concealed
Diverter	With or without diverter
Type of outlet	Fixed, moveable, divided, extractable
Acoustic group and classification	
Taps for supply system of Type 1	Group I or Group II or U (unclassified/untested)
Flow rate	Nominal flow rate
Ref. to this European Standard	EN 817

Table 2 defines many useful elements that help to define the use and intended function of a product. Manufacturers may choose a selection of these elements as applicable to their sanitary tapware products that are pertinent to their specific market.

EXAMPLE Examples of designation

Mechanical mixing valve, Bath/Shower, for supply system of Type 1, nominal size $\frac{3}{4}$, 2-hole with combined visible body, for mounting on horizontal surface, diverter, fixed outlet, nominal flow rate, with acoustic group I, EN 817.

5 Marking and identification

5.1 Marking

Sanitary tapware shall be marked permanently and legibly with

- the manufacturer's or agent's name or identification,
- of the sanitary tapware on the body, handle or spout – visible after installation,
- of the obturator on the on/off obturator, (not applicable when the on/off obturator is of a special design to suit the body) – Does not need to be visible after installation.

NOTE 1 Permanently in this case means not removable without direct intent (e.g. may require the use of a tool or implement to remove).

NOTE 2 Visible after installation can be visible by use of a mirror or on the underside of a spout etc. This list is not exhaustive.