
Neporušitveno preskušanje jeklenih cevi - 1. del: Avtomatizirano elektromagnetno preskušanje brezšivnih in varjenih (razen obločno varjenih pod praškom) jeklenih cevi za preverjanje neprepustnosti - Dopolnilo A1: Sprememba dimenzij zareze - sprememba meril sprejemljivosti (ISO 10893-1:2011/DAM 1:2019)

Non-destructive testing of steel tubes - Part 1: Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic leaktightness - Amendment 1: Change of dimensions of the reference notch - change acceptance criteria (ISO 10893-1:2011/DAM 1:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 1: Automatisierte elektromagnetische Prüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) Stahlrohre zum Nachweis der Dichtheit - Änderung 1 (ISO 10893-1:2011/DAM 1:2019)

Essais non destructifs des tubes en acier - Partie 1: Contrôle automatisé électromagnétique pour vérification de l'étanchéité hydraulique des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) - Amendement 1: Changement de dimensions de l'entaille de référence; changement critères d'acceptation (ISO 10893-1:2011/DAM 1:2019)

Ta slovenski standard je istoveten z: EN ISO 10893-1:2011/prA1

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-1:2011/oprA1:2019 en,fr,de

iTeh STANDARD PREVIEW
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Full standard:
<https://standards.iteh.ai/catalog/standards/sist/bbe1f8de-981b-49b3-82cf-93278c19627c/sist-en-iso-10893-1-2011-oprA1-2019>

DRAFT AMENDMENT

ISO 10893-1:2011/DAM 1

ISO/TC 17/SC 19

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Non-destructive testing of steel tubes —

Part 1:

Automated electromagnetic testing of seamless and welded (except submerged arc-welded) steel tubes for the verification of hydraulic leaktightness

AMENDMENT 1: Change of dimensions of the reference notch; change acceptance criteria

Essais non destructifs des tubes en acier —

Partie 1: Contrôle automatisé électromagnétique pour vérification de l'étanchéité hydraulique des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre)

AMENDEMENT 1: Changement de dimensions de l'encoche de référence; changement critères d'acceptation

ICS: 23.040.10; 77.040.20; 77.140.75

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ISO/CEN PARALLEL PROCESSING



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Change of dimensions of the reference notch

Clause 6.6.2.2 Dimensions of the reference notch

Subclause a) Width, w (see Figure 6)

Replace the definition of the width " The width of the reference notch shall be not greater than the reference notch depth or 1 mm whichever is greater " with " The width of the reference notch shall not exceed 1 mm "

Change of acceptance criteria

Clause 8 Acceptance

Subclause 8.2

Replace the 2nd sentence " If after two consecutive retests all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect " with " If after one retest all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect "