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**Gas cylinders — 17E and 25E taper  
threads for connection of valves to gas  
cylinders —**

**Part 1:  
Specifications**

*Bouteilles à gaz — Filetages coniques 17E et 25E pour le  
raccordement des robinets sur les bouteilles à gaz —*

*Partie 1: Spécifications*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 2, *Cylinder fittings*.

This second edition cancels and replaces the first edition (ISO 11363-1:2010), which has been technically revised to allow option C by modifying [Figure 2](#). It also incorporates the Technical Corrigenda ISO 11363-1:2010/Cor 1:2011 and ISO 11363-1:2010/Cor 2:2012.

A list of all parts in the ISO 11363 series can be found on the ISO website.

## Introduction

Gas cylinders intended to contain compressed, liquefied or dissolved gas under pressure are fitted with accessories to allow release and refilling of gas. Hereinafter, the term “valve” will apply to such accessories.

Where the connection between cylinder and valve is obtained by assembly of two taper threads (and external one on the valve stem and an internal one in the cylinder neck), both will have the same nominal taper, thread pitch and thread profile.

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