

SLOVENSKI STANDARD

SIST EN ISO 10893-3:2011/prA2:2019

01-november-2019

Neporušitveno preskušanje jeklenih cevi - 3. del: Ugotavljanje prečnih/vzdolžnih napak po celotnem obodu feromagnetnih jeklenih cevi, nevarjenih in varjenih (razen obločno varjenih pod praškom), z avtomatizirano preiskavo z magnetno sondo - Dopolnilo A2: Sprememba meril sprejemljivosti (ISO 10893-3:2011/DAM 2:2019)

Non-destructive testing of steel tubes - Part 3: Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 2: Change acceptance criteria (ISO 10893-3:2011/DAM 2:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 3: Automatisierte Streuflussprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) ferromagnetischer Stahlrohre zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 2 (ISO 10893-3:2011/DAM 2:2019)

Essais non destructifs des tubes en acier - Partie 3: Contrôle automatisé par flux de fuite sur toute la circonférence des tubes en acier ferromagnétique sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales - Amendement 2: Changement des critères d'acceptation: (ISO 10893-3:2011/DAM 2:2019)

Ta slovenski standard je istoveten z: EN ISO 10893-3:2011/prA2

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-3:2011/prA2:2019 en,fr,de

iTeh STANDARD PREVIEW
(Standards.iteh.ai)
Full standard:
<https://standards.iteh.ai/catalog/standards/sist/7bde791f-9e0b-4465-b7fa-b1cc28df7f83/sist-en-iso-10893-3-2011-opra2-2019>

DRAFT AMENDMENT ISO 10893-3:2011/DAM 2

ISO/TC 17/SC 19

Secretariat: UNI

Voting begins on:
2019-08-27

Voting terminates on:
2019-11-19

Non-destructive testing of steel tubes —

Part 3:

Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

AMENDMENT 2: Change acceptance criteria

Essais non destructifs des tubes en acier —

Partie 3: Contrôle automatisé par flux de fuite sur toute la circonference des tubes en acier ferromagnétique sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales

AMENDEMENT 2:

IJC: 77.140.75: 77.040.20: 23.040.10

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This document is circulated as received from the committee secretariat.

ISO/CEN PARALLEL PROCESSING



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Non-destructive testing of steel tubes —

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Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections

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Change of acceptance criteria

Clause 8 Acceptance

Subclause 8.2

Replace the 2nd sentence " If after two consecutive retests all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect " with " If after one retest all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect "