
Neporušitveno preskušanje jeklenih cevi - 3. del: Ugotavljanje prečnih/vzdolžnih napak po celotnem obodu feromagnetnih jeklenih cevi, nevarjenih in varjenih (razen obločno varjenih pod praškom), z avtomatizirano preiskavo z magnetno sondo - Dopolnilo A2: Sprememba meril sprejemljivosti (ISO 10893-3:2011/Amd 2:2020)

Non-destructive testing of steel tubes - Part 3: Automated full peripheral flux leakage testing of seamless and welded (except submerged arc-welded) ferromagnetic steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 2: Change acceptance criteria (ISO 10893-3:2011/Amd 2:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 3: Automatisierte Streuflussprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) ferromagnetischer Stahlrohre zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 2 (ISO 10893-3:2011/Amd 2:2020)

Essais non destructifs des tubes en acier - Partie 3: Contrôle automatisé par flux de fuite sur toute la circonférence des tubes en acier ferromagnétique sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales - Amendement 2: Changement des critères d'acceptatio: (ISO 10893-3:2011/Amd 2:2020)

Ta slovenski standard je istoveten z: EN ISO 10893-3:2011/A2:2020

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-3:2011/A2:2020 en,fr,de

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EUROPEAN STANDARD

EN ISO 10893-3:2011/A2

NORME EUROPÉENNE

EUROPÄISCHE NORM

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ICS 77.140.75; 77.040.20; 23.040.10

English Version

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Zerstörungsfreie Prüfung von Stahlrohren - Teil 3: Automatisierte Streuflussprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) ferromagnetischer Stahlrohre zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 2 (ISO 10893-3:2011/Amd 2:2020)

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This amendment A2 modifies the European Standard EN ISO 10893-3:2011; it was approved by CEN on 11 May 2020.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 10893-3:2011/A2:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This Amendment to the European Standard EN ISO 10893-3:2011 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2020, and conflicting national standards shall be withdrawn at the latest by December 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

The text of ISO 10893-3:2011/Amd 2:2020 has been approved by CEN as EN ISO 10893-3:2011/A2:2020 without any modification.

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2020-05

**Non-destructive testing of steel
tubes —****Part 3:****Automated full peripheral flux leakage
testing of seamless and welded
(except submerged arc-welded)
ferromagnetic steel tubes for the
detection of longitudinal and/or
transverse imperfections**

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**AMENDMENT 2: Change acceptance
criteria***Essais non destructifs des tubes en acier —**Partie 3: Contrôle automatisé par flux de fuite sur toute la
circonférence des tubes en acier ferromagnétique sans soudure et
soudés (sauf à l'arc immergé sous flux en poudre) pour la détection
des imperfections longitudinales et/ou transversales**AMENDEMENT 2: Changement des critères d'acceptation*

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.