

SLOVENSKI STANDARD
SIST EN ISO 10893-8:2011/oprA1:2019
01-november-2019

Neporušitveno preskušanje jeklenih cevi - 8. del: Ugotavljanje laminarnih napak nevarjenih in varjenih jeklenih cevi z avtomatizirano ultrazvočno preiskavo - Dopolnilo A1: Sprememba merit sprememljivosti (ISO 10893-8:2011/DAM 1:2019)

Non-destructive testing of steel tubes - Part 8: Automated ultrasonic testing of seamless and welded steel tubes for the detection of laminar imperfections - Amendment 1: Change acceptance criteria (ISO 10893-8:2011/DAM 1:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 8: Automatisierte Ultraschallprüfung nahtloser und geschweißter Stahlrohre zum Nachweis von Dopplungen - Änderung 1 (ISO 10893-8:2011/DAM 1:2019)

Essais non destructifs des tubes en acier - Partie 8: Contrôle automatisé par ultrasons pour la détection des dédoublures des tubes en acier sans soudure et soudés - Amendement 1: Changement des critères d'acceptation (ISO 10893-8:2011/DAM 1:2019)

Ta slovenski standard je istoveten z: [EN ISO 10893-8:2011/prA1](https://standards.sist.si/standard/7b5f240-436c)

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-8:2011/oprA1:2019 en,fr,de

iTeh STANDARD PREVIEW
(Standards.iteh.ai)
Full standard:
<https://standards.iteh.ai/catalog/standards/sist/7b5f2f4b-4366-4160-8000-da8bd6e0c128/sist-en-iso-10893-8-2011-opra1-2019>

DRAFT AMENDMENT

ISO 10893-8:2011/DAM 1

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Non-destructive testing of steel tubes —

Part 8: Automated ultrasonic testing of seamless and welded steel tubes for the detection of laminar imperfections

AMENDMENT 1: Change acceptance criteria

Essais non destructifs des tubes en acier —

Partie 8: Contrôle automatisé par ultrasons pour la détection des dédoubleures des tubes en acier sans soudure et soudés

AMENDEMENT 1: .

ICS: 77.140.75; 77.040.20; 23.040.10

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ISO/CEN PARALLEL PROCESSING



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Non-destructive testing of steel tubes —

Part 8:

Automated ultrasonic testing of seamless and welded steel tubes for the detection of laminar imperfections

AMENDMENT 1: Change acceptance criteria

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Automated ultrasonic testing of seamless and welded steel tubes for the detection of laminar imperfections

AMENDMENT 1: Change acceptance criteria

Change of acceptance criteria

Clause 8 Acceptance

Subclause 8.1.2

Replace the 2nd sentence " If after two consecutive retests all signals are lower than the trigger/ alarm level,

the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect " with " If

after one retest all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed this test otherwise the tube shall be designated as suspect "