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**Neporušitveno preskušanje jeklenih cevi - 9. del: Ugotavljanje laminarnih napak trakov/pločevine, ki se uporabljajo za izdelavo varjenih jeklenih cevi, z avtomatizirano ultrazvočno preiskavo - Dopolnilo A1: Sprememba meril sprejemljivosti (ISO 10893-9:2011/DAM 1:2019)**

Non-destructive testing of steel tubes - Part 9: Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes - Amendment 1: Change acceptance criteria (ISO 10893-9:2011/DAM 1:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 9: Automatisierte Ultraschallprüfung von Band/Blech, das für die Herstellung geschweißter Stahlrohre eingesetzt wird, zum Nachweis von Dopplungen - Änderung 1 (ISO 10893-9:2011/DAM 1:2019)

Essais non destructifs des tubes en acier - Partie 9: Contrôle automatisé par ultrasons pour la détection des dédoubleures dans les bandes/tôles fortes utilisées pour la fabrication des tubes en acier soudés - Amendement 1: Changement des critères d'acceptation (ISO 10893-9:2011/DAM 1:2019)

**Ta slovenski standard je istoveten z: EN ISO 10893-9:2011/prA1**

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**ICS:**

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

**SIST EN ISO 10893-9:2011/oprA1:2019 en,fr,de**

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

Full standard:  
<https://standards.iteh.ai/catalog/standards/sist/2c281db9-77ea-45f6-a01b-36db12c706b8/sist-en-iso-10893-9-2011-opra1-2019>

# DRAFT AMENDMENT

## ISO 10893-9:2011/DAM 1

ISO/TC 17/SC 19

Secretariat: UNI

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### Non-destructive testing of steel tubes —

Part 9:

### Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes

#### AMENDMENT 1: Change acceptance criteria

*Essais non destructifs des tubes en acier —*

*Partie 9: Contrôle automatisé par ultrasons pour la détection des dédoubleures dans les bandes/tôles fortes utilisées pour la fabrication des tubes en acier soudés*

AMENDEMENT 1: .

ICS: 77.140.75; 77.040.20; 23.040.10

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**ISO/CEN PARALLEL PROCESSING**



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Phone: +41 22 749 01 11  
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## Non-destructive testing of steel tubes —

Part 9:

### Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes

#### AMENDMENT 1: Change acceptance criteria

Part 9:

#### Automated ultrasonic testing for the detection of laminar imperfections in strip/plate used for the manufacture of welded steel tubes

AMENDMENT 1: Change acceptance criteria

##### Change of acceptance criteria

Clause 8 Acceptance

Subclause 8.2

Replace the 2nd sentence " If after two consecutive retests, all signals are lower than the trigger/ alarm level,

the strip/plate shall be deemed to have passed this test; otherwise, the strip/plate shall be designated as suspect. " with " ***If after one retest, all signals are lower than the trigger/alarm level, the strip/plate shall be deemed to have passed this test; otherwise, the strip/plate shall be designated as suspect. "***