
Neporušitveno preskušanje jeklenih cevi - 10. del: Avtomatizirano ultrazvočno preskušanje in odkrivanje vzdolžnih in/ali prečnih nepravilnosti po celotnem obodu nevarjenih in varjenih jeklenih cevi (razen obločno varjenih pod praškom) - Dopolnilo A1: Sprememba preskusne ultrazvočne frekvence - sprememba meril sprejemljivosti (ISO 10893-10:2011/Amd 1:2020)

Non-destructive testing of steel tubes - Part 10: Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1: Change of ultrasonic test frequency - change of acceptance criteria (ISO 10893-10:2011/Amd 1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 10: Automatisierte Ultraschallprüfung nahtloser und geschweißter (ausgenommen unterpulverschweißter) Stahlrohre über den gesamten Rohrumfang zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 1: Änderung der Ultraschall Prüffrequenz der Prüfköpfe; Änderung der Zulässigkeitskriterien (ISO 10893-10:2011/Amd 1:2020)

Ta slovenski standard je istoveten z: EN ISO 10893-10:2011/A1:2020

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-10:2011/A1:2020 **en,fr,de**

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

**EN ISO 10893-
10:2011/A1**

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ICS 77.140.75; 77.040.20; 23.040.10

English Version

Non-destructive testing of steel tubes - Part 10: Automated full peripheral ultrasonic testing of seamless and welded (except submerged arc-welded) steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1: Change of ultrasonic test frequency; change of acceptance criteria (ISO 10893-10:2011/Amd 1:2020)

Essais non destructifs des tubes en acier - Partie 10: Contrôle automatisé par ultrasons sur toute la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) pour la détection des imperfections longitudinales et/ou transversales - Amendement 1: Changement de la fréquence ultrasonore de l'essai; changement des critères d'acceptation (ISO 10893-10:2011/Amd 1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 10: Automatisierte Ultraschallprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) Stahlrohre über den gesamten Rohrumfang zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 1 (ISO 10893-10:2011/Amd 1:2020)

SIST EN ISO 10893-10:2011/A1:2020

This amendment A1 modifies the European Standard EN ISO 10893-10:2011; it was approved by CEN on 11 May 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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European foreword

This document (EN ISO 10893-10:2011/A1:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This Amendment to the European Standard EN ISO 10893-10:2011 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

Endorsement notice

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The text of ISO 10893-10:2011/Amd 1:2020 has been approved by CEN as EN ISO 10893-10:2011/A1:2020 without any modification.

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.