
Neporušitveno preskušanje jeklenih cevi - 11. del: Avtomatizirano ultrazvočno preskušanje varjenega šiva varjenih jeklenih cevi za odkrivanje vzdolžnih in/ali prečnih nepopolnosti - Dopolnilo A1: Sprememba ultrazvočnih preskusnih frekvenc - sprememba meril sprejemljivosti (ISO 10893-11:2011/Amd 1:2020)

Non-destructive testing of steel tubes - Part 11: Automated ultrasonic testing of the weld seam of welded steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1: Change of ultrasonic test frequency - change of acceptance criteria (ISO 10893-11:2011/Amd 1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 11: Automatisierte Ultraschallprüfung der Schweißnaht geschweißter Stahlrohre zum Nachweis von Unvollkommenheiten in Längs- und/oder Querrichtung - Änderung 1: Änderung der Ultraschall Prüffrequenz der Prüfköpfe; Änderung der Zulässigkeitskriterien (ISO 10893-11:2011/Amd 1:2020)

Essais non destructifs des tubes en acier - Partie 11: Contrôle automatisé par ultrasons du cordon de soudure des tubes en acier soudés pour la détection des imperfections longitudinales et/ou transversales - Amendement 1: Changement de la fréquence ultrasonore de l'essai; changement des critères d'acceptation (ISO 10893-11:2011/Amd 1:2020)

Ta slovenski standard je istoveten z: EN ISO 10893-11:2011/A1:2020

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
25.160.40	Varjeni spoji in vari	Welded joints and welds
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-11:2011/A1:2020 en,fr,de

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[SIST EN ISO 10893-11:2011/A1:2020](https://standards.iteh.ai/catalog/standards/sist/ea60736e-c2bb-44cb-8e8b-363a1cf9271b/sist-en-iso-10893-11-2011-a1-2020)

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

**EN ISO 10893-
11:2011/A1**

July 2020

ICS 23.040.10; 77.040.20; 77.140.75

English Version

Non-destructive testing of steel tubes - Part 11: Automated ultrasonic testing of the weld seam of welded steel tubes for the detection of longitudinal and/or transverse imperfections - Amendment 1: Change of ultrasonic test frequency; change of acceptance criteria (ISO 10893-11:2011/Amd 1:2020)

Essais non destructifs des tubes en acier - Partie 11:
Contrôle automatisé par ultrasons du cordon de
soudure des tubes en acier soudés pour la détection
des imperfections longitudinales et/ou transversales -
Amendement 1: Changement de la fréquence
ultrasonore de l'essai; changement des critères
d'acceptation (ISO 10893-11:2011/Amd 1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 11:
Automatisierte Ultraschallprüfung der Schweißnaht
geschweißter Stahlrohre zum Nachweis von
Unvollkommenheiten in Längs- und/oder
Querrichtung - Änderung 1 (ISO 10893-11:2011/Amd
1:2020)

This amendment A1 modifies the European Standard EN ISO 10893-11:2011; it was approved by CEN on 11 May 2020.

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This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 10893-11:2011/A1:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This Amendment to the European Standard EN ISO 10893-11:2011 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

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The text of ISO 10893-11:2011/Amd 1:2020 has been approved by CEN as EN ISO 10893-11:2011/A1:2020 without any modification.

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INTERNATIONAL
STANDARDISO
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First edition
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AMENDMENT 1
2020-06

**Non-destructive testing of steel
tubes —**

Part 11:

**Automated ultrasonic testing of the
weld seam of welded steel tubes for
the detection of longitudinal and/or
transverse imperfections**

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**AMENDMENT 1: Change of ultrasonic
test frequency; change of acceptance
criteria**

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*Essais non destructifs des tubes en acier —**Partie 11: Contrôle automatisé par ultrasons du cordon de soudure
des tubes en acier soudés pour la détection des imperfections
longitudinales et/ou transversales**AMENDEMENT 1: Changement de la fréquence ultrasonore de l'essai;
changement des critères d'acceptation*

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.