
Neporušitveno preskušanje jeklenih cevi - 12. del: Ugotavljanje debeline po celotnem obodu nevarjenih in varjenih jeklenih cevi (razen obločno varjenih pod praškom) z avtomatizirano ultrazvočno preiskavo - Dopolnilo A1: Sprememba meril sprejemljivosti (ISO 10893-12:2011/Amd 1:2020)

Non-destructive testing of steel tubes - Part 12: Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes - Amendment 1: Change of acceptance criteria (ISO 10893-12:2011/Amd 1:2020)

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Zerstörungsfreie Prüfung von Stahlrohren - Teil 12: Automatisierte Ultraschall-Wanddickenprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) Stahlrohre über den gesamten Rohrumfang - Änderung 1 (ISO 10893-12:2011/Amd 1:2020)

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Essais non destructifs des tubes en acier - Partie 12: Contrôle automatisé de l'épaisseur par ultrasons sur toute la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) - Amendement 1: Modification des critères d'acceptation (ISO 10893-12:2011/Amd 1:2020)

Ta slovenski standard je istoveten z: EN ISO 10893-12:2011/A1:2020

ICS:

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

SIST EN ISO 10893-12:2011/A1:2020 en,fr,de

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EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

**EN ISO 10893-
12:2011/A1**

June 2020

ICS 77.140.75; 77.040.20; 23.040.10

English Version

Non-destructive testing of steel tubes - Part 12: Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes - Amendment 1: Change of acceptance criteria (ISO 10893-12:2011/Amd 1:2020)

Essais non destructifs des tubes en acier - Partie 12:
Contrôle automatisé de l'épaisseur par ultrasons sur toute la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) - Amendement 1: Modification des critères d'acceptation (ISO 10893-12:2011/Amd 1:2020)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 12: Automatisierte Ultraschall-Wanddickenprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) Stahlrohre über den gesamten Rohrumfang - Änderung 1 (ISO 10893-12:2011/Amd 1:2020)

This amendment A1 modifies the European Standard EN ISO 10893-12:2011; it was approved by CEN on 11 May 2020.

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This amendment exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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European foreword

This document (EN ISO 10893-12:2011/A1:2020) has been prepared by Technical Committee ISO/TC 17 "Steel" in collaboration with Technical Committee CEN/TC 459/SC 10 "Steel tubes, and iron and steel fittings" the secretariat of which is held by UNI.

This Amendment to the European Standard EN ISO 10893-12:2011 shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2020, and conflicting national standards shall be withdrawn at the latest by December 2020.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

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Endorsement notice

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The text of ISO 10893-12:2011/Amd 1:2020 has been approved by CEN as EN ISO 10893-12:2011/A1:2020 without any modification.

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INTERNATIONAL
STANDARDISO
10893-12First edition
2011-04-01**AMENDMENT 1**
2020-05

**Non-destructive testing of steel
tubes —**

Part 12:

**Automated full peripheral ultrasonic
thickness testing of seamless and
welded (except submerged arc-
welded) steel tubes****AMENDMENT 1: Change of acceptance
criteria**

<https://standards.iteh.ai/catalog/standards/sist/cad207a9-87b4-43e4-a7f4-f773213e0601/sist-en-iso-10893-12-2011-a1-2020>

*Essais non destructifs des tubes en acier —**Partie 12: Contrôle automatisé de l'épaisseur par ultrasons sur toute la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre)**AMENDEMENT 1: Modification des critères d'acceptation*Reference number
ISO 10893-12:2011/Amd.1:2020(E)

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Foreword

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This document was prepared by Technical Committee ISO/TC 17, *Steel*, Subcommittee SC 19, *Technical delivery conditions for steel tubes for pressure purposes*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.