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**Neporušitveno preskušanje jeklenih cevi - 12. del: Ugotavljanje debeline po celotnem obodu nevarjenih in varjenih jeklenih cevi (razen obločno varjenih pod praškom) z avtomatizirano ultrazvočno preiskavo - Dopolnilo A1: Sprememba meril sprejemljivosti (ISO 10893-12:2011/DAM 1:2019)**

Non-destructive testing of steel tubes - Part 12: Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes - Amendment 1: Change of acceptance criteria (ISO 10893-12:2011/DAM 1:2019)

Zerstörungsfreie Prüfung von Stahlrohren - Teil 12: Automatisierte Ultraschall-Wanddickenprüfung nahtloser und geschweißter (ausgenommen unterpulvergeschweißter) Stahlrohre über den gesamten Rohrumfang - Änderung 1 (ISO 10893-12:2011/DAM 1:2019)

Essais non destructifs des tubes en acier - Partie 12: Contrôle automatisé de l'épaisseur par ultrasons sur toute la circonférence des tubes en acier sans soudure et soudés (sauf à l'arc immergé sous flux en poudre) - Amendement 1: Modification des critères d'acceptation (ISO 10893-12:2011/DAM 1:2019)

**Ta slovenski standard je istoveten z: EN ISO 10893-12:2011/prA1**

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**ICS:**

23.040.10	Železne in jeklene cevi	Iron and steel pipes
77.040.20	Neporušitveno preskušanje kovin	Non-destructive testing of metals

**SIST EN ISO 10893-12:2011/oprA1:2019 en,fr,de**

**iTeh STANDARD PREVIEW**  
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Full standard:  
<https://standards.iteh.ai/catalog/standards/sist/cad207a9-87b4-43e4-a784-f773213e0601/sist-en-iso-10893-12-2011-oprA1-2019>

# DRAFT AMENDMENT

## ISO 10893-12:2011/DAM 1

ISO/TC 17/SC 19

Secretariat: UNI

Voting begins on:  
2019-08-27Voting terminates on:  
2019-11-19

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### Non-destructive testing of steel tubes —

Part 12:

### Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes

#### AMENDMENT 1: Change of acceptance criteria

*Essais non destructifs des tubes en acier —**Partie 12: Contrôle automatisé de l'épaisseur par ultrasons sur toute la circonférence des tubes en acier  
sans soudure et soudés (sauf à l'arc immergé sous flux en poudre)*

AMENDEMENT 1: .

ICS: 77.140.75; 77.040.20; 23.040.10

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## Non-destructive testing of steel tubes —

Part 12:

### Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes

#### AMENDMENT 1: Change of acceptance criteria

Part 12:

#### Automated full peripheral ultrasonic thickness testing of seamless and welded (except submerged arc-welded) steel tubes

AMENDMENT 1: Change of acceptance criteria

##### Change of acceptance criteria

Clause 8 Acceptance

Subclause 8.2

Replace the 2nd sentence " If, after two consecutive retests, all signals are lower than the trigger/ alarm level,

the tube shall be deemed to have passed this test; otherwise, the tube shall be designated as suspect. " with "

If after one retest, all signals are lower than the trigger/alarm level, the tube shall be deemed to have passed

this test; otherwise, the tube shall be designated as suspect."