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Standard Test Method for Water and Sediment in Fuel Oils by the Centrifuge Method (Laboratory Procedure)¹

This standard is issued under the fixed designation D 1796; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This test method covers the laboratory test for determination of water and sediment in fuel oils by using the centrifuge method in the range from 0 to 30% volume. This chapter, along with API MPMS Chapter 10.3 (Test Method D4007, IP-359), supersedes the previous edition of Test Method D1796 (API Standard D2548, IP75).*

1.1 This test method describes the laboratory determination of water and sediment in fuel oils in the range from 0 to 30 % volume by means of the centrifuge procedure.

NOTE 1—With some types of fuel oils such as residual fuel oils or distillate fuel oils containing residual components, it is difficult to obtain water or sediment contents with this test method. When this situation is encountered, Test Method D 95 (API MPMS Chapter 10.5) or Test Method D 473 (API MPMS Chapter 10.1) may be used.

1.2 Annex A2 contains a procedure for saturating toluene with water.

1.3 The values stated in SI units are to be regarded as the standard. The values in parentheses are for information only.

1.4 Chapter 10.1) may be used.

NOTE 2—API MPMS Chapter 10.6 (Test Method D 1796) along with API MPMS Chapter 10.3 (Test Method D 4007) formerly superseded API Standard 2548.

1.2 The values stated in SI units are to be regarded as the standard. The values given in parentheses are for information only.

1.3 This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use. For a specific precautionary statement, see 6.1.

2. Referenced Documents

2.1 ASTM Standards:²

D 95 Test Method for Water in Petroleum Products and Bituminous Materials by Distillation (API MPMS Chapter 10.5)

D362 Specification for Industrial Grade Toluene

D 473 Test Method for Sediment in Crude Oils and Fuel Oils by the Extraction Method (API MPMS Chapter 10.1)²

D4006 Test Method for Water in Crude Oil by Distillation (API MPMS Chapter 10.2)

D 4007 Test Method for Water and Sediment in Crude Oil by the Centrifuge Method (Laboratory Procedure) (API MPMS Chapter 10.3)⁴

D 4057 Practice for Manual Sampling of Petroleum and Petroleum Products (API MPMS Chapter 8.1)⁴

¹ This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products and Lubricants and the API Committee on Petroleum Measurement, and is the direct responsibility of Subcommittee D02.02.08 COMQ, the joint ASTM-API committee on Static Petroleum Measurement: Sampling, Sediment, Water.

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² Annual Book of ASTM Standards, Vol 05.01.

³ For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

*A Summary of Changes section appears at the end of this standard.

Practice for Manual Sampling of Petroleum and Petroleum Products

D 4177 ~~Practice for Automatic Sampling of Petroleum and Petroleum Products (API MPMS Chapter 8.2)~~⁴

Practice for Automatic Sampling of Petroleum and Petroleum Products

D 4377 ~~Test Method for Water in Crude Oils by Potentiometric Karl Fischer Titration (API MPMS Chapter 10.7)~~⁴

D 4928 ~~Test Method for Water in Crude Oils by Coulometric Karl Fischer Titration (API MPMS Chapter 10.9)~~⁴

D 5854 ~~Practice for Mixing and Handling of Liquid Samples of Petroleum and Petroleum Products (API MPMS Chapter 8.3)~~

E 542 Practice for Calibration of Laboratory Volumetric Apparatus

2.2 *API Standards:*³

MPMS Chapter 8.1 Practice for Manual Sampling of Petroleum and Petroleum Products (ASTM Practice D 4057)

MPMS Chapter 8.2 Practice for Automatic Sampling of Petroleum and Petroleum Products (ASTM Practice D 4177)

MPMS Chapter 8.3 Practice for Mixing and Handling of Liquid Samples of Petroleum and Petroleum Products (ASTM Practice D 5854)

MPMS Chapter 10.1 ~~Determination of~~ Test Method for Sediment in Crude Oils by the Extraction Method (ASTM Test Method D 473)

MPMS Chapter 10.2 ~~Determination of Water in Crude Oil by the Distillation Method (ASTM Test Method D4006)~~ Chapter 10.3 Test Method for Water and Sediment in Crude Oil by the Centrifuge Method (Laboratory Procedure) (ASTM Test Method D 4007)

MPMS Chapter 10.3 ~~Determination of Water and Sediment in Crude Oils by the Centrifuge Method (Laboratory Procedure)~~ (ASTM Test Method D4007)

MPMS Chapter 10.5 ~~Determination of Water in Petroleum Products and Other Bituminous Materials~~ (ASTM Test Method D95)

MPMS Chapter 10.7 ~~Determination of Water in Crude Oils (Karl Fischer) Titration~~ (ASTM Test Method D4377)

MPMS Chapter 10.9 ~~Determination of Water in Crude Oils Coulometric Karl Fischer Titration~~ (ASTM Test Method D4928) Test Method for Water in Petroleum Products and Bituminous Materials by Distillation (ASTM Test Method D 95)

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<https://standards.iteh.ai/catalog/standards/sist/f908df9e-41fe-40be-9e8e-6196a4306927/astm-d1796-042009>

⁴ Discontinued—See 1988 *Annual Book of ASTM Standards*, Vol 06.03.

³ Published as Manual of Petroleum Measurement Standards. Available from the American Petroleum Institute, 1220 L St., N.W., Washington, DC 20005.

2.3 *IP Standard:*

Specification for Toluol-IP Standard:⁴

Methods Book, Appendix B Specification for Methylbenzenes (Toluenes)

2.4 *ISO Standard:*⁵

ISO 5272:1979 Toluene for Industrial Use—Specifications

3. Summary of Test Method

3.1 Equal volumes of fuel oil and water-saturated toluene are placed in each of two cone-shaped centrifuge tubes. After centrifugation, the volume of the higher gravity density water and sediment layer at the bottom of the tube is read.

4. Significance and Use

4.1 The water and sediment content of fuel oil is significant because it can cause corrosion of equipment and problems in processing. ~~The determination of water and sediment content must be known is required~~ to measure accurately net volumes of actual fuel oil in sales, taxation, exchanges, and custody transfers.

5. Apparatus

5.1 *Centrifuge:*

~~5.1.1A-5.1.1~~ 5.1.1 Use a centrifuge capable of spinning two or more filled cone-shaped 203-mm (8-in.) centrifuge tubes at a speed which that can be controlled to give a relative centrifugal force (rcf) of between 500 and 800 at the tip of the tubes ~~shall be used.~~ (see 5.1.6).

5.1.2 The revolving head, trunnion rings, and trunnion cups, including the cushions, shall be soundly constructed to withstand the maximum centrifugal force capable of being delivered by the power source. The trunnion cups and cushions shall firmly support the tubes when the centrifuge is in motion. The centrifuge shall be enclosed by a metal shield or case strong enough to eliminate danger if any breakage occurs.

5.1.3 Calculate the speed of the rotating head in revolutions per minute (rpm) as follows:

5.1.3 The centrifuge shall be heated and controlled thermostatically to avoid unsafe conditions. It shall be capable of maintaining the sample temperature during the entire process at $60 \pm 1^\circ\text{C}$ ($140 \pm 1.8^\circ\text{F}$). The thermostatic control shall be capable of maintaining the temperature within these limits and operate safely if there is a flammable atmosphere.

⁴ Annual Book of ASTM Standards, Vol 05.02.

⁴ Available from Energy Institute, 61 New Cavendish St., London, WIG 7AR, U.K.

⁵ Annual Book of ASTM Standards, Vol 05.03.

⁵ Available from American National Standards Institute (ANSI), 25 W. 43rd St., 4th Floor, New York, NY 10036.

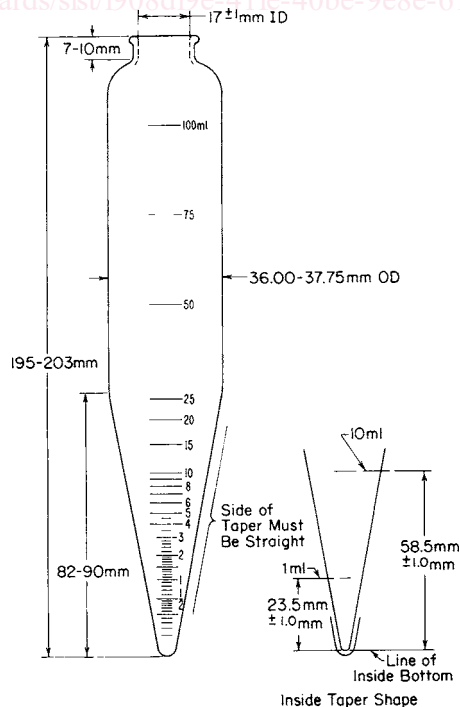


FIG. 1 Eight-Inch (203-mm) Centrifuge Tube

5.1.4 Electric powered and heated centrifuges must meet all safety requirements for use in hazardous areas.

NOTE 3—Some heated centrifuges maintain the bowl at a pressure slightly below atmospheric pressure and reduce the hazards associated with vapors and gasses, produced by samples and solvents used in the tests, by discharging any vapors to a non-hazardous area.

5.1.5 Calculate the speed of the rotating head in revolutions per minute (r/min) as follows:

$$rpm = 1335 \sqrt{rcf/d} \tag{1}$$

$$r/min = 1335 \sqrt{rcf/d} \tag{1}$$

where:

rcf = relative centrifugal force, and

d = diameter of swing, ~~mm~~ swing measured between tips of opposite tubes when in rotating position, ~~mm~~, mm, or

$$rpm = 265 \sqrt{rcf/d} \tag{2}$$

$$r/min = 265 \sqrt{rcf/d} \tag{2}$$

where:

rcf = relative centrifugal force, and

d = diameter of swing (~~inches~~) measured between tips of opposite tubes when in rotating position, in.

5.2

5.1.6 Calculate the relative centrifugal force from a measured speed (r/min) as follows:

$$rcf = d \left(\frac{r/min}{1335} \right)^2 \tag{3}$$

where:

d = diameter of swing measured between tips of opposite tubes when in rotating position, mm, or

$$rcf = d \left(\frac{r/min}{265} \right)^2 \tag{4}$$

where:

d = diameter of swing measured between tips of opposite tubes when in rotating position, in.

5.2 Centrifuge Tubes:

5.2.1 Each centrifuge tube shall be a ~~203-mm (8-in.)~~ cone-shaped tube, conforming to the dimensions given in Fig. 1, and made of thoroughly annealed glass. The graduations, numbered as shown in Fig. 1, shall be clear and distinct, and the mouth shall be constricted in shape for closure with a cork or solvent-resistant rubber stopper. Scale error tolerances and the smallest graduations between various calibration marks are given in Table 1 and apply to calibrations made with air-free water at 20°C (68°F), when reading the bottom of the shaded meniscus.

~~5.2.2 The accuracy of the graduation marks shall be volumetrically verified or gravimetrically certified.~~ 5.2.2 Volumetrically verify or gravimetrically certify the accuracy of the graduation marks, in accordance with Practice E 542 using equipment traceable through the National Institute for Standards and Technology (NIST). The verification or certification shall include (NIST)⁶ or other national standards. Include the verification or certification for each mark through the 0.5-mL mark; of the 1, 1.5 and 2-mL marks; and of the 50 and 100-mL marks. ~~The tube shall not be used~~ use the tube if the scale error exceeds the applicable tolerance in Table 1.

⁶ Annual Book of ASTM Standards, Vol 14.04.

⁶ Available from National Institute of Standards and Technology (NIST), 100 Bureau Dr., Stop 3460, Gaithersburg, MD 20899-3460.

TABLE 1 Centrifuge Tube Calibration Tolerances for ~~8-in.~~ 203-mm (8-in.) Tube

Range, mL	Subdivision, mL	Volume Tolerance, mL
0 to 0.1	0.05	±0.02
Above 0.1 to 0.3	0.05	±0.03
Above 0.3 to 0.5	0.05	±0.05
Above 0.5 to 1.0	0.10	±0.05
Above 1.0 to 2.0	0.10	±0.10
Above 2.0 to 3.0	0.20	±0.10
Above 3.0 to 5.0	0.50	±0.20
Above 5.0 to 10	1.00	±0.50
Above 10 to 25	5.00	±1.00
Above 25 to 100	25.00	±1.00

5.3 *Bath*—The bath shall be either a solid metal block bath or a liquid bath of sufficient depth for immersing the centrifuge tube in the vertical position to the 100-mL mark. Means shall be provided for maintaining the temperature at $49 \pm 1^\circ\text{C}$ ($120 \pm 2^\circ\text{F}$) and $60 \pm 1^\circ\text{C}$ ($140 \pm 2^\circ\text{F}$). See Note 2.—The bath shall be either a solid metal block bath or a liquid bath of sufficient depth for immersing the centrifuge tube in the vertical position to the 100-mL mark. Provide the means for maintaining the temperature at $60 \pm 1^\circ\text{C}$ ($140 \pm 1.8^\circ\text{F}$). See Note 4.

NOTE 4—It has been observed for some fuel oils that temperatures higher than 60°C (140°F) may be required to obtain correct sediment and water content. If temperatures higher than 60°C are necessary, they may be used only with the consent of the parties involved. Water saturation of toluene may also be carried out at this higher testing temperature. (See Annex A1.)

6. Reagents

6.1 *Toluene* (conforming to the IP Specification for Methylbenzenes (Toluenes) or to ISO 5272. (Warning—Flammable vapor harmful. See Annex A1.) that conforms to Specification D362 or to the IP Specification for Toluol shall be used as the solvent.

6.1.1 The toluene shall be water saturated at $60 \pm 3^\circ\text{C}$ ($140 \pm 5^\circ\text{F}$), but shall be free of suspended water. This may be accomplished by the addition of 2 mL of water per 1000 mL of solvent. Shaking will aid in saturation, but adequate settling time is necessary to ensure that the solvent is free of suspended water before use. See Annex A2 for a procedure for saturating toluene with water.—Flammable. Keep away from heat, sparks, and open flame. Vapor harmful. Toluene is toxic. Particular care must be taken to avoid breathing the vapor and to protect the eyes. Keep container closed. Use with adequate ventilation. Avoid prolonged or repeated contact with the skin.)

6.1.1 Typical characteristics for this reagent are:

Molecular weight $\text{C}_6\text{H}_5\text{CH}_3$	92.14
Color (APHA)	10
Boiling range (initial to dry point) ⁴	2.0°C (3.6°F)
Residue after evaporation	0.001 %
Substances darkened by H_2SO_4	passes ACS test
Sulfur compounds (as S)	0.003 %

⁴ Recorded boiling point 110.6°C .

NOTE 2—It has been observed for some fuel oils that temperatures higher than 60°C (140°F) may be required to obtain correct sediment and water content. If temperatures higher than 60°C are necessary, they may be used only with the consent of the parties involved. Water saturation of toluene may also be done at this higher testing temperature. (See Appendix X1.)

NOTE 3—Some oils may require other solvents or solvent-demulsifier combinations. Those agreed upon between the purchaser and the seller may be used.

6.2 *5*—Some oils may require other solvents or solvent-demulsifier combinations. Those agreed upon between the purchaser and the seller may be used.

6.1.2 The solvent shall be water-saturated at $60 \pm 1^\circ\text{C}$ ($140 \pm 1.8^\circ\text{F}$) but shall be free of suspended water. See Annex A1 for the solvent-water saturation procedure.

6.2 Demulsifiers:

6.2.1 Where necessary, use a demulsifier should be used to promote the separation of water from the sample, to prevent water from clinging to the walls of the centrifuge tube, and to enhance the distinctness of the water-oil interface.

6.2.2 When using a demulsifier is used, demulsifier, it should be mixed according to the manufacturer's recommendations and should never be added to the volume of sediment and water determined. The demulsifier should always be used Always use the demulsifier in the form of a demulsifier-solvent stock solution or be premixed with the solvent to be used in the test.

7. Sampling

7.1 Sampling is defined as all steps required to obtain an aliquot of the contents of any pipe, tank, or other system and to place them into the laboratory test container.

7.2 Only representative samples obtained as specified in Practice D 4057 (API MPMS Chapter 8.1) and Practice D 4177 (API MPMS Chapter 8.2) shall be used for this test method.

7.2 Practice D 5854

7.3 Practice D 5854 (API MPMS Chapter 8.3) contains additional information on sampling and homogenization efficiency of an untested mixer. This test method should not be attempted Do not use this test method without strict adherence to Practice D 5854 (API MPMS Chapter 8.3).

8. Procedure

8.1 Fill each of two centrifuge tubes (5.2) to the 50-mL mark with the well-mixed sample directly from the sample container. Then, using Using a pipette, add 50 mL of the water-saturated solvent (6.1). Read the top of the meniscus at both the 50 and 100-mL 100 mL marks. Stopper the tubes tightly and shake vigorously until the contents are thoroughly mixed. Loosen the stoppers on the tubes and immerse the tubes to the 100-mL mark for 10 min in the bath maintained at $60 \pm 1^\circ\text{C}$ ($140 \pm 2^\circ\text{F}$); 1.8°F).

8.2 Tighten the stoppers and again invert the tubes to ensure that the oil and solvent are uniformly mixed and shake cautiously. ~~(Warning—In general, the vapor pressures of hydrocarbons at 60°C (140°F) are approximately double those at 40°C (104°F). Consequently, tubes should always be inverted—~~invert the tubes ~~at a position below eye level so that contact will be avoided if the stopper is blown out.)~~

~~8.2.1~~8.3 Place the tubes in the trunnion cups on opposite sides of the centrifuge to establish a balanced condition; and ensure that the tubes and stoppers do not touch adjacent or opposite tubes when in the extended position. Spin for 10 min at a rate, calculated from the equation given in 5.1.6, sufficient to produce a relative centrifugal force (~~rcf~~)(rcf) of between 500 and 800 at the tip of the whirling tubes (see Table 2 for the relationship between diameter of swing, relative centrifugal force, and revolutions per minute). ~~The~~Maintain the temperature of the sample during the entire centrifuging procedure ~~shall be maintained at 60 ± 1°C (140 ± 2°F)~~1.8°F. (See Note 24.)

~~8.2.2~~8.4 Immediately after the centrifuge comes to rest following the spin, read and record the combined volume of water and sediment at the bottom of each tube to the nearest 0.05 mL from 0.1 to 1-mL graduations and to the nearest 0.1 mL above the 1-mL graduations. Below 0.1 mL estimate to the nearest 0.025 mL (see

8.4 Immediately after the centrifuge comes to rest following the spin (ensure the tubes are immediately brought to a vertical position after the centrifuge stops because the results may be affected if the tubes come to rest at an angle), read and record the combined volume of water and sediment at the bottom of each tube to the nearest 0.05 mL from 0.1 to 1-mL graduations and to the nearest 0.1 mL above the 1-mL graduations. Below 0.1 mL, estimate to the nearest 0.025 mL (see Fig. 2). If less than 0.025 mL of water and sediment is visible and it is not a great enough volume to be considered 0.025 mL, record the volume as less than 0.025 mL. If no water or sediment is visible, record the volume as 0.000 mL. Return the tubes without agitation to the centrifuge and spin for another 10 min~~min~~ at the same rate.

~~8.2.3~~8.5 Repeat this operation until the combined volume of water and sediment remains constant for two consecutive readings. In general, not more than two spinnings are required.

~~8.2.4~~8.6 If the difference between the final volumes is not greater than one subdivision on the centrifuge tube (see Table 1), or, not greater than 0.0025 mL for estimated volumes of 0.10 mL or lower, proceed with the calculation of water and sediment content using Eq 35 as described in Section 9. If the difference is greater than one subdivision or, for readings of 0.10 or below, greater than 0.025 mL, the readings are inadmissible and ~~inadmissible. If this is the determination shall be repeated~~case, repeat the determination starting at 8.1.

9. Calculation

~~9.1~~9.1 Record the final volume of water and sediment in each tube and report the sum of these two readings as the percentage of sediment and water. Report results lower than 0.05% either as 0 or 0.05, whichever is closer.

~~9.2~~9.2 Calculate the water and sediment of the sample as follows:

$$V = V_1 + V_2 \tag{3}$$

(3) Calculation

9.1 Record the final volume of water and sediment in each tube. If the difference between the two readings is greater than one subdivision on the centrifuge tube (see Table 1) or

0.025 mL for readings of 0.10 mL and below, the readings are inadmissible and the determination shall be repeated.

9.2 Calculate the water and sediment of the sample as follows:

$$V = V_1 + V_2 \tag{5}$$

TABLE 2 Rotation Speeds Applicable for Centrifuges of Various Diameters of Swing

NOTE—rcf = relative centrifugal force.

Diameter of Swing		Revolutions per Minute	
Millimetres	Inches ^A	At 500 rcf	At 800 rcf
305	12	1710	2170
330	13	1650	2010
356	14	1590	2000
381	15	1530	1930
406	16	1490	1870
432	17	1440	1820
457	18	1400	1770
483	19	1360	1720
508	20	1330	1680
533	21	1300	1640
559	22	1270	1600
584	23	1240	1560
610	24	1210	1530

^A For this column, the diameter of swing is measured in inches between tips of opposite tubes when in rotating position.