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Road vehicles — Engine test code — Net power

Véhicules routiers — Code d'essai des moteurs — Puissance nette

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 34, *Propulsion, powertrain and powertrain fluids*.

This fourth edition cancels and replaces the third edition (ISO 1585:1992), which has been technically revised. The main changes compared to the previous edition are as follows:

- the air induction system definition has been updated to clarify included components;
- a requirement for exhaust particulate filter restriction has been added;
- a requirement for engine cooling active thermal management system settings has been added;
- a power correction factor for turbocharged engines with a system compensating the ambient conditions has been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

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Road vehicles — Engine test code — Net power

1 Scope

This document specifies a method for testing engines designed for automotive vehicles. It applies to the evaluation of their performance with a view, in particular to presenting curves of power and specific fuel consumption at full load as a function of engine speed.

It applies only to net power assessment.

This document concerns internal combustion engines used for propulsion of passenger cars, trucks and other motor vehicles, excluding motorcycles, mopeds and agricultural tractors normally travelling on roads, and included in one of the following categories:

- reciprocating internal combustion engines (spark-ignition or compression-ignition) but excluding free piston engines;
- rotary piston engines.

These engines can be naturally aspirated or pressure-charged, either using a mechanical supercharger or turbocharger.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 7876-1, Fuel injection equipment — Vocabulary — Part 1: Fuel injection pumps

ISO~7967-1, Reciprocating~internal~combustion~engines -- Vocabulary~of~components~and~systems -- Part~1:~Structure~and~external~covers

ISO 7967-2, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 2: Main running gear

ISO 7967-3, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 3: Valves, camshaft drives and actuating mechanisms

ISO 7967-4, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 4: Pressure charging and air/exhaust gas ducting systems

ISO 7967-5, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 5: Cooling systems

ISO 7967-8, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 8: Starting systems

ISO 11614, Reciprocating internal combustion compression-ignition engines — Apparatus for measurement of the opacity and for determination of the light absorption coefficient of exhaust gas

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 2710-1, ISO 7876-1, ISO 7967-1, ISO 7967-2, ISO 7967-3, ISO 7967-4, ISO 7967-5 and ISO 7967-8 and the following definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at http://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

3.1

net power

power obtained on a test bed at the end of the crankshaft or its equivalent at the corresponding engine speed with the equipment and auxiliaries listed in Table 1

Note 1 to entry: If the power measurement can only be carried out with a mounted gearbox, the losses in the gearbox should be added to the measured power to give the engine power.

3.2

standard production equipment

any equipment provided by the manufacturer for a particular engine application

4 Accuracy of measuring equipment and instruments

4.1 Torque

The dynamometer torque-measuring system shall have an accuracy within $\pm 1~\%$ in the range of scale values required for the test.

4.2 Engine speed (rotational frequency)

The engine speed (rotational frequency) measuring system shall have an accuracy of ±0,5 %.

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4.3 Fuel flow

The fuel flow measuring system shall have an accuracy of ±1 %.

4.4 Fuel temperature

The fuel temperature measuring system shall have an accuracy of ±2 K.

4.5 Air temperature

The air temperature measuring system shall have an accuracy of ±1 K.

4.6 Barometric pressure

The barometric pressure measuring system shall have an accuracy of ±100 Pa.

NOTE $1 \text{ Pa} = 1 \text{ N/m}^2$.

4.7 Back pressure in exhaust system

The system used to measure the back pressure in the exhaust system shall have an accuracy of ± 200 Pa. The measurement shall be made subject to footnote b of <u>Table 1</u>.

4.8 Depression in inlet system

The system used to measure the depression in the inlet system shall have an accuracy of ± 50 Pa. The measurement shall be made subject to footnote a of <u>Table 1</u>.

4.9 Absolute pressure in inlet duct

The system used to measure the absolute pressure in the inlet duct shall have an accuracy of $\pm 2~\%$ of the measured pressure.

 $Table \ 1 - In stall at ion \ of \ equipment \ and \ auxiliaries \ during \ test$

No.	Equipment and auxiliaries	Fitted for net power test
1	Inlet system	
	Inlet manifold	
	Crankcase emission control system	
	Control devices for dual induction inlet manifold system	
	Air flow meter	Yes, standard production equipment
	Air inlet ductwork ^a	
	Air filter ^a	
	Inlet silencer ^a	
	Speed-limiting device ^a 116h Standards	
2	Induction heating device of inlet manifold (Interpretation) Standards.ite	Yes, standard production equipment If possible, to be set in the most favourable position.
3	Exhaust system Document Preview	V
	Exhaust purifier(s) ^b	
	Exhaust manifold ISO 1585:2020	
s://st	and Pressure-charging devices ads/iso/14b70ffa-8765-4249-9	8-874a1e17cfae/iso-1585-2020 Yes, standard production equipment
	Connecting pipes ^c	res, standard production equipment
	Silencer ^c	
	Tail pipe ^c	
	Exhaust brake ^d	
4	Fuel supply pump ^e	Yes, standard production equipment
5	Carburation equipment	
	Carburettor	
	Electronic control system, air-flow meter, etc. (if fitted)	
	Equipment for gaseous fuel engines	Yes, standard production equipment
	Pressure reducer	
	Evaporator	
	Mixer	

 Table 1 (continued)

No.	Equipment and auxiliaries		Fitted for net power test	
6	Fuel injection equipment [spark-ignition and compression ignition (diesel)]			
	Prefilter			
	Filter			
	Pump			
	High-pressure pipe	}	Yes, standard production equipment	
	Injector			
	Air inlet valve (if fitted) ^f			
	Electronic control system, etc. (if fitted)			
	Governor/control system: automatic full-load stop for the control depending on atmospheric conditions			
7	Liquid cooling equipment			
	Radiator			
	Fan ^{g,h}			
	Fan cowl		Yes, standard production equipment	
	Water pump			
	Thermostat or thermal management system ⁱ	ľ	ds	
8	Air cooling)		
	cowl (https://standards		iteh,ai)	
	Fan or blower ^{g,h}		Yes, standard production equipment	
	Temperature regulating device	J	Tew	
9	Electrical or electronic equipment	<u> </u>		
	Generator/alternatori	1	040 0419 974010170f00/ion 1595 00	
	Spark distribution system		249-9410-0/4a161/Clac/180-1303-202	
	Coil(s)	ļ	Yes, standard production equipment	
	Wiring		res, standar a production equipment	
	Spark-plugs			
	Electronic control system including knock sensor/spark retard system ^m			
10	Pressure-charging equipment (if fitted)			
	Compressor driven either directly by the engine,			
	and/or by the exhaust gases			
	Boost control ⁿ	}	Yes, standard production equipment	
	Charge-air-cooler ^{g,h,k}			
	Coolant pump or fan(engine-driven)			
	Coolant flow control devices (if fitted)	J		
11	Auxiliary test bed fan		Yes, if necessary	
12	Anti-pollution devices ^l	_	Yes, standard production equipment	

Table 1 (continued)

No. Equipment and auxiliaries Fitted for net power test

- ^a The air induction system begins where the air enters the system from atmosphere. Except when there is a risk of the system having a noticeable influence upon engine power, an equivalent system may be used. In this case, a check should be made to ascertain that inlet depression does not differ by more than 100 Pa from the limit specified by the manufacturer for a clean air filter.
- ^b For the case of an exhaust particulate filter, the filter or equivalent restriction shall represent the clean state.
- ^c Except when there is a risk of the system having a noticeable influence upon engine power, an equivalent system may be used. In this case, a check should be made to ascertain that the backpressure in the engine exhaust system does not differ by more than 1 000 Pa from that specified by the manufacturer.
- d If an exhaust brake is incorporated in the engine, the throttle valve shall be fixed fully open.
- ^e The fuel feed pressure may be adjusted, if necessary, to reproduce the inlet pump pressure conditions consistent with the particular engine application (particularly where a "fuel return" system, e.g. to tank or filter, is used).
- f The air inlet valve is the control valve for the pneumatic governor of the injection pump. The governor of the fuel injection equipment may contain other devices which may affect the amount of fuel injected.
- ^g The radiator, fan, fan cowl, water pump and thermostat shall be located on the test bed in the same relative positions that they will occupy on the vehicle. The cooling liquid circulation shall be operated by the engine water pump only.

Cooling of the liquid may be produced either by the engine radiator or by an external circuit, provided that the pressure loss of this circuit and the pressure at the pump inlet remain substantially the same as those of the engine cooling system. The radiator shutter, if incorporated, shall be in the open position.

Where the fan, radiator and cowl system cannot conveniently be fitted to the engine, the power absorbed by the fan when separately mounted in its correct position in relation to the radiator and cowl (if used), shall be determined at the speeds corresponding to the engine speeds used for measurement of the engine power either by calculation from standard characteristics or by practical tests. This power corrected to the standard atmospheric conditions defined in 6.2 shall be deducted from the corrected power.

- h Where a separate disconnectable or progressive fan or blower is incorporated, the test shall be made with the disconnectable fan or blower disconnected or with the progressive fan running at the maximum slip.
- ⁱ The thermostat may be fixed in the fully open position. For the case of an active thermal management system, control settings shall be representative of full load operation.
- Minimum power of the generator/alternator: the power of the generator/alternator shall be limited to that necessary for the operation of accessories which are indispensable for engine operation. If the connection of a battery is necessary, a fully charged battery in good order shall be used.
- k Charge-air-cooled engines shall be tested complete with charge-air-cooling whether liquid or air-cooled but if the engine manufacturer prefers, a test bed system may replace the air-cooled cooler. In either case, the measurement of power at each speed shall be made with the pressure drop and temperature drop of the engine air across the charge air cooler in the test bed the same as those specified by the manufacturer for the system on the complete vehicle.

If a test bed system is used on a compression-ignition engine without a wastegate, or with the wastegate not operating, the correction factor given in 6.3.2.1 b) is to be used. If a wastegate is both fitted and operating, then the correction factor in 6.3.2.1 a) is to be used.

- ¹ They may include for example EGR system, catalytic converter, particulate filter, thermal reactor, secondary air supply system and fuel evaporating protecting system.
- m The spark advance shall be representative of in-use conditions established with the minimum octane fuel recommended by the manufacturer.
- Por engines equipped with variable boost as a function of charge or inlet air temperature, octane rating and/or engine speed, the boost pressure shall be representative of in-vehicle conditions established with the minimum octane fuel as recommended by the manufacturer.

5 Tests

5.1 Auxiliaries

5.1.1 Auxiliaries to be fitted

During the test, auxiliaries necessary to make an engine acceptable for service in the intended application (as listed in Table 1) shall be installed on the test bed as far as possible in the same position as in the intended application.

5.1.2 Auxiliaries to be removed

Certain vehicle accessories necessary only for the operation of the vehicle, and which may be mounted on the engine, shall be removed for the test. The following non-exhaustive list is given as an example:

- air compressor for brakes;
- power steering pump;
- suspension compressor;
- air-conditioning system compressor.

Where accessories cannot be removed, the power absorbed by them in the unloaded condition may be determined and added to the measured engine power.

5.1.3 Compression-ignition engine starting auxiliaries

For auxiliaries used to start compression-ignition engines, the two following cases shall be considered:

- a) electrical starting: the generator/alternator is fitted and supplies, where necessary, electricity to the accessories indispensable to the operation of the engine;
- b) starting other than electrical: if there are any electrically operated accessories indispensable to the operation of the engine, the generator/alternator is fitted to supply these accessories; otherwise, it is removed.

In either case, the system for producing and accumulating the energy necessary for starting is fitted and operates in the unloaded condition.

5.2 Setting conditions

The setting conditions for the test for determination of net power are indicated in Table 2.

Table 2 — Setting conditions

1	Setting of fuel delivery system			
2	Setting of injection pump delivery system			
3	Ignition or injection timing (timing curve)	In accordance with the manufacturer's production specifications and used without further alteration for the particular application.		
4	Governor setting			
5	Anti-pollution devices			
6	Boost control			