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Road vehicles — Engine test code — Net power

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 22, *Road vehicles*, Subcommittee SC 34, *Propulsion, powertrain and powertrain fluids*. <u>https://standards.iteh.ai/catalog/standards/sist/14b70ffa-8765-4249-9418-</u>

This fourth edition cancels and replaces the third edition (ISO 1585:1992), which has been technically revised. The main changes compared to the previous edition are as follows:

- the air induction system definition has been updated to clarify included components;
- a requirement for exhaust particulate filter restriction has been added;
- a requirement for engine cooling active thermal management system settings has been added;
- a power correction factor for turbocharged engines with a system compensating the ambient conditions has been added.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at <u>www.iso.org/members.html</u>.

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Road vehicles — Engine test code — Net power

1 Scope

This document specifies a method for testing engines designed for automotive vehicles. It applies to the evaluation of their performance with a view, in particular to presenting curves of power and specific fuel consumption at full load as a function of engine speed.

It applies only to net power assessment.

This document concerns internal combustion engines used for propulsion of passenger cars, trucks and other motor vehicles, excluding motorcycles, mopeds and agricultural tractors normally travelling on roads, and included in one of the following categories:

- reciprocating internal combustion engines (spark-ignition or compression-ignition) but excluding free piston engines;
- rotary piston engines.

These engines can be naturally aspirated or pressure-charged, either using a mechanical supercharger or turbocharger.

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2 Normative references (standards.iteh.ai)

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies. 874ale17cfae/iso-1585-2020

ISO 2710-1, Reciprocating internal combustion engines — Vocabulary — Part 1: Terms for engine design and operation

ISO 7876-1, Fuel injection equipment — Vocabulary — Part 1: Fuel injection pumps

ISO 7967-1, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 1: Structure and external covers

ISO 7967-2, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 2: Main running gear

ISO 7967-3, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 3: Valves, camshaft drives and actuating mechanisms

ISO 7967-4, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 4: Pressure charging and air/exhaust gas ducting systems

ISO 7967-5, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 5: Cooling systems

ISO 7967-8, Reciprocating internal combustion engines — Vocabulary of components and systems — Part 8: Starting systems

ISO 11614, Reciprocating internal combustion compression-ignition engines — Apparatus for measurement of the opacity and for determination of the light absorption coefficient of exhaust gas

Terms and definitions 3

For the purposes of this document, the terms and definitions given in ISO 2710-1, ISO 7876-1, ISO 7967-1, ISO 7967-2, ISO 7967-3, ISO 7967-4, ISO 7967-5 and ISO 7967-8 and the following definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at http://www.iso.org/obp
- IEC Electropedia: available at http://www.electropedia.org/

3.1

net power

power obtained on a test bed at the end of the crankshaft or its equivalent at the corresponding engine speed with the equipment and auxiliaries listed in Table 1

Note 1 to entry: If the power measurement can only be carried out with a mounted gearbox, the losses in the gearbox should be added to the measured power to give the engine power.

3.2

standard production equipment

any equipment provided by the manufacturer for a particular engine application

Accuracy of measuring equipment and instruments 4

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The dynamometer torque-measuring system shall have an accuracy within ±1 % in the range of scale values required for the test.

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The engine speed (rotational frequency) measuring system shall have an accuracy of ±0,5 %.

4.3 Fuel flow

4.1 Torque

The fuel flow measuring system shall have an accuracy of ± 1 %.

4.4 Fuel temperature

The fuel temperature measuring system shall have an accuracy of ±2 K.

4.5 Air temperature

The air temperature measuring system shall have an accuracy of ±1 K.

4.6 Barometric pressure

The barometric pressure measuring system shall have an accuracy of ± 100 Pa.

NOTE $1 \text{ Pa} = 1 \text{ N/m}^2$.

Back pressure in exhaust system 4.7

The system used to measure the back pressure in the exhaust system shall have an accuracy of ± 200 Pa. The measurement shall be made subject to footnote b of Table 1.

4.8 Depression in inlet system

The system used to measure the depression in the inlet system shall have an accuracy of ± 50 Pa. The measurement shall be made subject to footnote a of <u>Table 1</u>.

4.9 Absolute pressure in inlet duct

The system used to measure the absolute pressure in the inlet duct shall have an accuracy of ± 2 % of the measured pressure.

No.	Equipment and auxiliaries	Fitted for net power test
1	Inlet system	
	Inlet manifold	
	Crankcase emission control system	
	Control devices for dual induction inlet manifold system	Yes, standard production equipment
	Air flow meter {	
	Air inlet ductwork ^a	
	Air filter ^a	
	Inlet silencer ^a	
	Speed-limiting device ^a STANDARD PREV	EW
2	Induction heating device of inlet manifoldards.iteh.ai)	Yes, standard production equipment If possible, to be set in the most favourable position.
3	Exhaust system	
	https://standards.iteh.ai/catalog/standards/sist/14b/0ffa-8/65 Exhaust purifier(s) ^b 874a1e17cfae/iso-1585-2020	-4249-9418-
	Exhaust manifold	
	Pressure-charging devices	
	Connecting pipes ^c	Yes, standard production equipment
	Silencer ^c	
	Tail pipe ^c	
	Exhaust brake ^d	
4	Fuel supply pump ^e	Yes, standard production equipment
5	Carburation equipment	
	Carburettor	
	Electronic control system, air-flow meter, etc. (if fitted)	
	Equipment for gaseous fuel engines	Yes, standard production equipment
	Pressure reducer	
	Evaporator	
	Mixer	

Table 1 — Installation of equipment and auxiliaries during test

No.	Equipment and auxiliaries	Fitted for net power test
6	Fuel injection equipment [spark-ignition and compression	
	ignition (diesel)]	
	Prefilter	
	Filter	
	Pump	
	High-pressure pipe	Yes, standard production equipment
	Injector	
	Air inlet valve (if fitted) ^f	
	Electronic control system, etc. (if fitted)	
	Governor/control system: automatic full-load stop for the control depending on atmospheric conditions	
7	Liquid cooling equipment	
	Radiator	
	Fan ^{g,h}	Veg standard meduation equipment
	Fan cowl	res, standard production equipment
	Water pump	
	Thermostat or thermal management system ¹ ARD PF	EVIEW
8	Air cooling (standards itch)	ai)
	Cowl (Standards.iten	Ves standard production equipment
	Fan or blower ^{g,h} ISO 1585:2020	res, standard production equipment
	Temperature regulating devices.iteh.ai/catalog/standards/sist/14b7	ffa-8765-4249-9418-
9	Electrical or electronic equipment 8/4a1e1/ctae/iso-1585-2020)
	Generator/alternator ^j	Yes, standard production equipment
	Spark distribution system	
	Coil(s)	
	Wiring	
	Spark-plugs	
	Electronic control system including knock sensor/spark retard system ^m	
10	Pressure-charging equipment (if fitted)	
	Compressor driven either directly by the engine,	
	and/or by the exhaust gases	Yes, standard production equipment
	Boost control ⁿ	
	Charge-air-cooler ^{g,h,k}	
	Coolant pump or fan(engine-driven)	
	Coolant flow control devices (if fitted)	
11	Auxiliary test bed fan	Yes, if necessary
12	Anti-pollution devices ¹	Yes, standard production equipment

Table 1 (continued)

Table 1 (continued)

No. Equipment and auxiliaries	Fitted for net power test	
^a The air induction system begins where the air enters the system from atmosphere. Except when there is a risk of the system having a noticeable influence upon engine power, an equivalent system may be used. In this case, a check should be made to ascertain that inlet depression does not differ by more than 100 Pa from the limit specified by the manufacturer for a clean air filter.		
^b For the case of an exhaust particulate filter, the filter or equivalent restr	iction shall represent the clean state.	
Except when there is a risk of the system having a noticeable influence upon engine power, an equivalent system may be used. In this case, a check should be made to ascertain that the backpressure in the engine exhaust system does not differ by more than 1 000 Pa from that specified by the manufacturer.		
$^{\mathrm{d}}$ If an exhaust brake is incorporated in the engine, the throttle valve sh	all be fixed fully open.	
^e The fuel feed pressure may be adjusted, if necessary, to reproduce the in ent with the particular engine application (particularly where a "fuel retu	let pump pressure conditions consist- rn" system, e.g. to tank or filter, is used).	
^f The air inlet valve is the control valve for the pneumatic governor of the fuel injection equipment may contain other devices which may affect the	e injection pump. The governor of the amount of fuel injected.	
^g The radiator, fan, fan cowl, water pump and thermostat shall be locate positions that they will occupy on the vehicle. The cooling liquid circulat water pump only.	d on the test bed in the same relative ion shall be operated by the engine	
Cooling of the liquid may be produced either by the engine radiator or by pressure loss of this circuit and the pressure at the pump inlet remain su engine cooling system. The radiator shutter, if incorporated, shall be in t	an external circuit, provided that the abstantially the same as those of the he open position.	
Where the fan, radiator and cowl system cannot conveniently be fitted to the fan when separately mounted in its correct position in relation to the be determined at the speeds corresponding to the engine speeds used fo either by calculation from standard characteristics or by practical tests. atmospheric conditions defined in <u>6.2</u> shall be deducted from the correc	o the engine, the power absorbed by e radiator and cowl (if used), shall r measurement of the engine power This power corrected to the standard ted power.	
^h Where a separate disconnectable or progressive fan or blower is incor the disconnectable fan or blower disconnected or with the progressive fa	porated, the test shall be made with an running at the maximum slip.	
tem, control settings shall be representative of full load operation.	an active thermai management sys-	
^j Minimum power of the generator/alternator: the power of the generate necessary for the operation of accessories which are indispensable for en battery is necessary, a fully charged battery in good order shall be used.	or/alternator shall be limited to that agine operation. If the connection of a	
^k Charge-air-cooled engines shall be tested complete with charge-air-co but if the engine manufacturer prefers, a test bed system may replace th measurement of power at each speed shall be made with the pressure dr air across the charge air cooler in the test bed the same as those specifie on the complete vehicle.	ooling whether liquid or air-cooled e air-cooled cooler. In either case, the op and temperature drop of the engine d by the manufacturer for the system	
If a test bed system is used on a compression-ignition engine without a v operating, the correction factor given in $6.3.2.1$ b) is to be used. If a wast then the correction factor in $6.3.2.1$ a) is to be used.	vastegate, or with the wastegate not egate is both fitted and operating,	
¹ They may include for example EGR system, catalytic converter, particuair supply system and fuel evaporating protecting system.	late filter, thermal reactor, secondary	
^m The spark advance shall be representative of in-use conditions establ recommended by the manufacturer.	ished with the minimum octane fuel	
ⁿ For engines equipped with variable boost as a function of charge or in or engine speed, the boost pressure shall be representative of in-vehicle mum octane fuel as recommended by the manufacturer.	let air temperature, octane rating and/ conditions established with the mini-	

5 Tests

5.1 Auxiliaries

5.1.1 Auxiliaries to be fitted

During the test, auxiliaries necessary to make an engine acceptable for service in the intended application (as listed in Table 1) shall be installed on the test bed as far as possible in the same position as in the intended application.

5.1.2 Auxiliaries to be removed

Certain vehicle accessories necessary only for the operation of the vehicle, and which may be mounted on the engine, shall be removed for the test. The following non-exhaustive list is given as an example:

- air compressor for brakes;
- power steering pump;
- suspension compressor;
- air-conditioning system compressor.

Where accessories cannot be removed, the power absorbed by them in the unloaded condition may be determined and added to the measured engine power. **RD PREVIEW**

5.1.3 Compression-ignition engine starting auxiliaries teh. ai)

For auxiliaries used to start compression-ignition engines, the two following cases shall be considered:

- a) electrical starting: the generator/alternator is fitted and supplies, where necessary, electricity to the accessories indispensable to the operation/of the engine 20
- b) starting other than electrical: if there are any electrically operated accessories indispensable to the operation of the engine, the generator/alternator is fitted to supply these accessories; otherwise, it is removed.

In either case, the system for producing and accumulating the energy necessary for starting is fitted and operates in the unloaded condition.

5.2 Setting conditions

The setting conditions for the test for determination of net power are indicated in Table 2.

1	Setting of fuel delivery system	
2	Setting of injection pump delivery system	In accordance with the manufacturer's production specifications and used without further alteration for the particular application.
3	Ignition or injection timing (timing curve)	
4	Governor setting	
5	Anti-pollution devices	
6	Boost control	

Table 2 — Setting conditions

5.3 Test conditions

5.3.1 The net power test shall consist of a run at full throttle for spark-ignition engines and at the fixed full-load fuel injection pump setting for compression-ignition engines, the engine being equipped as specified in <u>Table 1</u>.

5.3.2 Performance data shall be obtained under stabilized operating conditions, with an adequate fresh air supply to the engine.

Engines shall have been run-in, started and warmed up in accordance with the manufacturer's recommendations. Combustion chambers may contain deposits, but in limited quantity. Test conditions such as inlet air temperature shall be selected as near to reference conditions (see 6.2) as possible in order to minimise the correction factor.

5.3.3 The temperature of the inlet air to the engine (ambient air), shall be measured within 0,15 m upstream of the air inlet duct work.

The thermometer or thermocouple shall be shielded from radiant heat and located directly in the airstream. It shall also be shielded from fuel spray back. A sufficient number of locations shall be used to give a representative average inlet temperature.

5.3.4 The inlet depression shall be measured downstream of the entry ducts, air filter, inlet silencer, speed-limiting device (if they are fitted) or their equivalents.

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5.3.5 The absolute pressure at the entry to the engine, downstream of the compressor and heat exchanger, if they are fitted, shall **be measured in the inlet manifold** and at any other point where pressure has to be measured to calculate correction factors.

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5.3.6 The exhaust back pressure shall be measured at a point at least three pipe diameters from the outlet flange(s) of the exhaust manifold(s) and downstream of the turbocharger(s), if fitted. The location shall be specified.

5.3.7 No data shall be taken until torque, speed and temperature have been maintained substantially constant for at least 1 min.

5.3.8 The engine speed during a run or reading shall not deviate from the selected speed by more than ± 1 % or ± 10 min⁻¹, whichever is greater.

5.3.9 Observed brake load, fuel flow and inlet air temperature data shall be taken virtually simultaneously and shall, in each case, be the average of two stabilized consecutive readings which do not vary more than 2 % for the brake load and fuel consumption. The second reading shall be determined without any adjustment of the engine, approximately 1 min after the first.

5.3.10 The coolant temperature at the engine outlet shall be kept within ± 5 K of the upper thermostatically controlled temperature specified by the manufacturer. If no temperature is specified, the temperature shall be 353 K ± 5 K.

For air-cooled engines, the temperature at a point indicated by the manufacturer shall be kept within

 $^{\circ}$ K of the maximum value specified by the manufacturer in the reference conditions. $^{-20}$

5.3.11 Fuel temperature shall be as follows:

a) For spark-ignition engines, the fuel temperature shall be measured as near as possible to the inlet of the carburettor or assembly of fuel injectors. Fuel temperature shall be maintained within ±5 K of the temperature specified by the manufacturer. However, the minimum test fuel temperature