



# SLOVENSKI STANDARD SIST EN IEC 60172:2021

01-marec-2021

Nadomešča:  
SIST EN 60172:2015

---

## Preskusni postopek za ugotavljanje temperaturnega indeksa emajlirane in s trakom ovite žice za navitja (IEC 60172:2020)

Test procedure for the determination of the temperature index of enamelled and tape wrapped winding wires (IEC 60172:2020)

Prüfverfahren zur Bestimmung des Temperaturindex von Lackdrähten und bandumwickelten Drähten (IEC 60172:2020)

Méthode d'essai pour la détermination de l'indice de température des fils de bobinage émaillés et enveloppés de ruban (IEC 60172:2020)

Ta slovenski standard je istoveten z: EN IEC 60172:2021

---

### ICS:

17.200.01	Termodinamika na splošno	Thermodynamics in general
29.060.10	Žice	Wires

SIST EN IEC 60172:2021 en

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN IEC 60172:2021](#)

<https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021>

EUROPEAN STANDARD

EN IEC 60172

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 2021

ICS 29.060.10

Supersedes EN 60172:2015 and all of its amendments  
and corrigenda (if any)

English Version

Test procedure for the determination of the temperature index of  
enamelled and tape wrapped winding wires  
(IEC 60172:2020)

Méthode d'essai pour la détermination de l'indice de  
température des fils de bobinage émaillés et enveloppés de  
ruban  
(IEC 60172:2020)

Prüfverfahren zur Bestimmung des Temperaturindex von  
Lackdrähten und bandumwickelten Drähten  
(IEC 60172:2020)

This European Standard was approved by CENELEC on 2020-12-28. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

[SIST EN IEC 60172:2021](https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-sist-en-iec-60172-2021)

[https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-](https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-sist-en-iec-60172-2021)

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.



European Committee for Electrotechnical Standardization  
Comité Européen de Normalisation Electrotechnique  
Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

**EN IEC 60172:2021 (E)****European foreword**

The text of document 55/1876/FDIS, future edition 5 of IEC 60172, prepared by IEC/TC 55 "Winding wires" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 60172:2021.

The following dates are fixed:

- latest date by which the document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2021-09-28
- latest date by which the national standards conflicting with the document have to be withdrawn (dow) 2023-12-28

This document supersedes EN 60172:2015 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

**Endorsement notice****iTeh STANDARD PREVIEW**

The text of the International Standard IEC 60172:2020 was approved by CENELEC as a European Standard without any modification. ([standards.iteh.ai](https://standards.iteh.ai))

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

		<a href="https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021">https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021</a>
IEC 60317 (series)	NOTE	Harmonized as EN 60317 (series)
IEC 60455-3-5	NOTE	Harmonized as EN 60455-3-5
IEC 60464-3-2	NOTE	Harmonized as EN 60464-3-2

## Annex ZA (normative)

### Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: [www.cenelec.eu](http://www.cenelec.eu).

<u>Publication</u>	<u>Year</u>	<u>Title</u>	<u>EN/HD</u>	<u>Year</u>
IEC 60216-1	-	Electrical insulating materials - Thermal endurance properties - Part 1: Ageing procedures and evaluation of test results	EN 60216-1	-
IEC 60216-3	-	Electrical insulating materials - Thermal endurance properties - Part 3: Instructions for calculating thermal endurance characteristics	-	-

[SIST EN IEC 60172:2021](https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021)

<https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021>

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN IEC 60172:2021](#)

<https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021>



IEC 60172

Edition 5.0 2020-11

# INTERNATIONAL STANDARD

## NORME INTERNATIONALE



Test procedure for the determination of the temperature index of enamelled and  
tape wrapped winding wires  
(standards.iteh.ai)

Méthode d'essai pour la détermination de l'indice de température des fils de  
bobinage émaillés et enveloppés de ruban

INTERNATIONAL  
ELECTROTECHNICAL  
COMMISSION

COMMISSION  
ELECTROTECHNIQUE  
INTERNATIONALE

ICS 29.060.10

ISBN 978-2-8322-9086-6

**Warning! Make sure that you obtained this publication from an authorized distributor.**  
**Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.**

## CONTENTS

FOREWORD .....	4
1 Scope .....	6
2 Normative references .....	6
3 Terms and definitions .....	6
4 Summary of procedure .....	7
5 Test specimens .....	7
5.1 Preparation .....	7
5.1.1 Enamelled non-tape wrapped round wire .....	7
5.1.2 Tape wrapped round wire and enamelled or tape wrapped rectangular wire .....	10
5.2 Varnish impregnation .....	12
5.3 Notes on number of test specimens .....	13
5.4 Specimen holder .....	13
5.4.1 For specimens according to 5.1.1 .....	13
5.4.2 For specimens according to 5.1.2 .....	13
6 Temperature exposure .....	14
7 Test voltage and its application .....	15
8 Calculations .....	16
8.1 Specimen failure time .....	16
8.2 Time to failure .....	16
8.3 Linearity of data .....	16
8.4 Calculating and plotting thermal endurance and temperature index .....	17
9 Report .....	18
Annex A (normative) Method for calculation of the regression line .....	19
Annex B (normative) Correlation coefficient .....	24
Bibliography .....	25
Figure 1 – Device used to form enamelled round wire test specimen .....	8
Figure 2 – Spacer .....	8
Figure 3 – Twist forming jig .....	9
Figure 4 – Test specimen set up in forming jig .....	9
Figure 5 – Test specimen formed with loop cut .....	10
Figure 6 – Jig for bending large magnet wire, dielectric test specimen .....	11
Figure 7 – Forming jig and test specimen .....	12
Figure 8 – Specimen holder .....	13
Figure 9 – Thermal endurance graph – Temperature index .....	17
Figure A.1 – Plot of regression line based on sample calculation (Table A.2) .....	23
Table 1 – Force and number of twists for specimens .....	8
Table 2 – Proof voltage for round enamelled wire .....	10
Table 3 – Recommended exposure times in days per cycle .....	14
Table 4 – Proof voltage for tape-wrapped round and for enamelled or tape-wrapped rectangular wire .....	15



Table A.1 – Commonly used test temperatures in degrees Celsius and the corresponding kelvins with its reciprocal and reciprocal squared values.....	21
Table A.2 – Sample calculation.....	22

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN IEC 60172:2021](https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021)

<https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021>

## INTERNATIONAL ELECTROTECHNICAL COMMISSION

**TEST PROCEDURE FOR THE DETERMINATION OF THE TEMPERATURE INDEX OF ENAMELLED AND TAPE WRAPPED WINDING WIRES**

## FOREWORD

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 60172 has been prepared by IEC Technical Committee 55: Winding wires.

This fifth edition cancels and replaces the fourth edition published in 2015. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- revision of 3.1, definition of thermal index;
- revision of 3.3, time to failure;
- revisions to 5.1.1 for clarity and to reduce the range wire size range to which the test applies;
- revisions to 5.1.2 for tape wrapped round and enamelled or tape wrapped rectangular wire for clarity;
- revision to Clause 9 to add the correlation coefficient,  $r$  to the report.

The text of this International Standard is based on the following documents:

FDIS	Report on voting
55/1876/FDIS	55/1893/RVD

Full information on the voting for the approval of this International Standard can be found in the report on voting indicated in the above table.

This document has been drafted in accordance with the ISO/IEC Directives, Part 2.

The committee has decided that the contents of this document will remain unchanged until the stability date indicated on the IEC website under "<http://webstore.iec.ch>" in the data related to the specific document. At this date, the document will be

- reconfirmed,
- withdrawn,
- replaced by a revised edition, or
- amended.

**IMPORTANT – The 'colour inside' logo on the cover page of this publication indicates that it contains colours which are considered to be useful for the correct understanding of its contents. Users should therefore print this document using a colour printer.**

[SIST EN IEC 60172:2021](https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021)

<https://standards.iteh.ai/catalog/standards/sist/1406ef53-14e6-45cb-a844-18a161315300/sist-en-iec-60172-2021>

# TEST PROCEDURE FOR THE DETERMINATION OF THE TEMPERATURE INDEX OF ENAMELLED AND TAPE WRAPPED WINDING WIRES

## 1 Scope

This International Standard specifies, in accordance with the provisions of IEC 60216-1, a method for evaluating the temperature index of enamelled wire, varnished or unvarnished with an impregnating agent, and of tape wrapped round and rectangular wire, in air at atmospheric pressure by periodically monitoring changes in response to AC proof voltage tests. This procedure does not apply to fibre-insulated wire or wire covered with tapes containing inorganic fibres.

NOTE The data obtained according to this test procedure provide the designer and development engineer with information for the selection of winding wire for further evaluation of insulation systems and equipment tests.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60216-1, *Electrical insulating materials – Thermal endurance properties – Part 1: Ageing procedures and evaluation of test results*

IEC 60216-3, *Electrical insulating materials – Thermal endurance properties – Part 3: Instructions for calculating thermal endurance characteristics*

## 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

### 3.1 temperature index TI

number which permits comparison of the temperature/time characteristics of an electrical insulating material, or a simple combination of materials, based on the temperature in degrees Celsius which is obtained by extrapolating the Arrhenius plot of life versus temperature to a lifetime of 20 000 h

Note 1 to entry: In case of insulation systems, the temperature index may be derived from known service experience or from a known comparative functional evaluation of an evaluated and established reference insulation system as basis.

[SOURCE: IEC 60050-212:2010, 212-12-11] modified by merging Note 1 into the definition, and to specify a lifetime of 20 000 h.]