INTERNATIONAL STANDARD

ISO 4126-1

> Third edition 2013-07-15 **AMENDMENT 1** 2016-06-01

Safety devices for protection against excessive pressure —

Part 1: **Safety valves**

AMENDMENT 1

iTeh STANDARD PREVIEW
Dispositifs de sécurité pour protection contre les pressions
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Partie 1: Soupapes de sûreté

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the WTO principles in the Technical Barriers to Trade (TBT) see the following URL: Foreword - Supplementary information

Amendment 1 to ISO 4126-1:2013 was prepared by Technical Committee ISO/TC 185, *Safety devices for protection against excessive pressure*.

ISO 4126-1:2013/Amd 1:2016

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Clause 7.2.1 General Requirements

Delete the text and substitute:

7.2.1 General Requirements

The set pressures at which the operating characteristics are determined shall be the minimum and maximum set pressures for which the spring is designed. Valves for air or other gas service shall be tested using air or any other gas of known characteristics or superheated steam with a minimum of $10\,^{\circ}$ C of superheat. Valves for steam service shall be tested on steam, air or other gas of known characteristics. Valves for liquid service shall be tested on water or other liquids of known characteristics.

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The allowable tolerances or limits as applicable on the operating characteristics are as follows:

- a) set pressure: ±3 % of set pressure of ±0,1 bar, whichever is the greater:
- b) lift at overpressure: not less than the values stated by the manufacturer;
- c) overpressure: the value stated by the manufacturer but not exceeding 10 % of set pressure or 0,1 bar, whichever is greater;
- d) blowdown: not greater than the value stated by the manufacturer, but within the following limits:
- compressible fluids: minimum: 2,0 % [not applicable to safety valves with proportional opening characteristics according to f)], maximum: 15 % or 0,3 bar, whichever is greater;
- incompressible fluids: minimum: 2,5 % [not applicable to safety valves with proportional opening characteristics according to f)], maximum: 20 % or 0,6 bar, whichever is greater;
- e) overpressure and blowdown of restricted lift valves shall have the same tolerances or limits as the unrestricted lift valves:
- f) overpressure and blowdown of valves with proportional opening characteristics shall be verified and be stable for various lifts between the minimum and maximum stated by the manufacturer. A curve shall be established for valve lift versus overpressure.

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