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**Plastics piping systems for renovation  
of underground drainage and  
sewerage networks under pressure —**

**Part 1:  
General**

*Systèmes de canalisations en plastique pour la rénovation des réseaux  
de branchements et de collecteurs d'assainissement enterrés sous  
pression —*

*Partie 1: Généralités*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 138, *Plastics pipes, fittings and valves for the transport of fluids*, Subcommittee SC 8, *Rehabilitation of pipeline systems*.

This second edition cancels and replaces the first edition (ISO 11297-1:2013), which has been technically revised. The main changes are in [Clauses 2, 3.1, 3.2, 3.3, 4.2, and 8.9](#), and [Figures 1 and 2](#).

A list of all parts in the ISO 11297 series can be found on the ISO website.

## Introduction

This document is a part of a System Standard for plastics piping systems of various materials used for the renovation of existing pipelines in a specified application area. System Standards for renovation deal with the following applications:

- ISO 11296: *Plastics piping systems for renovation of underground non-pressure drainage and sewerage networks*;
- ISO 11297: *Plastics piping systems for renovation of underground drainage and sewerage networks under pressure* (this document);
- ISO 11298: *Plastics piping systems for renovation of underground water supply networks*;
- ISO 11299: *Plastics piping systems for renovation of underground gas supply networks*.

These System Standards are distinguished from those for conventionally installed plastics piping systems by the requirement to verify certain characteristics in the as-installed condition, after site processing. This is in addition to specifying requirements for plastics piping system components as manufactured.

Each of the System Standards comprises a:

- Part 1: *General* (this document)

and all applicable renovation technique family-related parts, which for drainage and sewerage networks under pressure include or potentially include the following:

- Part 2: *Lining with continuous pipes*;
- Part 3: *Lining with close-fit pipes*;
- Part 4: *Lining with cured-in-place pipes*;
- Part 5: *Lining with discrete pipes*;
- Part 6: *Lining with adhesive-backed hoses*.

The requirements for any given renovation technique family are specified in Part 1, applied in conjunction with the relevant other part. For example, this part of ISO 11297 and ISO 11297-3 specify the requirements relating to lining with close-fit pipes. For complementary information, see ISO 11295. Not all technique families are pertinent to every area of application and this is reflected in the part numbers included in each System Standard.

A consistent structure of clause headings has been adopted for all parts of ISO 11297, in order to facilitate direct comparisons across renovation technique families.

[Figure 1](#) shows the common part and clause structure and the relationship between ISO 11297 and the System Standards for other application areas.

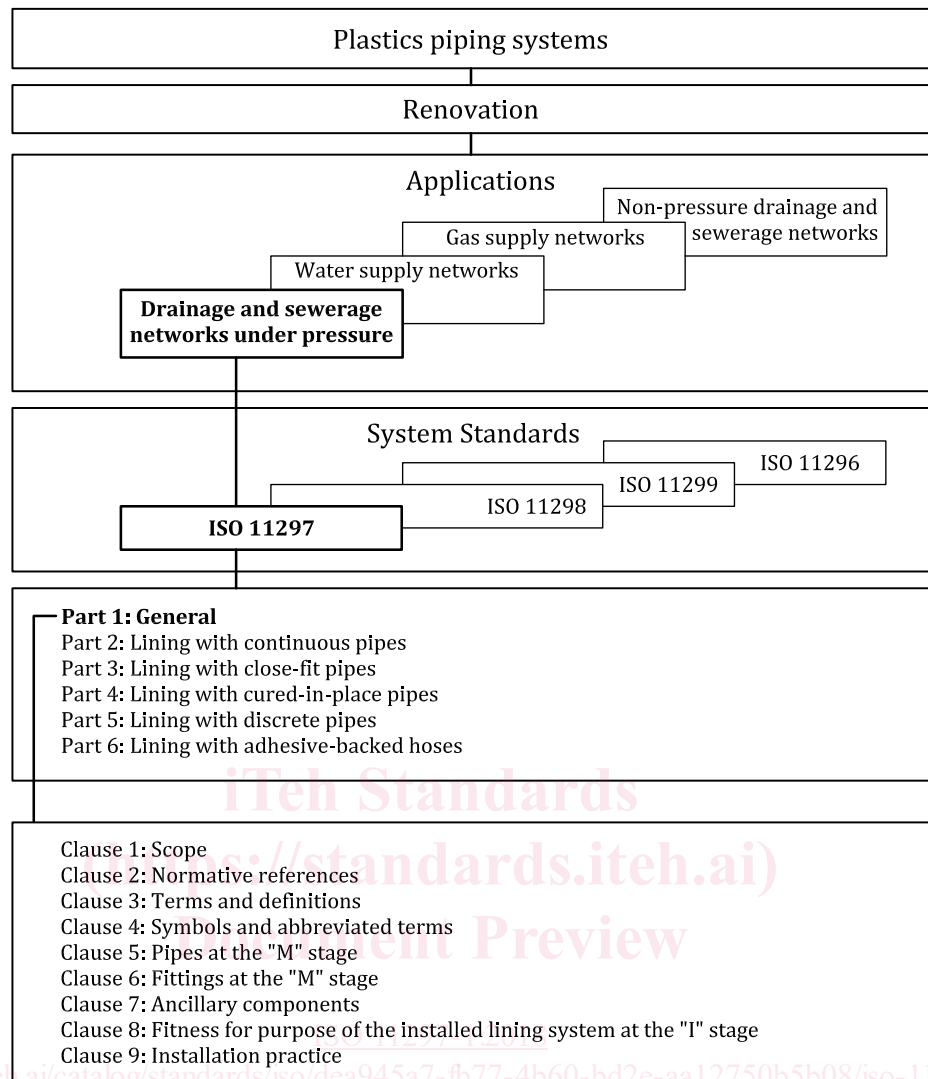


Figure 1 — Format of the renovation system standards





# Plastics piping systems for renovation of underground drainage and sewerage networks under pressure —

## Part 1: General

### 1 Scope

This document specifies the requirements and test methods for plastics piping systems intended to be used for the renovation of underground drainage and sewerage networks under pressure, including both hydraulically and pneumatically pressurized systems. It is applicable to pipes and fittings, as manufactured, as well as to the installed lining system. It is not applicable to the existing pipeline or any non-structural sprayed coatings or annular filler.

This document gives the general requirements common to all relevant renovation techniques.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4633, *Rubber seals — Joint rings for water supply, drainage and sewerage pipelines — Specification for materials*

EN 681-1, *Elastomeric seals — Material requirements for pipe joint seals used in water and drainage applications — Part 1: Vulcanized rubber*

EN 681-2, *Elastomeric seals — Material requirements for pipe joint seals used in water and drainage applications — Part 2: Thermoplastic elastomers*

EN 681-3, *Elastomeric seals — Material requirements for pipe joint seals used in water and drainage applications — Part 3: Cellular materials of vulcanized rubber*

EN 681-4, *Elastomeric seals — Material requirements for pipe joint seals used in water and drainage applications — Part 4: Cast polyurethane sealing elements*

### 3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

#### 3.1 General

##### 3.1.1

##### **pipeline system**

interconnecting pipe network for the conveyance of fluids

**3.1.2**

**rehabilitation**

measures for restoring or upgrading the performance of existing systems, including renovation, repair and replacement

**3.1.3**

**renovation**

work incorporating all or part of the original fabric of the pipeline, by means of which its current performance is improved

**3.1.4**

**replacement**

construction of a new pipeline, on or off the line of an existing pipeline, where the function of the new pipeline system incorporates that of the old

**3.1.5**

**maintenance**

routine work undertaken to ensure the existing performance of an asset

**3.1.6**

**repair**

rectification of local damage

**3.1.7**

**lining pipe**

pipe inserted for renovation purposes

**3.1.8**

**liner**

lining pipe after installation

**3.1.9**

**lining system**

lining pipe and all relevant fittings for insertion into an existing pipeline for the purposes of renovation

**3.1.10**

**renovated pipeline system**

existing pipeline system plus the installed lining system used to renovate it, as well as any grout or other annular filling material used

**3.1.11**

**characteristic**

property, dimension or other feature of a material or component

**3.1.12**

**declared value**

limiting value of a characteristic declared in advance by the lining system supplier, which becomes the requirement for the purposes of assessment of conformity

**3.1.13**

**annular filler**

material for grouting annular space between existing pipeline and lining system

**3.1.14**

**grouting**

process of filling voids around the lining system