



Designation: A 887 – 89 (Reapproved 2000)

Standard Specification for Borated Stainless Steel Plate, Sheet, and Strip for Nuclear Application¹

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1. Scope

1.1 This specification covers chromium-nickel stainless steel plate, sheet, and strip, modified by the addition of natural or enriched boron, for nuclear application.

1.2 Borated stainless steels covered by this specification, because of their particular alloy content and specialized properties, may require special care in their fabrication and welding. Specific procedures are of fundamental importance, and it is presupposed that all parameters will be in accordance with approved methods capable of producing the desired properties in the finished fabrication.

1.3 The values stated in inch-pound units are to be regarded as the standard. SI units are provided for information only.

2. Referenced Documents

2.1 ASTM Standards:

A 370 Test Methods and Definitions for Mechanical Testing of Steel Products²

A 480/A480M Specification for General Requirements for Flat-Rolled Stainless and Heat-Resisting Steel Plate, Sheet, and Strip²

A 751 Test Methods, Practices, and Terminology for Chemical Analysis of Steel Products²

3. Terminology

3.1 Definitions of Terms Specific to This Standard:

3.1.1 *plate*—material $\frac{3}{16}$ in. (4.8 mm) and over in thickness and over 10 in. (250 mm) in width.

3.1.2 *sheet*—material under $\frac{3}{16}$ in. (5.0 mm) in thickness and 24 in. (600 mm) and over in width.

3.1.3 *strip*—material under $\frac{3}{16}$ in. (5.0 mm) in thickness and under 24 in. (600 mm) in width.

4. Ordering Information

4.1 Orders for material under this specification shall include the information specified in the Ordering Information section of Specification A 480/A 480M.

¹ This specification is under the jurisdiction of ASTM Committee A-1 on Steel, Stainless Steel, and Related Alloys, and is the direct responsibility of Subcommittee A01.17 on Flat Stainless Steel Product.

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² Annual Book of ASTM Standards, Vol 01.03.

5. Process

5.1 If a specific type of melting is required by the purchaser, it shall be stated on the purchase order.

5.2 When specified on the purchase order, or when a specific type of melting has been specified on the purchase order, the material manufacturer shall indicate on the test report the type of melting used to produce the material.

6. Heat Treatment

6.1 The austenitic chromium-nickel steels shall be solution-annealed to meet the mechanical property requirements of this specification. Solution-annealing shall consist of heating the material to a temperature of 1900°F (1040°C) minimum for an appropriate time followed by water quenching or rapidly cooling by other means.

7. Material Test Report

7.1 A report of the results of all tests required by this specification and the type of melting used shall be supplied to the purchaser.

8. Chemical Composition

8.1 The chemical analysis of representative material shall be performed, as agreed upon between the purchaser and supplier, to determine the percentages of the elements identified in Table 1. The chemical composition thus determined shall be reported to the purchaser, or his representative, and shall conform to the requirements specified in Table 1.

8.2 When a product (check or verification) analysis is performed, the chemical composition thus determined may vary from the specified limits by the amounts shown in Table 1, Product Analysis Tolerances, of Specification A 480/A 480M.

8.3 Methods and practices relating to chemical analysis required by this specification shall be in accordance with Test Methods, Practices, and Terminology A 751.

8.4 Boron determination not covered in Test Methods, Practices, and Terminology A 751 shall be made as agreed upon between the purchaser and the supplier.

9. Mechanical Properties

9.1 *Tensile Properties*—The material shall conform to the tensile property requirements specified in Table 2.

TABLE 1 Chemical Requirements Composition^A

UNS Designation	Type	Carbon	Manganese	Phosphorous	Sulfur	Silicon	Chromium	Nickel	Boron	Other Elements ^B
S30460	304B	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	0.20–0.29	N 0.10 max
S30461	304B1	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	0.30–0.49	N 0.10 max
S30462	304B2	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	0.50–0.74	N 0.10 max
S30463	304B3	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	0.75–0.99	N 0.10 max
S30464	304B4	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	1.00–1.24	N 0.10 max
S30465	304B5	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	1.25–1.49	N 0.10 max
S30466	304B6	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	1.50–1.74	N 0.10 max
S30467	304B7	0.08	2.00	0.045	0.030	0.75	18.00–20.00	12.00–15.00	1.75–2.25	N 0.10 max

^A Maximum, unless range or minimum is indicated.

^B Cobalt concentration shall be limited to 0.2 max, unless a lower concentration is agreed upon between the purchaser and the supplier.

TABLE 2 Mechanical Test Requirements

UNS Designation	Type	Grade	Tensile Strength, min		Yield Strength, min		Elongation in 2 Hardness, max		
			ksi	MPa	ksi	MPa	in. or 50 mm, min, %	Brinell	Rockwell B
S30460	304B	A	75	515	30	205	40.0	201	92
		B	75	515	30	205	40.0	201	92
S30461	304B1	A	75	515	30	205	40.0	201	92
		B	75	515	30	205	35.0	201	92
S30462	304B2	A	75	515	30	205	35.0	201	92
		B	75	515	30	205	27.0	201	92
S30463	304B3	A	75	515	30	205	31.0	201	92
		B	75	515	30	205	19.0	201	92
S30464	304B4	A	75	515	30	205	27.0	217	95
		B	75	515	30	205	16.0	217	95
S30465	304B5	A	75	515	30	205	24.0	217	95
		B	75	515	30	205	13.0	217	95
S30466	304B6	A	75	515	30	205	20.0	241	100
		B	75	515	30	205	9.0	241	100
S30467	304B7	A	75	515	30	205	17.0	241	100
		B	75	515	30	205	6.0	241	100

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9.2 *Hardness*—The material shall conform to the hardness requirements as specified in Table 2.

9.3 *Grade*—The grade of the material is defined by the uniformity of the dispersion of the boron within the melt. Grade A corresponds to the near-optimal dispersion, while Grade B corresponds to a less-than-optimal dispersion of the boron. Conventional wrought metallurgical practice conforms to Grade B properties. The quality of the boron dispersion is measured indirectly through the ductility requirements, as specified in Table 2.

10. Special Tests

10.1 If any special tests are required which are pertinent to the intended application of the material ordered, they shall be agreed upon between the supplier and the purchaser.

10.2 Charpy V-notch impact testing is not required unless it is specified on the purchase order. If so specified, impact testing shall be performed in accordance with Test Methods and Definitions A 370. The impact test results thus determined shall be reported to the purchaser, or his representative, and shall conform to the requirements specified in Table 3. If subsize impact test specimens are used, the applicable requirements shall be agreed upon between the purchaser and the supplier.

TABLE 3 Impact Test Requirements

Type	Grade	Charpy V-Notch Energy, ft-lb (J), min
304B	A	65 (88)
	B	40 (54)
304B1	A	60 (81)
	B	35 (47)
304B2	A	48 (65)
	B	16 (22)
304B3	A	38 (52)
	B	10 (14)
304B4	A	30 (41)
	B	...
304B5	A	23 (31)
	B	...
304B6	A	16 (22)
	B	...
304B7	A	10 (14)
	B	...

11. Dimensions and Permissible Variations

11.1 Unless otherwise specified in the purchase order, material shall conform to the permissible tolerances shown in Specification A 480/A 480M.

11.2 *Sheet, Strip, and Plate*—Material with No. 1 finish may be ground to remove surface imperfections, provided such