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**Surface active agents — Detergents  
— Determination of alkylphenol  
ethoxylates**

*Agents de surface — Détergents — Dosage des alkylphénols éthoxylés*

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## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 91, *Surface active agents*.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

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# Surface active agents — Detergents — Determination of alkylphenol ethoxylates

## 1 Scope

This document provides a method for the determination of alkylphenol ethoxylates (APEOs) in surfactants using high performance liquid chromatography (HPLC) and detected with diode array detector (DAD) or fluorescence detector (FLD).

This method is appropriate for the detection and quantification of APEOs in surfactants.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 607, *Surface active agents and detergents — Methods of sample division*

## 3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp>

— IEC Electropedia: available at <http://www.electropedia.org/>

## 4 Principle

The sample is weighed into a vial and extracted in methanol using an ultrasonic bath. Subsequently the extract is filtered and analysed using high performance chromatography system with diode array detector (DAD) or fluorescence detector (FLD). Quantification is achieved by external quantification method and using the relationship chromatographic peak through its unique its retention time.

## 5 Reagents and materials

During the analysis, use only reagents of recognized analytical grade and the water of quality for HPLC analysis.

### 5.1 Methanol, HPLC Grade.

**5.2 Octylphenol ethoxylates (OP<sub>n</sub>EO, 2 ≤ n ≤ 12)**, for example, Triton X-100<sup>1</sup>, CAS no. 9002-93-1, Sigma-Aldrich Part Number T9284.

1) Triton X-1000 ®, CAS no. 9002-93-1, Sigma Aldrich Part Number T9284 is an example of products. This information is given for the convenience of users of this document and does not constitute an endorsement by ISO of the product named. Equivalent products may be used if they can be shown to lead to the same results.

**5.3 Nonylphenol ethoxylates (NP<sub>n</sub>EO, 3 ≤ n ≤ 18)**, for example, IGEPAL CO-630<sup>2)</sup>, CAS no. 9016-45-9, Sigma-Aldrich Part Number 542334.

NOTE There is a possibility that reagents of the grade of OPEO and NPEO are not available.

## 6 Apparatus

Normal laboratory apparatus and, in particular, the following:

- 6.1 **Analytical balance**, weighing to an accuracy of 0,1 mg.
- 6.2 **Ultrasonic bath**, 40 kHz, with thermostat.
- 6.3 **Membrane filter**, polyamide, 0,45 µm.
- 6.4 **Volumetric flasks**, 10 ml, 50 and 100 ml capacity.
- 6.5 **High-performance Liquid Chromatography (HPLC)** with DAD or FLD detector.
- 6.6 **Reverse phase column with guard column**, a stainless-steel column 150 mm and 2,1 mm in internal diameter filled with 3,5 µm ODS (C<sub>18</sub>) as stationary phases.

## 7 Procedure

### 7.1 Standard preparation

**7.1.1** Prepare 1 000 mg/l stock solutions of each APEOs from standard materials or certified solutions in methanol. 100 mg of the OP<sub>n</sub>EO (5.2) and NP<sub>n</sub>EO (5.3) are dissolved in different 100 ml volumetric flasks with methanol and filled up to the mark respectively.

Depending on the stock concentrations prepared, the solubility at that concentration will have to be ensured.

**7.1.2** Prepare calibration curve for samples of each APEO stock standard solution at required concentrations by adding aliquots of stock solutions to a 100 ml volumetric flask and then diluted with methanol to the desired calibration level. If lower reporting limit is required, lower concentration of calibration standard shall be prepared to cover the reporting limit. Each calibration curve is prepared using the respective stock solution. The preparation of the Level 5 standard can be accomplished using different volumes and concentrations of stock solutions as is accustomed in the individual laboratory.

The calibration vials shall be used within 24 h to ensure optimum results. Stock calibration standards are routinely replaced every 14 days if not previously discarded for quality control failure.

### 7.2 Sample preparation

The laboratory samples shall be prepared and stored in accordance with ISO 607.

The test samples can be in liquid, paste or solid form. Liquefaction and homogenization can be necessary for paste and solid substances. Liquefaction can be accelerated by gentle warming (below 50 °C).

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2) IGEPAL CO-630 ®, CAS no. 9016-45-9, Sigma-Aldrich Part Number 542334 is an example of products. This information is given for the convenience of users of this document and does not constitute an endorsement by ISO of the product named. Equivalent products may be used if they can be shown to lead to the same results.