
**Textiles — Professional care,
drycleaning and wetcleaning of fabrics
and garments —**

Part 6:
**Procedure for testing performance
when cleaning and finishing using
decamethylpentacyclosiloxane**

iTeh STANDARD PREVIEW
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*Textiles — Entretien professionnel, nettoyage à sec et nettoyage à
l'eau des étoffes et des vêtements —*

<https://standards.iteh.ai/catalog/standards/sis/28087919-c2fe-4cda-b791-2d118839eefc/iso-3175-6-2019>
**Partie 6: Mode opératoire pour évaluer la résistance au nettoyage et à
la finition lors du traitement au décaméthylpentacyclosiloxane**



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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html. (standards.iteh.ai)

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A list of all parts in the ISO 3175 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

Drycleaning is a process used by professionals for cleaning textiles in an organic solvent that dissolves oils and fats and disperses particulate dirt substantially without the swelling and creasing associated with washing or wetcleaning. Small quantities of water may be incorporated in the solvent with the aid of a detergent for the purpose of obtaining better soil and stain removal. Some moisture-sensitive articles are preferably drycleaned without the addition of water to the solvent. A detergent is often used to assist with soil removal and reduce the risk of greying, but it should be borne in mind that detergents contain varying amounts of water in their formulations.

Drycleaning is normally followed by an appropriate restorative finishing procedure. In most cases, this comprises some form of steam treatment and/or hot pressing.

Properties of the textile or garment may change progressively on drycleaning and steaming and/or pressing and in some cases a single treatment may give little indication of the extent of dimensional and other changes that may arise after repeated treatments and which may affect the useful life of the article. Generally, most of the potential change will become apparent after three to five of the drycleaning and finishing treatments specified in this document. This progressive change should be borne in mind when the parties determine the number of repeat cycles to be given. Textile articles suitable for being cleaned in hydrocarbons would also be suitable for being cleaned in decamethylpentacyclosiloxane (D5).

The properties which should be considered in an assessment for drycleanability with the methods for their assessment are given in ISO 3175-1.

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Textiles — Professional care, drycleaning and wetcleaning of fabrics and garments —

Part 6:

Procedure for testing performance when cleaning and finishing using decamethylpentacyclosiloxane

SAFETY PRECAUTIONS — When using drycleaning equipment, safety precautions should be observed.

1 Scope

This document specifies drycleaning procedures for decamethylpentacyclosiloxane (D5), using commercial drycleaning machines, for fabrics and garments. It comprises procedures for normal and sensitive materials.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 139, *Textiles — Standard atmospheres for conditioning and testing*

ISO 3175-1, *Textiles — Professional care, drycleaning and wetcleaning of fabrics and garments — Part 1: Assessment of performance after cleaning and finishing*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

3.1

material

garment, composite test specimen or fabric

[SOURCE: ISO 3175-2:2017, 3.1]

3.2

composite test specimen

test specimen consisting of all component parts used in the finished item, and combined in a representative assembly

[SOURCE: ISO 3175-1:2017, 3.1]

3.3

normal material

material consisting of all components parts which are able to withstand the normal drycleaning process as specified in this document, without modification

[SOURCE: ISO 3175-5:2019, 3.3]

3.4

sensitive material

material consisting of all components parts which may require restrictions as to mechanical action and/or drying temperatures and/or water additions

EXAMPLE Fibre type: Acrylics, silk. Fabric Type: crepe.

[SOURCE: ISO 3175-5:2019, 3.4]

4 Principle

The specimen is drycleaned in a commercial machine and finished according to one of the specified procedures. This process is a precursor to the assessment of the cleaned specimen in accordance with ISO 3175-1.

5 Reagents

5.1 Decamethylpentacyclosiloxane, (D5) (CAS 541-02-6) sold for the purpose of drycleaning with a flashpoint of 77 °C, boiling point of 210 °C

5.2 Detergent

NOTE Cocofattyaciddiethanolamide is used as a model for a standard drycleaning detergent. Cocofattyaciddiethanolamide is used as an emulsifier for water in drycleaning solvent.

In order to prevent foaming, it is important to use distilled, clean solvent solution and not overfill the still.

6 Apparatus and materials

6.1 Drycleaning machine, consisting of a reversible rotating cage and safety system intended for use with decamethylpentacyclosiloxane.

The diameter of the rotating cage shall be 600 mm minimum and 1 080 mm maximum. Its depth shall be 300 mm minimum. It shall be fitted with three or four lifters. The speed shall be such as to give a *g*-factor of between 0,5 and 0,8 for cleaning and between 100 and 300 for extraction.

The *g*-factor is calculated according to [Formula \(1\)](#):

$$g = 5,6n^2d \times 10^{-7} \quad (1)$$

where

n is the rotational frequency, in rotations per minute;

d is the rotating cage diameter, in millimetres.

6.1.1 The machine shall be fitted with a means of controlling solvent and air temperature as required (see [Table 1](#)).

6.1.2 The machine shall have suitable facilities (such as dosing apparatus) to allow the emulsion (see [9.2.3](#)) to be introduced gradually into the solvent while avoiding direct contact with the textiles.

6.1.3 The machine shall be equipped with a means of measuring the temperature of the solvent during drycleaning as well as that of either the incoming or the outgoing air during drying, to within ± 2 °C.

6.1.4 The machine shall be equipped with an automatic solvent dryness control.

6.2 Apparatus for applying the appropriate finishing treatment, consisting of the following:

6.2.1 Iron, with an approximate mass of 1,5 kg and a sole surface area of 150 cm² to 200 cm².

6.2.2 Steam press, consisting of two bucks, one fixed and the other movable, each buck having a surface area of approximately 0,35 m². Steam conducted to the bucks shall be released under a pressure of approximately 500 kPa. The pressure exerted by the bucks shall be approximately 350 kPa.

6.2.3 Steam table, having a shape and dimensions suitable to the dimensions of the specimens. The steam shall be released at a pressure of approximately 500 kPa.

6.2.4 Steam former (mannequin), which may or may not be specific in shape for garments. The steam shall be released at a pressure of approximately 500 kPa.

6.2.5 Steam cabinet, which needs to be specific for garments. The steam shall be released at a pressure of approximately 500 kPa.

6.3 Ballast, consisting of clean textile pieces which shall be either white or of a light colour and which shall consist of approximately 80 % wool pieces and 20 % cotton pieces by mass. Each piece shall comprise two layers of fabric sewn together at the edges and shall be (300 ± 30) mm \times (300 ± 30) mm.

7 Conditioning

Condition all specimens, except the first, for at least 16 h in the standard atmosphere (20 °C, 65 % RH) for conditioning and testing textiles specified in ISO 139. Specimens shall be tested immediately after removal from the conditioning atmosphere; otherwise they shall be placed in sealed plastic bags and tested within 30 min.

8 Test specimen

8.1 Garments shall be tested in the as-received condition.

8.2 Fabrics shall be cut into square test pieces, preferably not smaller than 500 mm \times 500 mm and stitched on all sides with polyester thread to prevent unravelling.

8.3 Composite test specimens are prepared as for fabrics ([8.2](#)) or are tested in the as-received condition.

8.4 If assessments/comparisons are required in accordance with ISO 3175-1, at least two identical test specimens shall be required (one for comparison, one for testing).

Testing may be an iterative procedure since alternative processes of varying severity may be used, and it is advisable to obtain sufficient specimens for all the testing which may be required.