



Designation: D7414 – 09

# Standard Test Method for Condition Monitoring of Oxidation in In-Service Petroleum and Hydrocarbon Based Lubricants by Trend Analysis Using Fourier Transform Infrared (FT-IR) Spectrometry<sup>1</sup>

This standard is issued under the fixed designation D7414; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

## 1. Scope

1.1 This test method covers monitoring oxidation in in-service petroleum and hydrocarbon based lubricants such as in diesel crankcase, motor, hydraulic, gear and compressor oils, as well as other types of lubricants that are prone to oxidation.

1.2 This test method uses Fourier Transform Infrared (FT-IR) spectrometry for monitoring build-up of oxidation products in in-service petroleum and hydrocarbon based lubricants as a result of normal machinery operation. Petroleum and hydrocarbon based lubricants react with oxygen in the air to form a number of different chemical species, including aldehydes, ketones, esters, and carboxylic acids. This test method is designed as a fast, simple spectroscopic check for monitoring of oxidation in in-service petroleum and hydrocarbon based lubricants with the objective of helping diagnose the operational condition of the machine based on measuring the level of oxidation in the oil.

1.3 Acquisition of FT-IR spectral data for measuring oxidation in in-service oil and lubricant samples is described in Practice D7418. In this test method, measurement and data interpretation parameters for oxidation using both direct trend analysis and differential (spectral subtraction) trend analysis are presented.

1.4 This test method is based on trending of spectral changes associated with oxidation of in-service petroleum and hydrocarbon based lubricants. Warnings or alarm limits can be set on the basis of a fixed minimum value for a single measurement or, alternatively, can be based on a rate of change of the response measured, see Ref (1).<sup>2</sup>

1.4.1 For direct trend analysis, values are recorded directly from absorption spectra and reported in units of absorbance per 0.1 mm pathlength.

1.4.2 For differential trend analysis, values are recorded from the differential spectra (spectrum obtained by subtraction of the absorption spectrum of the reference oil from that of the in-service oil) and reported in units of 100\*absorbance per 0.1 mm pathlength (or equivalently absorbance units per centimetre).

1.4.3 In either case, maintenance action limits should be determined through statistical analysis, history of the same or similar equipment, round robin tests or other methods in conjunction with the correlation of oxidation changes to equipment performance.

NOTE 1—It is not the intent of this test method to establish or recommend normal, cautionary, warning or alert limits for any machinery. Such limits should be established in conjunction with advice and guidance from the machinery manufacturer and maintenance group.

1.5 This test method is for petroleum and hydrocarbon based lubricants and is not applicable for ester based oils, including polyol esters or phosphate esters.

1.6 The values stated in SI units are to be regarded as standard. No other units of measurement are included in this standard.

1.6.1 *Exception*—The unit for wave numbers is  $\text{cm}^{-1}$ .

1.7 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

## 2. Referenced Documents

2.1 *ASTM Standards*:<sup>3</sup>

D445 Test Method for Kinematic Viscosity of Transparent and Opaque Liquids (and Calculation of Dynamic Viscosity)

D664 Test Method for Acid Number of Petroleum Products by Potentiometric Titration

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D02 on Petroleum Products, Liquid Fuels, and Lubricants and is the direct responsibility of Subcommittee D02.96.03 on FTIR Testing Practices and Techniques Related to In-Service Lubricants.

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<sup>2</sup> The boldface numbers in parentheses refer to a list of references at the end of this standard.

<sup>3</sup> For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

- D974** Test Method for Acid and Base Number by Color-Indicator Titration
- D2896** Test Method for Base Number of Petroleum Products by Potentiometric Perchloric Acid Titration
- D4739** Test Method for Base Number Determination by Potentiometric Hydrochloric Acid Titration
- D5185** Test Method for Multielement Determination of Used and Unused Lubricating Oils and Base Oils by Inductively Coupled Plasma Atomic Emission Spectrometry (ICP-AES)
- D6304** Test Method for Determination of Water in Petroleum Products, Lubricating Oils, and Additives by Coulometric Karl Fischer Titration (Withdrawn 2016)<sup>4</sup>
- D7412** Test Method for Condition Monitoring of Phosphate Antiwear Additives in In-Service Petroleum and Hydrocarbon Based Lubricants by Trend Analysis Using Fourier Transform Infrared (FT-IR) Spectrometry
- D7415** Test Method for Condition Monitoring of Sulfate By-Products in In-Service Petroleum and Hydrocarbon Based Lubricants by Trend Analysis Using Fourier Transform Infrared (FT-IR) Spectrometry
- D7418** Practice for Set-Up and Operation of Fourier Transform Infrared (FT-IR) Spectrometers for In-Service Oil Condition Monitoring
- E131** Terminology Relating to Molecular Spectroscopy
- E2412** Practice for Condition Monitoring of In-Service Lubricants by Trend Analysis Using Fourier Transform Infrared (FT-IR) Spectrometry

### 3. Terminology

3.1 *Definitions*—For definitions of terms relating to infrared spectroscopy used in this test method, refer to Terminology **E131**. For definitions of terms related to in-service oil condition monitoring, refer to Practice **D7418**.

3.2 *machinery health, n*—qualitative expression of the operational status of a machine subcomponent, component, or entire machine, used to communicate maintenance and operational recommendations or requirements in order to continue operation, schedule maintenance, or take immediate maintenance action.

### 4. Summary of Test Method

4.1 This test method uses FT-IR spectrometry to monitor oxidation levels in in-service petroleum and hydrocarbon based lubricants. The FT-IR spectra of in-service oil samples are collected according to the protocol for either direct trend analysis or differential trend analysis described in Practice **D7418**, and the levels of oxidation are measured using the peak height or area measurements described herein.

### 5. Significance and Use

5.1 A large number of compounds, such as aldehydes, ketones, esters, and carboxylic acids, are produced when oils react with atmospheric oxygen. Oxidation is measured using a common FT-IR spectral feature between 1800 and 1670  $\text{cm}^{-1}$

caused by the absorption of the carbonyl group present in most oxidation compounds. These oxidation products may lead to increased viscosity (causing oil thickening problems), acidity (causing acidic corrosion), and formation of sludge and varnish (leading to filter plugging, fouling of critical oil clearances and valve friction). Monitoring of oxidation products is therefore an important parameter in determining overall machinery health and should be considered in conjunction with data from other tests such as atomic emission (AE) and atomic absorption (AA) spectroscopy for wear metal analysis (Test Method **D5185**), physical property tests (Test Methods **D445** and **D6304**), base reserve (Test Method **D2896** and **D4739**), acid number tests (Test Methods **D664** and **D974**) and other FT-IR oil analysis methods for nitration (Practice **E2412**), sulfate by-products (Test Method **D7415**), additive depletion (Test Method **D7412**), breakdown products and external contaminants (Practice **E2412**), which also assess elements of the oil's condition, see Refs (1-6).

### 6. Interferences

6.1 Various additive packages, especially those containing esters and carboxylic acids, such as some viscosity index improvers, pour point depressants, and rust inhibitors, can give false positives for oxidation. In addition, oils mixed with any synthetic ester based oil products will also give very high values for oxidation. One should trend the in-service oil against the new oil to help identify these interferences. In some oils the contributions from additive packages and synthetic ester based oils may be so high that oxidation cannot be reliably measured.

6.2 High levels of water contamination and soot will also interfere with the measurement of oxidation.

### 7. Apparatus

7.1 Fourier transform infrared spectrometer equipped with sample cell, filter (optional) and pumping system (optional) as specified in Practice **D7418**.

7.2 *FT-IR Spectral Acquisition Parameters*—Set FT-IR spectral acquisition parameters according to instructions in Practice **D7418**.

### 8. Sampling

8.1 Obtain a sample of the in-service oil and a sample of the reference oil (required only for differential trend analysis) according to the protocol described in Practice **D7418**.

### 9. Preparation and Maintenance of Apparatus

9.1 Rinse, flush, and clean the sample cell, inlet lines, and inlet filter according to instructions in Practice **D7418**.

9.2 Monitor cell pathlength as specified in Practice **D7418**.

### 10. Procedure

10.1 Collect a background spectrum according to the procedure specified in Practice **D7418**.

10.2 *Differential Trend Analysis Only*—Collect the absorption spectrum of a reference oil sample according to the procedure specified in Practice **D7418**.

<sup>4</sup> The last approved version of this historical standard is referenced on [www.astm.org](http://www.astm.org).