



SLOVENSKI STANDARD
oSIST prEN 1999-1-1:2021
01-maj-2021

Evrokod 9: Projektiranje konstrukcij iz aluminijevih zlitin - 1-1. del: Splošna pravila za konstrukcije

Eurocode 9: Design of aluminium structures - Part 1-1: General structural rules

Eurocode 9: Bemessung und Konstruktion von Aluminiumtragwerken - Teil 1-1: Allgemeine Bemessungsregeln

Eurocode 9: Calcul des structures en aluminium - Partie 1-1: Règles générales

iTeh STANDARD PREVIEW
(standards.iteh.ai)

Ta slovenski standard je istoveten z: prEN 1999-1-1

oSIST prEN 1999-1-1:2021
<https://standards.iteh.ai/catalog/standards/sist/37ff39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021>

ICS:

91.010.30	Tehnični vidiki	Technical aspects
91.080.17	Aluminijaste konstrukcije	Aluminium structures

oSIST prEN 1999-1-1:2021

en,fr,de

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[oSIST prEN 1999-1-1:2021](#)

<https://standards.iteh.ai/catalog/standards/sist/37ff39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021>

EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM

DRAFT
prEN 1999-1-1

March 2021

ICS 91.010.30; 91.080.17

Will supersede EN 1999-1-1:2007

English Version

Eurocode 9: Design of aluminium structures - Part 1-1: General structural rules

Eurocode 9: Calcul des structures en aluminium -
Partie 1-1: Règles générales

Eurocode 9: Bemessung und Konstruktion von
Aluminiumtragwerken - Teil 1-1: Allgemeine
Bemessungsregeln

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 250.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page
1	Scope.....13
1.1	Scope of EN 1999-1-113
1.2	Assumptions13
2	Normative references.....14
3	Terms, definitions and symbols14
3.1	Terms and definitions14
3.2	Symbols16
3.3	Conventions for member axes.....32
4	Basis of design.....34
4.1	General rules34
4.1.1	Basic requirements34
4.1.2	Structural reliability34
4.1.3	Design service life, durability and robustness.....34
4.2	Principles of limit state design.....34
4.3	Basic variables35
4.3.1	Actions and environmental influences35
4.3.2	Material and product properties.....35
4.4	Verification by the partial factor method35
4.4.1	Design value of material properties35
4.4.2	Design value of geometrical data35
4.4.3	Design resistances35
4.5	Design assisted by testing.....36
4.6	Execution requirements.....36
5	Materials36
5.1	General.....36
5.2	Structural aluminium.....37
5.2.1	Range of materials.....37
5.2.2	Material properties for wrought aluminium alloys39
5.2.3	Material properties for cast aluminium alloys46
5.2.4	Dimensions, mass and tolerances.....47
5.2.5	Design values of material constants47
5.3	Connecting devices.....48
5.3.1	General.....48
5.3.2	Bolts, nuts, washers and self-tapping and self-drilling screws48
5.3.3	Rivets.....50
5.3.4	Welding consumables50
5.3.5	Adhesives.....51
6	Durability.....51
7	Structural analysis.....52
7.1	Structural modelling for analysis52
7.1.1	Structural modelling and basic assumptions52
7.1.2	Joint modelling.....52
7.1.3	Ground-structure interaction.....52
7.2	Global analysis52
7.2.1	Effects of deformed geometry of the structure52
7.2.2	Structural stability of frames.....53
7.3	Imperfections54
7.3.1	General.....54

7.3.2	Imperfections for global analysis of frames.....	54
7.3.3	Imperfection for analysis of bracing systems	60
7.3.4	Member imperfections	62
7.4	Methods of analysis.....	63
7.4.1	General	63
7.4.2	Elastic global analysis	63
7.4.3	Plastic global analysis	63
8	Ultimate limit states for members.....	65
8.1	Basis.....	65
8.1.1	General	65
8.1.2	Characteristic value of strength	65
8.1.3	Partial factors.....	65
8.1.4	Classification of cross-sections	65
8.1.5	Local buckling resistance in class 4 members	73
8.1.6	HAZ softening adjacent to welds	74
8.2	Resistance of cross-sections	77
8.2.1	General	77
8.2.2	Section properties	78
8.2.3	Tension.....	80
8.2.4	Compression.....	80
8.2.5	Bending moment.....	81
8.2.6	Shear.....	84
8.2.7	Torsion	85
8.2.8	Bending and shear.....	86
8.2.9	Bending and axial force.....	87
8.2.10	Bending, shear and axial force.....	87
8.2.11	Web bearing.....	88
8.3	Buckling resistance of members	88
8.3.1	Members in compression.....	88
8.3.2	Members in bending.....	94
8.3.3	Members in bending and axial compression.....	98
8.4	Simplified analysis of resistance.....	103
8.5	Uniform built-up members	104
8.5.1	General	104
8.5.2	Laced compression members.....	106
8.5.3	Battened compression members.....	108
8.5.4	Closely spaced built-up members.....	109
8.6	Un-stiffened plates under in-plane loading	110
8.6.1	General	110
8.6.2	Resistance under uniform compression N_{Ed}	111
8.6.3	Resistance under in-plane moment.....	112
8.6.4	Resistance under transverse or longitudinal stress gradient.....	113
8.6.5	Shear resistance.....	113
8.6.6	Resistance under out-of-plane loading.....	114
8.6.7	Resistance under combined action	115
8.7	Stiffened plates under in-plane loading	116
8.7.1	General	116
8.7.2	Stiffened plates under uniform compression.....	117
8.7.3	Stiffened plates under in-plane moment	119
8.7.4	Longitudinal stress gradient on multi-stiffened plates	120
8.7.5	Multi-stiffened plating in shear	120
8.7.6	Buckling load for orthotropic plates	121
8.7.7	Out-of-plane loading.....	123
8.7.8	Resistance under combined loading.....	125

prEN 1999-1-1:2021 (E)

8.8	Plate girders.....	126
8.8.1	General.....	126
8.8.2	Resistance of plate girders under in-plane bending.....	127
8.8.3	Plate girders with longitudinal web stiffeners	128
8.8.4	Shear resistance	130
8.8.5	Resistance to transverse loads.....	135
8.8.6	Interaction.....	139
8.8.7	Flange induced buckling	140
8.8.8	Web stiffeners	141
8.9	Members with corrugated webs.....	142
8.9.1	General.....	142
8.9.2	Bending moment resistance	143
8.9.3	Shear force resistance.....	143
9	Serviceability limit states	145
9.1	General.....	145
9.2	Serviceability limit states for buildings.....	145
9.2.1	Deflections.....	145
9.2.2	Dynamic effects.....	145
10	Design of joints	146
10.1	Basis of design.....	146
10.1.1	Introduction.....	146
10.1.2	Applied forces and moments.....	146
10.1.3	Resistance of joints.....	146
10.1.4	Design assumptions.....	147
10.1.5	Fabrication and execution.....	147
10.2	Intersections for bolted, riveted and welded joints.....	147
10.3	Joints loaded in shear subject to impact, vibration and/or load reversal	148
10.4	Classification of joints	148
10.5	Connections made with bolts, rivets and pins.....	148
10.5.1	Positioning of holes for bolts and rivets.....	148
10.5.2	Deductions for fastener holes	151
10.5.3	Categories of bolted connections	153
10.5.4	Design resistances of bolts	156
10.5.5	Design resistance of rivets.....	158
10.5.6	Countersunk bolts and rivets	159
10.5.7	Self-tapping and self-drilling screws and blind rivets.....	159
10.5.8	Bolts in slip-resistant connections	159
10.5.9	Long joints	162
10.5.10	Single lap joints of flats with only one row of fasteners.....	162
10.5.11	Fasteners through packings	163
10.5.12	Pin connections.....	163
10.5.13	Aluminium connecting devices	165
10.6	Welded connections.....	166
10.6.1	General.....	166
10.6.2	Design of welded connections.....	167
10.7	Design of friction stir welds	181
10.8	Hybrid connections	182
10.9	Special joints.....	183
10.9.1	General.....	183
10.9.2	Bolt-channel joints	183
10.9.3	Screw grooves	187
10.10	Equivalent T-stub in tension.....	187
10.10.1	General.....	187
10.10.2	Prying Forces in typical T-Stub Stand-alone Connection	187

10.10.3	General rules for resistance evaluation.....	189
10.10.4	Geometrical limitations	197
10.11	Column web in transverse tension and compression	197
10.11.1	General.....	197
10.11.2	Column web in transverse tension	198
10.11.3	Column web in transverse compression.....	202
10.12	Adhesive bonded joints.....	203
10.13	Other joining methods.....	204
A.3	General	205
A.4	Selection process for execution class.....	206
A.5	Definition of utilization grades.....	208
B.1	Use of this Annex.....	209
B.2	Scope and field of application	209
B.3	Use.....	209
B.4	Modelling.....	210
B.5	Choice of software and documentation	210
B.6	Use of imperfections.....	210
B.7	Material properties.....	212
B.8	Loads	212
B.9	Limit state criteria.....	212
B.10	Partial factors.....	214
C.1	Use of this Annex.....	216
C.2	Scope and field of application	216
C.3	General	216
C.4	Wrought products	216
C.5	Cast products.....	221
D.1	Use of this Annex.....	222
D.2	Scope and field of application	222
D.3	Corrosion of aluminium under various exposure conditions.....	222
D.4	Durability ratings of aluminium alloys.....	224
D.5	Corrosion protection.....	225
E.1	Use of this Annex.....	231
E.2	Scope and field of application	231
E.3	General design provisions for castings.....	231
F.1	Use of this Annex.....	234
F.2	Scope and field of application	234
F.3	Analytical models	234
F.4	Approximate evaluation of $\epsilon_{uni,max}$	242
G.1	Use of this Annex.....	243
G.2	Scope and field of application	243
G.3	Torsion constant I_t	243
G.4	Torsion modulus W_t	244
G.5	Position of shear centre S	244
G.6	Warping constant I_w	244
G.7	Cross-section constants for open thin-walled cross-sections	247
G.8	Torsion constant of cross-section with closed part	250
G.9	Shear area.....	250
G.10	Plastic section modulus and interaction formula.....	251
H.1	Use of this Annex.....	253
H.2	Scope and field of application	253
H.3	Definition of cross-section limit states	253
H.4	Classification of cross-sections to limit states.....	254
H.5	Boundary values of ultimate axial load	255
H.6	Boundary values of ultimate moment.....	256
H.7	Ultimate resistance	257

prEN 1999-1-1:2021 (E)

I.1	Use of this Annex.....	258
I.2	Scope and field of application	258
I.3	Elastic critical moment and slenderness.....	258
I.4	Slenderness for lateral torsional buckling.....	267
I.5	Elastic critical axial force for torsional and torsional-flexural buckling.....	270
I.6	Slenderness for torsional and torsional-flexural buckling	272
J.1	Use of this Annex.....	276
J.2	Scope and field of application	276
J.3	Effective width for elastic shear lag	276
J.4	Shear lag at ultimate limit states.....	280
K.1	Use of this Annex.....	281
K.2	Scope and field of application	281
K.3	Determination of ultimate bending moment M_u	281
L.1	Use of this Annex.....	284
L.2	Scope and field of application	284
L.3	Moment-curvature analysis of cross-section.....	285
L.4	Evaluation of rotation capacity.....	289
L.5	Empirical relations for ultimate resistance	290
L.6	Empirical relations for rotation capacity.....	291
M.1	Use of this Annex.....	293
M.2	Scope and field of application	293
M.3	General.....	293
M.4	Fully restoring joints	295
M.5	Partially restoring joints.....	295
M.6	Classification according to rigidity.....	295
M.7	Classification according to strength.....	295
M.8	Classification according to ductility.....	295
M.9	General design requirements for joints	297
M.10	Requirements for framing joints.....	297
N.1	Use of this Annex.....	301
N.2	Scope and field of application	301
O.1	Use of this Annex.....	302
O.2	Scope and field of application	302
O.3	Tensile resistance.....	303
O.4	Shear resistance	304
P.1	Use of this Annex.....	307
P.2	Scope and field of application	307
P.3	General.....	307
P.4	Adhesives.....	307
P.5	Design of adhesive bonded joints	308
P.6	Tests.....	310
Q.1	Use of this Annex.....	311
Q.2	Scope and field of application	311
Q.3	Determining the extent of HAZ from hardness tests.....	311
R.1	Use of this Annex.....	313
R.2	Scope and field of application.....	313
R.3	Construction	313
R.4	Design.....	314
S.1	Use of this Annex.....	316
S.2	Scope and field of application	316
S.3	General rules	316
S.4	Bridge components outside the scope of this standard.....	317
S.5	Structural Analysis.....	317
S.6	Verification of ultimate limit states	318
S.7	Verification of serviceability limit states	319

S.8	Verification of the fatigue design situation	320
S.9	Structural detailing and execution	321
T.1	Use of this Annex	334
T.2	Scope and field of application	334
T.3	General requirements	334
T.4	Double layer reticulated structures	334
T.5	Single-layer reticulated structures	342
U.1	Use of this Annex	350
U.3	General and main problems	350
U.4	Calculation of Internal Forces	351
U.5	Ultimate limit states	352
U.6	Shear Connectors	357
V.1	Use of this Annex	360
V.2	Scope and field of application	360
V.3	Design of flexural buckling for bow imperfections L/500	360
	Bibliography	362

iTeh STANDARD PREVIEW (standards.iteh.ai)

[oSIST prEN 1999-1-1:2021](https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021)

<https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021>

prEN 1999-1-1:2021 (E)**European foreword**

This document (prEN 1999-1-1:2021) has been prepared by Technical Committee CEN/TC250 "Structural Eurocodes", the secretariat of which is held by BSI. CEN/TC 250 is responsible for all Structural Eurocodes and has been assigned responsibility for structural and geotechnical design matters by CEN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 1999-1-1:2007.

The first generation of EN Eurocodes was published between 2002 and 2007. This document forms part of the second generation of the Eurocodes, which have been prepared under Mandate M/515 issued to CEN by the European Commission and the European Free Trade Association.

The Eurocodes have been drafted to be used in conjunction with relevant execution, material, product and test standards, and to identify requirements for execution, materials, products and testing that are relied upon by the Eurocodes.

The Eurocodes recognize the responsibility of each member State and have safeguarded their right to determine values related to regulatory safety matters at national level through the use of National Annexes.

iTeh STANDARD PREVIEW **(standards.iteh.ai)**

[oSIST prEN 1999-1-1:2021](https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021)

<https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021>

Introduction

0.1 Introduction to the Eurocodes

The Structural Eurocodes comprise the following standards generally consisting of a number of Parts:

- EN 1990 Eurocode: Basis of structural and geotechnical design
- EN 1991 Eurocode 1: Actions on structures
- EN 1992 Eurocode 2: Design of concrete structures
- EN 1993 Eurocode 3: Design of steel structures
- EN 1994 Eurocode 4: Design of composite steel and concrete structures
- EN 1995 Eurocode 5: Design of timber structures
- EN 1996 Eurocode 6: Design of masonry structures
- EN 1997 Eurocode 7: Geotechnical design
- EN 1998 Eurocode 8: Design of structures for earthquake resistance
- EN 1999 Eurocode 9: Design of aluminium structures
- <New parts>

iTeh STANDARD PREVIEW
(standards.iteh.ai)

The Eurocodes are intended for use by designers, clients, manufacturers, constructors, relevant authorities (in exercising their duties in accordance with national or international regulations), educators, software developers, and committees drafting standards for related product, testing and execution standards.

NOTE Some aspects of design are most appropriately specified by relevant authorities or, where not specified, can be agreed on a project-specific basis between relevant parties such as designers and clients. The Eurocodes identify such aspects making explicit reference to relevant authorities and relevant parties.

0.2 Introduction to EN 1999 Eurocode 9

EN 1999 applies to the design of buildings and civil engineering and structural works made of aluminium. It complies with the principles and requirements for the safety and serviceability of structures, the basis of their design and verification that are given in EN 1990 – Basis of structural design.

EN 1999 is only concerned with requirements for resistance, serviceability, durability and fire resistance of aluminium structures. Other requirements, e.g. concerning thermal or sound insulation, are not considered.

EN 1999 does not cover the special requirements of seismic design. Provisions related to such requirements are given in EN 1998, which complements, and is consistent with EN 1999.

For the design of new structures, prEN 1999 is intended to be used, for direct application, together with EN 1990, EN 1991, EN 1992, EN 1993, EN 1994, EN 1995, EN 1997, EN 1998 and EN 1999.

EN 1999 is subdivided in five parts:

- EN 1999-1-1 Design of Aluminium Structures: General structural rules.
- EN 1999-1-2 Design of Aluminium Structures: Structural fire design.
- EN 1999-1-3 Design of Aluminium Structures: Structures susceptible to fatigue.

prEN 1999-1-1:2021 (E)

- EN 1999-1-4 Design of Aluminium Structures: Cold-formed structural sheeting.
- EN 1999-1-5 Design of Aluminium Structures: Shell structures.

0.3 Introduction to EN 1999-1-1

This document gives basic design rules for structures made of wrought aluminium alloys and limited guidance for cast alloys.

This document is the first of the five parts of EN 1999. It gives generic design rules that are intended to be used with the other parts EN 1999-1-2 to EN 1999-1-5.

EN 1999-1-1 can be used for design cases not covered by the Eurocodes (other structures, other actions, other materials) and serving as a reference document for other CEN TC's concerning structural matters.

0.4 Verbal forms used in the Eurocodes

The verb "shall" expresses a requirement strictly to be followed and from which no deviation is permitted in order to comply with the Eurocodes.

The verb "should" expresses a highly recommended choice or course of action. Subject to national regulation and/or any relevant contractual provisions, alternative approaches could be used/adopted where technically justified.

The verb "may" expresses a course of action permissible within the limits of the Eurocodes.

The verb "can" expresses possibility and capability; it is used for statements of fact and clarification of concepts.

0.5 National annex for prEN 1999-1-1

National choice is allowed in this standard where explicitly stated within notes. National choice includes the selection of values for Nationally Determined Parameters (NDPs).

The national standard implementing EN 1999-1-1 can have a National Annex containing all national choices to be used for the design of buildings and civil engineering works to be constructed in the relevant country.

When no national choice is given, the default choice given in this standard is to be used.

When no national choice is made and no default is given in this standard, the choice can be specified by a relevant authority or, where not specified, agreed for a specific project by appropriate parties.

National choice is allowed in EN 1999-1-1 through the following clauses:

- 4.1.2(3) NOTE
- 4.4.3(2) NOTE
- 4.5(1) NOTE
- 5.2.1(1) NOTE
- 5.2.2(2) NOTE 2
- 5.2.3.1(2) NOTE
- 5.3.2.1(4) NOTE
- 5.3.2.2(1) NOTE
- 8.1.6.2(3) NOTE
- 8.3.1.7(5) NOTE

- 9.1(3) NOTE
- 9.2.1(2) NOTE
- 10.6.1(3) NOTE
- 10.6.2.2 Table 10.6
- 10.8(2) NOTE
- 10.9.1(4) NOTE
- 10.13(2) NOTE
- A.3.2(1) NOTE
- A.4(1) NOTE
- A.4(3) NOTE 1
- A.4(3) NOTE 2
- A.4(4) NOTE
- A.5(1) NOTE
- E.3.1(2) NOTE
- E.3.1(3) NOTE
- H.2(6) NOTE
- O.2(2) NOTE
- S.8.4(1) NOTE

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[oSIST prEN 1999-1-1:2021](https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021)

<https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021>

National choice is allowed in EN 1999-1-1 on the application of the following informative annexes:

Annex B (Informative) Finite element Methods of analysis (FEM)

Annex C (Informative) Materials selection

Annex D (Informative) Corrosion and surface protection

Annex F (Informative) Analytical models for stress-strain relationship

Annex G (Informative) Geometrical properties of cross-sections

Annex H (Informative) Behaviour of cross-sections beyond elastic limit

Annex I (Informative) Lateral torsional buckling of beams and torsional or torsional-flexural buckling of compressed members

Annex J (Informative) Shear lag effects in member design

Annex K (Informative) Plastic hinge method for continuous beams

prEN 1999-1-1:2021 (E)

Annex L (Informative) Cross-sectional ductility and rotation capacity

Annex M (Informative) Classification of joints

Annex N (Informative) The use of the component method for joints

Annex O (Informative) Screw grooves

Annex P (Informative) Adhesive bonded joints

Annex Q (Informative) Determining the extent of HAZ from hardness tests

Annex T (Informative) Lattice Spatial Roof Structures

Annex U (Informative) Composite Aluminium Concrete Beams

The National Annex can contain, directly or by reference, non-contradictory complementary information for ease of implementation, provided it does not alter any provisions of the Eurocodes.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

[oSIST prEN 1999-1-1:2021](https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021)

<https://standards.iteh.ai/catalog/standards/sist/37f39cd-0b8c-4270-a5e1-9afbaf177413/osist-pren-1999-1-1-2021>

1 Scope

1.1 Scope of EN 1999-1-1

(1) This document gives basic design rules for structures made of wrought aluminium alloys and limited guidance for cast alloys (see Clause 5 and Annex C).

This document does not cover the following unless otherwise explicitly stated in this standard:

- components with material thickness less than 0,6 mm;
- welded components with material thickness less than 1,5 mm;
- connections with:
 - steel bolts and pins with diameter less than 5 mm;
 - aluminium bolts and pins with diameter less than 8 mm;
 - rivets and thread forming screws with diameter less than 3,9 mm.

1.2 Assumptions

(1) In addition to the general assumptions of EN 1990 the following assumptions apply:

- execution complies with EN 1090-3;
- the aluminium products comply with EN 573 and the products listed in 2.3.
- the mechanical properties comply with the tabulated values in Parts 2 of the product standards listed in 2.3.

(2) EN 1999 is intended to be used in conjunction with:

- European Standards for construction products relevant for aluminium structures
- EN 1090-1, *Execution of steel structures and aluminium structures – Part 1: Requirements for conformity assessment of structural components*
- EN 1090-3, *Execution of steel structures and aluminium structures – Part 3: Technical requirements for aluminium structures*