



Designation: ~~D4922-01~~ Designation: D 4922 - 09

## Standard Test Method for Determination of Radioactive Iron in Water<sup>1</sup>

This standard is issued under the fixed designation D 4922; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon ( $\epsilon$ ) indicates an editorial change since the last revision or reapproval.

### 1. Scope

1.1 This test method covers the determination of <sup>55</sup>Fe in the presence of <sup>59</sup>Fe by liquid scintillation counting. The *a-priori* minimum detectable concentration for this test method is ~~7.4 E-3 Bq/mL~~ Bq/L.<sup>2</sup>

1.2 This test method was developed principally for the quantitative determination of <sup>55</sup>Fe. However, after proper calibration of the liquid scintillation counter with reference standards of each nuclide, <sup>59</sup>Fe may also be quantified.

1.3 This test method was used successfully with Type III reagent water conforming to Specification D 1193. It is the responsibility of the user to ensure the validity of this test method for waters of untested matrices.

1.4 *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.* For a specific hazard statement, see Section 9.

### 2. Referenced Documents

#### 2.1 ASTM Standards:<sup>3</sup>

D 1068 [Test Methods for Iron in Water](#)

D 1129 [Terminology Relating to Water](#)

D 1193 [Specifications for Reagent Water](#)

D 2777 [Practice for Determination of Precision and Bias of Applicable Test Methods of Committee D19 on Water](#)

D 3370 [Practices for Sampling Water<sup>3</sup>](#) ~~Practices for Sampling Water from Closed Conduits~~

D 5847 [Practice for Writing Quality Control Specifications for Standard Test Methods for Water Analysis](#)

D 7282 [Practice for Set-up, Calibration, and Quality Control of Instruments Used for Radioactivity Measurements](#)

### 3. Terminology

3.1 *Definitions:* ~~For~~ For definitions of terms used in this test method, refer to Terminology D 1129. For terms not defined in this test method or in Terminology D 1129, refer to other published glossaries.<sup>4</sup>

### 4. Summary of Test Method

4.1 This test method describes the effective separation of iron from the interfering cations of manganese, cobalt, zirconium, niobium, and cesium by anion exchange using acid washes of various molarities. Subsequent elution of the iron is followed by phosphate precipitation to remove any residual zinc. The iron phosphate precipitate is dissolved in phosphoric acid and water and mixed with liquid scintillation cocktail. The chemical yield is determined by the recovery of iron carrier using atomic absorption spectrophotometry. ~~Alternatively,~~ Alternatively, any procedure described in Test Method D 1068 may be used, but this will need to be validated by the user prior to reporting sample results.

### 5. Significance and Use

5.1 Radioactive iron is produced by neutron activation of stable iron. Its concentration in reactor coolant is used to monitor the corrosion of reactor parts such as reactor fuel-cladding material and reactor structural components.

5.2 This technique effectively removes other activation and fission products such as isotopes of iodine, zinc, manganese, cobalt, and cesium by the addition of hold-back carriers and an anion exchange technique. The fission products (zirconium-95 and

<sup>1</sup> This test method is under the jurisdiction of ASTM Committee D19 on Water and is the direct responsibility of Subcommittee D19.04 on Methods of Radiochemical Analysis.

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<sup>2</sup> Currie, L., "Limits for Qualitative Detection and Quantitative Determination," *Analytical Chemistry*, Vol. 40, 1968, pp. 586-593.

<sup>3</sup> For referenced ASTM standards, visit the ASTM website, [www.astm.org](http://www.astm.org), or contact ASTM Customer Service at [service@astm.org](mailto:service@astm.org). For *Annual Book of ASTM Standards*, Vol. H-01, volume information, refer to the standard's Document Summary page on the ASTM website.

<sup>4</sup> "American National Standard Glossary of Terms," *Nuclear Science and Technology (ANSI N1.1)*, American National Standards Institute, 1430 Broadway, New York, NY 10018.

niobium-95) are selectively eluted with hydrochloric-hydrofluoric acid washes. The iron is finally separated from Zn<sup>+2</sup> by precipitation of FePO<sub>4</sub> at a pH of 3.0.

**6. Interferences**

6.1 Samples of reactor origin will also contain <sup>59</sup>Fe after other radioactive contaminants have been removed by anion exchange (see Fig. 1). <sup>59</sup>Fe is also an activation product which decays by β-γ emission and will be a source of interference in the quantitative determination of <sup>55</sup>Fe. The large difference in the energies of their characteristic decay emissions makes it possible to determine appropriate factors to correct for the <sup>59</sup>Fe spectral cross-talk in the <sup>55</sup>Fe region.

6.2 Quenching, which may be caused by a number of factors, results in a reduction in the light output from the sample. The subsequent decrease in the spectral pulse height will cause variations in the counting efficiency with varying degrees of quench. For this reason, it is necessary to monitor both the changes in the <sup>55</sup>Fe efficiency and the <sup>59</sup>Fe cross-talk in the <sup>55</sup>Fe region as a function of quench. This technique recommends the use of the automatic external standard ratio supplied by most liquid scintillation counters to monitor the amount of quench in a sample.

6.3 The final heating of the sample solution will drive off all excess hydrochloric acid, ammonia, and water. These substances are, therefore, effectively removed as possible quenching agents.

6.4 Scintillation stock or sample solutions which have been exposed to light must be dark adapted to avoid erratic results due to light activation of the scintillator.

NOTE 1—It is the responsibility of the user to determine the required dark adaptation period for the specific cocktail used.

6.5 The stable iron content in a sample will interfere in the determination of the chemical recovery. Since the amount of stable iron in a sample will depend on its sources, a correction for the iron in the sample must be made.

**7. Apparatus**

7.1 *Liquid Scintillation Counter*, with an automatic external standard and multiple energy region of interest (ROI) capabilities.

7.2 *Glass Scintillation Vials*, 20-mL vials exhibiting suitable optical reproducibility so as not to cause erratic results among samples.

7.3 *Atomic Absorption Spectrophotometer*.

7.4 *Variable Speed Peristaltic Pump*, with controller. Pump speed should be between 5 and 8 mL/min.

7.5 *Centrifuge*, using 100 mL centrifuge tubes.

7.6 *Volumetric Flasks*.

7.7 *Anion Exchange Columns*:

7.7.1 *Columns*—Commercially available plastic drying tubes and ends (40 mL volume, 1.5 cm diameter, 15 cm long).

7.7.2 *Tubing*—Pump inlet tubing, approximately 45.7 cm (18 in.) in length, and pump outlet tubing, approximately 76.2 cm (30 in.) in length.

7.7.3 *Polyethylene Porous Disc*—35-μm pore size and 3.2 mm thick.

**8. Reagents and Materials**

8.1 *Purity of Reagents*—Reagent grade chemicals shall be used for all tests. Unless otherwise indicated, it is intended that all

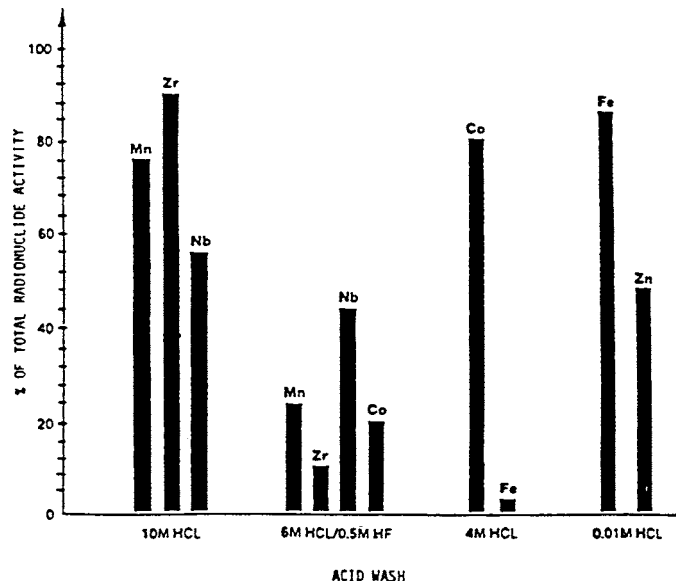


FIG. 1 Percent of Total Radionuclide Activity Removed Per Acid Wash

reagents shall conform to the specifications of the Committee on Analytical Reagents of the American Chemical Society, where such specifications are available.<sup>5</sup> Other grades may be used, provided it is first ascertained that the reagent is of sufficiently high purity to permit its use without lessening the accuracy of the determination.

8.2 *Purity of Water*—Unless otherwise indicated, references to water shall be understood to mean reagent water conforming to Specification D 1193, Type III.

8.3 *Anion-Exchange Columns:*

8.3.1 *Resin*—AG1-X8, 200-400 mesh; 25 mL previously equilibrated with 125 mL concentrated hydrochloric acid.

8.3.2 *Columns*—Commercially available plastic drying tubes and ends (40 mL volume, 1.5 cm diameter, 15 cm long).

8.3.3 *Tubing*—Pump inlet tubing, approximately 18 in. in length, and pump outlet tubing, approximately 30 in. in length.

8.3.4 *Polyethylene Porous Disc*—35  $\mu$ m pore size and 3.2 mm thick.—AG1-X8, AG1-X10, 200-400 mesh; 25 mL previously equilibrated with 125 mL concentrated hydrochloric acid.

8.4 *Scintillation Cocktail*—Commercially prepared Insta-Gel scintillator or equivalent non-ionic detergent scintillator of the octyl-phenyl polyglycol ether type.<sup>6</sup>

NOTE 2—To obtain a clear aqueous final sample, the sample volume must be kept below 1.8 mL with the addition of 15 mL Insta-Gel. It is the responsibility of the user to determine the optimum sample volume to cocktail volume to obtain a clear homogeneous solution for any other liquid scintillation cocktail used.

8.5 *Ammonium Hydroxide (NH<sub>4</sub>OH)*—Concentrated (sp gr 0.90).—Concentrated (approximately 15M) (sp gr 0.90).

8.6 *Ammonium Phosphate (0.5 M)*—Dissolve 66 g of ammonium monohydrogen phosphate [(NH<sub>4</sub>)<sub>2</sub>HPO<sub>4</sub>] in 1000 mL of water—] in water and dilute to 1000 mL with water in a volumetric flask.

8.7 *Cesium Carrier Solution (1 mg=1 mL)(1 mg/1 mL)*—Cesium as cesium chloride (CsCl) in dilute hydrochloric acid.<sup>7</sup>

8.8 *Cobalt Carrier Solution (1 mg=1 mL)(1 mg/1 mL)*—Cobalt as cobalt chloride (CoCl<sub>2</sub>) in dilute hydrochloric acid.<sup>7</sup>

8.9 *Hydrochloric Acid (sp gr 1.187)*—Concentrated HCl.

8.10 *Hydrochloric Acid 10 M-(5+1)*—Dilute 833 mL of concentrated hydrochloric acid in 100 mL water and dilute to 1000 mL with water in a volumetric flask.

8.11 *Hydrochloric Acid 6 M-(1+1)*—Dilute 500 mL of concentrated hydrochloric acid in 400 mL of water, dilute to 1000 mL with water in a volumetric flask.

8.12 *Hydrochloric Acid 4 M-(1+2)*—Dilute 333 mL of concentrated hydrochloric acid in 600 mL of water, dilute to 1000 mL with water in a volumetric flask.

8.13 *Hydrochloric Acid 0.5 M-(1+23)*—Dilute 42 mL of concentrated hydrochloric acid in 900 mL of water, dilute to 1000 mL with water in a volumetric flask.

8.14 *Hydrochloric Acid 0.1 M-(1+199)0.01 M*—Dilute 20 mL of 0.5 M HCl to 1000 mL with water in a volumetric flask. HCl in 900 mL of water, dilute to 1000 mL with water in a volumetric flask.

8.15 *Hydrochloric-(6 M)-Hydrofluoric Acid (0.5 M)*—Dilute 500 mL of concentrated hydrochloric acid (HCl) (sp gr 1.187) and 20 mL of 49 % concentrated hydrofluoric acid (HF) in 400 mL of water, dilute to 1000 mL with water in a plastic or TFE-fluorocarbon volumetric flask.

8.16 *Iron Carrier Solution (Fe<sup>3+</sup> as ferric chloride)<sup>7</sup>*—Dissolve 5.00 g of metallic iron in 300 mL of 6 M HCl, filter, dilute to 1 L, and calibrate using an atomic absorption spectrophotometer (Test Methods D 1068).

8.17 *Manganese Carrier Solution (1 mg=1 mL)*—Mn<sup>(1 mg/1 mL)</sup>—Mn<sup>+2</sup> in dilute nitric acid (HNO<sub>3</sub>).<sup>7</sup>

8.18 *Niobium Carrier Solution (1 mg=1 mL)(1 mg/1 mL)*—Nb<sup>+5</sup> in 5 % hydrofluoric acid (1 + 9 M).<sup>7</sup>

8.19 *Nitric Acid (sp gr 1.42)*—Concentrated (HNO<sub>3</sub>).

8.20 *Phosphoric Acid (sp gr 1.834)*—Concentrated (H<sub>3</sub>PO<sub>4</sub>).

8.21 *Sodium Hydroxide (6 M)*—Dissolve 24 g sodium hydroxide (NaOH) in 90 mL water, allow to cool, and dilute to 100 mL with water and store in plastic bottles; a commercially prepared solution may also be used.

8.22 *Zinc Carrier Solution (1 mg=1 mL)(1 mg/mL)*—Zn<sup>+2</sup> in dilute hydrochloric acid.<sup>7</sup>

8.23 *Zirconium Carrier Solution (1 mg=1 mL)(1 mg/mL)*—Zr<sup>+4</sup> in dilute hydrochloric acid.<sup>9</sup> in dilute hydrochloric acid.<sup>7</sup>

8.24 <sup>55</sup>Fe Standard Solution—Traceable to a national standards laboratory such as National Institute of Standards and Technology (NIST) or UK National Physical Laboratory (NPL).

8.25 <sup>59</sup>Fe Standard Solution—Traceable to a national standards laboratory such as NIST or NPL.

<sup>5</sup> *Reagent Chemicals, American Chemical Society Specifications*, American Chemical Society, Washington, DC. For suggestions on the testing of reagents not listed by the American Chemical Society, see *Annual Standards for Laboratory Chemicals*; BDH Ltd., Poole, Dorset, U.K., and the *United States Pharmacopeia and National Formulary*; U.S. Pharmaceutical Pharmacopeial Convention, Inc. (USPC), Rockville, MD.

<sup>6</sup> Bio-Rad drying tubes, available from Bio-Rad, 2200 Wright Ave., Richmond, CA 94804, have been found satisfactory for this purpose.

<sup>7</sup> The sole source of supply of the apparatus known to the committee at this time is Insta-Gel scintillator, available from PerkinElmer Life and Analytical Sciences, 940 Winter Street, Waltham, MA 02451. If you are aware of alternative suppliers, please provide this information to ASTM International Headquarters. Your comments will receive careful consideration at a meeting of the responsible technical committee, which you may attend.

<sup>8</sup> Bel-Art porous polyethylene sheets, in various pore sizes and thicknesses, available from Bel Art, Pequannock, NJ 07440, have been found satisfactory for this purpose.

<sup>9</sup> Commercially available atomic absorption reference standards in 1 mg = 1 mL concentrations may be used as carriers.

## 9. Hazards

9.1 HF is ~~very~~**extremely** hazardous and should be used in a well-ventilated hood. Wear rubber gloves, safety glasses or goggles, and a laboratory coat. Avoid breathing any HF fumes. Clean all spills and wash thoroughly after using HF. Also, do not add HF to any glassware for it is a significant hazard and can affect analytical accuracy.

## 10. Sampling

10.1 Collect samples in accordance with procedures presented in Practices D 3370, as applicable.

10.2 If the sample is not acidified at the time of collection, 20 mL of concentrated HCl or HNO<sub>3</sub> ~~should be added per 1000 mL of sample.~~ should be added per 1000 mL of sample. After acidification of the sample, the sample should be allowed to sit overnight prior to analysis.

## 11. Calibration

11.1 The reference standard for both iron isotopes will contain 5 mg iron carrier. Add 6 drops of concentrated phosphoric acid to the carrier solution and heat on a hot plate until it clears. This will drive off any excess hydrochloric acid and water (to less than 0.5 mL but do not allow to bake dry). Add 1 mL of water and swirl in the glass vial. This final carrier solution should be colorless. Cool the vial to room temperature. Spike with the appropriate isotope and add 15 mL of scintillation cocktail. Cap and shake until the mixture is clear; this step ensures that the proper sample volume to scintillation cocktail volume ratio is obtained for a clear, homogeneous solution. The volume of the reference standard should be such that its addition to the sample does not cause additional quench.

11.2 Prepare a series of quenched <sup>55</sup>Fe standards and a series of quenched <sup>59</sup>Fe standards using various weights of iron carrier or concentration or volumes, or both, of acid. Use the least quenched standards in each set to optimize the liquid scintillation counter (LSC) discriminator settings and amplifier gain. Ensure that the <sup>55</sup>Fe spectrum does not spill over into the <sup>59</sup>Fe ROI.

~~11.3 Count each set of standards, with the LSC automatic external standard ratio selected on, to obtain approximately 1% counting statistics (approximately 10,000 counts) in the ROI.~~ Count each set of standards, with the LSC automatic external standard ratio selected on, to obtain approximately 1% counting statistics (approximately 10,000 counts) in the ROI. If your instrument does not allow for multiple nuclides to be optimized follow Practice D 7282 for instrument optimization.

11.3 Count each set of standards with the LSC automatic external standard ratio selected on to obtain approximately 1% counting statistics (approximately 10 000 counts) in the ROI.

11.4 Prepare a curve of the <sup>55</sup>Fe efficiency versus the external standard ratio.

11.5 Prepare a crosstalk (XT) curve of the ratio of <sup>59</sup>Fe counts in the <sup>55</sup>Fe ROI to the <sup>59</sup>Fe counts in the <sup>59</sup>Fe ROI versus the external standard ratio.

11.6 Additional guidance on the set-up, calibration and calibration verification of the instrument can be found in Practice D 7282.

## 12. Procedure

~~12.1 Weigh an acidified and filtered aliquant of the sample (approximately 50 g) into a 100 mL centrifuge tube.~~

~~12.2 Add 1 mL of the iron carrier solution and mix well. Measure an acidified and filtered aliquant of the sample (approximately 0.05 L) into a 100 mL centrifuge tube.~~

12.1.1 A background subtraction sample shall be processed in accordance with 12.2 through 12.16 with each set of samples.

12.2 Add 5 mg iron carrier and mix well.

12.3 Add NaOH (6 M), mix, and heat to precipitate iron hydroxide.

12.4 Centrifuge and decant the ~~supernate~~supernatant solution to waste.

12.5 Wash the precipitate with 50 mL of hot water, centrifuge and decant the ~~supernates~~supernatant solution to waste.

12.6 Dissolve the precipitate in 5 mL of 10 M HCl and add 2 mL (2 mg) each of the appropriate hold-back carriers (Co<sup>+2</sup>, Zn<sup>+2</sup>, Zr<sup>+4</sup>, Nb<sup>+5</sup>, Mn<sup>+2</sup>, and Cs<sup>+1</sup> carriers). It is recommended that an aliquant of the sample be prepared for gamma isotopic analysis to verify the presence of potentially interfering nuclides. Transfer the solution with 10 M HCl washes to a beaker and dilute to approximately 50 mL with 10 M HCl. Pass the solution through an anion exchange column (AG1-X10 (AG1-X8 or 1-X8; 200-400 mesh) previously equilibrated with 125 mL of concentrated HCl (sp gr 1.19). HCl. The column volume is approximately 25 mL. The speed of the sample and washes through the column should be between 5 and 8 mL/min.

12.7 After the sample has been passed through the column, wash the column with 100 mL of 10 M HCl, then 150 mL of 6 M HCl followed by 300 mL of 4 M HCl. ~~If zirconium-95/niohium-95 activity is suspected, replace the 6 HCl. If <sup>95</sup>Zr/<sup>95</sup>Nb activity is suspected, replace the 6 M HCl with the 6 M HCl-0.5 M HF. Discard the effluents.~~

NOTE 3—If 6 M HCl-0.5 M HF is used, use only plastic ware. Column plug should not be glass wool.

12.8 Elute the iron with approximately 150 mL of 0.01 M HCl (discard the first 20 mL) and collect the yellow band indicative of Fe<sup>+3</sup> in a beaker. Do not allow the column to run dry.

12.9 Add 10 mL of 0.5 M (NH<sub>4</sub>)<sub>2</sub>HPO<sub>4</sub> to the beaker and add dropwise concentrated NH<sub>4</sub>OH until the pH is 3.0. The use of pH paper may not be sensitive enough to accurately determine the pH. Gently heat the sample on a hot plate to completely precipitate the iron as Fe(PO<sub>4</sub>). Centrifuge, decant, and wash the precipitate with hot water.

12.10 Dissolve the precipitate with a minimal amount of 6 M HCl. Transfer the solution with approximately 10 mL water to