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**Laminatne talne obloge - Elementi z zunanjo plastjo na osnovi aminoplastičnih termostabilnih smol - Specifikacije, zahteve in preskusne metode**

Laminate floor coverings - Elements with a surface layer based on aminoplastic thermosetting resins - Specifications, requirements and test methods

Laminatböden - Elemente mit einer Deckschicht auf Basis aminoplastischer, wärmehärtbarer Harze - Spezifikationen, Anforderungen und Prüfverfahren

Revêtements de sol stratifiés - Éléments dont la surface est à base de résines aminoplastes thermodurcissables - Spécifications, exigences et méthodes d'essai

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**Ta slovenski standard je istoveten z: EN 13329:2016+A1:2017/prA2**

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**ICS:**

97.150      Talne obloge      Floor coverings

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**DRAFT**  
**EN 13329:2016+A1:2017**  
**prA2**

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English Version

## Laminate floor coverings - Elements with a surface layer based on aminoplastic thermosetting resins - Specifications, requirements and test methods

Revêtements de sol stratifiés - Éléments dont la surface  
est à base de résines aminoplastes thermodurcissables  
- Spécifications, exigences et méthodes d'essai

Laminatböden - Elemente mit einer Deckschicht auf  
Basis aminoplastischer, wärmehärtbarer Harze -  
Spezifikationen, Anforderungen und Prüfverfahren

This draft amendment is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 134.

This draft amendment A2, if approved, will modify the European Standard EN 13329:2016+A1:2017. If this draft becomes an amendment, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for inclusion of this amendment into the relevant national standard without any alteration.

This draft amendment was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN 13329:2016+A1:2017/prA2:2020) has been prepared by Technical Committee CEN/TC 134 “Resilient, textile and laminate floor coverings”, the secretariat of which is held by NBN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 13329:2016+A1:2017.

In comparison with the previous version EN 13329:2016+A1:2017 of the original edition EN 13329:2016, the new consolidated version EN 13329:2016+A2:2020 will contain the following technical modifications:

- Scope: replacement of the last paragraph;
- term 3.3 substrate: replacement of the definition;
- Table 2: change the requirements and test method for impact resistance: small ball and addition of footnote to table <sup>d</sup> as clarification for testing, replacement of Table 2;
- Annex H: small ball test method has been deleted, replacement of Annex H.

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**EN 13329:2016+A1:2017/prA2:2020 (E)****1 Modification to Clause 1, Scope**

*Replace the last paragraph of the scope*

“Laminate floor coverings are considered for domestic and commercial levels of use, including domestic kitchens. This standard does not specify requirements relating to areas which are subjected to frequent wetting, such as bathrooms, laundry rooms or saunas.”

*with*

“Laminate floor coverings are generally designed for floating installations and are considered for domestic and commercial levels of use, including domestic kitchens. This document does not specify requirements relating to the use in areas which are subjected to frequent wetting, such as bathrooms, laundry rooms or saunas. In general laminate floor coverings can only be used in those areas when authorized by the manufacturer and under conditions described in the manufacturer's installation guidelines.”.

**2 Modification to term 3.3, substrate**

*Replace the definition*

“core material of the laminate floor covering”

*with*

“core material of the laminate floor covering made of wood, as defined in EN 13756, for at least 65 % in mass”.

**3 Modification to 4.2, Classification requirements, Table 2**

*Replace Table 2 “*

*SIST EN 13329:2016+A1:2017/oprA2:2020*  
*<https://standards.iteh.ai/catalog/standards/sist/aa4d8b8e-a2c9-4a00-9f71-c3678c98bb5d/sist-en-13329-2016a1-2017-opra2-2020>*

Table 2 — Classification requirements and levels of use

Class:	Levels of use							Test method
	Domestic			Commercial				
	Moderate	General	Heavy	Moderate	General	Heavy	Very Heavy	
	21	22	23	31	32	33	34	
Abrasion resistance	AC1	AC2	AC3		AC4	AC5	AC 6	Annex E
Impact resistance	≥ 8 N			≥ 12 N		≥ 15 N	≥ 20 N	Annex H
Small ball								
Big ball	≥ 500 mm			≥ 750 m		≥ 1 000 m	≥ 1 600 mm	
Resistance to staining	4, (groups 1 and 2) 3, (group 3)		5, (groups 1 and 2) 4, (group 3)			5, (groups 1, 2 and 3)		EN 438 series
Effect of a furniture leg	-		No damage shall be visible, when tested with foot type 0					EN 424
Effect of a castor chair <sup>a</sup>	-		25 000 cycles, No damage <sup>a</sup>			25 000 cycles No damage <sup>a</sup> with type H wheels		EN 425:2002 <sup>b</sup>
Thickness swelling	≤ 20 %		≤ 18 %		≤ 15 %		≤ 8 %	ISO 24336
Locking strength	-				f <sub>0,2</sub> ≥ 1 kN/m (length) f <sub>s0,2</sub> ≥ 2 kN/m (width)		f <sub>0,2</sub> ≥ 3,5 kN/m (length) f <sub>s0,2</sub> ≥ 3,5 kN/m (width)	ISO 24334
Surface soundness	≥ 1,0 N/mm <sup>2</sup>				≥ 1,25 N/mm <sup>2</sup>		≥ 1,50 N/mm <sup>2</sup>	Annex D
Dimensional stability	-						Δ <sub>w avg</sub> , Δ <sub>l avg</sub> : ≤ 0,15 % - 0,20 % ≤ C <sub>avg</sub> c ≤ 0,25 % J <sub>L avg</sub> , J <sub>S avg</sub> : ≤ 0,15 mm h <sub>L avg</sub> , h <sub>S avg</sub> : ≤ 0,15 mm	ISO 24339

<sup>a</sup> No visible damage on the surface of the assembled test area caused by detachment of layers, opening of joints, or crazing. Ignore any flattening or change in appearance, e.g. change in gloss.

<sup>b</sup> Using soft castor wheels W PU (95 ± 5) Shore A except for class 34 wheels H PA (95 ± 5) Shore A.

<sup>c</sup> Take the maximum of C<sub>avg</sub> from wet climate (23°C, 85 % rel. hum) and the minimum of C<sub>avg</sub> from dry climate (23°C, 30 % rel. hum.) for the evaluation.

“

with “

## EN 13329:2016+A1:2017/prA2:2020 (E)

Table 2 — Classification requirements and levels of use

Class:	Levels of use							Test method
	Domestic			Commercial				
	Moderate	General	Heavy	Moderate	General	Heavy	Very Heavy	
21	22	23	31	32	33	34		
Abrasion resistance	AC1	AC2	AC3		AC4	AC5	AC6	Annex E
Impact resistance					≥ 35 mm	≥ 70 mm	≥ 120 mm	EN 17368 <sup>d</sup>
Small ball	≥ 10 mm							
Large ball	≥ 500 mm				750 mm	≥ 1 000 m	≥ 1 600 mm	Annex H
Resistance to staining	4, (groups 1 and 2) 3, (group 3)		5, (groups 1 and 2) 4, (group 3)			5, (groups 1, 2 and 3)		EN 438 series
Effect of a furniture leg	-		No damage shall be visible, when tested with foot type 0					EN 424
Effect of a castor chair <sup>a</sup>	-		25 000 cycles, No damage <sup>a</sup>			25 000 cycles No damage <sup>a</sup> with type H wheels		EN 425:2002 <sup>b</sup>
Thickness swelling	≤ 20 %		≤ 18 %			≤ 15 %		ISO 24336
Locking strength	-				$f_{i0,2} \geq 1 \text{ kN/m (length)}$ $f_{s0,2} \geq 2 \text{ kN/m (width)}$		$f_{i0,2} \geq 3,5 \text{ kN/m (length)}$ $f_{s0,2} \geq 3,5 \text{ kN/m (width)}$	ISO 24334
Surface soundness	≥ 1,0 N/mm <sup>2</sup>				≥ 1,25 N/mm <sup>2</sup>		≥ 1,50 N/m <sup>2</sup>	Annex D
Dimensional stability	-				$\Delta_{w \text{ avg}}, \Delta_l$ $\text{avg:} \leq 0,15 \%$ - $0,20 \% \leq C_{\text{avg}} \leq 0,25 \%$ $J_L$ $\text{avg,}$ $J_{S \text{ avg:}} \leq$ $0,15 \text{ mm}$ $h_{L \text{ avg}}, h_S$ $\text{avg:} \leq 0,15 \text{ m}$ $\text{m}$			ISO 24339

Class:	Levels of use							Test method
	Domestic			Commercial				
	Moderate	General	Heavy	Moderate	General	Heavy	Very Heavy	
	21	22	23	31	32	33	34	
<p><sup>a</sup> No visible damage on the surface of the assembled test area caused by detachment of layers, opening of joints, or crazing. Ignore any flattening or change in appearance, e.g. change in gloss.</p> <p><sup>b</sup> Using soft castor wheels W PU (95 ± 5) Shore A except for class 34 wheels H PA (95 ± 5) Shore A.</p> <p><sup>c</sup> Take the maximum of Cavg from wet climate (23 °C, 85 % rel. hum) and the minimum of Cavg from dry climate (23 °C, 30 % rel. hum.) for the evaluation.</p> <p><sup>d</sup> The small ball diameter test shall be carried out without underlay. The pre-attached underlay shall be removed.</p>								

#### 4 Modification to Annex H, Determination of large ball impact resistance

Replace Annex H with the following: “

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