



**SLOVENSKI STANDARD  
SIST EN ISO 14632:2021**

**01-september-2021**

**Nadomešča:  
SIST EN ISO 14632:2000**

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**Ekstrudirane plošče iz polietilena (PE-HD) - Zahteve in preskusne metode (ISO 14632:2021)**

Extruded sheets of polyethylene (PE-HD) - Requirements and test methods (ISO 14632:2021)

Extrudierte Tafeln aus Polyethylen (PE-HD) - Anforderungen und Prüfverfahren (ISO 14632:2021)

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Plaques extrudées en polyéthylène (PE-HD) - Prescriptions et méthodes d'essai (ISO 14632:2021)

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**Ta slovenski standard je istoveten z: EN ISO 14632:2021**

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**ICS:**

83.140.10      Filmi in folije                      Films and sheets

**SIST EN ISO 14632:2021                      en,fr,de**

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
EUROPÄISCHE NORM

**EN ISO 14632**

June 2021

ICS 83.140.10

Supersedes EN ISO 14632:1998

English Version

**Extruded sheets of polyethylene (PE-HD) - Requirements  
and test methods (ISO 14632:2021)**

Plaques extrudées en polyéthylène (PE-HD) -  
Exigences et méthodes d'essai (ISO 14632:2021)

Extrudierte Tafeln aus Polyethylen (PE-HD) -  
Anforderungen und Prüfverfahren (ISO 14632:2021)

This European Standard was approved by CEN on 11 May 2021.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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## European foreword

This document (EN ISO 14632:2021) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2021, and conflicting national standards shall be withdrawn at the latest by December 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 14632:1998.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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INTERNATIONAL  
STANDARD

ISO  
14632

Second edition  
2021-05

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**Extruded sheets of polyethylene  
(PE-HD) — Requirements and test  
methods**

*Plaques extrudées en polyéthylène (PE-HD) — Exigences et méthodes  
d'essai*

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Reference number  
ISO 14632:2021(E)

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Published in Switzerland



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## ISO 14632:2021(E)

### Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT), see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 11, *Products*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This second edition cancels and replaces the first edition (ISO 14632:1998), which has been technically revised.

The main changes compared to the previous edition are as follows:

- the range of MFR values for PE HD sheet group 1 in [Table 2](#) has been changed to cover the wider PE 100 grade of extruded PE HD sheets.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Extruded sheets of polyethylene (PE-HD) — Requirements and test methods

## 1 Scope

This document specifies the requirements and test methods for solid flat extruded sheets of polyethylene homopolymers (PE-HD) without fillers or reinforcing materials.

This document is applicable only to thicknesses of 0,5 mm to 40 mm. It also applies to PE-HD sheet in rolled form.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 179-1, *Plastics — Determination of Charpy impact properties — Part 1: Non-instrumented impact test*

ISO 179-2, *Plastics — Determination of Charpy impact properties — Part 2: Instrumented impact test*

ISO 291, *Plastics — Standard atmospheres for conditioning and testing*

ISO 527-1, *Plastics — Determination of tensile properties — Part 1: General principles*

ISO 527-2, *Plastics — Determination of tensile properties — Part 2: Test conditions for moulding and extrusion plastics*

ISO 1133-1, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 1: Standard method*

ISO 1133-2, *Plastics — Determination of the melt mass-flow rate (MFR) and melt volume-flow rate (MVR) of thermoplastics — Part 2: Method for materials sensitive to time-temperature history and/or moisture*

ISO 1183-1, *Plastics — Methods for determining the density of non-cellular plastics — Part 1: Immersion method, liquid pycnometer method and titration method*

ISO 1183-2, *Plastics — Methods for determining the density of non-cellular plastics — Part 2: Density gradient column method*

ISO 1183-3, *Plastics — Methods for determining the density of non-cellular plastics — Part 3: Gas pycnometer method*

ISO 2818, *Plastics — Preparation of test specimens by machining*

ISO 9080, *Plastics piping and ducting systems — Determination of the long-term hydrostatic strength of thermoplastics materials in pipe form by extrapolation*

ISO 17855-1, *Plastics — Polyethylene (PE) moulding and extrusion materials — Part 1: Designation system and basis for specifications*

## 3 Terms and definitions

No terms and definitions are listed in this document.