

## SLOVENSKI STANDARD SIST EN IEC 62282-4-101:2022

**01-november-2022** 

Nadomešča:

SIST EN 62282-4-101:2014

Tehnologije gorivnih celic - 4-101. del: Elektroenergetski sistemi z gorivnimi celicami za električno gnane industrijske kamione - Varnost (IEC 62282-4-101:2022)

Fuel cell technologies - Part 4-101: Fuel cell power systems for electrically powered industrial trucks - Safety (IEC 62282-4-101:2022)

Brennstoffzellen-Technologien - Teil 4-101: Brennstoffzellen-Energiesysteme für elektrisch betriebene Flurförderfahrzeuge - Sicherheit (IEC 62282-4-101:2022)

Technologies des piles à combustible - Partie 4-101: Systèmes à pile à combustible pour chariots de manutention électriques - Sécurité (IEC 62282-4-101:2022)

Ta slovenski standard je istoveten z: EN IEC 62282-4-101:2022

ICS:

27.070 Gorilne celice Fuel cells

43.080.10 Tovornjaki in priklopniki Trucks and trailers

SIST EN IEC 62282-4-101:2022 en

SIST EN IEC 62282-4-101:2022

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN IEC 62282-4-101:2022

https://standards.iteh.ai/catalog/standards/sist/2baebade-8b19-4169-8c48-b23eff66729a/sist-en-jec-62282-4-101-2022

EUROPEAN STANDARD NORME EUROPÉENNE EUROPÄISCHE NORM EN IEC 62282-4-101

September 2022

ICS 27.070

Supersedes EN 62282-4-101:2014

#### **English Version**

Fuel cell technologies - Part 4-101: Fuel cell power systems for electrically powered industrial trucks - Safety (IEC 62282-4-101:2022)

Technologies des piles à combustible - Partie 4-101: Systèmes à pile à combustible pour chariots de manutention électriques - Sécurité (IEC 62282-4-101:2022) Brennstoffzellen-Technologien - Teil 4-101: Brennstoffzellen-Energiesysteme für elektrisch betriebene Flurförderfahrzeuge - Sicherheit (IEC 62282-4-101:2022)

This European Standard was approved by CENELEC on 2022-09-15. CENELEC members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CENELEC member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CENELEC member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CENELEC members are the national electrotechnical committees of Austria, Belgium, Bulgaria, Croatia, Cyprus, the Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, the Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Türkiye and the United Kingdom.



European Committee for Electrotechnical Standardization Comité Européen de Normalisation Electrotechnique Europäisches Komitee für Elektrotechnische Normung

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

#### **European foreword**

The text of document 105/912/FDIS, future edition 2 of IEC 62282-4-101, prepared by IEC/TC 105 "Fuel cell technologies" was submitted to the IEC-CENELEC parallel vote and approved by CENELEC as EN IEC 62282-4-101:2022.

The following dates are fixed:

- latest date by which the document has to be implemented at national (dop) 2023-06-15 level by publication of an identical national standard or by endorsement
- latest date by which the national standards conflicting with the (dow) 2025-09-15 document have to be withdrawn

This document supersedes EN 62282-4-101:2014 and all of its amendments and corrigenda (if any).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CENELEC shall not be held responsible for identifying any or all such patent rights.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

## iTeh STANDARD PREVIEW

#### **Endorsement notice**

The text of the International Standard IEC 62282-4-101:2022 was approved by CENELEC as a European Standard without any modification.

In the official version, for Bibliography, the following notes have to be added for the standards indicated:

IEC 60034 (series) NOTE Harmonized as EN 60034 (series)

IEC 60034-11 NOTE Harmonized as EN 60034-11

IEC 60112 NOTE Harmonized as EN IEC 60112

IEC 60243 (series) NOTE Harmonized as EN 60243 (series)

IEC 60695-11-5 NOTE Harmonized as EN 60695-11-5

IEC 62282-3-100 NOTE Harmonized as EN IEC 62282-3-100

IEC 62282-5-100 NOTE Harmonized as EN IEC 62282-5-100

ISO/IEC 80079-20-1 NOTE Harmonized as EN ISO/IEC 80079-20-1

ISO 16017-1 NOTE Harmonized as EN ISO 16017-1

## Annex ZA (normative)

# Normative references to international publications with their corresponding European publications

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

NOTE 1 Where an International Publication has been modified by common modifications, indicated by (mod), the relevant EN/HD applies.

NOTE 2 Up-to-date information on the latest versions of the European Standards listed in this annex is available here: www.cenelec.eu.

<u>Publication</u>	<u>Year</u>	<u>Title</u>	EN/HD	<u>Year</u>
IEC 60050-485	-	International Electrotechnical Vocabulary (IEV) - Part 485: Fuel cell technologies	-	-
IEC 60079-0	<u>.</u> Teh	Explosive atmospheres - Part 0: Equipment - General requirements	EN IEC 60079-0	-
IEC 60079-10-1	-	Explosive atmospheres - Part 10-1: Classification of areas - Explosive gas atmospheres	EN IEC 60079-10-1	-
IEC 60079-29-1	-	Explosive atmospheres - Part 29-1: Gas detectors - Performance requirements of	EN 60079-29-1	-
IEC 60079-29-4	<u> </u>	Explosive atmospheres - Part 29-4: Gas detectors - Performance requirements of open path detectors for flammable gases	EN 60079-29-4	-
IEC 60204-1	-	Safety of machinery - Electrical equipment of machines - Part 1: General requirement		-
IEC 60227-3	-	Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V - Part 3: Non-sheathed cables for fixed wiring	I -	-
IEC 60227-5	-	Polyvinyl chloride insulated cables of rated voltages up to and including 450/750 V - Part 5: Flexible cables (cords)	I -	-
IEC 60335-2-41	-	Household and similar electrical appliance - Safety - Part 2-41: Particular requirements for pumps	sEN IEC 60335-2-41	-
IEC 60335-2-80	-	Household and similar electrical appliance - Safety - Part 2-80: Particular requirements for fans	sEN 60335-2-80	-

IEC 60364-4-41 (mod)	2005	Low-voltage electrical installations - Part 4-41: Protection for safety - Protection against electric shock	- HD 60364-4-41	2017
AMD1	2017		/A11	2017
-	-		/A12	2019
IEC 60529	-	Degrees of protection provided by enclosures (IP Code)	-	-
IEC 60584-1	-	Thermocouples - Part 1: EMF specifications and tolerances	EN 60584-1	-
IEC 60664-1	-	Insulation coordination for equipment within low-voltage supply systems - Part 1: Principles, requirements and tests	EN IEC 60664-1	-
IEC 60695	series	Fire hazard testing	EN IEC 60695	series
IEC 60695-1-30	-	Fire hazard testing - Part 1-30: Guidance for assessing the fire hazard of electrotechnical products - Preselection testing process - General guidelines	EN 60695-1-30	-
IEC 60695-10-2	-	Fire hazard testing - Part 10-2: Abnormal heat - Ball pressure test method	EN 60695-10-2	-
IEC 60695-11-4	- Teh	Fire hazard testing - Part 11-4: Test flames - 50 W flame - Apparatus and confirmational test method	EN 60695-11-4	-
IEC 60695-11-10	-	Fire hazard testing - Part 11-10: Test flames - 50 W horizontal and vertical flame test methods	EN 60695-11-10	-
IEC 60730-1 (mod)	2013	Automatic electrical controls - Part 1: General requirements	EN 60730-1	2016
AMD1 https://s	2015		%19-4169-8c48-	2019
AMD2	2020		/A2	2022
IEC 60812	-	Failure modes and effects analysis (FMEA and FMECA)	EN IEC 60812	-
IEC 60947-3	-	Low-voltage switchgear and controlgear - Part 3: Switches, disconnectors, switch- disconnectors and fuse-combination units	EN IEC 60947-3	-
IEC 60947-5-1	-	Low-voltage switchgear and controlgear - Part 5-1: Control circuit devices and switching elements - Electromechanical control circuit devices	EN 60947-5-1	-
IEC 60950-1	2005	Information technology equipment - Safety - Part 1: General requirements	-	-
AMD1	2009		-	
AMD2	2013		-	-
IEC 61025	-	Fault tree analysis (FTA)	EN 61025	-
IEC 61204-7	-	Low-voltage switch mode power supplies - Part 7: Safety requirements	EN IEC 61204-7	-

IEC/TS 61430	-	Secondary cells and batteries - Test methods for checking the performance of devices designed for reducing explosion hazards - Lead-acid starter batteries	-	-
IEC 61508	series	Functional safety of electrical/electronic/programmable electronic safety-related systems	EN 61508	series
IEC 61558-1	-	Safety of transformers, reactors, power supply units and combinations thereof - Part 1: General requirements and tests	EN IEC 61558-1	-
IEC 62477-1	-	Safety requirements for power electronic converter systems and equipment - Part 1: General	EN 62477-1	-
IEC 62133-1	-	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for portable sealed secondary cells, and for batteries made from them, for use in portable applications - Part 1: Nickel systems	EN 62133-1	-
IEC 62282-2-100	-	Fuel cell technologies - Part 2-100: Fuel cell modules - Safety	EN IEC 62282-2-100	) -
IEC 62391-1	- Teh	Fixed electric double-layer capacitors for use in electric and electronic equipment - Part 1: Generic specification	EN 62391-1	-
IEC 62391-2	-	Fixed electric double-layer capacitors for use in electronic equipment - Part 2: Sectional specification - Electric double layer capacitors for power application	EN 62391-2	-
IEC 62619 https://	standard b	Secondary cells and batteries containing alkaline or other non-acid electrolytes - Safety requirements for secondary lithium cells and batteries, for use in industrial applications	EN IEC 62619	-
IEC/ISO 31010	-	Risk management - Risk assessment techniques	EN IEC 31010	-
ISO 179	series	Plastics - Determination of Charpy impact properties	EN ISO 179	series
ISO 180	-	Plastics - Determination of Izod impact strength	EN ISO 180	-
ISO 877	series	Plastics - Methods of exposure to solar radiation	EN ISO 877	series
ISO 1419	-	Rubber- or plastics-coated fabrics - Accelerated-ageing tests	-	-
ISO 1421	-	Rubber- or plastics-coated fabrics – Determination of tensile strength and elongation at break	EN ISO 1421	-
ISO 1798	-	Flexible cellular polymeric materials - Determination of tensile strength and elongation at break	EN ISO 1798	-
ISO 2440	-	Flexible and rigid cellular polymeric materials - Accelerated ageing tests	EN ISO 2440	-

ISO 2626	-	Copper - Hydrogen embrittlement test	EN ISO 2626	-
ISO 3691-1	-	Industrial trucks - Safety requirements and verification - Part 1: Self-propelled industrial trucks, other than driverless trucks, variable-reach trucks and burdencarrier trucks	EN ISO 3691-1	-
ISO/TS 3691-7	-	Industrial trucks - Safety requirements and verification - Part 7: Regional requirements for countries within the European Community		-
ISO/TS 3691-8	-	Industrial trucks - Safety requirements and verification - Part 8: Regional requirements for countries outside the European Community		-
ISO 3864-1	-	Graphical symbols - Safety colours and safety signs - Part 1: Design principles for safety signs and safety markings	-	-
ISO 4038	-	Road vehicles - Hydraulic braking systems - Simple flare pipes, tapped holes, male fittings and hose end fittings	-	-
ISO 4080	-	Rubber and plastics hoses and hose assemblies - Determination of permeability to gas	EN ISO 4080	-
ISO 4675	Leh	Rubber- or plastics-coated fabrics - Low- temperature bend test	<u>/IEW</u>	-
ISO 5053-1	-	Industrial trucks - Vocabulary - Part 1: Types of industrial trucks	-	-
ISO 7010 https://	- ⁄standard	Graphical symbols - Safety colours and safety signs - Registered safety signs	EN ISO 7010 8b19-4169-8c48-	-
ISO 10380	<u>-</u> b	Pipework - Corrugated metal hoses and hose assemblies	EN ISO 10380	-
ISO 10442	-	Petroleum, chemical and gas service industries - Packaged, integrally geared centrifugal air compressors	EN ISO 10442	-
ISO 10806	-	Pipework - Fittings for corrugated metal hoses	EN ISO 10806	-
ISO 11114-4	-	Transportable gas cylinders - Compatibility of cylinder and valve materials with gas contents - Part 4: Test methods for selecting steels resistant to hydrogen embrittlement	EN ISO 11114-4	-
ISO 12100	-	Safety of machinery - General principles for design - Risk assessment and risk reduction	EN ISO 12100	-
ISO 13226	-	Rubber - Standard reference elastomers (SREs) for characterizing the effect of liquids on vulcanized rubbers	-	-
ISO 13849-1	-	Safety of machinery - Safety-related parts of control systems - Part 1: General principles for design	EN ISO 13849-1	-

ISO 13849-2	-	Safety of machinery - Safety-related parts of control systems - Part 2: Validation	EN ISO 13849-2	-
ISO 14113	-	Gas welding equipment – Rubber and plastics hose and hose assemblies for use with industrial gases up to 450 bar (45 MPa)	EN ISO 14113	-
ISO 15649	-	Petroleum and natural gas industries - Piping	-	-
ISO/TR 15916	-	Basic considerations for the safety of hydrogen systems	-	-
ISO 16010	-	Elastomeric seals - Material requirements for seals used in pipes and fittings carrying gaseous fuels and hydrocarbon fluids		-
ISO 16111	2018	Transportable gas storage devices - Hydrogen absorbed in reversible metal hydride	-	-
ISO 17268	-	Gaseous hydrogen land vehicle refuelling connection devices	EN ISO 17268	-
ISO 19881	-	Gaseous hydrogen - Land vehicle fuel containers	-	-
ISO 19882	- Teh	Gaseous hydrogen - Thermally activated pressure relief devices for compressed hydrogen vehicle fuel containers	/IEW	-
ISO 20898	-	Industrial trucks - Electrical requirements	-	-
ISO 21927-3	-	Smoke and heat control systems - Part 3: Specification for powered smoke and heat exhaust ventilators	-	-
ISO 23551-1 tps://	st <del>a</del> ndard b	Safety and control devices for gas burners and gas-burning appliances - Particular requirements - Part 1: Automatic and semi-automatic valves		-
UN GTR No. 13	-	Global Technical Regulation concerning the hydrogen and fuel cell vehicles	-	-
UN Regulation No. 134	0	Uniform provisions concerning the approval of motor vehicles and their components with regard to the safety-related performance of hydrogen-fuelled vehicles (HFCV)	-	-

SIST EN IEC 62282-4-101:2022

# iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN IEC 62282-4-101:2022

https://standards.iteh.ai/catalog/standards/sist/2baebade-8b19-4169-8c48-b23eff66729a/sist-en-jec-62282-4-101-2022



IEC 62282-4-101

Edition 2.0 2022-08

# INTERNATIONAL STANDARD

# NORME INTERNATIONALE

Fuel cell technologies – TANDARD PREVIEW

Part 4-101: Fuel cell power systems for electrically powered industrial trucks –

Part 4-101: Fuel cell power systems for electrically powered industrial trucks - Safety

Technologies des piles à combustible – 82-4-101-2022

Partie 4-101: Systèmes à pile à combustible pour chariots de manutention électriques – Sécurité 3-6166729a/sist-en-iec-62282-4-101-2022

INTERNATIONAL
ELECTROTECHNICAL
COMMISSION

COMMISSION ELECTROTECHNIQUE INTERNATIONALE

ICS 27.070 ISBN 978-2-8322-4167-7

Warning! Make sure that you obtained this publication from an authorized distributor.

Attention! Veuillez vous assurer que vous avez obtenu cette publication via un distributeur agréé.

#### CONTENTS

FC	REWC	RD		5
IN	TRODU	JCTIC	DN	7
1	Scop	е		8
2	Norn	native	references	9
3			d definitions	
4			ion requirements for safety	
_	4.1		eral	
	4.1		rogen and other fluid containing parts	
	4.2.1		General	
	4.2.1		Piping, hoses, tubing and fittings	
	4.2.3		Hydrogen pressure vessels	
	4.2.4		Metal hydride container	
	4.2.5		Methanol fuel tank	
	4.3		reling	
	4.4		r-pressure and thermal protection	
	4.5		ulators	
	4.6	_	rating and shut-off valves	
	4.7		rs	
	4.8		ps and compressors	
	4.9		trically operated pressure sensing and controlling devices	
	4.10		tilation to prevent the build up of flammable gases	
	4.11		trostatic discharge (ESD)	
	4.12		harges including methanol emissions and waste materials 1.1.69.8.648	
	4.13		osuresh23eff66729a/sist-en-iec-62282-4-101-2022	
	4.14		trical system	
	4.14		General	
	4.14		Internal wiring	
	4.14	-	External wiring	
	4.14		Emergency switching off requirements (disconnection) for connections	20
		•	for fuel cell power system	25
	4.14	.5	Motors	26
	4.14	.6	Switches and motor controllers	26
	4.14	.7	Transformers and power supplies	26
	4.14	.8	Inverters, converters and controllers	26
	4.14	.9	Lamps and lampholders	26
	4.14	.10	Energy storage components	27
	4.14	.11	Electrical insulation	27
	4.14	.12	Limited power circuit	28
	4.14	.13	Electrical spacings	28
	4.14	.14	Separation of circuits	29
	4.15	Con	trol circuits	30
	4.15	.1	Safety controls	30
	4.15	.2	Start	30
	4.15	.3	Drive off	30
	4.15	.4	Emergency stop	30
	4.16	Risk	assessment and risk reduction	30

5	Perfo	ormance requirements for safety and type tests	31
	5.1	General	31
	5.2	Vibration test	31
	5.2.1	l General	31
	5.2.2		
	5.2.3		
	5.3	Fuel container securement test	
	5.4	Endurance test	
	5.5	External leakage test	
	5.6	Dilution test	
	5.6.1		
	5.6.2		
	5.6.3		
	5.6.4		
	5.7	Ultimate strength test	
	5.8	Potential failure modes test	
	5.9	Temperature test	
	5.10	Continuity test	
	5.11	Non-metallic tubing test for accumulation of static electricity	
	5.11.		
	5.11.	_	
	5.12	Dielectric voltage – Withstand test	
	5.13	Limited power circuit test	
	5.14	Rated power output test	
	5.15	Abnormal operation test – Electric equipment failures	
	5.16	Emission of effluents test (only for methanol fuel cells)	
	5.17	Environmental test ff66729a/sist-en-iec-62282-4-101-2022	
	5.17.	.1 Rain test	38
	5.17.	1 1	
	5.18	Enclosure tests	39
	5.18.	5	
	5.18.	.2 Test for thermoplastic enclosures	39
	5.19	Marking plate adhesion test	40
	5.20	Test for elastomeric seals, gaskets and tubing	40
	5.20.	.1 General	40
	5.20.	.2 Accelerated air-oven ageing test	40
	5.20.	.3 Cold temperature exposure test	40
	5.20.	.4 Immersion test	40
	5.21	Test for permeation of non-metallic tubing and piping	41
	5.22	Test for electrical output leads	41
	5.23	Emergency stop	41
6	Routi	tine tests	41
	6.1	External leakage	41
	6.2	Dielectric voltage-withstand test	
7		kings	
8		uctions	
U			
	8.1	General	
	8.2	Maintenance instructions	43

- 4 - IEC 62282-4-101:2022 © IEC 2022

8.3 Operating instructions	43
8.4 Installation instructions	44
Annex A (informative) Comparison of pressure terms	45
Annex B (informative) Significant hazards, hazardous situations and events dealt with in this document	46
Bibliography	48
Figure 1 – Fuel cell power systems for industrial trucks	9
Figure 2 – Example of a diagram with vent system covering components downstream of the regulator	20
Figure 3 – Example of a diagram with vent system covering all components	20
Figure 4 – Example of a diagram with vent system covering all components in a multiple storage vessel system	21
Table 1 – Appliance-wiring material	25
Table 2 – Spacings	29
Table 3 – Temperature rise limits	34
Table 4 – Limits for inherently limited power sources	
Table 5 – Limits for power sources not inherently limited (overcurrent protection	
required)A	37
Table 6 – Emission rate limits	
Table A.1 – Comparison table of pressure terms	45

SIST EN IEC 62282-4-101:2022 https://standards.iteh.ai/catalog/standards/sist/2baebade-8b19-4169-8c48-b23eff66729a/sist-en-iec-62282-4-101-2022

#### INTERNATIONAL ELECTROTECHNICAL COMMISSION

#### **FUEL CELL TECHNOLOGIES -**

## Part 4-101: Fuel cell power systems for electrically powered industrial trucks – Safety

#### **FOREWORD**

- 1) The International Electrotechnical Commission (IEC) is a worldwide organization for standardization comprising all national electrotechnical committees (IEC National Committees). The object of IEC is to promote international co-operation on all questions concerning standardization in the electrical and electronic fields. To this end and in addition to other activities, IEC publishes International Standards, Technical Specifications, Technical Reports, Publicly Available Specifications (PAS) and Guides (hereafter referred to as "IEC Publication(s)"). Their preparation is entrusted to technical committees; any IEC National Committee interested in the subject dealt with may participate in this preparatory work. International, governmental and non-governmental organizations liaising with the IEC also participate in this preparation. IEC collaborates closely with the International Organization for Standardization (ISO) in accordance with conditions determined by agreement between the two organizations.
- 2) The formal decisions or agreements of IEC on technical matters express, as nearly as possible, an international consensus of opinion on the relevant subjects since each technical committee has representation from all interested IEC National Committees.
- 3) IEC Publications have the form of recommendations for international use and are accepted by IEC National Committees in that sense. While all reasonable efforts are made to ensure that the technical content of IEC Publications is accurate, IEC cannot be held responsible for the way in which they are used or for any misinterpretation by any end user.
- 4) In order to promote international uniformity, IEC National Committees undertake to apply IEC Publications transparently to the maximum extent possible in their national and regional publications. Any divergence between any IEC Publication and the corresponding national or regional publication shall be clearly indicated in the latter.
- 5) IEC itself does not provide any attestation of conformity. Independent certification bodies provide conformity assessment services and, in some areas, access to IEC marks of conformity. IEC is not responsible for any services carried out by independent certification bodies.
- 6) All users should ensure that they have the latest edition of this publication.
- 7) No liability shall attach to IEC or its directors, employees, servants or agents including individual experts and members of its technical committees and IEC National Committees for any personal injury, property damage or other damage of any nature whatsoever, whether direct or indirect, or for costs (including legal fees) and expenses arising out of the publication, use of, or reliance upon, this IEC Publication or any other IEC Publications.
- 8) Attention is drawn to the Normative references cited in this publication. Use of the referenced publications is indispensable for the correct application of this publication.
- 9) Attention is drawn to the possibility that some of the elements of this IEC Publication may be the subject of patent rights. IEC shall not be held responsible for identifying any or all such patent rights.

International Standard IEC 62282-4-101 has been prepared by IEC technical committee 105: Fuel cell technologies.

This second edition cancels and replaces the first edition published in 2014. This edition constitutes a technical revision.

This edition includes the following significant technical changes with respect to the previous edition:

- a) revision of the title of this document;
- b) revision of reference standards;
- c) addition of new subclauses (4.3, 4.14.5, 4.15.3, 4.15.4, 4.16, 5.6, and 5.23);
- d) previous 4.15 was revised as "4.16 Risk assessment and risk reduction";
- e) revision of 4.6 3), access to the manual shutoff valve;
- f) revision of requirements for battery terminals that are threaded (4.14.10.1);