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**Plinske jeklenke - Snopi jeklenk za acetilen - Pogoji in kontrola polnjenja -  
Dopolnilo A1 (ISO 13088:2011/DAM 1:2020)**

Gas cylinders - Acetylene cylinder bundles - Filling conditions and filling inspection -  
Amendment 1 (ISO 13088:2011/DAM 1: 2020)

Gasflaschen - Acetylenflaschenbündel - Füllbedingungen und Inspektion beim Füllen -  
ÄNDERUNG 1 (ISO 13088:2011/DAM 1:2020)

Bouteilles à gaz - Cadres de bouteilles d'acétylène - Conditions de remplissage et  
contrôle au remplissage - Amendement 1 (ISO 13088:2011/DAM 1: 2020)

**Ta slovenski standard je istoveten z: EN ISO 13088:2011/prA1**

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**ICS:**

23.020.35      Plinske jeklenke      Gas cylinders

**SIST EN ISO 13088:2012/oprA1:2020      en,fr,de**

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# DRAFT AMENDMENT

## ISO 13088:2011/DAM 1

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### Gas cylinders — Acetylene cylinder bundles — Filling conditions and filling inspection

#### AMENDMENT 1

*Bouteilles à gaz — Cadres de bouteilles d'acétylène — Conditions de remplissage et contrôle au remplissage*

AMENDEMENT 1

ICS: 23.020.35

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This document was prepared by Technical Committee ISO/TC 58, *Gas cylinders*, Subcommittee SC 4, *Operational requirements for gas cylinders*.

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# Gas cylinders — Acetylene cylinder bundles — Filling conditions and filling inspection

## AMENDMENT 1

### 4.2.3

Replace the text in 4.2.3 with the following:

The maximum number of consecutive fillings before the bundle has to be dismantled and the cylinders have to be checked individually and replenished with solvent is a function of the solvent operating range and shall be derived in accordance with Annex A.

The weight of the bundle, after considering the weight of residual gas, shall not be below the tare  $BA_{\min}$  or tare  $BS_{\min}$ . If this is not the case, the bundle shall not be refilled with acetylene before the quantity of solvent is corrected.

**NOTE** In practice, the number of times that a bundle with acetone as solvent can be filled without dismantling generally does not exceed 6 when derived in accordance with Annex A. The number of times that a bundle with DMF as solvent can be filled without dismantling generally does not exceed 100 and the need to dismantle the bundle to replenish the solvent usually coincides with the periodic inspection of the cylinders.

In the case of a bundle with DMF, it is not required to count the number of fills.