



**SLOVENSKI STANDARD  
SIST EN ISO 15616-4:2021**

**01-marec-2021**

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**Prezemni preskusi strojev za visokokakovostno varjenje in rezanje z laserji CO<sub>2</sub> -  
4. del: Uporaba 2D-sistema vodenja optike (ISO 15616-4:2008)**

Acceptance tests for CO<sub>2</sub>-laser beam machines for high quality welding and cutting -  
Part 4: Machines with 2-D moving optics (ISO 15616-4:2008)

Abnahmeprüfungen für CO<sub>2</sub>-Laserstrahlanlagen zum Qualitätsschweißen und -  
schneiden - Teil 4: 2D-Strahlführungssystem (ISO 15616-4:2008)

Essais de réception des machines de soudage et de coupage de qualité par faisceau  
laser CO<sub>2</sub> - Partie 4: Utilisation d'optiques mobiles 2D (ISO 15616-4:2008)

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**Ta slovenski standard je istoveten z: EN ISO 15616-4:2021**

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**ICS:**

25.160.30      Varilna oprema      Welding equipment

**SIST EN ISO 15616-4:2021      en,fr,de**

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EUROPEAN STANDARD

EN ISO 15616-4

NORME EUROPÉENNE

EUROPÄISCHE NORM

January 2021

ICS 25.160.30

English Version

## Acceptance tests for CO<sub>2</sub>-laser beam machines for high quality welding and cutting - Part 4: Machines with 2-D moving optics (ISO 15616-4:2008)

Essais de réception des machines de soudage et de coupage de qualité par faisceau laser CO<sub>2</sub> - Partie 4: Utilisation d'optiques mobiles 2D (ISO 15616-4:2008)

Abnahmeprüfungen für CO<sub>2</sub>-Laserstrahlanlagen zum Qualitätsschweißen und -schneiden - Teil 4: 2D-Strahlführungssystem (ISO 15616-4:2008)

This European Standard was approved by CEN on 6 December 2020.

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**iTeh STANDARD PREVIEW**

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

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## European foreword

The text of ISO 15616-4:2008 has been prepared by Technical Committee ISO/TC 44 "Welding and allied processes" of the International Organization for Standardization (ISO) and has been taken over as EN ISO 15616-4:2021 by Technical Committee CEN/TC 121 "Welding and allied processes" the secretariat of which is held by DIN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by July 2021, and conflicting national standards shall be withdrawn at the latest by July 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

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INTERNATIONAL  
STANDARD

ISO  
15616-4

First edition  
2008-12-15

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**Acceptance tests for CO<sub>2</sub>-laser beam  
machines for high quality welding and  
cutting —**

**Part 4:  
Machines with 2-D moving optics**

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**  
*Essais de réception des machines de soudage et de coupage de qualité  
par faisceau laser CO<sub>2</sub> —  
Partie 4: Utilisation d'optiques mobiles 2D*

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## Foreword

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International Standards are drafted in accordance with the rules given in the ISO/IEC Directives, Part 2.

The main task of technical committees is to prepare International Standards. Draft International Standards adopted by the technical committees are circulated to the member bodies for voting. Publication as an International Standard requires approval by at least 75 % of the member bodies casting a vote.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights.

ISO 15616-4 was prepared by Technical Committee ISO/TC 44, *Welding and allied processes*, Subcommittee SC 10, *Unification of requirements in the field of metal welding*.

This first edition of ISO 15616-4 cancels and replaces ISO/TS 17477:2003, which has been technically revised.

ISO 15616 consists of the following parts, under the general title *Acceptance tests for CO<sub>2</sub>-laser beam machines for high quality welding and cutting*:

- *Part 1: General principles, acceptance conditions*
- *Part 2: Measurement of static and dynamic accuracy*
- *Part 3: Calibration of instruments for measurement of gas flow and pressure*
- *Part 4: Machines with 2-D moving optics*

Requests for official interpretations of any aspect of this part of ISO 15616 should be directed to the Secretariat of ISO/TC 44/SC 10 via a national standards body, a complete listing which can be found at [www.iso.org](http://www.iso.org).

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