



# SLOVENSKI STANDARD SIST EN ISO 1628-2:2020

01-oktober-2020

Nadomešča:

SIST EN ISO 1628-2:2000

---

## Polimerni materiali - Določanje viskoznosti polimerov v razredčenih raztopinah s kapilarnimi viskozimetri - 2. del: Polivinilklorid (ISO 1628-2:2020)

Plastics - Determination of the viscosity of polymers in dilute solution using capillary viscometers - Part 2: Poly(vinyl chloride) resins (ISO 1628-2:2020)

Kunststoffe - Bestimmung der Viskosität von Polymeren in verdünnter Lösung unter Verwendung von Kapillarviskosimetern - Teil 2: Vinylchlorid-Polymere (ISO 1628-2:2020)

Plastiques - Détermination de la viscosité des polymères en solution diluée à l'aide de viscosimètres à capillaires - Partie 2: Résines de poly(chlorure de vinyle) (ISO 1628-2:2020)

Ta slovenski standard je istoveten z: EN ISO 1628-2:2020

---

### ICS:

83.080.20      Plastomeri      Thermoplastic materials

SIST EN ISO 1628-2:2020      en,fr,de

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN ISO 1628-2:2020](#)

<https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020>

EUROPEAN STANDARD

EN ISO 1628-2

NORME EUROPÉENNE

EUROPÄISCHE NORM

July 2020

ICS 83.080.20

Supersedes EN ISO 1628-2:1998

English Version

## Plastics - Determination of the viscosity of polymers in dilute solution using capillary viscometers - Part 2: Poly(vinyl chloride) resins (ISO 1628-2:2020)

Plastiques - Détermination de la viscosité des polymères en solution diluée à l'aide de viscosimètres à capillaires - Partie 2: Résines de poly(chlorure de vinyle) (ISO 1628-2:2020)

Kunststoffe - Bestimmung der Viskosität von Polymeren in verdünnter Lösung unter Verwendung von Kapillarviskosimetern - Teil 2: Vinylchlorid-Polymere (ISO 1628-2:2020)

This European Standard was approved by CEN on 9 June 2020.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents	Page
European foreword.....	3

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN ISO 1628-2:2020](https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020)

<https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020>

## European foreword

This document (EN ISO 1628-2:2020) has been prepared by Technical Committee ISO/TC 61 "Plastics" in collaboration with Technical Committee CEN/TC 249 "Plastics" the secretariat of which is held by NBN.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by January 2021, and conflicting national standards shall be withdrawn at the latest by January 2021.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN ISO 1628-2:1998.

According to the CEN-CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

**iTeh STANDARD PREVIEW**  
**Endorsement notice**  
**(standards.iteh.ai)**

The text of ISO 1628-2:2020 has been approved by CEN as EN ISO 1628-2:2020 without any modification.

[SIST EN ISO 1628-2:2020  
https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020](https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020)

**iTeh STANDARD PREVIEW**  
**(standards.iteh.ai)**

[SIST EN ISO 1628-2:2020](#)

<https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020>

INTERNATIONAL  
STANDARD

ISO  
1628-2

Third edition  
2020-06

---

---

**Plastics — Determination of the  
viscosity of polymers in dilute solution  
using capillary viscometers —**

**Part 2:  
Poly(vinyl chloride) resins**

*Plastiques — Détermination de la viscosité des polymères en solution  
diluée à l'aide de viscosimètres à capillaires —  
Partie 2: Résines de poly(chlorure de vinyle)*

[SIST EN ISO 1628-2:2020](https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020)

<https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020>



Reference number  
ISO 1628-2:2020(E)

© ISO 2020

## iTeh STANDARD PREVIEW (standards.iteh.ai)

SIST EN ISO 1628-2:2020

<https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020>



### **COPYRIGHT PROTECTED DOCUMENT**

© ISO 2020

All rights reserved. Unless otherwise specified, or required in the context of its implementation, no part of this publication may be reproduced or utilized otherwise in any form or by any means, electronic or mechanical, including photocopying, or posting on the internet or an intranet, without prior written permission. Permission can be requested from either ISO at the address below or ISO's member body in the country of the requester.

ISO copyright office  
CP 401 • Ch. de Blandonnet 8  
CH-1214 Vernier, Geneva  
Phone: +41 22 749 01 11  
Email: [copyright@iso.org](mailto:copyright@iso.org)  
Website: [www.iso.org](http://www.iso.org)

Published in Switzerland



# Contents

	Page
Foreword.....	iv
<b>1 Scope</b> .....	<b>1</b>
<b>2 Normative references</b> .....	<b>1</b>
<b>3 Terms and definitions</b> .....	<b>2</b>
<b>4 Principle</b> .....	<b>2</b>
<b>5 Materials</b> .....	<b>2</b>
<b>6 Apparatus</b> .....	<b>2</b>
<b>7 Sampling</b> .....	<b>3</b>
<b>8 Number of determinations</b> .....	<b>3</b>
<b>9 Procedure</b> .....	<b>3</b>
9.1 Preparation of solution.....	3
9.2 Determination of efflux times.....	3
<b>10 Expression of results</b> .....	<b>4</b>
10.1 Reduced viscosity.....	4
10.2 <i>K</i> -value.....	4
<b>11 Precision</b> .....	<b>5</b>
<b>12 Test report</b> .....	<b>5</b>
<b>Annex A (informative) Conversion of viscosity ratio (VR) to reduced viscosity (<i>I</i>) and <i>K</i>-value</b> .....	<b>6</b>
<b>Bibliography</b> .....	<b>15</b>

[SIST EN ISO 1628-2:2020](https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020)

<https://standards.iteh.ai/catalog/standards/sist/d6919221-e02c-481f-9f0d-329fd084bcca/sist-en-iso-1628-2-2020>

## ISO 1628-2:2020(E)

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html).

This document was prepared by Technical Committee ISO/TC 61, *Plastics*, Subcommittee SC 9, *Thermoplastic materials*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 249, *Plastics*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces ISO 1628-2:1998, of which it constitutes a minor revision.

The change compared to the previous edition is as follows:

- [Clause 2](#) has been updated;
- the former Table 1 has been moved to the new informative [Annex A](#).

A list of all parts in the ISO 1628 series can be found on the ISO website.

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at [www.iso.org/members.html](http://www.iso.org/members.html).

# Plastics — Determination of the viscosity of polymers in dilute solution using capillary viscometers —

## Part 2: Poly(vinyl chloride) resins

### 1 Scope

**1.1** This document specifies conditions for the determination of the reduced viscosity (also known as viscosity number) and *K*-value of PVC resins. It is applicable to resins in powder form which consist of homopolymers of the monomer vinyl chloride and copolymers, terpolymers, etc., of vinyl chloride with one or more other monomers, but where vinyl chloride is the main constituent. The resins may contain small amounts of unpolymerized substances (e.g. emulsifying or suspending agents, catalyst residues, etc.) and other substances added during the course of the polymerization. This document is not applicable, however, to resins having a volatile-matter content in excess of 0,5 % ± 0,1 %, when determined in accordance with ISO 1269. In addition to this, it is not applicable to resins which are not entirely soluble in cyclohexanone.

**1.2** The reduced viscosity and *K*-value of a particular resin are related to its molecular mass, but the relationship varies depending on the concentration and type(s) of other monomer(s) present. Hence, homopolymers and copolymers having the same reduced viscosity or *K*-value might not have the same molecular mass.

**1.3** The values determined for reduced viscosity and *K*-value, for a particular sample of PVC resin, are influenced differently by the concentration of the solution chosen for the determination. Hence the use of the procedures described in this document only gives values for reduced viscosity and *K*-value that are comparable when the concentrations of the solutions used are identical.

**1.4** Limiting viscosity number is not used for PVC resins.

**1.5** The experimental procedures described in this document can also be used to characterize the polymeric fraction obtained during the chemical analysis of a PVC composition. However, the values calculated for the reduced viscosity and *K*-value in these circumstances might not indicate the actual values for the resin used to produce the composition because of the impure nature of the recovered polymer fraction.

### 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1042, *Laboratory glassware — One-mark volumetric flasks*

ISO 1628-1:2009, *Plastics — Determination of the viscosity of polymers in dilute solution using capillary viscometers — Part 1: General principles*

ISO 3105:1994, *Glass capillary kinematic viscometers — Specifications and operating instructions*