

SLOVENSKI STANDARD oSIST prEN 1999-1-3:2021

01-maj-2021

Evrokod 9: Projektiranje konstrukcij iz aluminijevih zlitin - 1-3. del: Konstrukcije, občutljive na utrujanje

Eurocode 9: Design of aluminium structures - Part 1-3: Structures susceptible to fatigue

Eurocode 9: Bemessung und Konstruktion von Aluminiumtragwerken - Teil 1-3: Ermüdungsbeanspruchte Tragwerke

iTeh STANDARD PREVIEW

Eurocode 9 - Calcul des structures en aluminium - Partie 1-3 : Structures sensibles à la fatigue

Ta slovenski standard je istoveten z: [oSIST prEN 1999-1-3:2021](https://standards.iteh.si/catalog/standard/ist/sk8-21-81d-46d8-9c19-9f14dce2b72c/osist-pren-1999-1-3-2021)

ICS:

91.010.30	Tehnični vidiki	Technical aspects
91.080.17	Aluminijaste konstrukcije	Aluminium structures

oSIST prEN 1999-1-3:2021

en,fr,de

iTeh STANDARD PREVIEW (standards.iteh.ai)

oSIST prEN 1999-1-3:2021
<https://standards.iteh.ai/catalog/standards/sist/af68e24-f41d-46d8-9c19-9f14dce2b72c/osist-pren-1999-1-3-2021>

**EUROPEAN STANDARD
NORME EUROPÉENNE
EUROPÄISCHE NORM**

**DRAFT
prEN 1999-1-3**

March 2021

ICS 91.010.30; 91.080.17

Will supersede EN 1999-1-3:2007

English Version

**Eurocode 9: Design of aluminium structures - Part 1-3:
Structures susceptible to fatigue**

Eurocode 9 - Calcul des structures en aluminium -
Partie 1-3 : Structures sensibles à la fatigue

Eurocode 9: Bemessung und Konstruktion von
Aluminiumtragwerken - Teil 1-3:
Ermüdungsbeanspruchte Tragwerke

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee CEN/TC 250.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

This draft European Standard was established by CEN in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.

Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

Warning : This document is not a European Standard. It is distributed for review and comments. It is subject to change without notice and shall not be referred to as a European Standard.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents

	Page	
European foreword.....	7	
Introduction	8	
1 Scope	11	
1.1 Scope of EN 1999-1-3	11	
1.2 Assumptions.....	11	
2 Normative references.....	11	
3 Terms, definitions and symbols.....	11	
3.1 Terms and definitions	11	
3.2 Symbols.....	15	
4 Basis of design.....	17	
4.1 Basic rules.....	17	
4.2 Methods of fatigue design	18	
4.2.1 Safe life design (SLD)	18	
4.2.2 Damage tolerant design (DTD)	18	
4.2.3 Design assisted by testing.....	19	
4.3 Fatigue loading.....	19	
4.3.1 Sources of fatigue loading.....	19	
4.3.2 Derivation of fatigue loading	19	
4.3.3 Equivalent fatigue loading	(standards.iteh.ai) 20	
4.4 Partial factors for fatigue loads.....	20	
4.5 Execution requirements	20	
4.5.1 General.....	https://standards.iteh.ai/catalog/standards/sist/af68e24-f41d-46d8-9c19-9f14dce2b72c/osist-pren-1999-1-3-2021	20
4.5.2 Execution classes.....	21	
4.5.3 Execution specification	21	
4.5.4 Operation manual.....	21	
4.5.5 Inspection and maintenance manual.....	21	
5 Materials, constituent products and connecting devices	21	
6 Durability.....	22	
7 Structural analysis.....	22	
7.1 Global analysis	22	
7.1.1 General.....	22	
7.1.2 Use of beam elements	24	
7.1.3 Use of membrane, shell and solid elements	24	
7.2 Types of stresses	24	
7.2.1 General.....	24	
7.2.2 Nominal stresses	25	
7.2.3 Modified nominal stresses.....	25	
7.2.4 Hot spot stresses.....	25	
7.3 Derivation of stresses.....	27	
7.3.1 Derivation of nominal stresses	27	
7.3.2 Derivation of modified nominal stresses	27	
7.3.3 Derivation of hot spot stresses.....	28	
7.3.4 Stress orientation.....	28	
7.4 Stress ranges for specific initiation sites	29	
7.4.1 Parent material, welds, and mechanically fastened joints.....	29	

7.4.2	Fillet and partial penetration butt welds.....	29
7.5	Adhesive bonds	30
7.6	Castings	30
7.7	Stress spectra.....	30
7.8	Calculation of equivalent stress range for standardized fatigue load models	30
7.8.1	General	30
7.8.2	Design value of stress range	31
8	Fatigue resistance and detail categories.....	31
8.1	Detail categories	31
8.1.1	General	31
8.1.2	Factors affecting detail category	31
8.1.3	Constructional details.....	32
8.2	Fatigue strength data	32
8.2.1	Classified constructional details	32
8.2.2	Unclassified details	35
8.2.3	Adhesively bonded joints.....	35
8.2.4	Determination of the reference hot spot strength values.....	35
8.3	Effect of mean stress.....	35
8.3.1	General	35
8.3.2	Plain material and mechanically fastened joints.....	35
8.3.3	Welded joints	35
8.3.4	Adhesive joints	36
8.3.5	Low endurance range.....	36
8.3.6	Cycle counting for R-ratio calculations.....	36
8.4	Effect of exposure conditions.....	36
8.5	Improvement techniques.....	37
Annex A (normative) Basis for calculation of fatigue resistance.....	38	
A.1	Use of this annex	38
A.2	Scope and field of application	38
A.3	General	38
A.3.1	Influence of fatigue on design	38
A.3.2	Mechanism of failure	38
A.3.3	Potential sites for fatigue cracking.....	39
A.3.4	Conditions for fatigue susceptibility.....	39
A.4	Safe life design	40
A.4.1	General	40
A.4.2	Prerequisites for safe life design	41
A.4.3	Design approach	41
A.4.4	Cycle counting	43
A.4.5	Derivation of stress spectrum.....	44
A.5	Damage tolerant design	45
A.5.1	Prerequisites for damage tolerant design.....	45
A.5.2	Structural layout and detailing.....	46
A.5.3	Determination of inspection strategy for damage tolerant design	46

THIS STANDARD PREVIEW
(Standards.iteh.ai)

Annex B (informative) Guidance on assessment of crack growth by fracture mechanics.....	49
B.1 Use of this Informative Annex	49
B.2 Scope and field of application.....	49
B.3 Principles	49
B.3.1 Flaw dimensions.....	49
B.3.2 Crack growth relationship.....	50
B.4 Crack growth data A and m.....	51
B.5 Geometry function y.....	52
B.6 Integration of crack growth.....	52
B.7 Assessment of maximum crack size a_2	53
Annex C (informative) Testing for fatigue design.....	62
C.1 Use of this Informative Annex	62
C.2 Scope and field of application.....	62
C.3 Derivation of action loading data.....	62
C.3.1 Fixed structures subject to mechanical action	62
C.3.2 Fixed structures subject to actions due to exposure conditions.....	63
C.3.3 Moving structures	63
(standards.iteh.ai)	
C.4 Derivation of stress data	63
C.4.1 Component test data	63
C.4.2 Structure test data	64
C.4.3 Verification of stress history.....	64
C.5 Derivation of endurance data.....	64
C.5.1 Component testing.....	64
C.5.2 Full scale testing	65
C.5.3 Acceptance.....	65
C.6 Crack growth data	68
C.7 Reporting	68
Annex D (informative) Stress analysis	70
D.1 Use of this Informative Annex	70
D.2 Scope and field of application.....	70
D.3 Use of finite elements for fatigue analysis	70
D.3.1 Element types	70
D.3.2 Further guidance on use of finite elements	71
D.4 Stress concentration factors	71
D.5 Limitation of fatigue induced by repeated local buckling.....	73
Annex E (informative) Adhesively bonded joints	74

E.1	Use of this Informative Annex.....	74
E.2	Scope and field of application	74
Annex F (informative) Low cycle fatigue range		77
F.1	Use of this Informative Annex.....	77
F.2	Scope and field of application	77
F.3	Modification to fatigue strength curves.....	77
F.4	Test data.....	77
Annex G (informative) Influence of applied stress ratio R		79
G.1	Use of this Informative Annex.....	79
G.2	Scope and field of application	79
G.3	Enhancement of fatigue strength.....	79
G.4	Enhancement cases.....	79
G.4.1	Case 1	79
G.4.2	Case 2	80
G.4.3	Case 3	81
Annex H (informative) Fatigue strength improvement of welds.....		82
H.1	Use of this Informative Annex.....	82
H.2	Scope and field of application	82
H.3	Machining or grinding.....	83
H.4	Dressing by TIG or plasma.....	83
H.5	Peening.....	84
Annex I (informative) Castings		85
I.1	Use of this Informative Annex.....	85
I.2	Scope and field of application	85
I.3	Fatigue strength data	85
I.3.1	Plain castings.....	85
I.3.2	Welded material.....	85
I.3.3	Mechanically joined castings.....	86
I.3.4	Adhesively bonded castings.....	86
I.4	Quality requirements.....	86
Annex J (informative) Detail category tables.....		87
J.1	Use of this Informative Annex.....	87
J.2	Scope and field of application	87
Annex K (informative) Hot spot reference detail method		116
K.1	Use of this Informative Annex.....	116
K.2	Scope and field of application	116

K.3	Hot spot reference detail method	116	
Annex L (informative) Guidance on use of design methods, selection of partial factors, limits for damage values, inspection intervals and execution parameters if Annex J is adopted.....	117		
L.1	Use of this Informative Annex	117	
L.2	Scope and field of application.....	117	
L.3	Safe life design approach.....	117	
L.3.1	General.....	117	
L.3.2	SLD-I.....	117	
L.3.3	SLD-II	118	
L.4	Damage tolerant design approach.....	118	
L.4.1	General.....	118	
L.4.2	DTD-I.....	118	
L.4.3	DTD-II	119	
L.5	Start of inspection and inspection intervals	119	
L.6	Partial factors γ_{Mf} and the values of D_{Lim}	120	
L.7	Parameters for execution.....	122	
L.7.1	Service category.....	(standards.itech.ai).....	122
L.7.2	Calculation of utilization grade.....	123	
Bibliography.....	https://standards.iten.ae/catalog/standards/sistand68c24-14fd-46d8-9c19-9f14dce2b72c/osit-pr-en-1999-1-3-2021	125	

European foreword

This document (prEN 1999-1-3:2021) has been prepared by Technical Committee CEN/TC250 "Structural Eurocodes", the secretariat of which is held by BSI. CEN/TC 250 is responsible for all Structural Eurocodes and has been assigned responsibility for structural and geotechnical design matters by CEN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 1999-1-3:2007.

The first generation of EN Eurocodes was published between 2002 and 2007. This document forms part of the second generation of the Eurocodes, which have been prepared under Mandate M/515 issued to CEN by the European Commission and the European Free Trade Association.

The Eurocodes have been drafted to be used in conjunction with relevant execution, material, product and test standards, and to identify requirements for execution, materials, products and testing that are relied upon by the Eurocodes.

The Eurocodes recognize the responsibility of each member State and have safeguarded their right to determine values related to regulatory safety matters at national level through the use of National Annexes.

iTeh STANDARD PREVIEW (standards.iteh.ai)

[oSIST prEN 1999-1-3:2021](https://standards.iteh.ai/catalog/standards/sist/afd68e24-f41d-46d8-9c19-9f14dce2b72c/osist-pren-1999-1-3-2021)
<https://standards.iteh.ai/catalog/standards/sist/afd68e24-f41d-46d8-9c19-9f14dce2b72c/osist-pren-1999-1-3-2021>

Introduction

0.1 Introduction to the Eurocodes

The Structural Eurocodes comprise the following standards generally consisting of a number of Parts:

- EN 1990 Eurocode: Basis of structural and geotechnical design
- EN 1991 Eurocode 1: Actions on structures
- EN 1992 Eurocode 2: Design of concrete structures
- EN 1993 Eurocode 3: Design of steel structures
- EN 1994 Eurocode 4: Design of composite steel and concrete structures
- EN 1995 Eurocode 5: Design of timber structures
- EN 1996 Eurocode 6: Design of masonry structures
- EN 1997 Eurocode 7: Geotechnical design
- EN 1998 Eurocode 8: Design of structures for earthquake resistance
- EN 1999 Eurocode 9: Design of aluminium structures
- < New parts >

**iTeh STANDARD PREVIEW
(standards.iteh.ai)**

The Eurocodes are intended for use by designers, clients, manufacturers, constructors, relevant authorities (in exercising their duties in accordance with national or international regulations), educators, software developers, and committees drafting standards for related product, testing and execution standards.

NOTE Some aspects of design are most appropriately specified by relevant authorities or, where not specified, can be agreed on a project-specific basis between relevant parties such as designers and clients. The Eurocodes identify such aspects making explicit reference to relevant authorities and relevant parties.

0.2 Introduction to EN 1999 Eurocode 9

EN 1999 (all parts) applies to the design of buildings and civil engineering and structural works made of aluminium. It complies with the principles and requirements for the safety and serviceability of structures, the basis of their design and verification that are given in EN 1990 – Basis of structural design.

EN 1999 (all parts) is only concerned with requirements for resistance, serviceability, durability and fire resistance of aluminium structures. Other requirements, e.g. concerning thermal or sound insulation, are not considered.

EN 1999 (all parts) does not cover the special requirements of seismic design. Provisions related to such requirements are given in EN 1998, which complements, and is consistent with EN 1999.

EN 1999 is subdivided in five parts:

- EN 1999-1-1 Design of Aluminium Structures: General structural rules.
- EN 1999-1-2 Design of Aluminium Structures: Structural fire design.
- EN 1999-1-3 Design of Aluminium Structures: Structures susceptible to fatigue.

- EN 1999-1-4 Design of Aluminium Structures: Cold-formed structural sheeting.
- EN 1999-1-5 Design of Aluminium Structures: Shell structures.

0.3 Introduction to EN 1999-1-3

This document gives the basis for the design of aluminium alloy structures subject to fatigue in the ultimate limit state.

0.4 Verbal forms used in the Eurocodes

The verb "shall" expresses a requirement strictly to be followed and from which no deviation is permitted in order to comply with the Eurocodes.

The verb "should" expresses a highly recommended choice or course of action. Subject to national regulation and/or any relevant contractual provisions, alternative approaches could be used/adopted where technically justified.

The verb "may" expresses a course of action permissible within the limits of the Eurocodes.

The verb "can" expresses possibility and capability; it is used for statements of fact and clarification of concepts.

0.5 National annex for prEN 1999-1-3

National choice is allowed in this document where explicitly stated within notes. National choice includes the selection of values for Nationally Determined Parameters (NDPs).

The national standard implementing EN 1999-1-3 can have a National Annex containing all national choices to be used for the design of buildings and civil engineering works to be constructed in the relevant country.

[oSIST prEN 1999-1-3:2021](#)

When no national choice is given, the default choice given in this document is to be used.

<https://standards.itech.ai/catalog/standards/sist/af68e24-f41d-46d8-9c19-914dce2b72c/pren-1999-1-3-2021>

When no national choice is made and no default is given in this document, the choice can be specified by a relevant authority or, where not specified, agreed for a specific project by appropriate parties.

National choice is allowed in EN 1999-1-3 through the following clauses:

4.1(2) NOTE

4.3.1(2) NOTE

4.3.2(6) NOTE

4.4(1) NOTE 1

4.4(1) NOTE 2

5(1) NOTE

6(2) NOTE

7.8.1(1) NOTE

7.8.2(1) NOTE 1

8.1.3(1) NOTE 1

8.1.3(1) NOTE 2

8.2.1(2) NOTE 2

8.2.1(6) NOTE

8.2.1(9) NOTE

prEN 1999-1-3:2021 (E)

A.4.1(4) NOTE

A.4.1(5) NOTE

E.2(6) NOTE

E.2(8) NOTE

I.3.2(1) NOTE

I.3.3.2(1) NOTE 2

I.3.4(1) NOTE

L.4.2 (5) NOTE

L.5 (2) NOTE

L.6 (3) NOTE 1

L.6 (3) NOTE 2

L.6 (4) NOTE

L.6 (5) NOTE

L.7.1 (1) NOTE

National choice is allowed in EN 1999-1-3 on the application of the following informative annexes:

Annex B (informative) Guidance on assessment of crack growth by fracture mechanics

The STANDARD PREVIEW

Annex C (informative) Testing for fatigue design

(standards.iteh.ai)

Annex D (informative) Stress analysis

Annex E (informative) Adhesively bonded joints

oSIST prEN 1999-1-3:2021

Annex F (informative) Low cycle fatigue range

https://standards.iteh.ai/catalog/standards/sist/af68e24-f41d-46d8-9c19-

9f14dce2b72c/osist-pren-1999-1-3-2021

Annex G (informative) Influence of applied stress ratio R

Annex H (informative) Fatigue strength improvement of welds

Annex I (informative) Castings

Annex J (informative) Detail category tables

Annex K (informative) Hot spot reference detail method

Annex L (informative) Guidance on use of design methods, selection of partial factors, limits for damage values, inspection intervals and execution parameters if Annex J is adopted

The National Annex can contain, directly or by reference, non-contradictory complementary information for ease of implementation, provided it does not alter any provisions of the Eurocodes.

1 Scope

1.1 Scope of EN 1999-1-3

- (1) This document gives the basis for the design of aluminium alloy structures subject to fatigue in the ultimate limit state.
- (2) This document gives rules for:
 - safe life design;
 - damage tolerant design;
 - design assisted by testing.
- (3) This document does not cover pressurized containment vessels or pipework.

1.2 Assumptions

- (1) The general assumptions of EN 1990 apply.
- (2) The provisions of EN 1999-1-1 apply.

(3) EN 1999-1-3 is intended to be used in conjunction with EN 1990, EN 1991 (all parts), relevant parts in EN 1992 to EN 1999, EN 1090-1 and EN 1090-3 for requirements for execution, and ENs, EADs and ETAs for construction products relevant to aluminium structures.

iTeh STANDARD PREVIEW

2 Normative references ([standards.iteh.ai](https://standards.iteh.ai/catalog/standards/sista/168e24-141d-46d8-9c19-914dce2b72c/osit-pr-en-1999-1-3-2021))

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 1090-3:2019, Execution of steel structures and aluminium structures - Part 3: Technical requirements for aluminium structures

EN 1990, Eurocode - Basis of structural design

EN 1991 (all parts), Eurocode 1: Actions on structures (All parts)

prEN 1999-1-1:2021, Design of aluminium structures — Part 1-1: General structural rules

3 Terms, definitions and symbols

3.1 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 1990 and EN 1999-1-1 and the following apply.

3.1.1

fatigue

weakening of a structural part, through crack initiation and propagation caused by repeated stress fluctuations

prEN 1999-1-3:2021 (E)**3.1.2****fatigue loading**

set of typical load events described by the positions or movements of actions, their variation in intensity and their frequency and sequence of occurrence

3.1.3**loading event**

defined load sequence applied to the structure, which, for design purposes, is assumed to repeat at a given frequency

3.1.4**nominal stress**

stress in the parent material adjacent to a potential crack location, calculated in accordance with simple elastic strength of materials theory, i.e. assuming that plane sections remain plane and that all stress concentration effects are ignored

3.1.5**modified nominal stress**

nominal stress increased by an appropriate geometrical stress concentration factor, K_{gt} , to allow only for geometric changes of cross section which have not been taken into account in the classification of a particular constructional detail

3.1.6**geometric stress**

structural stress

elastic stress at a point, taking into account all geometrical discontinuities, but ignoring any local singularities where the transition radius tends to zero, such as notches due to small discontinuities, e.g. weld toes, cracks, crack like features, normal machining marks etc., and is in principle the same stress parameter as the modified nominal stress, but generally evaluated by a different method

iTeh STANDARD PREVIEW (standards.iteh.ai)

3.1.7**geometric stress concentration factor**

ratio between the geometric stress evaluated with the assumption of linear elastic behaviour of the material and the nominal stress

3.1.8**hot spot stress**

geometric stress at a specified initiation site in a particular type of geometry, such as a weld toe in an angle hollow section joint, for which the fatigue strength, expressed in terms of the hot spot stress range, is usually known

3.1.9**stress history**

continuous chronological record, either measured or calculated, of the stress variation at a particular point in a structure for a given period of time

3.1.10**stress turning point**

value of stress in a stress history where the rate of change of stress changes sign

3.1.11**stress peak**

turning point where the rate of change of stress changes from positive to negative

3.1.12**stress valley**

turning point where the rate of change of stress changes from negative to positive

3.1.13**constant amplitude**

relating to a stress history where the stress alternates between stress peaks and stress valleys of constant values

3.1.14**variable amplitude**

relating to any stress history containing more than one value of peak or valley stress

3.1.15**stress cycle**

part of a constant amplitude stress history where the stress starts and finishes at the same value but, in doing so passes through one stress peak and one stress valley (in any sequence) and a specific part of a variable amplitude stress history as determined by a cycle counting method

3.1.16**cycle counting**

process of transforming a variable amplitude stress history into a spectrum of stress cycles, each with a particular stress range, e.g. the 'rainflow' method and the 'reservoir' method

iTeh STANDARD PREVIEW**3.1.17****rainflow method****(standards.iteh.ai)**

particular cycle counting method of producing a stress-range spectrum from a given stress history

[oSIST prEN 1999-1-3:2021](#)

3.1.18

<https://standards.iteh.ai/catalog/standards/sist/af68e24-f41d-46d8-9c19-9f14dce2b72c/osit-pren-1999-1-3-2021>

reservoir method

particular cycle counting method of producing a stress-range spectrum from a given stress history

3.1.19**stress amplitude**

half the value of the stress range

3.1.20**stress ratio**

minimum stress divided by the maximum stress in a constant amplitude stress history or a cycle derived from a variable amplitude stress history

3.1.21**stress intensity ratio**

minimum stress intensity divided by the maximum stress intensity, derived from a constant amplitude stress history or from a cycle in a variable amplitude stress history

3.1.22**mean stress**

mean value of the algebraic sum of maximum and minimum stress values

3.1.23**stress range**

algebraic difference between the stress peak and the stress valley in a stress cycle