
**Solid biofuels — Determination
of moisture content — Oven dry
method —**

**Part 2:
Total moisture — Simplified method**

*Biocombustibles solides — Dosage de la teneur en humidité —
Méthode de séchage à l'étuve —*

Partie 2: Humidité totale — Méthode simplifiée

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

The document was prepared by Technical Committee ISO/TC 238, *Solid biofuels*.

This second edition cancels and replaces the first edition (ISO 18134-2:2015), of which it constitutes a minor revision with the following changes:

- the source has been deleted in [3.2](#) and in [3.3](#);
- a few subclauses have been rephrased;
- the last sentence of [7.2](#) has been deleted;
- in [Clause 10](#), the last two items have been renumbered e) and f).

A list of all parts in the ISO 18134 series can be found on the ISO website.

Solid biofuels — Determination of moisture content — Oven dry method —

Part 2: Total moisture — Simplified method

1 Scope

This document describes the method of determining the total moisture content of a test sample of solid biofuels by drying in an oven and is used when the highest precision is not needed, e.g. for routine production control on site. The method described in ISO 18134 (all parts) is applicable to all solid biofuels. The moisture content of solid biofuels (as received) is always reported based on the total mass of the test sample (wet basis).

NOTE The term moisture content, when used with biomass materials, can be misleading since untreated biomass frequently contains varying amounts of volatile compounds (extractives) which might evaporate when determining moisture content by oven drying (see References [1] and [3]).

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 14780¹⁾, *Solid biofuels — Sample preparation*

ISO 16559, *Solid biofuels — Terminology, definitions and descriptions*

ISO 18135²⁾, *Solid biofuels — Sampling*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 16559 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

3.1

nominal top size

aperture of the sieve where at least 95 % by mass of the material passes

[SOURCE: ISO 16559:2014, 4.137, modified.]

3.2

test sample

original sample sent to the laboratory for analysis

1) To be published.

2) To be published.

3.3

test portion

sample extracted from the *test sample* (3.2) and used during the analysis

4 Principle

The test portion of solid biofuel shall be dried at a temperature of 105 °C in air atmosphere until constant mass is achieved and the percentage moisture shall be calculated from the loss in mass of the test portion.

The difference with this procedure compared to the reference method ISO 18134-1 is that the effect due to buoyancy is neglected and only a single determination is required. The weight of a tray when still hot is less than the weight of the cold tray due to buoyancy. The magnitude of the buoyancy effect depends of the size and the weight of the tray.

5 Apparatus

5.1 Drying oven, capable of being controlled at a temperature within the range of (105 ± 2) °C and in which the air atmosphere changes between three to five times per hour. The air velocity shall be such that the test portion particles are not dislodged from their tray.

5.2 Dishes and trays, of non-corrodible and heat-resistant material and of such dimension that they will hold the total test portion in the proportion of not exceeding 1 g of material per cm². The surface of the trays shall be such that the possibility to adsorption/absorption is minimized (very clean and even surface).

5.3 Balance, capable of reading to the nearest 0,1 g.

6 Sample preparation

6.1 Sample reduction

Test samples for the determination of total moisture content shall be obtained in accordance with ISO 18135 and shall be received in the laboratory in sealed air-tight containers or bags. A test portion shall be prepared in accordance with ISO 14780 and the nominal top size reduced to below 31,5 mm.

6.2 Drying of test portion

The necessary drying time of the test portion depends, among other things, on the particle size of the test sample material. In order to reduce the necessary drying time, the particle size of the material may be reduced to below 31,5 mm by cutting up the material, provided that the cutting procedure does not change the moisture content of the material. To minimize loss of moisture, the cutting shall be carried out as fast as possible while avoiding air ventilation as much as possible. Visibly wet samples cannot be cut up without loss of moisture and shall therefore be pre-dried.

If the above procedure is not practical, larger test sample sizes and longer drying times shall be used. Deviations from the established procedures shall be documented on the test report.

WARNING — Dried solid biofuels are hygroscopic. Precautions shall be taken to ensure that moisture is not lost during preparation of the test portion. Significant losses of moisture from test portion will occur after a few minutes in room atmosphere.