
**Cranes — Design principles for loads
and load combinations —**

**Part 2:
Mobile cranes**

*Appareils de levage à charge suspendue — Principes de calcul des
charges et des combinaisons de charge —
Partie 2: Grues mobiles*

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ISO copyright office
CP 401 • Ch. de Blandonnet 8
CH-1214 Vernier, Geneva
Phone: +41 22 749 01 11
Fax: +41 22 749 09 47
Email: copyright@iso.org
Website: www.iso.org

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html. (standards.itech.ai)

This document was prepared by Technical Committee ISO/TC 96, *Cranes*, Subcommittee SC 6, *Mobile cranes*.

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This second edition cancels and replaces the first edition (ISO 8686-2:2004), which has been technically revised. The main changes compared to the previous edition are as follows:

- the document has been adapted to ISO 8686-1:2012;
- the Annexes have been renumbered after former [Annex A](#) has been deleted;
- [Tables 1](#) and [2](#) have also been technically revised.

A list of all parts in the ISO 8686 series can be found on the ISO website.

Cranes — Design principles for loads and load combinations —

Part 2: Mobile cranes

1 Scope

This document applies the principles set forth in ISO 8686-1 to mobile cranes, as defined in ISO 4306-2, and presents loads and load combinations appropriate for use in proof-of-competence calculations for the steel structures of mobile cranes.

This document is applicable to mobile cranes used for normal and duty cycle service.

NOTE Means for proof-of-competence testing will be addressed in another document.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 4302:2016, *Cranes — Wind load assessment*

ISO 4306-2, *Cranes — Vocabulary — Part 2: Mobile cranes*

ISO 4305, *Mobile cranes — Determination of stability*

ISO 4310, *Cranes — Test code and procedures*

ISO 8686-1:2012, *Cranes — Design principles for loads and load combinations — Part 1: General*

ISO 10721-1, *Steel structures — Part 1: Materials and design*

ISO 10721-2, *Steel structures — Part 2: Fabrication and erection*

ISO 11662-2, *Mobile cranes — Experimental determination of crane performance — Part 2: Structural competence under static loading*

ISO 20332:2016, *Cranes — Proof of competence of steel structures*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 4306-2 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

— ISO Online browsing platform: available at <https://www.iso.org/obp>

— IEC Electropedia: available at <http://www.electropedia.org/>

3.1
rated capacity
rated load

hoist medium load which includes the mass of lifting attachments

3.2
normal service

hook duties for which fatigue analysis of the steel load-supporting structure is not required

3.3
duty cycle service

repetitive duties for which fatigue analysis of the steel load-supporting structure may be required

EXAMPLE Grab, dragline, magnet or comparable repetitive duty.

4 Choice of loads and load combinations

4.1 Basic considerations

Loads shall be combined with the intention of discovering maximum load effects on mobile crane components or members during operation, in accordance with the manufacturer's instructions, as simulated by elastostatic calculation. To achieve this, the following considerations govern preparation of proof-of-competence calculations.

- a) The crane is taken in its most unfavourable position and configuration, while the loads are assumed to act in magnitude, position and direction causing unfavourable stresses at the critical points selected for evaluation on the basis of engineering considerations; and
- b) conservatively, loads can be combined at the values defined in this document or, when appropriate, they can be combined with certain loads, adjusted by reduction factors for the probability of combined actions to more closely reflect loading conditions currently found in practice.

4.2 Simultaneous accelerations

The effect of one accelerating drive, e.g. slewing, luffing or telescoping, is assumed to act simultaneously with hoisting acceleration; only two drives are assumed to accelerate simultaneously in the absence of hoisting acceleration. See [Annex A](#) for further information on simultaneous accelerations.

4.3 Side loading

Certain design features may have the effect of inducing side loading on booms. When those features are present in a design, they shall be included with all applicable load combinations for which calculations are performed, combined so as to maximize side loading. In addition to slewing and wind effects, features affecting side loading may include:

- a) reeving arrangements that cause the hoist line to deviate from the boom centreline, between the boom point sheave and the most extreme position on the hoisting drum; and
- b) inclination of the boom foot due to deflection of the supporting crane structure.

4.4 Erection and dismantling

An evaluation shall be made for each step in the erection and dismantling processes, as appropriate to the crane type and configuration, and proof-of-competence calculations shall be carried out for each instance of significant member or component loading. Calculations shall utilize factors from [Table 1](#) as given under load combinations B.

4.5 Automatically initiated actions

When mobile cranes are furnished with controls or devices that cut out drives and apply brakes without an initiating action by the driver, or are furnished with brakes that automatically engage on loss of power or control function, calculations reflecting those effects shall be carried out under Emergency cut-out, see column C4.

5 Loads from acceleration of crane drives

5.1 General

Mobile cranes are typically designed to accommodate a range of boom lengths and various extensions or front-end attachments. Therefore, some cranes can possess excess power in some configurations, power that crane drivers in practice do not fully utilize (in accordance with the manufacturer's instructions). Therefore, in proof-of-competence calculations, the effects acting on the mass of the crane, either acceleration or deceleration may need to be chosen on the basis of a simulation or tests rather than on drive or brake characteristics.

5.2 Slewing effects

In practice, slewing acceleration and deceleration rates can vary depending on the front-end attachment fitted, the operating radius, the control scheme employed, the crane driver's operating practices, and the characteristics of the slewing drive and braking mechanisms. For proof-of-competence calculations, the forces on the mass of the crane and the rated load by slewing acceleration or deceleration which produce side loading can be taken as follows.

- a) For cranes with stepped drive controls and for cranes in which the driver does not have control over slewing acceleration or deceleration rates, the forces on the mass of the crane and the rated load shall be calculated from drive/brake characteristics.
- b) For cranes with stepless continuously variable drive controls, the forces on the mass of the crane and the rated load shall be calculated based either on:
 - 1) the highest forces which occur during normal operation as described in the manufacturer's instructions; or
 - 2) a simulation or tests; or
 - 3) drive/brake characteristics.

But the resulting lateral force from slewing, applied to the boom tip, shall not be taken less than the maximum of:

- 1 % of the rated load plus 1 % of the mass of the main boom and jib reduced to the boom head or jib head (see ISO 4305, ISO 4310); and
- 2 % of the rated load for latticed booms or 3 % for telescopic booms.

5.3 Hoisting effects

5.3.1 Hoisting effects acting on the mass of the crane, except for the rated load itself, shall be calculated according to ISO 8686-1:2012, 6.1.1 (see also [Table 2](#), line 1)

5.3.2 Hoisting effects acting on the mass of the rated load shall be calculated according to ISO 8686-1:2012, 6.1.2.

5.4 Driving effects

5.4.1 Driving acceleration

Loads caused by driving acceleration or deceleration, with or without load, shall be estimated from experience or experiment, or by calculation using an appropriate model for the crane.

5.4.2 Driving on uneven surface

Loads caused by travelling on uneven surface shall be calculated according to ISO 8686-1:2012, 6.1.3

5.5 Luffing and telescoping effects

Loads caused by luffing and telescoping, with or without load, shall be estimated from experience or experiment, or by calculation using an appropriate model for the crane.

5.6 Application of loads caused by acceleration

The forces on the mass of the crane caused by acceleration are amplified by an appropriate dynamic amplification factor value, ϕ_5 , according to ISO 8686-1:2012, 6.1.4.

6 Proof-of-competence calculations for load-supporting structures

6.1 General

Principally, a proof of fatigue according to ISO 20332 and proof of rigid body stability according to ISO 4305 shall be performed.

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6.2 Allowable stress method

6.2.1 [Table 1](#) gives loads and load combinations for the allowable stress method, together with an overall strength coefficient γ_f and dynamic amplification factors, ϕ_n . [Table 2](#) gives values for the factors ϕ_n and other pertinent load information.

6.2.2 For members under axial compression, the overall strength coefficient, γ_f , given in [Table 1](#) shall only be used in conjunction with a column formula (or curve) from ISO 10721-1 or ISO 10721-2.

6.3 Limit state method

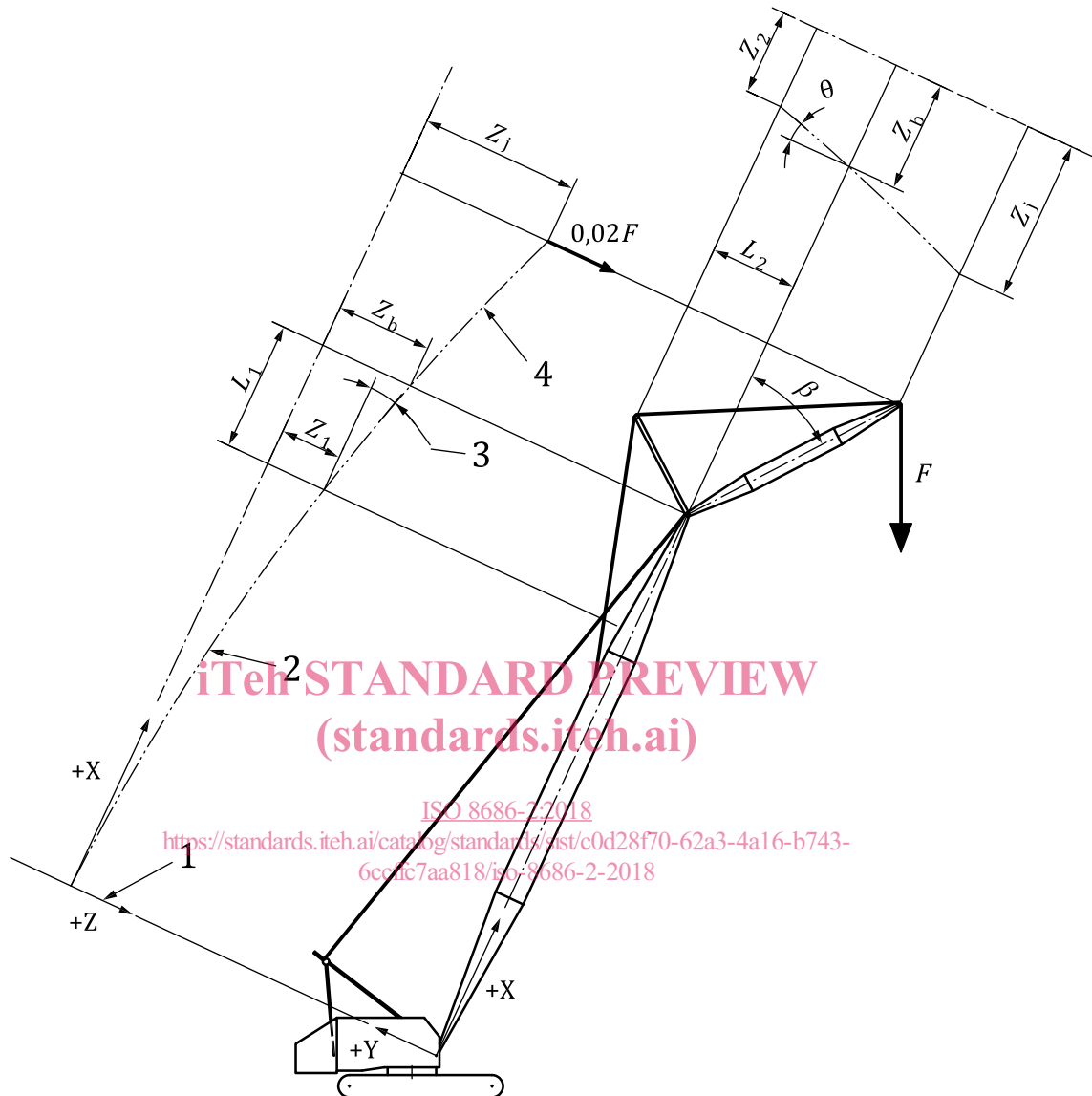
6.3.1 [Table 1](#) gives loads and load combinations for the limit state method, together with applicable partial load factors, γ_p , and dynamic amplification factors, ϕ_n . [Table 2](#) gives values for the factors ϕ_n and other pertinent load information. The resistance coefficient, γ_m , shall be taken as 1,1 for all load combinations. This coefficient shall reflect statistical variations in material strength.

6.3.2 For members under axial compression, the resistance coefficient, γ_m , and the partial load factors, γ_p , given in [Table 1](#) shall only be used in conjunction with a column formula (or curve) from ISO 10721-1 or ISO 10721-2.

7 Side-load deflection of latticed booms

7.1 Lateral deflection of latticed booms and fly jibs are a measure of elastic stability, as these members are primarily loaded in compression. Excessive side deflections can induce elastic instability. Therefore, all wire-rope-supported latticed booms and fly jibs shall be limited to deflections not exceeding 2 % of their effective length when subjected to rated load together with side loading of 2 % of rated load.

Deflection limits shall be verified by calculation and by test according to ISO 11662-2. Deflection limitations apply only to mobile cranes with latticed booms and fly jibs mounted on latticed booms.



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Key

- 1 boom foot centreline
- 2 boom centreline
- 3 slope Z'
- 4 jib centreline
- F rated load

Figure 1 — Terms and symbols related to deflection measurement — Lattice jib with fly jib

7.2 For a single fly jib mounted on a jib, [Formula \(1\)](#) is given ([Figure 1](#)):

$$Z_j \leq 0,02 L_j + Z_b + Z' (L_j \cos\beta) + \theta (L_j \sin\beta) \quad (1)$$

where the following values are calculated (or measured):

Z_j is the fly jib tip deflection;

Z_b is the latticed jib tip deflection;

Z_1 is the latticed jib deflection at a distance L_1 down from the jib tip;

Z_2 is the fly jib strut deflection at the tip;

and the following values are calculated:

$$Z' \text{ (slope)} = (Z_b - Z_1) / L_1$$

$$\theta = (Z_b - Z_2) / L_2$$

If slope Z' and torsion θ are not calculated, the last two terms of [Formula \(1\)](#) may be deleted.

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Table 1 — Loads and load combinations — Mobile cranes — Limit state method

Categories of loads	Loads f_i	Row	Load combinations A				Load combinations B				Load combinations C								
			Fac-tor γ_p	A1	A2	A3	A4	Factor γ_p	B1	B2	B3	B4	Fac-tor γ_p	C1	C2	C3	C4	C5	C6
Regular	Mass of the crane	1	a	ϕ_1	1	—	—	ϕ_1	ϕ_1	1	—	—	—	1	ϕ_1	1	1	1	1
	Gravity, acceleration and impacts	Mass of the rated load	1,34	ϕ_2	ϕ_3	1	—	1,22	ϕ_2	ϕ_3	1	—	—	—	1,1	—	1	1	-0,1
		Loads caused by travelling on an uneven surface	1,22	—	—	—	ϕ_4	1,16	—	—	—	ϕ_4	—	—	—	—	—	—	—
	Acceleration from drives	Masses of the crane and rated load	1,34	ϕ_5	ϕ_5	ϕ_5	ϕ_5	1,22	ϕ_5	ϕ_5	ϕ_5	ϕ_5	1,1	ϕ_5	—	—	—	—	—
Occasional	Displacements ^c	5	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1	1
		6	—	—	—	—	—	1,22	ω	ω	ω	ω	1,16	—	—	1	1	1	1
Exceptional	Effects of climate	7	—	—	—	—	1,16	1	1	1	1	1,05	1	—	—	—	—	—	—
		8	—	—	—	—	—	—	—	—	—	—	1,16	1	—	—	—	—	—
		9	—	—	—	—	—	—	—	—	—	—	1,16	—	—	—	—	1	—
Resistance coefficient, γ_m	Hoisting a grounded load/hoisting with max speed	10	—	—	—	—	—	—	—	—	—	—	—	—	ϕ_{2max}	—	—	—	—
		11	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—	—
		12	1,1	—	—	—	—	1,1	—	—	—	—	1,1	—	—	—	—	—	—
Overall strength coefficient γ_f only for "Allowable stress method"	13	1,48	b	b	b	b	1,34	b	b	b	b	1,22	b	b	b	b	b	b	b

a The partial safety factors shall be taken in accordance with ISO 8686-1:2012, Table 4, with due consideration to variable factors shown in the table.
 b Load combinations and factors for dynamic effects see limit states method.
 c See ISO 8686-1:2012, 6.1.5 "Loads induced by displacements".