
**Avtomatska oprema za elektrostatični nanos vnetljivih tekočih premazov -
Varnostne zahteve**

Automatic electrostatic application systems for ignitable liquid coating materials - Safety requirements

Automatische elektrostatische Beschichtungssysteme für entzündbare Beschichtungsstoffe - Sicherheitsanforderungen

Systèmes automatiques d'application électrostatique de matériaux de revêtement inflammables - Exigences de sécurité

Ta slovenski standard je istoveten z: EN 50176:2025

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Sicherheitsanforderungen

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European foreword

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The following dates are fixed:

- latest date by which this document has to be implemented at national level by publication of an identical national standard or by endorsement (dop) 2026-02-28
- latest date by which the national standards conflicting with this document have to be withdrawn (dow) 2028-02-29

This document supersedes EN 50176:2009 and all of its amendments and corrigenda (if any).

The significant technical changes between this document and EN 50176:2009 are given in Annex G, Table G.1.

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This document has been prepared under a standardization request addressed to CENELEC by the European Commission. The Standing Committee of the EFTA States subsequently approves these requests for its Member States.

For the relationship with EU Legislation, see informative Annexes ZZA and ZZB, which are integral parts of this document.

Any feedback and questions on this document should be directed to the users' national committee. A complete listing of these bodies can be found on the CENELEC website.

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Introduction

During the electrostatic coating process, the ignitable liquid coating material is transported to a spraying device where it is atomised by mechanical forces and/or by the influence of an electric field. The generated spray cloud is charged by high voltage of some 10 kV, is attracted by and is applied to the earthed workpiece.

Spray clouds which are not applied to the workpiece (overspray) are removed by a suction device or by other means.

The coating material is cured at room temperature or by heating.

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