
**Optics and optical instruments —
Field procedures for testing geodetic
and surveying instruments —**

**Part 5:
Total stations**

*Optique et instruments d'optique — Méthodes d'essai sur site des
instruments géodésiques et d'observation —*

Partie 5: Stations totales

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Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see www.iso.org/patents).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 172, *Optics and photonics*, Subcommittee SC 6, *Geodetic and surveying instruments*.

This third edition cancels and replaces the second edition (ISO 17123-5:2012), which has been technically revised.

A list of all parts in the ISO 17123 series can be found on the ISO website.

Introduction

This document specifies field procedures for adoption when determining and evaluating the uncertainty of measurement results obtained by geodetic instruments and their ancillary equipment, when used in building and surveying measuring tasks. Primarily, these tests are intended to be field verifications of suitability of a particular instrument for the immediate task. They are not proposed as tests for acceptance or performance evaluations that are more comprehensive in nature.

The definition and concept of uncertainty as a quantitative attribute to the final result of measurement was developed mainly in the last two decades, even though error analysis has already long been a part of all measurement sciences. After several stages, the CIPM (Comité Internationale des Poids et Mesures) referred the task of developing a detailed guide to ISO. Under the responsibility of the ISO Technical Advisory Group on Metrology (TAG 4), and in conjunction with six worldwide metrology organizations, a guidance document on the expression of measurement uncertainty was compiled with the objective of providing rules for use within standardization, calibration, laboratory, accreditation and metrology services. ISO/IEC Guide 98-3 was first published in 1995.

With the introduction of uncertainty in measurement in ISO 17123 (all parts), it is intended to finally provide a uniform, quantitative expression of measurement uncertainty in geodetic metrology with the aim of meeting the requirements of customers.

ISO 17123 (all parts) provides not only a means of evaluating the precision (experimental standard deviation) of an instrument, but also a tool for defining an uncertainty budget, which allows for the summation of all uncertainty components, whether they are random or systematic, to a representative measure of accuracy, i.e. the combined standard uncertainty.

ISO 17123 (all parts) therefore provides, for defining for each instrument investigated by the procedures, a proposal for additional, typical influence quantities, which can be expected during practical use. The customer can estimate, for a specific application, the relevant standard uncertainty components in order to derive and state the uncertainty of the measuring result.

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Optics and optical instruments — Field procedures for testing geodetic and surveying instruments —

Part 5: Total stations

1 Scope

This document specifies field procedures to be adopted when determining and evaluating the precision (repeatability) of coordinate measurement of total stations and their ancillary equipment when used in building and surveying measurements. Primarily, these tests are intended to be field verifications of the suitability of a particular instrument for the immediate task at hand and to satisfy the requirements of other standards. They are not proposed as tests for acceptance or performance evaluations that are more comprehensive in nature.

These field procedures have been developed specifically for in situ applications without the need for special ancillary equipment and are purposely designed to minimize atmospheric influences.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 3534-1, *Statistics — Vocabulary and symbols — Part 1: General statistical terms and terms used in probability*

ISO 17123-5:2018

ISO 4463-1, *Measurement methods for building — Setting-out and measurement — Part 1: Planning and organization, measuring procedures, acceptance criteria*

ISO 7077, *Measuring methods for building — General principles and procedures for the verification of dimensional compliance*

ISO 7078, *Building construction — Procedures for setting out, measurement and surveying — Vocabulary and guidance notes*

ISO 9849, *Optics and optical instruments — Geodetic and surveying instruments — Vocabulary*

ISO 17123-1, *Optics and optical instruments — Field procedures for testing geodetic and surveying instruments — Part 1: Theory*

ISO 17123-3, *Optics and optical instruments — Field procedures for testing geodetic and surveying instruments — Part 3: Theodolites*

ISO 17123-4, *Optics and optical instruments — Field procedures for testing geodetic and surveying instruments — Part 4: Electro-optical distance meters (EDM measurements to reflectors)*

ISO/IEC Guide 98-3:2008, *Uncertainty of measurement — Part 3: Guide to the expression of uncertainty in measurement (GUM:1995)*

ISO/IEC Guide 99:2007, *International vocabulary of metrology — Basic and general concepts and associated terms (VIM)*

3 Terms and definitions

For the purposes of this document, the terms and definition given in ISO 3534-1, ISO 4463-1, ISO 7077, ISO 7078, ISO 9849, ISO 17123-1, ISO/IEC Guide 98-3 (GUM) and ISO/IEC Guide 99 (VIM) apply.

4 Symbols and subscripts

4.1 Symbols

Symbol	Quantity	Unit
a	mean value of height differences	m
d	deviation, differences	m
k	coverage factor	—
L	mean value of horizontal distance between two target points	m
l	horizontal distance between two target points	m
M	vertex of the triangle of the mathematical model	—
p	parameter to calculate the rotation angle	—
q	parameter to calculate the rotation angle	—
r	difference to the mean value	m
S	instrument station	—
s	experimental standard deviation	various
\tilde{s}	experimental standard deviation of the same population	various
T	target point	—
U	expanded uncertainty	various
u	uncertainty	various
v	degree of freedom	—
X	mathematical model coordinate X	m
x	measured coordinate x	m
Y	mathematical model coordinate Y	m
y	measured coordinate y	m
Z	mathematical model coordinate Z	m
z	measured coordinate z	m
α	confidence level	—
σ	standard deviation of a population	various
$\tilde{\sigma}$	standard deviation of the same population	various
θ	horizontal rotation angle	°
ψ	Vertical (elevation) angle	°
χ	Chi-Quadrat distribution	—

4.2 Subscripts

Subscript	Term
0,975	confidence level 0,975
$1-\alpha$	confidence level
dist	distance
disp	minimum display digit of coordinates

Subscript	Term
dispx	minimum display digit of coordinate x
dispy	minimum display digit of coordinate y
dispz	minimum display digit of coordinate z
E	east axis
g	centre of gravity
H	height axis
hs	height stability of tripod
<i>i</i>	instrument station No.
ISO-TS	total station according to ISO 17123-5
ISO-TS-XY	coordinates XY measured once in both face positions of the telescope according to ISO 17123-5
ISO-TS-Z	coordinates Z measured once in both face positions of the telescope according to ISO 17123-5
<i>j</i>	target point No.
<i>k</i>	measured set number (single telescope face)
m	coordinate of the centre of gravity of the mathematical model after rotation
N	north axis
prs	pressure
rh	relative humidity
dist-TS	distance measurement in total station
θ -TS	horizontal angle on specification of total station
t	coordinate of the centre of gravity of the mathematical model after the shift
temp	temperature
trd	tripod torsion
θ	horizontal angle
ψ	vertical angle or elevation angle
ψ -TS	vertical angle on specification of total station
x	coordinate x (up)
xy	coordinates xy (horizontal)
XY	coordinates XY (horizontal) of the mathematical model
y	coordinate y (right)
Z	coordinate Z (height) of the mathematical model
z	coordinate z (height)

5 General

5.1 Requirements

Before commencing the measurements, it is important that the operator ensures that the precision in use of the measuring equipment is appropriate for the intended measuring task.

The total station and its ancillary equipment shall be in known and acceptable states of permanent adjustment according to the methods specified in the manufacturer's reference manual, and used tripods with reflectors as recommended by the manufacturer.

The coordinates are considered as observables because on modern total stations they are selectable as output quantities.

All coordinates shall be measured on the same day. The instrument should always be levelled carefully. The correct zero-point correction of the reflector prism shall be used.

The results of these tests are influenced by meteorological conditions, especially by the gradient of temperature. An overcast sky and low wind speed guarantee the most favourable weather conditions. Actual meteorological data shall be measured in order to derive atmospheric corrections, which shall be added to the raw distances. The particular conditions to be taken into account can vary depending on where the tasks are to be undertaken. These conditions shall include variations in air temperature, wind speed, cloud cover and visibility. Note should also be taken of the actual weather conditions at the time of measurement and the type of surface above which the measurements are made. The conditions chosen for the tests should match those expected when the intended measuring task is actually carried out (see ISO 7077 and ISO 7078).

Tests performed in laboratories would provide results which are almost unaffected by atmospheric influences, but the costs for such tests are very high, and therefore they are not practicable for most users. In addition, laboratory tests yield precisions much higher than those that can be obtained under field conditions.

This document describes two different field procedures as given in [Clauses 6](#) and [7](#). The operator shall choose the procedure which is most relevant to the project's particular requirements.

To evaluate angle measurement and distance measurement separately, ISO 17123-3 and ISO 17123-4 shall be applied accordingly.

5.2 Procedure 1: Simplified test procedure

The simplified test procedure provides an estimate as to whether the precision of a given total station is within the specified permitted deviation in accordance with ISO 4463-1.

The simplified test procedure is based on a limited number of measurements. This test procedure relies on measurements of x-, y- and z-coordinates in a test field without nominal values. The maximum difference from mean value is calculated as an indicator for the precision.

A significant standard deviation cannot be obtained. If a more precise assessment of the total station under field conditions is required, it is recommended to adopt the more rigorous full test procedure as given in [Clause 7](#).

An example of the simplified test procedure is given in [Annex A](#).

5.3 Procedure 2: Full test procedure

The full test procedure shall be adopted to determine the best achievable measure of precision of a total station and its ancillary equipment under field conditions.

This procedure is based on measurements of coordinates in a test field without nominal values. The experimental standard deviation of the coordinate measurement of a single point is determined from least squares adjustments.

The full test procedure given in [Clause 7](#) of this document is intended for determining the measure of precision in use of a particular total station. This measure of precision in use is expressed in terms of the experimental standard deviations $s_{\text{ISO-TS-XY}}$ and $s_{\text{ISO-TS-Z}}$ of a coordinate measured once in both face positions of the telescope.

Furthermore, this procedure can be used to determine:

- the measure of precision in use of total stations by a single survey team with a single instrument and its ancillary equipment at a given time;
- the measure of precision in use of a single instrument over time;
- the measure of precision in use of each of several total stations in order to enable a comparison of their respective achievable precisions to be obtained under similar field conditions.

Statistical tests should be applied to determine whether the experimental standard deviations obtained belong to the population of the instrumentation's theoretical standard deviations and whether two tested samples belong to the same population.

An example of the full test procedure is given in [Annex B](#).

6 Simplified test procedure

6.1 Configuration of the test field

Two target points (T_1 , T_2) shall be set out as indicated in [Figure 1](#). The targets should be firmly fixed on to the ground. The distance between two target points should be set longer than the average distance (e.g. 60 m) according to the intended measuring task. Their heights should be as different as the surface of the ground allows.

Two instrument stations (S_1 , S_2) shall be set out approximately in line with two target points. S_1 shall be set 5 m to 10 m away from T_1 and in the opposite direction to T_2 . S_2 shall be set between two target points and 5 m to 10 m away from T_2 .

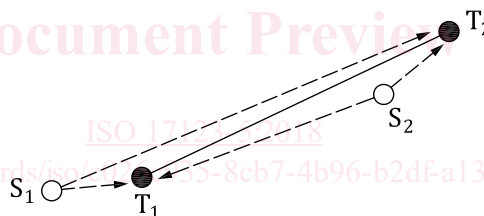


Figure 1 — Configuration of the test field

6.2 Measurement

One set consists of two measurements to each target point in one telescope face at one of the instrument stations.

The coordinates of the two target points shall be measured by 4 sets (telescope face: I – II – I – II) at the instrument station S_1 . The instrument is shifted to station S_2 and the same sequence of measurements is carried out. Station coordinates and the reference orientation of the station are discretionary in each set.

On-board or stand-alone software shall be used for the observations. It is preferable to use the same software which will be used for the practical work.

The sequence of the measurements is shown in [Table 1](#).