
**Kovinski materiali - Pločevina in trakovi - Ugotavljanje koeficienta utrujanja
(ISO/FDIS 10275:2020)**

Metallic materials - Sheet and strip - Determination of tensile strain hardening exponent
(ISO/FDIS 10275:2020)

Metallische Werkstoffe - Blech und Band - Bestimmung des Verfestigungsexponenten im
Zugversuch (ISO/FDIS 10275:2020)

Matériaux métalliques - Tôles et bandes - Détermination du coefficient d'écrouissage en
traction (ISO/FDIS 10275:2020)

Ta slovenski standard je istoveten z: prEN ISO 10275

ICS:

77.040.10	Mehansko preskušanje kovin	Mechanical testing of metals
77.140.50	Ploščati jekleni izdelki in polizdelki	Flat steel products and semi- products

kSIST FprEN ISO 10275:2020**en,fr,de**

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FINAL
DRAFTINTERNATIONAL
STANDARDISO/FDIS
10275

ISO/TC 164/SC 2

Secretariat: JISC

Voting begins on:
2020-05-04Voting terminates on:
2020-07-27**Metallic materials — Sheet and strip
— Determination of tensile strain
hardening exponent***Matériaux métalliques — Tôles et bandes — Détermination du
coefficient d'écroutissage en traction*

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ISO/CEN PARALLEL PROCESSINGReference number
ISO/FDIS 10275:2020(E)

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Published in Switzerland

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ISO/FDIS 10275:2020(E)

Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular, the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation of the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see www.iso.org/iso/foreword.html.

This document was prepared by Technical Committee ISO/TC 164, *Mechanical testing of metals*, Subcommittee SC 2, *Ductility testing*, in collaboration with the European Committee for Standardization (CEN) Technical Committee CEN/TC 459, *ECISS – European Committee for Iron and Steel Standardization*, in accordance with the Agreement on technical cooperation between ISO and CEN (Vienna Agreement).

This third edition cancels and replaces the second edition (ISO 10275:2007), of which it constitutes a minor revision.

The main changes compared to the previous edition are as follows:

- [Clause 2](#) has been updated;
- new [Clause 3](#) "Terms and definitions" has been added as per the latest Directives, Part 2;
- the symbol for true plastic strain has been changed from ϵ to ϵ_p ;

Any feedback or questions on this document should be directed to the user's national standards body. A complete listing of these bodies can be found at www.iso.org/members.html.

Introduction

In the previous edition of this document, for the calculation of the true strain, the elastic strain did not need to be subtracted from the total strain if it was lower than 10 % of the total strain.

In this document, the elastic strain is subtracted from the total strain for calculation of the true strain, which is now referred to as “true plastic strain”.

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Metallic materials — Sheet and strip — Determination of tensile strain hardening exponent

1 Scope

This document specifies a method for determining the tensile strain hardening exponent n of flat products (sheet and strip) made of metallic materials.

The method is valid only for that part of the stress-strain curve in the plastic range where the curve is continuous and monotonic (see 8.4).

In the case of materials with a serrated stress-strain curve in the work hardening range (materials which show the Portevin-Le Chatelier effect, e.g. AlMg-alloys), the automatic determination (linear regression of the logarithm true stress vs. the logarithm true plastic strain, see 8.7) is used to give reproducible results.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 6892-1, *Metallic materials — Tensile testing — Part 1: Method of test at room temperature*

ISO 7500-1, *Metallic materials — Calibration and verification of static uniaxial testing machines — Part 1: Tension/compression testing machines — Calibration and verification of the force-measuring system*

ISO 9513, *Metallic materials — Calibration of extensometer systems used in uniaxial testing*

ISO 10113, *Metallic materials — Sheet and strip — Determination of plastic strain ratio*

3 Terms and definitions

No terms and definitions are listed in this document.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>