



SLOVENSKI STANDARD

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Nadomešča:
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Oprema in pribor za utekočinjeni naftni plin (UNP) - Kontrola in vzdrževanje ventilov za jeklenko za UNP v času periodične kontrole jeklenk

LPG equipment and accessories - Inspection and maintenance of LPG cylinder valves at time of periodic inspection of cylinders

Flüssiggas-Geräte und Ausrüstungsteile - Inspektion und Wartung von Ventilen für Flaschen für Flüssiggas (LPG) zum Zeitpunkt der wiederkehrenden Inspektion der Flaschen

Équipements pour GPL et leurs accessoires - Contrôle et entretien des robinets de bouteilles de GPL lors du contrôle périodique des bouteilles

Ta slovenski standard je istoveten z: EN 14912:2022

ICS:

23.020.35	Plinske jeklenke	Gas cylinders
23.060.40	Tlačni regulatorji	Pressure regulators

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EUROPEAN STANDARD

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NORME EUROPÉENNE

EUROPÄISCHE NORM

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English Version

LPG equipment and accessories - Inspection and maintenance of LPG cylinder valves at time of periodic inspection of cylinders

Équipements pour GPL et leurs accessoires - Contrôle et entretien des robinets de bouteilles de GPL lors du contrôle périodique des bouteilles

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This European Standard was approved by CEN on 8 May 2022.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the CEN-CENELEC Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the CEN-CENELEC Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and United Kingdom.



EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels

Contents		Page
European foreword		3
Introduction		5
1	Scope	6
2	Normative references	6
3	Terms and definitions	6
4	General requirements	7
4.1	General	7
4.2	Cleaning	8
4.3	Personnel	8
4.4	Safety concerns	8
5	Inspections	8
5.1	General	8
5.2	External inspection	9
5.3	Additional inspection criteria	9
5.4	Pressure relief valves	10
5.4.1	General requirement	10
5.4.2	Individual test	10
5.4.3	Batch sampling test	10
5.5	Acceptance criteria	10
6	Maintenance	11
6.1	Minor repair	11
6.2	Refurbishment	11
6.2.1	General	11
6.2.2	Valve inspection during refurbishment	11
6.2.3	Valve repair during refurbishment	11
7	Testing	12
7.1	General	12
7.2	Refurbished valves	12
7.3	All other valves	12
8	Marking	12
Bibliography		13

European foreword

This document (EN 14912:2022) has been prepared by Technical Committee CEN/TC 286 “LPG Equipment and Accessories”, the secretariat of which is held by NSAI.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by December 2022, and conflicting national standards shall be withdrawn at the latest by December 2022.

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. CEN shall not be held responsible for identifying any or all such patent rights.

This document supersedes EN 14912:2015.

This document includes the following significant technical changes with respect to EN 14912:2015:

- alignment with the requirement of paragraph 12 of Packing Instruction P200 of ADR;
- introduction of inspection and refurbishment requirements for pressure relief valves;
- in Clause 3: the update of definitions:
 - periodic inspection;
 - minor repair;
 - in 3.11, in replacement of “working pressure definition”, the addition of “pressure relief valve” (as given in EN 13953:2020);
- in 5.2, the external inspection list has been updated;
- in 6.1, the paragraph has been updated;
- in Clause 7:
 - addition of a paragraph “7.1: General”;
 - deletion of old 7.1.3 paragraph;
 - update of old 7.2 (new 7.3) paragraph.

Users are advised to develop an environmental management policy. For guidance, see the EN ISO 14000 series ([1], [2] and [3]). Users of this document are expected to consult CEN/TS 16765 while implementing its requirements.

This document has been submitted for reference in

- the RID and/or
- the technical annexes of the ADR

NOTE These regulations take precedence over any clause of this document. It is emphasized that RID/ADR are being revised regularly at intervals of two years which may lead to temporary non-compliances with the clauses of this document.

EN 14912:2022 (E)

Any feedback and questions on this document should be directed to the users' national standards body. A complete listing of these bodies can be found on the CEN website.

According to the CEN-CENELEC Internal Regulations, the national standards organisations of the following countries are bound to implement this European Standard: Austria, Belgium, Bulgaria, Croatia, Cyprus, Czech Republic, Denmark, Estonia, Finland, France, Germany, Greece, Hungary, Iceland, Ireland, Italy, Latvia, Lithuania, Luxembourg, Malta, Netherlands, Norway, Poland, Portugal, Republic of North Macedonia, Romania, Serbia, Slovakia, Slovenia, Spain, Sweden, Switzerland, Turkey and the United Kingdom.

iTeh STANDARD PREVIEW
(standards.iteh.ai)

SIST EN 14912:2022

<https://standards.iteh.ai/catalog/standards/sist/ffcda2a4-2846-41a8-b560-260b09e17a99/sist-en-14912-2022>

Introduction

This document has been prepared to reflect the current methods for periodically inspecting LPG cylinder valves, and is based upon the operating experience of millions of cylinder years of service over a period of more than 50 years.

The primary objective of the periodic inspection of transportable refillable LPG cylinder valves is that, at the completion of the tests, the cylinder valve can be re-introduced into service for a further period of time.

The valve inspection is an integral part of the periodic inspection of an LPG cylinder.

Periodic inspections/tests are intended to be carried out by a competent person under the authorization of an inspection body based on a written scheme of examination.

Protection of the environment is a key political issue in Europe and elsewhere. For CEN/TC 286 this is covered in CEN/TS 16765 and this Technical Specification should be read in conjunction with this document. This Technical Specification provides guidance on the environmental aspects to be considered regarding equipment and accessories produced for the LPG industry and the following is addressed:

- design;
- manufacture;
- packaging;
- use and operation; and
- disposal.

This document calls for the use of substances and procedures that can be injurious to health if adequate precautions are not taken. It refers to technical suitability and does not absolve the user from legal obligations relating to health and safety at any stage.

It has been assumed in the drafting of this document that the execution of its provisions is entrusted to appropriately qualified and experienced people.

Where judgements are called for, it has been assumed that they are made by competent persons who have been trained specifically for the tasks.

EN 14912:2022 (E)**1 Scope**

This document specifies the requirements for inspection and maintenance of LPG cylinder valves, either manually operated or self-closing, for reuse. It applies when the valve is either inspected or refurbished at the time of periodic inspection of the cylinder.

This document may also be applied at any other time, for example, when maintenance of the valve is necessary.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN ISO 14245:2021, *Gas cylinders - Specifications and testing of LPG cylinder valves - Self-closing (ISO 14245:2021)*

EN ISO 15995:2021, *Gas cylinders - Specifications and testing of LPG cylinder valves - Manually operated (ISO 15995:2021)*

ISO 2859-1:1999, *Sampling procedures for inspection by attributes — Part 1: Sampling schemes indexed by acceptance quality limit (AQL) for lot-by-lot inspection*

3 Terms and definitions

For the purposes of this document, the following terms and definitions apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <https://www.electropedia.org/>

**3.1 liquefied petroleum gas
LPG**

low pressure liquefied gas composed of one or more light hydrocarbons which are assigned to UN 1011, UN 1075, UN 1965, UN 1969 or UN 1978 only and which consists mainly of propane, propene, butane, butane isomers, butene with traces of other hydrocarbon gases

3.2 periodic inspection

activities carried out at specified intervals, such as examining, measuring, testing or gauging the characteristics of a pressure vessel and comparing these with specified requirements

3.3 dismantling

separation into component parts

3.4 minor repair

operations that include cleaning and replacement of components accessible without any dismantling of the valve (e.g. outlet seal, excess flow device) and does not affect the integrity of the pressure receptacle

3.5**refurbishment**

operation that includes complete dismantling of the valve, evaluation and replacement of internal components, and reassembly

3.6**competent person**

person which by combination of appropriate qualification, training, experience and resources, is able to make objective judgments on the subject

3.7**external leak tightness**

resistance to leakage through the fitting to or from the atmosphere when the valve/fitting is open

3.8**internal leak tightness**

resistance to leakage across the valve seat or other internal sealing components when the valve is closed

3.9**written scheme**

document, prepared by an inspection body, containing inspection information

3.10**self-closing valve**

normally closed valve that provides a leak tight seal, opens by the engagement of a special connector or by fluid passing through it and closes automatically upon removal of the connector or by stopping the fluid flow

3.11**pressure relief valve
PRV**

self-closing valve which automatically, without the assistance of any energy other than that of the vapour concerned, discharges vapour at a predetermined pressure, and operates with a pop action

Note 1 to entry: This is known as a "safety valve" in ADR.

4 General requirements

4.1 General

The valve shall be cleaned externally if necessary to facilitate inspection. The inspection shall determine if:

- the valve is suitable for service;
- maintenance is required; or
- the valve shall be scrapped.

EN 14912:2022 (E)**4.2 Cleaning**

Contaminants, foreign matter and corrosion products shall be removed from the valve to facilitate inspection, taking care not to damage any sealing surfaces. If any cleaning products are used, they shall be:

- completely removed after use; or
- suitable for and compatible with LPG, the valve components, the LPG cylinder and the associated downstream equipment.

4.3 Personnel

Valves shall be inspected and maintained by a competent person. Where valve removal is required, it shall only be removed from LPG cylinders by competent personnel, or under the responsibility of a competent person.

4.4 Safety concerns

Prior to manually removing a valve, it shall be verified that the cylinder does not contain liquid and is not under pressure. Cylinders that contain liquid and/or pressure shall be emptied and depressurized in a safe and controlled manner. An additional check shall be made to ensure that the valve is not obstructed or blocked. Cylinders with inoperative or blocked valves shall be set aside for safe valve removal.

To confirm if an LPG cylinder contains residual liquid LPG, when its valve is suspected to be inoperative or blocked, it can be weighed and this weight compared to the tare mass.

Valves shall only be removed from and refitted safely to a pressurized LPG cylinder provided the facility includes suitable equipment or operation.

External inspection and minor repairs may be carried out on valves while they are connected to a pressurized LPG cylinder but this may require special procedures and equipment.

Refurbishment shall only be performed on valves that have been removed.

5 Inspections**5.1 General**

All valves shall be inspected in accordance with 5.2.

If the valves have been removed from the cylinders, additional inspections shall be performed in accordance with 5.3.

Valves fitted with dip-tubes, eduction tubes, sediment tubes, inlet filters, level indicating devices or overflow protection devices shall be removed from the cylinders.

Valves with excess flow devices fitted onto the stems of manually operated valves shall also be removed from the cylinders unless the correct operation of the flow devices is checked after each filling.

Valves fitted with pressure relief valves shall also be tested in accordance with 5.4.