
Vlaknatocementne cevi za odvod odpadne vode in kanalizacijo - 2. del: Vstopni in revizijski jaški

Fibre cement pipes for drains and sewers - Part 2: Manholes and inspection chambers

Faserzementrohre für Abwasserkanäle und Abwasserleitungen - Teil 2: Einsteig- und Kontrollschächte

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Tuyaux en fibres-ciment pour branchements et collecteurs - Partie 2: Regards de visite et chambres d'inspection

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23.040.50	Cevi in fitingi iz drugih materialov	Pipes and fittings of other materials
91.100.40	Cementni izdelki, ojačani z vlakni	Products in fibre-reinforced cement
93.030	Zunanji sistemi za odpadno vodo	External sewage systems

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EUROPEAN STANDARD
NORME EUROPÉENNE
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EN 588-2

December 2001

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English version

Fibre cement pipes for drains and sewers - Part 2: Manholes and inspection chambers

Tuyaux en fibres-ciment pour réseaux d'assainissement et
branchements - Partie 2: Regards et boîtes de
branchements

Faserzementrohre für Abwasserkanäle und
Abwasserleitungen - Teil 2: Einsteig- und Kontrollschächte

This European Standard was approved by CEN on 17 February 2001.

CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration. Up-to-date lists and bibliographical references concerning such national standards may be obtained on application to the Management Centre or to any CEN member.

This European Standard exists in three official versions (English, French, German). A version in any other language made by translation under the responsibility of a CEN member into its own language and notified to the Management Centre has the same status as the official versions.

CEN members are the national standards bodies of Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and United Kingdom.

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EUROPEAN COMMITTEE FOR STANDARDIZATION
COMITÉ EUROPÉEN DE NORMALISATION
EUROPÄISCHES KOMITEE FÜR NORMUNG

Management Centre: rue de Stassart, 36 B-1050 Brussels

Contents

	page
1	Scope5
2	Normative references5
3	Terms and definitions.....5
4	Symbols and abbreviations5
5	Description and requirements for components.....6
5.1	Manholes with access for inspection by personnel.....6
5.2	Manholes with access for cleaning and inspection6
5.3	Inspection chambers6
5.4	Prefabricated elements12
5.4.1	Base element (see key 4)12
5.4.2	Saddle element (see key 7)12
5.4.3	Shaft (see key 6).....12
5.4.4	Connecting ring (see key 8)12
5.4.5	Reducer-slab (see key 9).....12
5.4.6	Capping structure (see key 12, 13, 14 and 15).....12
5.4.7	Connection to sewer network (see key 5)12
5.5	Prefabricated complete manhole or inspection chamber (see Figures 1 and 2)12
6	Requirements13
6.1	General.....13
6.2	General composition13
6.3	General appearance and finish.....13
6.4	Geometrical characteristics.....13
6.4.1	Nominal diameter13
6.4.2	Wall thickness14
6.4.3	Height14
6.4.4	Angles between axes of connections to sewers14
6.4.5	Location for steps or fixed ladders15
6.4.6	Interchangeability15
6.4.7	Limit deviations.....15
6.5	Mechanical characteristics17
6.5.1	Crushing loads for pipes for base elements and shafts.....17
6.5.2	Stability of connections to sewer network.....17
6.5.3	Bonding stability17
6.5.4	Watertightness17
6.5.5	Access steps18
6.6	Hydraulic design18
6.7	Resistance to domestic sewage media18
6.8	Jointing of elements18
6.9	Assembly of prefabricated elements on-site18
6.10	Connections to sewers.....18
7	Test methods.....19
7.1	General.....19
7.1.1	Acceptance tests19
7.1.2	Type tests19
7.2	Geometrical characteristics of prefabricated elements.....19
7.2.1	Internal diameter19
7.2.2	Wall thickness19
7.2.3	Height20
7.2.4	Angles between the axis of connections20
7.2.5	Perpendicularity of end faces.....20
7.3	Mechanical characteristics20

7.3.1	Crushing loads for pipes to be used for base elements and shafts	20
7.3.2	Stability of connections to sewer network.....	20
7.3.3	Watertightness test.....	21
8	Marking	21
9	Conformity Evaluation.....	22
9.1	General Requirements.....	22
9.2	Initial control of the products (type testing)	22
9.3	Factory production control (internal quality control)	22
9.3.1	Quality control system	22
9.3.2	Acceptance tests	22
9.3.3	Inspection of a consignment of finished products	22
9.4	Third party inspection	23
Annex A	(normative) Quality organization for factories not complying with EN ISO 9001	24
A.1	General requirements.....	24
A.1.1	Personnel, resources and test equipment	24
A.1.2	Quality records.....	24
A.1.3	Statistical methods.....	24
A.2	Sampling procedures	24
A.3	Non-conforming products	25
Annex B	(normative) Acceptance test for products which are not subject to third party certification	26
Annex C	(informative) Third party inspection	27
C.1	General.....	27
C.2	Factories with certification and quality system according to EN ISO 9001 or equivalent	27
C.3	Factories without certification and quality system according to EN ISO 9001 or equivalent.	27
C.4	Test report by the third party.....	28
C.5	Retesting.....	29
Annex D	(informative) Design requirements	30
D.1	Stability	30
D.2	Connections to sewers.....	30
Annex ZA	(informative) Clauses of this European standard addressing the provisions of the EU Construction Products Directive.....	31
ZA.1	Scope and relevant characteristics	31
ZA.2	Procedure(s) for the attestation of conformity of manholes and inspection chambers	32
ZA.2.1	Systems of attestation of conformity	32
ZA.2.2	Certificate and Declaration of conformity	33
ZA.3	CE Marking	33
Bibliography	35

EN 588-2:2001 (E)**Foreword**

This European Standard has been prepared by Technical Committee CEN /TC 165, "Wastewater engineering", the secretariat of which is held by DIN.

This document has been prepared under a mandate given to CEN by the European Commission and the European Free Trade Association, and supports essential requirements of EU Directive(s).

For relationship with EU Directive(s), see informative annex ZA, which is an integral part of this document.

This European Standard shall be given the status of a national standard, either by publication of an identical text or by endorsement, at the latest by June 2002, and conflicting national standards shall be withdrawn at the latest by September 2003.

According to the CEN/CENELEC Internal Regulations, the national standards organizations of the following countries are bound to implement this European Standard : Austria, Belgium, Czech Republic, Denmark, Finland, France, Germany, Greece, Iceland, Ireland, Italy, Luxembourg, Netherlands, Norway, Portugal, Spain, Sweden, Switzerland and the United Kingdom.

A distinction has been made between initial testing (type tests) and routine quality control requirements (acceptance tests).

Attention is drawn to the need for observance of EEC and/or EFTA and national legal requirements restricting the use of certain materials and to the related marking and labelling requirements.

The performance of a sewage network constructed with these products depends not only on the properties of the product as required by this standard but also on the design and construction of the network as a whole in relation to the environment and conditions of use.

1 Scope

This Standard gives specifications for asbestos free fibre-cement manholes and inspection chambers for use in buried drains and sewers with gravity flow at atmospheric pressure.

Products covered by this standard include prefabricated elements in as well as prefabricated complete manholes and inspection chambers.

It specifies definitions, descriptions, composition, general appearance and finish, geometrical characteristics, mechanical characteristics, acceptance tests, type tests and quality control requirements.

NOTE Complete manholes or prefabricated elements may also be used for other purposes such as pumping stations, items of drainage, items for sewage treatment or sewage disposal, when corresponding additional requirements according to the relevant European Standards are fulfilled.

2 Normative references

This European Standard incorporates by dated or undated reference, provisions from other publications. These normative references are cited at the appropriate places in the text and the publications are listed hereafter. For dated references, subsequent amendments to or revisions of any of these publications apply to this European Standard only when incorporated in it by amendment or revision. For undated references the latest edition of the publication referred to applies (including amendments).

EN 124:1994, *Gully tops and manhole tops for vehicular and pedestrian areas - Design requirements, type testing, marking, quality control.*

EN 197-1:2000, *Cement - Part 1: Composition, specifications and conformity criteria for common cements.*

EN 476:1997, *General Requirements for Components used in Discharge Pipes, Drains and Sewers for Gravity System.*

EN 588-1:1996, *Fibre-cement pipes for sewers and drains - Part 1: Pipes, joints and fittings for gravity systems.*

EN 681-1:1996, *Elastomeric seals – Material requirements for pipe joint seals used in water and drainage applications – Part 1: Vulcanized rubber (modified by 681-1/A1 of June 1998).*

prEN 1917:1995, *Concrete manholes and inspection chambers, unreinforced, steel fibre and reinforced.*

ISO 390:1993, *Products in fibre reinforced cement - Sampling and inspection.*

3 Terms and definitions

For the purposes of this European Standard, the definitions given in EN 588-1:1996 apply:

4 Symbols and abbreviations

DN	nominal diameter of shaft or base element
d_1	internal diameter of shaft or base element
e	wall thickness of base element or shaft
h	height, invert to ground level
h_a	effective height of reducer-slab

EN 588-2:2001 (E)

h_c	effective height of connecting ring
h_{co}	effective height of cone section
h_{cs}	effective height of cover slab
h_g	height to channel
h_{r1}	height of base element
$h_{r2}, h_{r3}, \text{ etc.}$	height of shaft
h_{up}	height of saddle element
p_{max}	perpendicularity deviation

5 Description and requirements for components**5.1 Manholes with access for inspection by personnel**

Manholes with access for personnel shall be suitable for all maintenance work on the system.

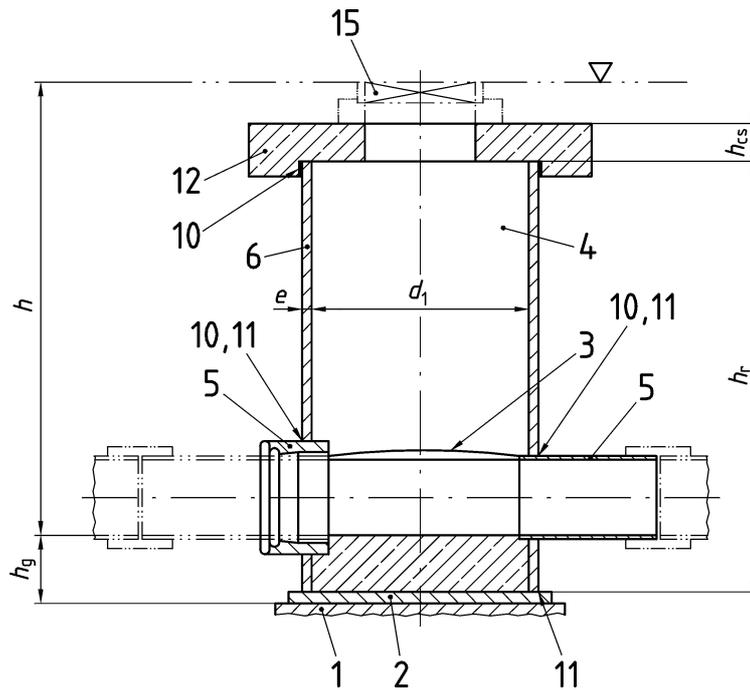
The nominal size shall be DN 1 000 or greater.

5.2 Manholes with access for cleaning and inspection

Manholes for the introduction of cleaning equipment, inspection and test equipment shall allow occasional access for a man equipped with a harness. The nominal size shall be DN 800 or DN 900.

5.3 Inspection chambers

Inspection chambers having a nominal diameter less than DN 800 shall allow the introduction of cleaning, inspection and test equipment but do not provide access for personnel (see Figure 1 as example).

**Key**

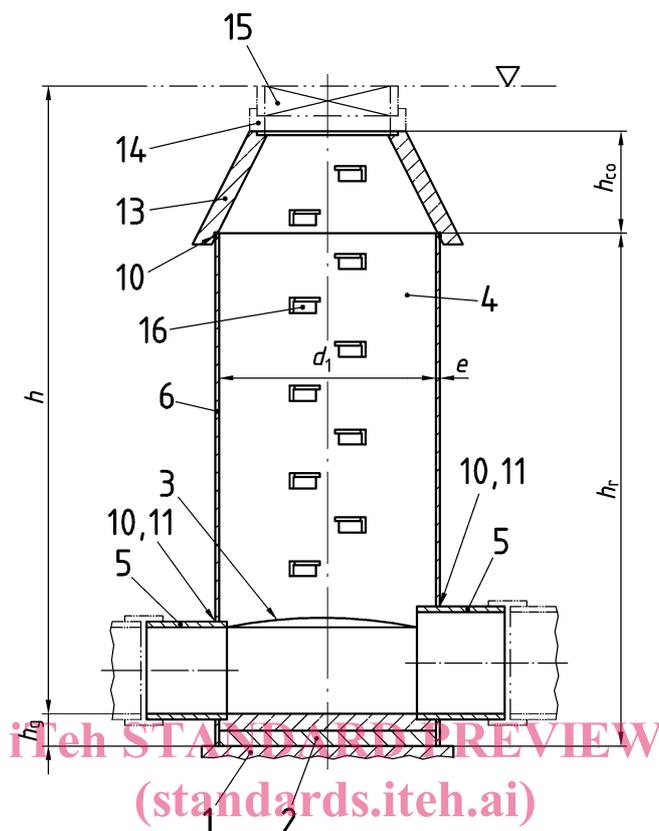
- 1 base slab
- 2 channel
- 3 benching and channel
- 4 base/chamber element
- 5 connection to sewer

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6 shaft
10 sealant
11 joining element
12 cover slab
15 manhole cover

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Figure 1 — Inspection chambers

**Key**

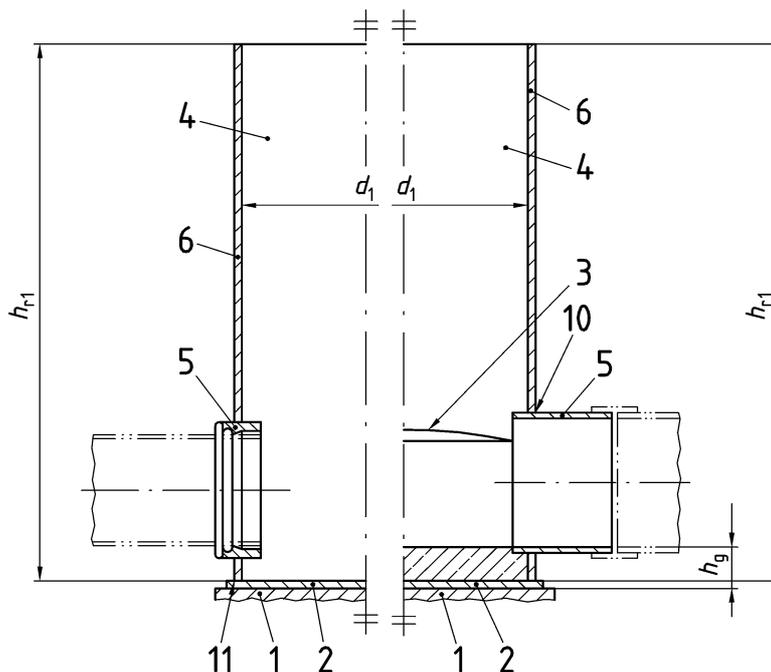
- 1 base slab
- 2 channel
- 3 benching and channel
- 4 base/chamber element
- 5 connection to sewer
- 6 shaft

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- 10 sealant
- 11 joining element
- 13 eccentric cone
- 14 levelling ring
- 15 manhole cover
- 16 step

Figure 2 — Prefabricated complete manhole

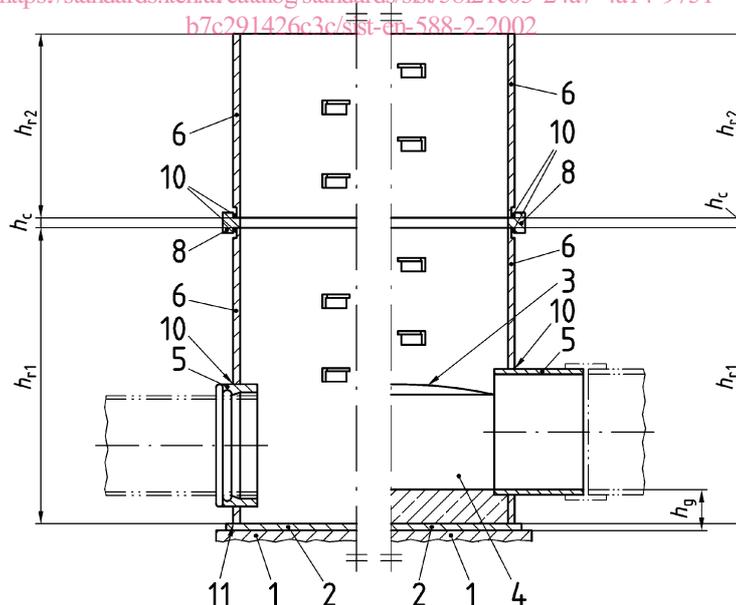
**Key**

- | | |
|---|----------------------|
| 1 | base slab |
| 2 | channel |
| 4 | base/chamber element |
| 5 | connection to sewer |

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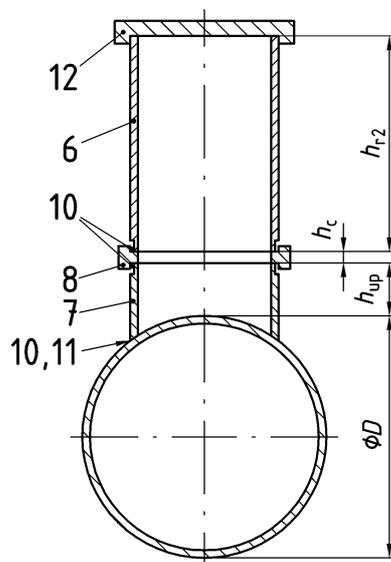
Figure 3 — Prefabricated base element

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**Key**

- | | | | |
|---|----------------------|----|------------------|
| 1 | base slab | 6 | shaft |
| 2 | channel | 8 | connecting ring |
| 3 | benching and channel | 10 | sealant |
| 4 | base/chamber element | 11 | jointing element |
| 5 | connection to sewer | | |

Figure 4 — Prefabricated base element and shaft

**Key**

- 6 shaft
- 7 saddle element
- 8 connecting ring

- 10 sealant
- 11 jointing element
- 12 corer slab

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Figure 5 — Prefabricated saddle element¹⁾

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1) Figure 5 shows a centric saddle manhole, Eccentric access shafts are also possible