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**Corrosion of metals and alloys —  
Accelerated cyclic test with exposure  
to acidified salt spray, dry and wet  
conditions**

*Corrosion des métaux et alliages — Essais cycliques accélérés avec  
exposition au brouillard salin acidifié, en conditions «sèches» et en  
conditions «humides»*

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Reference number  
ISO 16151:2018(E)

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Published in Switzerland

## Contents

Page

<b>Foreword</b>	iv
<b>Introduction</b>	v
<b>1 Scope</b>	1
<b>2 Normative references</b>	1
<b>3 Terms and definitions</b>	2
<b>4 Test solution</b>	2
4.1 General	2
4.2 Method A	2
4.2.1 Neutral sodium chloride solution	2
4.2.2 Preparation of the acidified-salt solution	2
4.3 Method B	3
4.3.1 Preparation of the mixed salt solution	3
4.3.2 Preparation of the acidic solution	3
4.3.3 Preparation of the acidified-salt solution	3
<b>5 Apparatus</b>	3
<b>6 Test specimens</b>	5
<b>7 Arrangement of the test specimen</b>	5
<b>8 Operating condition</b>	6
<b>9 Continuity of tests</b>	8
<b>10 Duration of the tests</b>	8
<b>11 Treatment of test specimens after test</b>	8
11.1 General	8
11.2 Non-organic coated test specimens: metallic and/or inorganic coated	8
11.3 Organic coated test specimens	8
11.3.1 Scribed organic coated test specimens	8
11.3.2 Organic coated but not scribed test specimens	9
<b>12 Evaluation of results</b>	9
<b>13 Test report</b>	9
<b>Annex A (informative) Relationship between amounts of acidic stock solution added to mixed salt solution and pH of the resulting acidified-salt solution</b>	11
<b>Annex B (informative) Typical apparatus for accelerated cyclic tests with exposure to acidified salt spray, dry and wet conditions</b>	12
<b>Annex C (informative) Method for evaluation of the corrosivity of the apparatus</b>	14
<b>Annex D (normative) Preparation of test specimens with organic coatings for testing</b>	16
<b>Annex E (normative) Required supplementary information for testing test specimens with organic coatings</b>	17
<b>Bibliography</b>	18

## Foreword

ISO (the International Organization for Standardization) is a worldwide federation of national standards bodies (ISO member bodies). The work of preparing International Standards is normally carried out through ISO technical committees. Each member body interested in a subject for which a technical committee has been established has the right to be represented on that committee. International organizations, governmental and non-governmental, in liaison with ISO, also take part in the work. ISO collaborates closely with the International Electrotechnical Commission (IEC) on all matters of electrotechnical standardization.

The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see [www.iso.org/directives](http://www.iso.org/directives)).

Attention is drawn to the possibility that some of the elements of this document may be the subject of patent rights. ISO shall not be held responsible for identifying any or all such patent rights. Details of any patent rights identified during the development of the document will be in the Introduction and/or on the ISO list of patent declarations received (see [www.iso.org/patents](http://www.iso.org/patents)).

Any trade name used in this document is information given for the convenience of users and does not constitute an endorsement.

For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: [www.iso.org/iso/foreword.html](http://www.iso.org/iso/foreword.html)

This document was prepared by Technical Committee ISO/TC 156, *Corrosion of metals and alloys*.

This second edition cancels and replaces the first edition (ISO 16151:2005), which has been technically revised. The main technical changes are as follows:

- harmonization with ISO 9227; <https://standards.iteh.ai/catalog/standards/iso/d20741c0-dd57-4243-9949-4ab3bb988626/iso-16151-2018>
- terms and definitions clause has been added.

## Introduction

Corrosion of metallic materials, with or without corrosion protection, is influenced by many environmental factors, the importance of which may vary with the type of metallic material and with the type of environment. It is impossible, therefore, to design accelerated laboratory corrosion tests in such a way that all environmental factors influencing resistance to corrosion are taken into account. Laboratory tests are, therefore, designed to simulate the effects of the most important factors, which enhance the corrosion of metallic materials.

The accelerated corrosion-test methods described in this document are designed to simulate and enhance the environmental influence on a metallic material to outdoor climates, where exposure to acid rain and to salt-contaminated conditions occur and may promote corrosion. It has been prepared by reference to technical papers and reports (see the Bibliography).

The test methods involve cyclic exposure of test specimens to a mist of acidified-salt solution, to drying conditions, and to periods of high humidity. However, the methods are mainly intended for comparative testing and the results obtained do not permit far-reaching conclusions on the corrosion resistance of the tested metallic material under the whole range of environmental conditions in which they may be used. Nevertheless, the methods provide valuable information on the relative performance of materials exposed to salt and/or acid rain environments similar to those employed in the test.

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# Corrosion of metals and alloys — Accelerated cyclic test with exposure to acidified salt spray, dry and wet conditions

**WARNING — This document may involve hazardous materials, operations and equipment. It does not purport to address all of the safety problems associated with its use. It is the responsibility of the user of this document to establish appropriate safety and health practices.**

## 1 Scope

This document specifies two accelerated corrosion-test procedures, Methods A and B, for the comparative evaluation of metallic materials with or without permanent corrosion protection or temporary corrosion protection in outdoor salt and/or acid rain environments. It also specifies the apparatus used. The two tests involve cyclic exposure of the specimens to acidified salt spray, "dry" and "wet" conditions.

The particular advantages of the two tests over conventional accelerated tests, such as the neutral salt spray (NSS) test as specified in ISO 9227 lie in their better ability to reproduce the corrosion that occurs in outdoor salt and/or acid rain environments. They are also useful for evaluating cosmetic corrosion.

Method A is applicable to

- metals and their alloys,
- metallic coatings (cathodic),
- anodic oxide coatings, and
- organic coatings on metallic materials.

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Method B is applicable to

- steel coated with anodic coatings, and
- steel coated with anodic coatings covered with conversion coatings.

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

ISO 1514, *Paints and varnishes — Standard panels for testing*

ISO 2808, *Paints and varnishes — Determination of film thickness*

ISO 4623-2:2016, *Paints and varnishes — Determination of resistance to filiform corrosion — Part 2: Aluminium substrates*

ISO 8044, *Corrosion of metals and alloys — Basic terms and definitions*

ISO 17872, *Paints and varnishes — Guidelines for the introduction of scribe marks through coatings on metallic panels for corrosion testing*

### 3 Terms and definitions

For the purposes of this document, the terms and definitions given in ISO 8044 and the following apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <http://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

#### 3.1

##### **reference material**

material with known test performance

#### 3.2

##### **reference specimen**

portion of the *reference material* (3.1) that is to be exposed with the intention to check the reproducibility and repeatability of the test results for the test cabinet in use

#### 3.3

##### **test specimen**

specific portion of the samples upon which the testing is to be performed

#### 3.4

##### **substitute specimen**

specimen made of inert materials (such as plastic or glass) used for the substitute of a *test specimen* (3.3)

### 4 Test solution

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#### 4.1 General

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Instructions for the preparation and use of the solutions used in Methods A and B are given in 4.2 and 4.3.

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[4.2 \*\*Method A\*\*](#) <https://standards.iteh.ai/catalog/standards/iso/d20741c0-dd57-4243-9949-4ab3bb988626/iso-16151-2018>

#### 4.2.1 Neutral sodium chloride solution

A sufficient mass of sodium chloride shall be dissolved in distilled or deionized water, with a conductivity not higher than 20  $\mu\text{S}/\text{cm}$  at  $25^\circ\text{C} \pm 2^\circ\text{C}$ , to produce a concentration of  $50 \text{ g/l} \pm 5 \text{ g/l}$ . The specific gravity range for a  $50 \text{ g/l} \pm 5 \text{ g/l}$  solution shall be 1,029 to 1,036 at  $25^\circ\text{C}$ .

The sodium chloride shall not contain a mass fraction of the heavy metals of copper (Cu), nickel (Ni) and lead (Pb) in total more than 0,005 %. It shall not contain a mass fraction of sodium iodide more than 0,1 % and a mass fraction of total impurities more than 0,5 %, calculated for dry salt.

NOTE Sodium chloride with anti-caking agents can act as corrosion inhibitors or accelerators. A useful sodium chloride salt grade is a grade named Ph. Eur/USP or JIS, ACS.

#### 4.2.2 Preparation of the acidified-salt solution

The pH of the solution shall be adjusted to a value of  $3,5 \pm 0,1$  at  $25^\circ\text{C} \pm 2^\circ\text{C}$ , by adding the following reagents to 10 l of the prepared neutral sodium chloride solution in 4.2.1 as follows:

- 12 ml of nitric acid ( $\text{HNO}_3$ ,  $\rho = 1,42 \text{ g/ml}$ );
- 17,3 ml of sulfuric acid ( $\text{H}_2\text{SO}_4$ ,  $\rho = 1,84 \text{ g/ml}$ );
- a sufficient quantity of 10 % mass fraction of sodium hydroxide ( $\text{NaOH}$ ) solution, to adjust the pH of the solution to  $3,5 \pm 0,1$  (about 300 ml will be required).

## 4.3 Method B

### 4.3.1 Preparation of the mixed salt solution

The reagent shown in [Table 1](#) shall be dissolved in distilled or deionized water, with a conductivity not higher than 20  $\mu\text{S}/\text{cm}$  at  $25^\circ\text{C} \pm 2^\circ\text{C}$ , to produce a stock solution with a concentration of 36,0 g/l  $\pm$  3,6 g/l. It shall be diluted by 1:6 to produce a mixed salt solution with a concentration of 6,0 g/l  $\pm$  0,6 g/l.

**Table 1 — Composition and concentration of a stock solution for a mixed salt solution**

Reagent	Concentration g/l
NaCl	24,53
MgCl <sub>2</sub>	5,20
Na <sub>2</sub> SO <sub>4</sub>	4,09
CaCl <sub>2</sub>	1,16
KCl	0,695
NaHCO <sub>3</sub>	0,201
KBr	0,101
H <sub>3</sub> BO <sub>3</sub>	0,027
SrCl <sub>2</sub>	0,025
NaF	0,003

WARNING — Handling of SrCl<sub>2</sub> and NaF can be hazardous and shall be restricted to skilled chemists or conducted under their control.

NOTE The composition of the stock solution is the same as typical synthetic ocean water shown in ISO 11130.

### 4.3.2 Preparation of the acidic solution [16151:2018](#)

[https://standards.iec.ch/catalog/standard/docid/20741c0\\_1157\\_4242\\_9940\\_4-13bb988626/iso-16151-2018](https://standards.iec.ch/catalog/standard/docid/20741c0_1157_4242_9940_4-13bb988626/iso-16151-2018)  
To prepare the acidic solution, 16,2 g of concentrated nitric acid ( $\text{HNO}_3$ ,  $\rho = 1,40 \text{ g/ml}$ , with a mass fraction of  $\text{HNO}_3$  equal to 0,65) and 42,5 g of sulfuric acid ( $\text{H}_2\text{SO}_4$ ,  $\rho = 1,84 \text{ g/ml}$ , with a mass fraction of  $\text{H}_2\text{SO}_4$  equal to 0,96) shall be dissolved in water and diluted to a total volume of 1 l to make 1 N acid solution with respect to nitric acid and sulfuric acid at an equivalent ratio of  $[\text{NO}_3^-]/[\text{SO}_4^{2-}]$  of 0,4.

### 4.3.3 Preparation of the acidified-salt solution

The prepared acidic solution from [4.3.2](#) shall be added to the mixed salt solution from [4.3.1](#) to adjust the pH to  $2,5 \pm 0,1$  at  $25^\circ\text{C} \pm 2^\circ\text{C}$ .

NOTE The relationship between the amount of mixed acidic solution from [4.3.2](#) and the pH of the acidified-salt solution is shown in [Annex A](#). This solution, with pH value near to 2,5, would have a no-buffering action.

## 5 Apparatus

### 5.1 Component protection.

All components in contact with the spray or the test solution shall be made of, or lined with, materials which are resistant to corrosion by the test solution and which do not influence the corrosivity of the sprayed test solution.

The supports for the test specimen shall be constructed such that different substrate types do not influence each other. It shall also be constructed so that the supports themselves do not influence the test specimens.

## 5.2 Test cabinet.

The test cabinet shall be such that the conditions of homogeneity and distribution of the spray are met. Due to the limited capacity of test cabinets smaller than 0,4 m<sup>3</sup>. The effect of the loading of the test cabinet on the distribution of the spray and temperature shall be carefully considered. The solution shall not be sprayed directly onto test specimens but rather spread throughout the test cabinet so that it falls naturally down on them. The upper parts of the test cabinet shall be designed so that drops of sprayed solution formed on its surface do not fall on the specimens being tested.

The size and shape of the test cabinet shall be such that, during periods of exposure to salt mist spray, the rate of collection of solution in the test cabinet is within the limits specified in [8.2](#).

NOTE A schematic diagram of one possible design of test cabinet and associated apparatus for accelerated cyclic tests with exposure to acidified salt spray, "dry" and "wet" conditions is shown in [Annex B](#).

## 5.3 Humidity and temperature control.

The temperature and humidity control system of the test cabinet shall be capable of achieving the test condition transition times listed in [8.1](#) when the test cabinet is filled with flat substitute specimens having a dimension of 150 mm × 70 mm × 1 mm.

## 5.4 Spraying device.

The device for spraying the acidified-salt solution shall comprise a supply of clean air, of controlled pressure and humidity, a reservoir containing the solution to be sprayed, and one or more atomizers.

The compressed air supplied to the atomizers shall be passed through a filter to remove all traces of oil or solid matter, and the atomizing pressure shall be at an overpressure of 70 kPa to 170 kPa. The pressure is typically 98 kPa ± 10 kPa but can vary depending on the type of test cabinet and atomizer used.

The atomizers shall be made of inert material. Baffles may be used to prevent direct impact of spray on the test specimens, and the use of adjustable baffles is helpful in obtaining uniform distribution of spray within the test cabinet. For this purpose, a dispersion tower equipped with an atomizer may also be helpful.

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## 5.5 Air saturator.

In order to prevent evaporation of water from the sprayed droplets, the air shall be humidified before entering the atomizer, by passage through a saturation tower containing hot water at a temperature higher than that of the test cabinet.

During periods of exposure to the acidified-salt solution mist, the appropriate temperature depends on the pressure used and on the type of atomizer nozzle and shall be adjusted so that the rate of collection of spray in the test cabinet, and the concentration of the collected spray, are kept within the specified limits (see [8.2](#)). The level of water shall be maintained automatically to ensure adequate humidification.

## 5.6 Collecting devices.

At least two suitable collecting devices shall be available, consisting of clean funnels with a collecting area of approximately 80 cm<sup>2</sup>, made of glass or other chemically inert material, with the stems inserted into graduated cylinders or other similar containers. The purpose of the collecting devices is to confirm that the collection rate is within specified limits (see [8.2](#)). They shall be placed in the zone of the test cabinet where the test specimens are placed, at least one close to the spray inlet and one remote from the inlet and in such a way that only spray, and not the liquid falling from specimens or from parts of the test cabinet, is collected.

## 5.7 Air dryer.

A heating device and fan shall supply dried air of the specified humidity during "dry" periods (see [8.1](#)).