



Designation: ~~F1237-04~~ Designation: F1237 - 09

Standard Specification for Commercial Dishwashing Machines, Multiple-Tank, Continuous Oval-Conveyor Type, Heat Sanitizing¹

This standard is issued under the fixed designation F1237; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

This standard has been approved for use by agencies of the Department of Defense.

1. Scope

1.1 This specification covers commercial multiple-tank dishwashing machines of the continuous type, oval shaped, with horizontal table conveyor systems.

~~1.2 The values stated in inch-pound units are to be regarded as the standard. The values given in parentheses are for information only.~~

1.2 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

1.3 The following safety hazards caveat pertains only to Section 12, Test Methods, of this specification: *This standard does not purport to address all of the safety concerns, if any, associated with its use. It is the responsibility of the user of this standard to establish appropriate safety and health practices and determine the applicability of regulatory limitations prior to use.*

2. Referenced Documents

2.1 ASTM Standards:²

A167 Specification for Stainless and Heat-Resisting Chromium-Nickel Steel Plate, Sheet, and Strip

B127 Specification for Nickel-Copper Alloy (UNS N04400) Plate, Sheet, and Strip

F760 Specification for Food Service Equipment Manuals

F861 Specification for Commercial Dishwashing Racks

2.2 Federal Regulations:³

OSHA Title 29

2.3 NSF International Standards:⁴

NSF/ANSI 3 Commercial Warewashing Equipment

NSF/ANSI 5 Commercial Hot Water Generating Equipment⁵

NSF/ANSI 14 Plastic Piping System Components and Related Materials

NSF/ANSI 29 Detergent/Chemical Feeders for Commercial Spray-Type Dishwashing Machines

NSF/ANSI 51 Food Equipment Materials

NSF Listings—Food Equipment

2.4 Underwriters Laboratories Standard:⁶

UL 921 Commercial Electric Dishwashers

2.5 American Society of Sanitary Engineering Standards:⁷

ASSE 1004 Dishwashers

2.6 Military Standard:⁸

¹ This specification is under the jurisdiction of ASTM Committee F26 on Food Service Equipment and is the direct responsibility of Subcommittee F26.01 on Cleaning and Sanitation Equipment.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For Annual Book of ASTM Standards volume information, refer to the standard's Document Summary page on the ASTM website.

³ Available from U.S. Government Printing Office Superintendent of Documents, 732 N. Capitol St., NW, Mail Stop: SDE, Washington, DC 20401.

⁴ Available from NSF International, P.O. Box 130140, 789 N. Dixboro Rd., Ann Arbor, MI 48113-0140.

⁵ NSF/ANSI 5 applies only if a booster heater is furnished.

⁶ Available from Underwriters Laboratories (UL), Corporate Progress, 333 Pfingsten Rd., Northbrook, IL 60062.

⁷ Available from the American Society of Sanitary Engineering, P.O. Box 9712, Bay Village, OH 44140.

⁸ Available from ASSE International, 901 Canterbury, Suite A, Westlake, OH 44145.

⁸ Available from Standardization Documents Order Desk, DODSSP, Bldg. 4, Section D, 700 Robbins Ave., Philadelphia, PA 19111-5098

MIL-STD-129 Marking for Shipment and Storage

3. Terminology

3.1 Definition:

3.1.1 *commercial dishwashing machines*—machines that uniformly wash, rinse, and heat sanitize eating and drinking utensils.

3.1.1.1 *Discussion*—The machines shall be capable of removing physical soil from properly racked and prescrapped items, and sanitizing multiple-use eating and drinking utensils. The dishwashing machine and conveyor-table, when assembled, shall form an oval-shaped dish handling system. The machines shall automatically convey racks of soiled dishes through the treatment stages of the machine, conveying them out to the clean dish removal area of the conveyor. The dishwashing machines shall consist of the following principal parts: legs, recirculating pre-wash chamber, wash chamber, rinse chamber, tanks, doors, spray assemblies, pumps, motors, controls, piping, valves, conveying mechanisms, horizontal conveyor tables, heating equipment, and accessories.

4. Classification

4.1 *General*—Dishwashing machines shall be of the types, styles, classes, arrangement, sizes, and capacity groups, as specified in 4.2-4.6.

4.2 Types:

4.2.1 *Type I-CW (clockwise) Rotation*—This machine shall be designed and supplied to accept the feeding of soiled tableware from the right side, when viewed from above.

4.2.2 *Type II-CCW (counterclockwise) Rotation*—This machine shall be designed and supplied to accept the feeding of soiled tableware from the left side, when viewed from above.

4.3 Styles and Classes:

4.3.1 *Style 1 (Steam Heated)*—Low-pressure steam [20 to 35 psi (137.9 to 241.3 kPa)] flowing pressure at point of machine connection.

4.3.1.1 *Class A*—Style 1 dishwashing machine that uses steam injectors.

4.3.1.2 *Class B*—Style 1 dishwashing machine that uses heat exchange steam coils.

4.3.2 *Style 2 (Electrically Heated)*.

4.3.3 *Style 3 (Gas Heated)*

4.3.3.1 *Class C*—Natural gas.

4.3.3.2 *Class D*—LP gas.

4.4 *Style 4 (Pre-Wash Unit)*—The dishwashing machine shall have a pump recirculated prewash unit. The automatic prewash unit shall be fitted to, or be a part of the dishwashing machine.

4.5 Arrangement:

4.5.1 *Arrangement A*—With tray rail and table-mounted garbage disposal machine.

4.5.2 *Arrangement B*—With food waste trough instead of tray rail; garbage disposal machine in center of trough.

4.5.3 *Arrangement C*—Same as Arrangement A, except disposal unit not furnished; food discharged to garbage can at disposal location.

4.5.4 *Arrangement D*—Same as Arrangement B, except disposal unit not furnished; food discharged to garbage can at disposal location.

4.6 *Capacity*—~~240 racks per hour minimum, 19³/₄ by 19³/₄ in. (nominal) or equivalent meeting capacity requirement.~~—240 racks per hour minimum, 19-³/₄ by 19-³/₄ in. (501.6 by 501.6 mm) (nominal) or equivalent meeting capacity requirement.

5. Ordering Information

5.1 Purchasers should select the preferred options permitted in this specification and include the information in 5.1.1 and 5.1.2 in the procurement document.

5.1.1 Title, designation number, and date of this specification.

5.1.2 Type, style, class, and arrangement required (see 4.1),

5.1.3 Noise level requirements, if other than specified (see 11.2),

5.1.4 Whether a service-supply valve is required (see 7.5),

5.1.5 Whether a standard 40°F (22°C) temperature rise steam or electric booster is required, or stipulate if the required temperature rise is more than 40°F (22°C) (see 7.14),

5.1.6 Electrical power supply characteristics (current, voltage, phase, frequency) (see Section 8),

5.1.7 Whether a detergent feeder is required (see 7.15),

5.1.8 Whether a rinse agent feeder is required (see 7.16),

5.1.9 Accessory equipment required, such as end cowls with vent openings, or spare and maintenance parts as suggested by the manufacturer.

5.1.10 Treatment and painting if other than specified (see Section 10),

5.1.11 When energy consumption profiles, water consumption profiles, or productivity profiles are desired (see 12.3).

5.1.12 Manufacturer's certification, when required (see Section 13),

5.1.13 Whether a silver flatware soak sink is required (see 7.16).

6. Materials

6.1 All materials shall be specified as follows:

6.1.1 Materials used shall be free from defects that would affect the performance or maintainability of individual components of the overall assembly. The dishwashing machines shall meet the material design and construction requirements of NSF/ANSI 3.

6.1.2 *Corrosion-Resistant Steel*—Corrosion-resistant steel shall conform to the requirements of any 200, 300, or 400 series stainless steel.

6.1.3 *Corrosion-Resisting Material*—Corrosion-resisting material is material other than corrosion-resistant steel that is equivalent in the dishwasher application.

6.1.4 *Nickel-Copper Alloy*—Nickel-copper alloy shall conform to the requirements of Specification B127.

6.1.5 *Plastics*—All plastic materials and components used in the dishwashing rinse system shall conform to NSF/ANSI 14 or NSF/ANSI 51.

7. Construction Requirements

7.1 The dishwashing machine shall be complete so that when connected to the specified source of power, water supply, heating means (steam or electric) and drainage, detergent and rinse agent feeder as applicable, the unit can be used for its intended function. Dishwashers shall be quiet in operation, free from objectionable splashing of water to the outside of the machine. The machine shall be equipped with splash curtains to prevent excessive splash and spray carryover. Parts requiring adjustment or service, or both, shall be readily accessible from the front and side of the machine. The machine shall wash dishes by means of a water and detergent solution pumped from a tank and shall pump rinse the dishes under pump pressure prior to the final rinse of fresh water from an outside source. Provisions shall be made to fill the wash and rinse tank either directly from the regular hot water supply with a hand valve or through the booster or solenoid, or both, provided the water temperatures comply with the provisions of NSF/ANSI 3. The dishwashing machine shall have a conveyor for handling $19\frac{3}{4}$ by $19\frac{3}{4}$ in. (501.6 by 501.6 mm) (nominal) racks, or equivalent meeting capacity requirement. The conveyor shall be protected by an adjustable slip clutch or other device. Means shall be provided for releasing or disconnecting the drive power, or the drive in case of jamming. The conveyor shall be driven by a separate motor. The final rinse spray control shall have a positive return to the OFF position when there are no racks in process to ensure the conservation of final rinse water. The machine shall be provided with tracks of corrosion-resistant steel or other corrosion-resisting material not less than 0.070 in. (1.78 mm) or equivalent die formed, not less than 0.059 in. (1.5 mm) thick. Dishwashers shall have an inside working height of not less than 17.5 in. (444.5 mm) above the track.

7.2 *Conveyor*—The conveyor shall be of heavy-duty construction, and of suitable corrosion-resisting material. It shall be designed to convey racks conforming to Specification F861 through the dishwasher automatically.

7.2.1 *Conveyor Clutch System*—An automatic trouble free clutch system, springloaded, or adjustable slip clutch, and of the automatic re-engaging type, shall be furnished to shut down the conveyor in case of a jam or other mechanical malfunction(s).

7.2.2 *Conveyor Table(s)*—The conveyor table shall be constructed of not less than 0.070 in. thick (1.78 mm) corrosion-resistant steel or other corrosion-resisting material. The legs shall be preassembled with suitable cross bracing and shall be furnished with NSF listed certified adjustable feet. The table shall include a mechanical conveyor system designed to continuously transfer dishes or racks at the rate of 6 to 8 ft/min (1.8 to 2.4 m/min). The conveyor tables shall be furnished in the arrangement selected (see 4.5). The conveyor table shall be sectioned for shipment.

7.3 *Piping, Tubing, Fittings, and Valves (Installation)*—Connections shall be readily accessible to facilitate installation and maintenance. Piping, tubing, and valves shall be located, when ever possible, on the exterior of the machine.

7.3.1 *Piping and Fittings*—Water, steam piping, and fittings shall be of corrosion-resisting material. Fresh water supply to the tank shall be discharged not lower than 2 in. (50.8 mm) above the maximum flood level rim, or an effective air gap or vacuum breaker shall be installed to prevent backflow. Backflow protection shall be in accordance with ASSE No. 1004. The drain and other plumbing connections shall be standard pipe or tubing connections. Drainage piping shall be corrosion-resisting material, or suitable heat-resisting plastic tubing with fittings. Drains may be joined into a single trunk line requiring only one connection or arranged to permit individual connections to the waste line.

7.3.2 *Valves*—When specified, steam valves shall be of corrosion-resisting material designed for steam applications and for a saturated steam working pressure of 50 psi (345 kPa). When specified, a separately packed service supply valve shall be provided for closing the supply of water to the dishwasher. The drain valve shall be permanently marked to show *open* and *closed* position and shall be lever-operated or wheel-operated, ruggedly designed for foot or hand operation except when drain valve closure is automatic. Fresh-water rinse valves shall be reliable and fully automatic and suitable for 210°F (98.9°C) water. The manually operated valves, when used, shall be identified.

7.4 *Spray Assemblies*—All spray nozzles and spray arm manifolds shall be corrosion-resisting materials. All spray assemblies shall be removable without the use of tools and shall be easy to clean. Final sanitizing rinse spray assemblies, components, or both shall be removable for deliming, descaling, and similar maintenance.

7.5 *Tank*—The tank shall be constructed of not less than 0.048 in. (1.219 mm) thick corrosion-resistant steel, Type 302 in accordance with Specification A167.

7.6 *Overflow*—The dishwasher shall have a readily accessible overflow drain in the tank. The overflow unit, or cover, when