



**SLOVENSKI STANDARD**  
**oSIST prEN 2794-001:2020**

**01-oktober-2020**

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**Aeronavtika - Odklopniki, enopolni, temperaturno kompenzirani, za naznačene tokove od 20 A do 50 A - 001. del: Tehnična specifikacija**

Aerospace series - Circuit breakers, single-pole, temperature compensated, rated currents 20 A to 50 A - Part 001: Technical specification

Luft- und Raumfahrt - Schutzschalter, einpolig, temperaturkompensiert, Nennströme von 20 A bis 50 A - Teil 001: Technische Lieferbedingungen

Série aérospatiale - Disjoncteurs unipolaires compensés en température, intensités nominales 20 A à 50 A - Partie 001 : Spécification technique

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**Ta slovenski standard je istoveten z: prEN 2794-001**

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**ICS:**

29.120.50	Varovalke in druga nadtokovna zaščita	Fuses and other overcurrent protection devices
49.060	Letalska in vesoljska električna oprema in sistemi	Aerospace electric equipment and systems

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EUROPEAN STANDARD  
NORME EUROPÉENNE  
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**DRAFT**  
**prEN 2794-001**

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ICS 49.060

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English Version

## Aerospace series - Circuit breakers, single-pole, temperature compensated, rated currents 20 A to 50 A - Part 001: Technical specification

Série aérospatiale - Disjoncteurs unipolaires  
compensés en température, intensités nominales 20 A  
à 50 A - Partie 001 : Spécification technique

Luft- und Raumfahrt - Schutzschalter, einpolig,  
temperaturkompensiert, Nennströme von 20 A bis 50  
A - Teil 001: Technische Lieferbedingungen

This draft European Standard is submitted to CEN members for enquiry. It has been drawn up by the Technical Committee ASD-STAN.

If this draft becomes a European Standard, CEN members are bound to comply with the CEN/CENELEC Internal Regulations which stipulate the conditions for giving this European Standard the status of a national standard without any alteration.

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Recipients of this draft are invited to submit, with their comments, notification of any relevant patent rights of which they are aware and to provide supporting documentation.

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EUROPEAN COMMITTEE FOR STANDARDIZATION  
COMITÉ EUROPÉEN DE NORMALISATION  
EUROPÄISCHES KOMITEE FÜR NORMUNG

**CEN-CENELEC Management Centre: Rue de la Science 23, B-1040 Brussels**

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**prEN 2794-001:2020 (E)**

## **European foreword**

This document (prEN 2794-001:2020) has been prepared by the Aerospace and Defence Industries Association of Europe — Standardization (ASD-STAN).

After enquiries and votes carried out in accordance with the rules of this Association, this Standard has received the approval of the National Associations and the Official Services of the member countries of ASD-STAN, prior to its presentation to CEN.

This document is currently submitted to the CEN Enquiry.

This document will supersede EN 2794-001:2014.

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## 1 Scope

This document specifies the single-pole temperature compensated circuit breakers rated from 20 A to 50 A and used in aircraft on-board circuits. It describes specific environmental, electrical and mechanical characteristics and the stringency of tests to be applied according to test methods of EN 3841-100.

These circuit breakers are intended for use in aircraft with electrical supplies in accordance with EN 2282 (all categories).

## 2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

EN 2083, *Aerospace series - Copper and copper alloys conductors for electrical cables - Product standard*

EN 2825, *Aerospace series - Burning behaviour of non metallic materials under the influence of radiating heat and flames - Determination of smoke density*

EN 2826, *Aerospace series - Burning behaviour of non metallic materials under the influence of radiating heat and flames - Determination of gas components in the smoke*

EN 3841,<sup>1</sup> *Aerospace series - Circuit breakers - Test methods*

EN 3844-1, *Aerospace series - Flammability of non-metallic materials - Part 1: Small burner test, vertical - Determination of the vertical flame propagation*

TR 6083,<sup>2</sup> *Aerospace series - Cut-outs for installation of electrical components*

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## 3 Terms and definitions

For the purposes of this document, the terms and definitions given in EN 3841-100 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- ISO Online browsing platform: available at <https://www.iso.org/obp>
- IEC Electropedia: available at <http://www.electropedia.org/>

## 4 Description

These circuit breakers are operated by a “push-pull” type single push button (actuator) and with delayed action “trip-free” tripping. Their function is ensured up to the short-circuit current.

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<sup>1</sup> And all its parts quoted in this document.

<sup>2</sup> Published as ASD-STAN Technical Report at the date of publication of this document. <http://www.asd-stan.org/>

**prEN 2794-001:2020 (E)****5 Design****5.1 Materials****5.1.1 Metallic materials**

All metallic parts shall be resistant to corrosion or finished against corrosion. When dissimilar materials are in close contact, an adequate protection against corrosion shall be used so that the electromotive force of the galvanic couple does not exceed 0,25 V.

When bimetals are used, an eventual corrosion shall not affect the good operation of the circuit breaker.

**5.1.2 Insulation materials**

The insulating parts shall be made of auto-extinguishing or non-flammable materials; they shall not emit damaging or explosive vapours, even in presence of fire or internal electric arc.

They shall be insensitive to moulds and microorganisms action.

Application of any material or protective coating which might crack, break on flake shall be forbidden.

Materials which are not specified, or which are not specially described shall be as light as possible for the requested use.

Materials shall be selected according to security criteria (toxicity, smoke density) as defined in contractual documents.

**5.2 Design**

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**5.2.1 Insulating box**

The insulating box shall integrate besides the mechanism, the connection and attachment unit.

**5.2.2 Free release mechanism**

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Design of circuit breaker mechanism shall allow free release, i.e. the circuit breaker cuts out in case of overload and remains cut out even if the actuator is kept by force in engaged position.

A new engagement of circuit breaker is only possible after a first total release of the control actuator.

The operation in these conditions shall not affect further performances of the circuit breaker.

**5.2.3 Attachment**

All visible parts shall be black coloured and non-reflective.

**5.2.4 Electrical connection units**

They shall be able to receive the lugs.



### 5.2.5 Control actuator

In engaged position, the visible part of the control actuator shall be of the colour stated in the product standard. In disengaged (or opened) position, the control actuator shall show a white strip.

The outer part of this actuator shall be isolated from all undervoltage parts.

The control actuator shall not stay in a transition position or give a false indication about the circuit breaker condition. It shall not be removable.

When pushing it, power contacts of the circuit breaker engage.

When pulling it, power contacts of the circuit breaker open.

The circuit breaker rating is indicated in indelible white colour on the front part of the control actuator.

The product standard gives the digits positioning.

### 5.2.6 Rating inviolability

The circuit breaker shall be designed in such a way that the calibration unit cannot be reached without breaking a sealing.

### 5.2.7 Leakage lines

The leakage lines and the minimal space to be foreseen between the undervoltage parts and any other part of the circuit breaker made of non-insulating material, as well as between the undervoltage parts of opposite polarity, shall be sufficient to avoid any default or arcing in all uses and climatic conditions.

### 5.2.8 Protection against non-release

Electrical overload happening on a circuit breaker locked in its engaged position (sticked contacts or non-operating release mechanism), shall cause the opening of the circuit by circuit breaker destruction without any fire or important smoke release.

## 6 Characteristics

### 6.1 General characteristics

See Table 1.

**Table 1 — General characteristics**

Designation	Requirements
Assembly	See product standard.
Mass	See product standard.
Operational altitude	See product standard.
1 (one) input terminal on power supply side (identified by digit 1)	See product standard.
1 (one) output terminal on distribution side (identified by digit 2)	
Operational ambient temperatures limits	From -55 °C to 125 °C
Temperature compensation	From -55 °C to 125 °C See product standard.
Rating marking	On control actuator (indelible white)

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## 6.2 Ratings

See product standard.

## 6.3 Nominal voltage of operational circuits

See product standard.

## 6.4 Dimensional characteristics

See product standard.

## 6.5 Recommended panel mounting dimensions

Panel cut-out: The panel cut-out is in accordance with designation TR 6083 C202.

Spacing: 25 mm horizontal and 40 mm vertical from the centre of the mounting holes.

Panel thickness: 1 mm to 3 mm.

## 7 Tests

### 7.1 Mechanical tests

See Table 2.

Table 2 — Mechanical characteristics

Tests		Requirements		
Visual check		EN 3841-201		
Operational force	Closing force (push)	EN 3841-502	8 N to 80 N	
	Opening force (pull)	EN 3841-502	5 N to 45 N	
Mechanical strength	Actuator	Travel		
		EN 3841-501		
		For value, see product standard.		
		Transverse load		
	Longitudinal load	Push	EN 3841-503	≥ 110 N
		Pull	EN 3841-503	≥ 110 N
	Attachment nut	Tightening torque		≥ 5,5 N.m
		Rotation torque		EN 3841-504
Main contact connection	Screw tightening torque		≥ 2,5 N.m	
	Tensile force as per $F_1$ (see Figure 1 in product standard).		EN 3841-505	≥ 110 N
	Pressure force as per $F_2$ (see Figure 1 in product standard).		EN 3841-505	≥ 55 N

## 7.2 Environmental tests

See Table 3.

**Table 3 — Environmental conditions**

Tests		Requirements	
Combined tests Ambient temperature 70 °C and vibrations. <sup>a</sup>	Sinusoidal (see Figure 1). Duration: – circuit breaker in the “closed” position; – 0,9 $I_n$ load – 7 (seven) cycles/axis – 1 (one) octave/min; – no load – 2 (two) cycles/axis – 1 (one) octave/min. – circuit breaker in the “opened” position; – 2 (two) cycles/axis – 1 (one) octave/min.	See EN 3841-506.	5 Hz to 80 Hz – Constant amplitude $2 a = 0,76$ mm
			80 Hz to 500 Hz – Constant acceleration = 10 $g$ -PK
			500 Hz to 2 000 Hz – Constant acceleration = 5 $g$ -PK
	Random (see Figure 2). Duration: – circuit breaker in the “closed” position; – 0,9 $I_n$ load – 15 min/axis; – no load – 15 min/axis. – circuit breaker in the “opened” position; – 15 min/axis.		10 Hz to 2 000 Hz – Overall acceleration = 5,8 Grms
	Low frequencies (see Figure 3). Applicability: see product standard. Duration: – circuit breaker in the “closed” position; – 0,9 $I_n$ load – 2 (two) cycles/axis; – no load – 2 (two) cycles/axis. – circuit breaker in the “opened” position; – 2 (two) cycles/axis.		10 Hz to 27 Hz to 10 Hz – Constant acceleration = 10 $g$ -PK
			10 Hz to 5 Hz – Constant acceleration = 3,5 $g$ -PK
Combined tests. Ambient temperature 85 °C, cabin max. altitude 4 600 m and vibrations. <sup>a</sup>	Sinusoidal – Applicability: see product standard. Duration: – circuit breaker in the “closed” position; – 0,9 $I_n$ load – 4 (four) cycles/axis – 1 (one) octave/min; – no load – 2 (two) cycles/axis – 1 (one) octave/min. – circuit breaker in the “opened” position; – 2 (two) cycles/axis – 1 (one) octave/min.	See EN 3841-511.	5 Hz to 54 Hz – Constant shift $2 a = 0,5$ mm
			54 Hz to 2 000 Hz – Constant acceleration = 3 $g$ -PK