
**Aerospace electrical requirements —
Sleeves and moulded shapes —
Specifications for aircraft use**

*Exigences électriques pour équipements aérospatiaux — Gaines et
pièces moulées d'isolation — Spécification pour utilisation sur aéronef*

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Foreword

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The procedures used to develop this document and those intended for its further maintenance are described in the ISO/IEC Directives, Part 1. In particular the different approval criteria needed for the different types of ISO documents should be noted. This document was drafted in accordance with the editorial rules of the ISO/IEC Directives, Part 2 (see www.iso.org/directives).

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For an explanation on the voluntary nature of standards, the meaning of ISO specific terms and expressions related to conformity assessment, as well as information about ISO's adherence to the World Trade Organization (WTO) principles in the Technical Barriers to Trade (TBT) see the following URL: www.iso.org/iso/foreword.html. (standards.iteh.ai)

This document was prepared by Technical Committee ISO/TC 20, *Aircraft and space vehicles*, Subcommittee SC 1, *Aerospace electrical requirements*.

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Introduction

This document has been drawn up by ISO/TC 20/SC 1 and IEC/SC 15C in order to create a list of IEC and other standards for insulation and/or mechanical/environmental protection sleeves and heat shrink moulded shapes suitable for use on aircraft. The range of sleeves includes heat shrink, extruded (non-heat shrink) and textile. The list draws primarily upon IEC 60684 series for flexible insulating sleeving. IEC 60684 series is an ongoing programme and new standards are being added periodically.

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Aerospace electrical requirements — Sleeves and moulded shapes — Specifications for aircraft use

1 Scope

This document brings together, in a single list, those standards for insulation and/or mechanical/environmental protection sleeves and heat shrink moulded shapes that have been determined as being suitable for use on aircraft. The range of sleeves includes heat shrink, extruded (non-heat shrink) and textile.

2 Normative references

The following documents are referred to in the text in such a way that some or all of their content constitutes requirements of this document. For dated references, only the edition cited applies. For undated references, the latest edition of the referenced document (including any amendments) applies.

IEC 60684-1, *Flexible insulating sleeving — Part 1: Definitions and general requirements*

3 Terms and definitions

For the purposes of this document, the terms and definitions given in IEC 60684-1 apply.

ISO and IEC maintain terminological databases for use in standardization at the following addresses:

- IEC Electropedia: available at <http://www.electropedia.org/>
- ISO Online browsing platform: available at <http://www.iso.org/obp>

4 List of standards

[Table 1](#) gives the list of standards together with information on usage or any limitations for aircraft applications.

Table 1 — List of applicable standards

Standard	Description	Usage, notes and related national specifications (informative)
IEC 60684-1	Flexible insulating sleeving — Definitions and general requirements	Top level technical specification
IEC 60684-2	Flexible insulating sleeving — Methods of test	Test methods
IEC 60684-3-116/118	Flexible insulating sleeving — Extruded polychloroprene	Used for areas of occasional contamination by mineral oils, petroleum fuels, and mineral or castor oil based hydraulic fluids. See also BS 4G 198-1 Type 1
IEC 60684-3-121/124	Flexible insulating sleeving — Extruded silicone	Oil and hydraulic fluid resistant. Not for contact with fuels. See also BS 4G 198-1 Type 4
IEC 60684-3-136	Flexible insulating sleeving — Extruded fluorosilicone	Oil, hydraulic fluid and fuel resistant. See also BS 4G 198-1 Type 3

Table 1 (continued)

Standard	Description	Usage, notes and related national specifications (informative)
IEC 60684-3-145/147	Flexible insulating sleeving — Extruded PTFE	Slip-on sleeves suitable for identification of electric cables and insulated equipment wires. Resistant to fuels, lubricants and hydraulic fluids, including ester-based lubricants and ester-based hydraulic fluids. See also BS 3G 198-2 Type 7
IEC 60684-3-165	Flexible insulating sleeving — Extruded polyolefin, flame retarded, limited fire hazard	This sleeving is flexible, flame retarded and suitable for use in areas where smoke, gases or corrosive by-products would constitute a particular hazard.
IEC 60684-3-211	Flexible insulating sleeving — Heat shrink, ratio 2:1, semi-rigid, polyolefin	This sleeving is semi-rigid and flame retarded. It is suitable where strain relief and mechanical support are required. It is available in colours and transparent. The transparent sleeving is not flame retarded. See also: BS 4G 198-3 Type 11C AMS DTL 23053/6
IEC 60684-3-212	Flexible insulating sleeving — Heat shrink polyolefin sleeveings	Type A and C sleeveings are flexible and flame retarded. They are suitable for general purposes. It is available in colours and transparent. The transparent sleeveings, type B and D are not flame retarded. All four types are available in 2:1 and 3:1 shrink ratios. See also: BS 4G 198-3 Type 11B AMS DTL 23053/5 VG 95343-5 Type A and B
IEC 60684-3-216	Flexible insulating sleeving — Heat shrink, ratio 2:1/3:1, limited fire hazard	This sleeving is flexible, flame retarded and emits minimum smoke, gases and corrosive by-products when exposed to fire. It is available with various wall thicknesses and also in a higher shrink ratio according to the application and degree of mechanical protection required. It is suitable for use (e.g. as cable protection) in areas where smoke, gases or corrosive by-products would constitute a particular hazard. See also: BS 4G 198-3 Type 15 VG 95343-5 Type L

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Table 1 (continued)

Standard	Description	Usage, notes and related national specifications (informative)
IEC 60684-3-240/243	Flexible insulating sleeving — Heat shrink PTFE	<p>This sleeving is milk-white translucent. It is suitable for use where resistance to chemicals and high temperature performance are required. It is flame resistant and has a low or high shrink ratio depending on type.</p> <p>See also: BS 3G 198-4 Type 21A/21B AMS DTL 23053/12</p>
IEC 60684-3-246	Flexible insulating sleeving — Heat shrink, ratio 2:1, polyolefin, dual wall, not flame retarded	<p>As these are non-flame retarded, they are non-preferred items.</p> <p>Careful consideration is given to the design application before use, e.g. proximity to hot or flammable components.</p> <p>See also: AMS DTL 23053/4 Class 1</p>
IEC 60684-3-248	Flexible insulating sleeving — General purpose, heat-shrinkable, dual wall polyolefin sleeving, flame retarded, shrink ratios 2:1, 3:1, 4:1	<p>These dual wall sleeveings have flame retarded jackets and meltable liners for environmental sealing.</p> <p>See also: AMS DTL 23053/4 Class 3 shrink ratio 3:1</p>
IEC 60684-3-271	Flexible insulating sleeving — Heat shrink, ratio 2:1, elastomer, fluid resistant, flame retarded	<p>This sleeving has very good flexibility, is flame retarded and has a thick wall for mechanical protection. It is for use as cable protection in areas where wiring is subject to contamination by aircraft fuels and hydraulic fluids. The standard available colours are black or red.</p> <p>See also: BS 4G 198-3 Type 10A AMS DTL 23053/16 VG 95343-5 Type D</p>
IEC 60684-3-340/342	Flexible insulating sleeving — Expandable braided polyethylene terephthalate textile sleeving, uncoated	<p>This sleeving is constructed so that it expands when compressed longitudinally. It has an open weaved construction manufactured from polyethylene terephthalate monofilament yarns. It is used to provide mechanical protection up to temperatures of 130 °C.</p>
IEC 60684-3-343/345	Flexible insulating sleeving — Expandable braided ethylene chlorotrifluoroethylene textile sleeving, uncoated	<p>This sleeving is constructed so that it expands when compressed longitudinally. It has an open weaved construction manufactured from ethylene chlorotrifluoroethylene monofilament yarns. It is used to provide mechanical protection up to temperatures of 155 °C.</p>