INTERNATIONAL ORGANIZATION FOR STANDARDIZATION «МЕЖДУНАРОДНАЯ ОРГАНИЗАЦИЯ ПО СТАНДАРТИЗАЦИИ-ORGANISATION INTERNATIONALE DE NORMALISATION

### Aluminium alloy sand castings - Reference test bar

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### **FOREWORD**

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Draft International Standards adopted by the Technical Committees are circulated to the Member Bodies for approval before their acceptance as International Standards by the ISO Council.

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It was approved in August 1971 by the Member Bodies of the following countries:

ISO 2379:1972

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The Member Body of the following country expressed disapproval of the document on technical grounds :

Germany

⑤ International Organization for Standardization, 1972 •

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### Aluminium alloy sand castings — Reference test bar

### 1 SCOPE AND FIELD OF APPLICATION

This International Standard specifies the dimensions and method of production of reference test bars for aluminium alloy sand castings.

together with those of a mould pattern which allows the casting of four such bars.

These test bars are intended, after separation of the risers and the gates, to be tested without being machined.

#### 2 DIMENSIONS AND METHOD OF PRODUCTION

**2.1** The Figure below shows the dimensions, in millimetres and in inches, of the reference test bar which is to be used,

**2.2** The test bars shall be cast entirely in sand moulds, without any form of additional chilling.

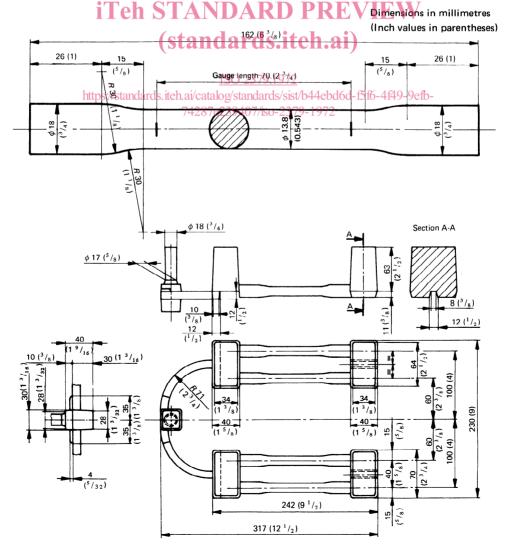


FIGURE - Reference test bar and mould pattern for set of four test bars

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