



Designation: C1634 – 09

Standard Specification for Concrete Facing Brick¹

This standard is issued under the fixed designation C1634; the number immediately following the designation indicates the year of original adoption or, in the case of revision, the year of last revision. A number in parentheses indicates the year of last reapproval. A superscript epsilon (ϵ) indicates an editorial change since the last revision or reapproval.

1. Scope*

1.1 This specification covers solid, dry-cast, concrete facing brick intended for interior and exterior use in constructing structural and facing masonry components and are made from portland cement, water, and suitable mineral aggregates with or without the inclusion of other materials.

NOTE 1—Specification C55 addresses concrete building brick used in non-facing, utilitarian applications (previously referred to in earlier editions of Specification C55 as Grade S—for general use where moderate strength and resistance to frost action and moisture penetration are required). This specification differs from Specification C55 in that it includes expanded consideration for properties of concrete brick used in facing applications and other exposures (previously referred to in earlier editions of Specification C55 as Grade N—for use as architectural veneer and facing units in exterior walls and for use where high strength and resistance to moisture penetration and severe frost action are desired).

1.2 The text of this specification references notes and footnotes which provide explanatory material. These notes and footnotes (excluding those in tables and figures) shall not be considered as requirements of the standard.

1.3 The values stated in inch-pound units are to be regarded as standard. The values given in parentheses are mathematical conversions to SI units that are provided for information only and are not considered standard.

NOTE 2—Concrete facing brick covered by this specification are made from lightweight or normal weight aggregates, or both.

NOTE 3—When particular features are desired, such as density classification, high compressive strength, surface textures for appearance or bond, finish, color, fire resistance, insulation, acoustical properties, or other special features, such properties should be specified separately by the purchaser. Suppliers should be consulted as to the availability of concrete facing brick having the desired features.

2. Referenced Documents

2.1 *ASTM Standards*:²

C33 Specification for Concrete Aggregates

¹ This specification is under the jurisdiction of ASTM Committee C15 on Manufactured Masonry Units and is the direct responsibility of Subcommittee C15.03 on Concrete Masonry Units and Related Units.

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² For referenced ASTM standards, visit the ASTM website, www.astm.org, or contact ASTM Customer Service at service@astm.org. For *Annual Book of ASTM Standards* volume information, refer to the standard's Document Summary page on the ASTM website.

C55 Specification for Concrete Building Brick

C140 Test Methods for Sampling and Testing Concrete Masonry Units and Related Units

C150 Specification for Portland Cement

C331 Specification for Lightweight Aggregates for Concrete Masonry Units

C426 Test Method for Linear Drying Shrinkage of Concrete Masonry Units

C595 Specification for Blended Hydraulic Cements

C618 Specification for Coal Fly Ash and Raw or Calcined Natural Pozzolan for Use in Concrete

C989 Specification for Slag Cement for Use in Concrete and Mortars

C1157 Performance Specification for Hydraulic Cement

C1232 Terminology of Masonry

3. Terminology

3.1 Terminology defined in Terminology C1232 shall apply for this specification.

3.2 *Definitions of Terms Specific to This Standard:*

3.3 *concrete building brick, n*—a concrete masonry unit, with a maximum width of four (4) inches and of a weight that will typically permit it to be lifted and placed with one hand, that is manufactured for general use in non-facing, utilitarian applications.

3.4 *concrete facing brick, n*—a concrete masonry unit, with a maximum width of four (4) inches and of a weight that will typically permit it to be lifted and placed with one hand, that is manufactured to be typically used in an application where one or more faces of the unit is intended to be exposed.

4. Materials and Manufacture

4.1 *Cementitious Materials*—Materials shall conform to the following applicable specifications:

4.1.1 *Portland Cement*—Specification C150.

4.1.2 *Modified Portland Cement*—Portland cement conforming to Specification C150, modified as follows:

4.1.2.1 *Limestone*—Calcium carbonate, with a minimum 85 % CaCO³ content, is permitted to be added to the cement, provided these requirements of Specification C150 as modified are met:

(1) *Limitation on Insoluble Residue*—1.5 %.

(2) *Limitation on Air Content of Mortar*—Volume percent, 22 % max.

*A Summary of Changes section appears at the end of this standard.